

MODEL : LK-1900

List No : 1190-06

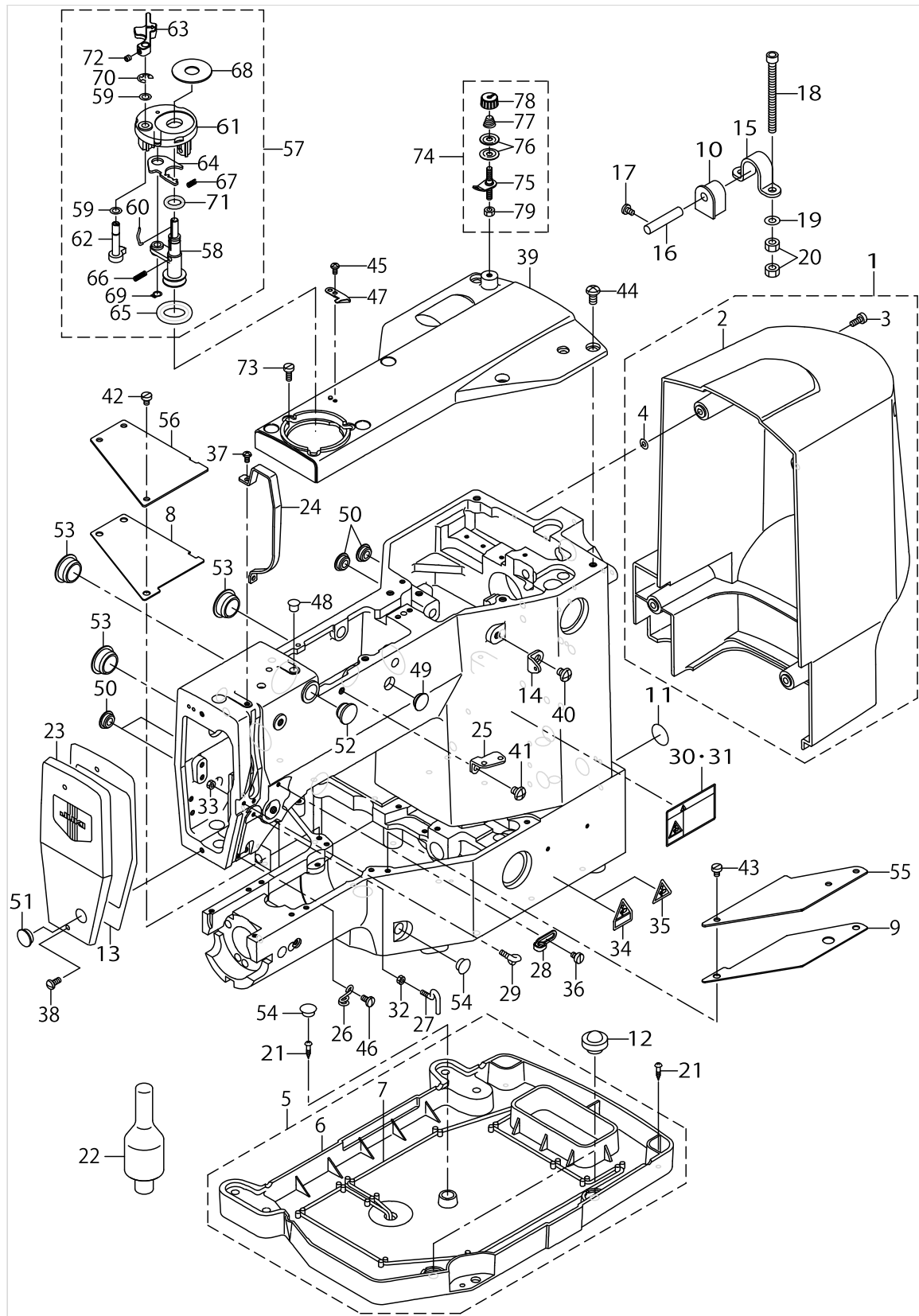
PARTS LIST

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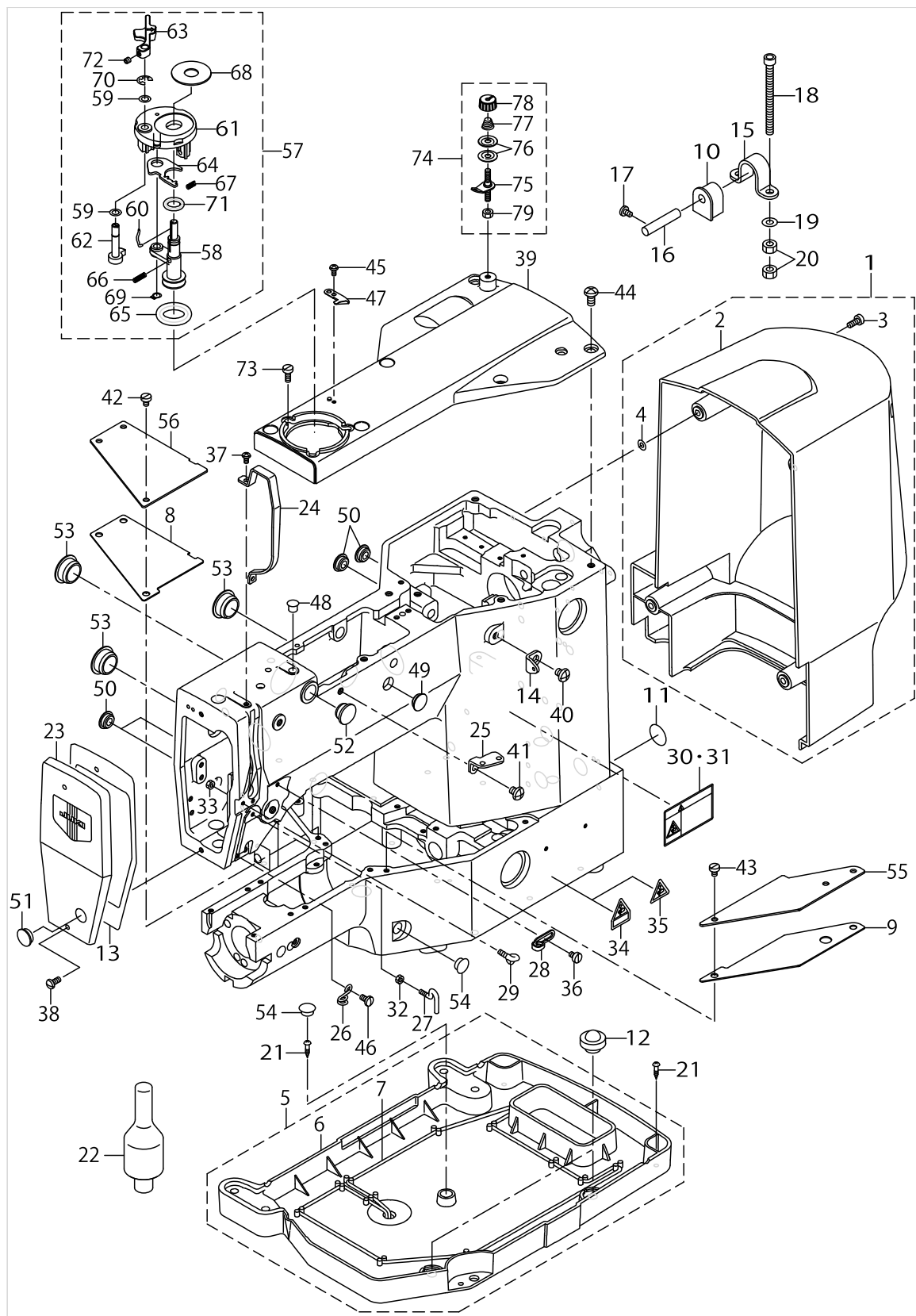
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14100457	MOTOR COVER ASM.				1
2	14100408	MOTOR COVER		*		1
3	SS6111140SP	SCREW 11/64-40 L=11		*		4
4	M8002430000	STOPPER		*		4
5	14100754	OIL PAN ASM.				1
6	14100705	OIL PAN		*		1
7	CQ252200000	OIL WICK		*		1
8	14100903	BED COVER PACKING A				1
9	14101000	BED COVER PACKING B				1
10	B1115210D00	HINGE RUBBER				2
11	10004109	GROUND MARK				1
12	B1116210D00	FRAME SUPPORT RUBBER				2
13	13502307	FACE PACKING				1
14	13786306	THREAD GUIDE NO.1				1
15	B1111210D00	BED HINGE				2
16	B2707761000	HINGE STUD				2
17	SS7110730SP	SCREW 11/64-40 L= 6.5				2
18	SM6067552TP	HEXAGONAL-HOLE BOLT M6 L=75				4
19	WP0651646SC	WASHER				4
20	NM6060001SC	NUT M6				8
21	SK3382001SE	SCREW D=3.8 L=20				4
22	14101208	HEAD SUPPORT BAR				1
23	13816764	FACE COVER ASM.				1
24	26211607	BALANCE COVER				1
25	B1111232000	THREAD GUIDE PLATE				1
26	B1124280000	ARM THREAD GUIDE B				1
27	B1125280000	L-SHAPED THREAD GUIDE A				1
28	11018504	ARM THREAD GUIDE A				1
29	B3114771000	THREAD GUIDE				1
30	CM300200101	SAFETY LABEL, 1(SMALL).	FOR USE IN JAPAN			1
31	CM3002001A1	SAFETY LABEL.,3 (SMALL).	EXCEPT JE & USE IN JAPAN			1
32	NS6090310SP	NUT 9/64-40				1
33	NS6090310SP	NUT 9/64-40				1
34	CM3002000B2	LABEL(25).	FOR USE IN JAPAN			1
35	CM300200002	CAUTION LABEL(25)				1
36	SS6110610TP	SCREW 11/64-40 L=6				1
37	SS4090715SP	SCREW 9/64-40 L=7				2
38	SS4111015SP	SCREW 11/64-40 L=10				2
39	14100309	TOP COVER				1
40	SS4150715SP	SCREW 15/64-28 L=7				1
41	SS4150715SP	SCREW 15/64-28 L=7				1
42	SS6110610TP	SCREW 11/64-40 L=6				3
43	SS6110610TP	SCREW 11/64-40 L=6				2
44	SS4151215SP	SCREW 15/64-28 L=12				6
45	SS4090715SP	SCREW 9/64-40 L=7				1
46	SS7110840SP	SCREW 11/64-40 L=7.8				1
47	10502300	THREAD CUTTER				1

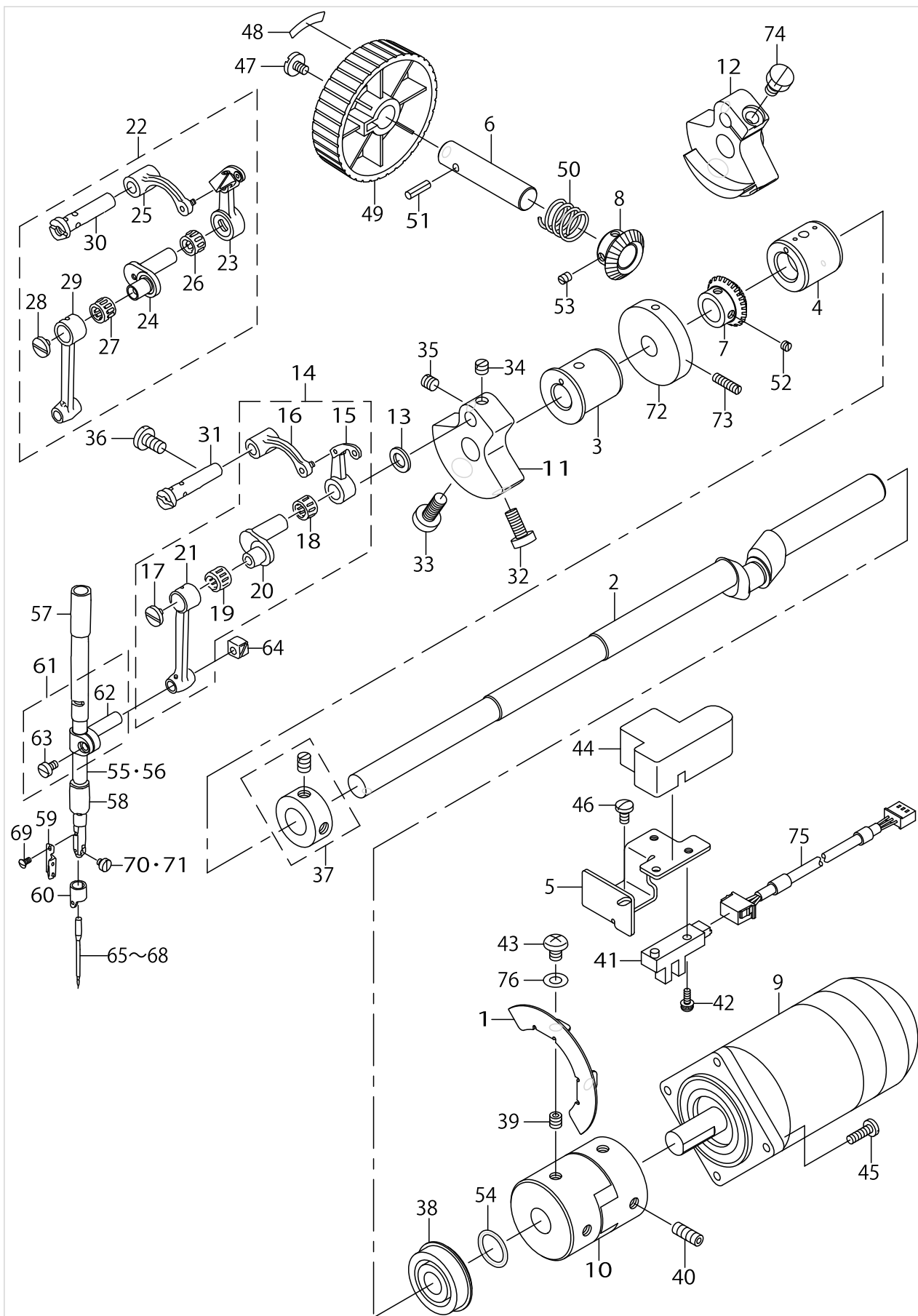
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	TA0750704R0	RUBBER PLUG				1
49	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
50	TA1250406R0	RUBBER PLUG D=12.5 L=4				4
51	TA1250406R0	RUBBER PLUG D=12.5 L=4				1
52	TA1470704R0	RUBBER PLUG				1
53	TA2100904R0	RUBBER PLUG				3
54	TA1050504R0	RUBBER PLUG				2
55	14100606	BED COVER B				1
56	14100507	BED COVER A				1
57	14113666	BOBBIN WINDER ASM.				1
58	14113658	BOBBIN WINDER SHAFT COMPL.		*		1
59	13507504	WASHER		*		1
60	B3212761000	LATCH SPRING		*		1
61	22537658	BOBBIN FITTING BASIS COMPL.		*		1
62	22538151	BOBBIN CAM SHAFT COMPL.		*		1
63	22538300	BOBBIN LEVER		*		1
64	22538409	ADJUSTING PLATE		*		1
65	A321600100A	RUBBER RING		*		1
66	B1148555000	SPRING		*		1
67	B152989000CA	PRESSUR FOOT SPRING		*		1
68	B3205210000	CUSHION		*		1
69	RC0560711KP	RETAINING RING		*		1
70	RE0500000K0	E-RING		*		1
71	RO092270200	RUBBER RING		*		1
72	SS8110422TP	SCREW 11/64-40 L=4		*		1
73	SS61111140SP	SCREW 11/64-40 L=11				3
74	14113468	BOBBIN THREAD TENSION ASM.				1
75	14113450	BOBBIN THREAD TENSION ROD ASM.		*		1
76	B3126012000	THREAD TENSION DISK		*		2
77	D7133555B00	CONNECTING ROD SPRING		*		1
78	11072402	THREAD TENSION NUT		*		1
79	NS6110310SP	NUT 11/64-40		*		1

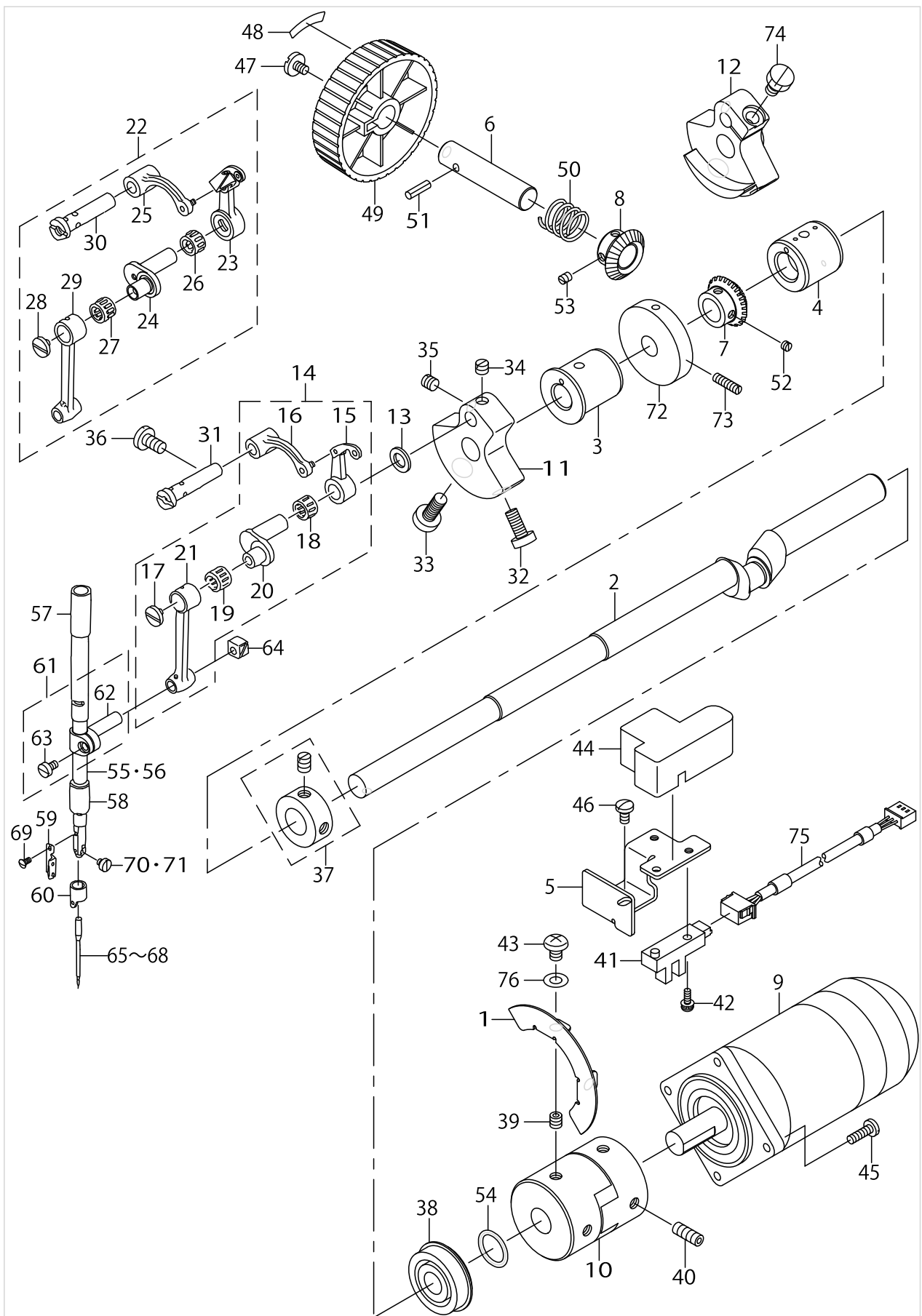
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14102404	MAIN SHAFT SLIT PLATE				1
2	14102107	MAIN SHAFT				1
3	14102206	MAIN SHAFT BUSHING, FRONT				1
4	14102305	MAIN SHAFT BUSHING, MIDDLE				1
5	14102503	SENSOR INSTALLING BASE				1
6	26500306	HAND PULLEY SHAFT				1
7	14102701	HAND PULLEY GEAR A				1
8	14102800	HAND PULLEY GEAR B				1
9	B1230210D00	MAIN MOTOR				1
10	B1231210D00	COUPLING				1
11	B1202280000	COUNTER WEIGHT	FOR LK-1900SS,HS,SA,HA			1
12	B1206210D00	COUNTER WEIGHT	FOR LK-1900FS,MS,FA,MA			1
13	B1223771000	NEEDLE ROD CRANK WASHER				1
14	B19012800B0	LINK BALANCE ASM.	FOR LK-1900SS,HS,SA,HA			1
15	B1901280000	THREAD TAKE-UP LEVER		*		1
16	B1903280000	THREAD TAKE-UP CRANK		*		1
17	B1903552000	LEFT SCREW		*		1
18	B1905541000	NEEDLE BUSHING		*		1
19	B1411804000	NEEDLE DRIVING LEVER BEARING		*		1
20	B1203280000	NEEDLE ROD CRANK		*		1
21	B1404280000	NEEDLE BAR CRANK ROD		*		1
22	B1901210DC0	LINK THREAD TAKE-UP	FOR LK-1900FS,MS,FA,MA			1
23	B1901210DA0	THREAD TAKE-UP LEVER COMPL.		*		1
24	B1407210D00	NEEDLE BAR CRANK		*		1
25	B1903210000	THREAD TAKE-UP CRANK		*		1
26	B1905541000	NEEDLE BUSHING		*		1
27	B1411804000	NEEDLE DRIVING LEVER BEARING		*		1
28	B1903552000	LEFT SCREW		*		1
29	B1404280000	NEEDLE BAR CRANK ROD		*		1
30	B1904280000	BALANCE CRANK PIN		*		1
31	B1904280000	BALANCE CRANK PIN	FOR LK-1900SS,HS,SA,HA			1
32	SS6151412TP	SCREW 15/64-28 L=14				1
33	SS6681712TP	SCREW 9/32-28 L=16.5				1
34	SS8660530TP	SCREW 1/4-40 L= 4.5	FOR LK-1900SS,HS,SA,HA			1
35	SS8660610TP	SCREW 1/4-40 L=6				1
36	SS7151120SP	SCREW 15/64-28 L=11				1
37	CS147121ASH	THRUST COLLAR ASM.D=14.72 W=12				1
38	G1216870000	UPPER SHAFT REAR BEARING				1
39	SM8060612TP	SCREW M6 L=6				2
40	SM8061612TP	SCREW M6X16				2
41	HD002230000	PHOTO SENSOR				1
42	SL4041291SC	SCREW M4 L=12				1
43	SM4060801SE	SCREW				2
44	14114508	MAIN SHAFT SENSOR COVER				1
45	SS7111410TP	SCREW 11/64-40 L=14				4
46	SS7110840SP	SCREW 11/64-40 L=7.8				1
47	A1230500000A	HANDWHEEL SETSCREW				1

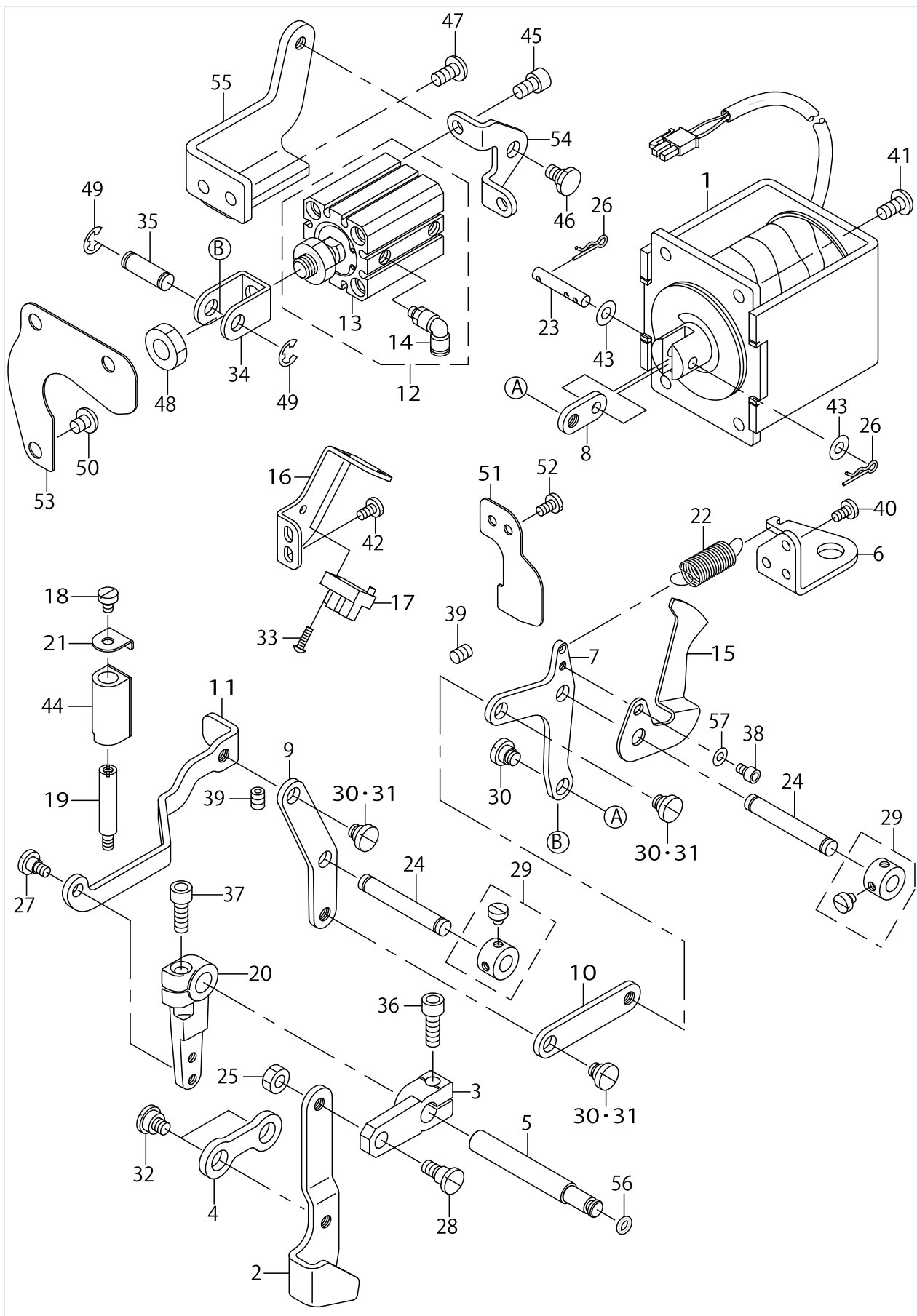
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1144210000	REVOLVING DIRECTION LABEL				1
49	B1212210D00	PULLEY				1
50	GAF01007000	SPRING				1
51	PS0400142KH	SPRING PIN 4X14				1
52	SS8110310SP	SCREW 11/64-40 L= 2.8				2
53	SS8110310SP	SCREW 11/64-40 L= 2.8				2
54	RO154240100	RUBBER RING				1
55	B1401280000	NEEDLE BAR	FOR LK-1900SS,FS,MS,SA,FA,MA			1
56	D1401L7VV00	NEEDLE BAR	FOR LK-1900HS,HA			1
57	B1402280000	NEEDLE ROD METAL				1
58	B1403280000	NEEDLE ROD LOWER METAL				1
59	B1405280000	NEEDLE BAR THREAD GUIDE	FOR LK-1900SS,FS,MS,SA,FA,MA			1
60	D1405L7AM00	NEEDLE BAR THREAD GUIDE	FOR LK-1900HS,HA			1
61	B14115520A0	NEEDLE BAR CONNECTING ASM.				1
62	B1411552000	NEEDLE BAR CLAMP		*		1
63	SS6090670TP	SCREW 9/64-40 L=6		*		1
64	B1414232000	SQUARE BLOCK				1
65	MDP500B1100	NEEDLE DPX5 #11	FOR LK-1900FS,MS,FA,MA			1
66	MDP500B1400	NEEDLE DPX5 #14	FOR LK-1900SS,SA(USE IN JAPAN)			1
67	MDP500B1600	NEEDLE DPX5 #16	FOR LK-1900SS,SA(EXPORT)			1
68	MDP170B1900	NEEDLE DPX17 #19	FOR LK-1900HS,HA			1
69	SS2060510SP	SCREW 3/32-56 L=4.5	FOR LK-1900SS,FS,MS,SA,FA,MA			1
70	SS6080340SP	SCREW 1/8-44 L=2.9	FOR LK-1900SS,FS,MS,SA,FA,MA			1
71	SS7080510TP	SCREW 1/8-44 L=4.5	FOR LK-1900HS,HA			1
72	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
73	SS8111610SP	SCREW 11/64-40 L=15.5				2
74	SS9661230CP	SCREW 1/4-40 L=12	FOR LK-1900FS,MS,FA,MA			1
75	14115356	MAIN SHAFT SENSOR CABLE ASM.				1
76	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				2

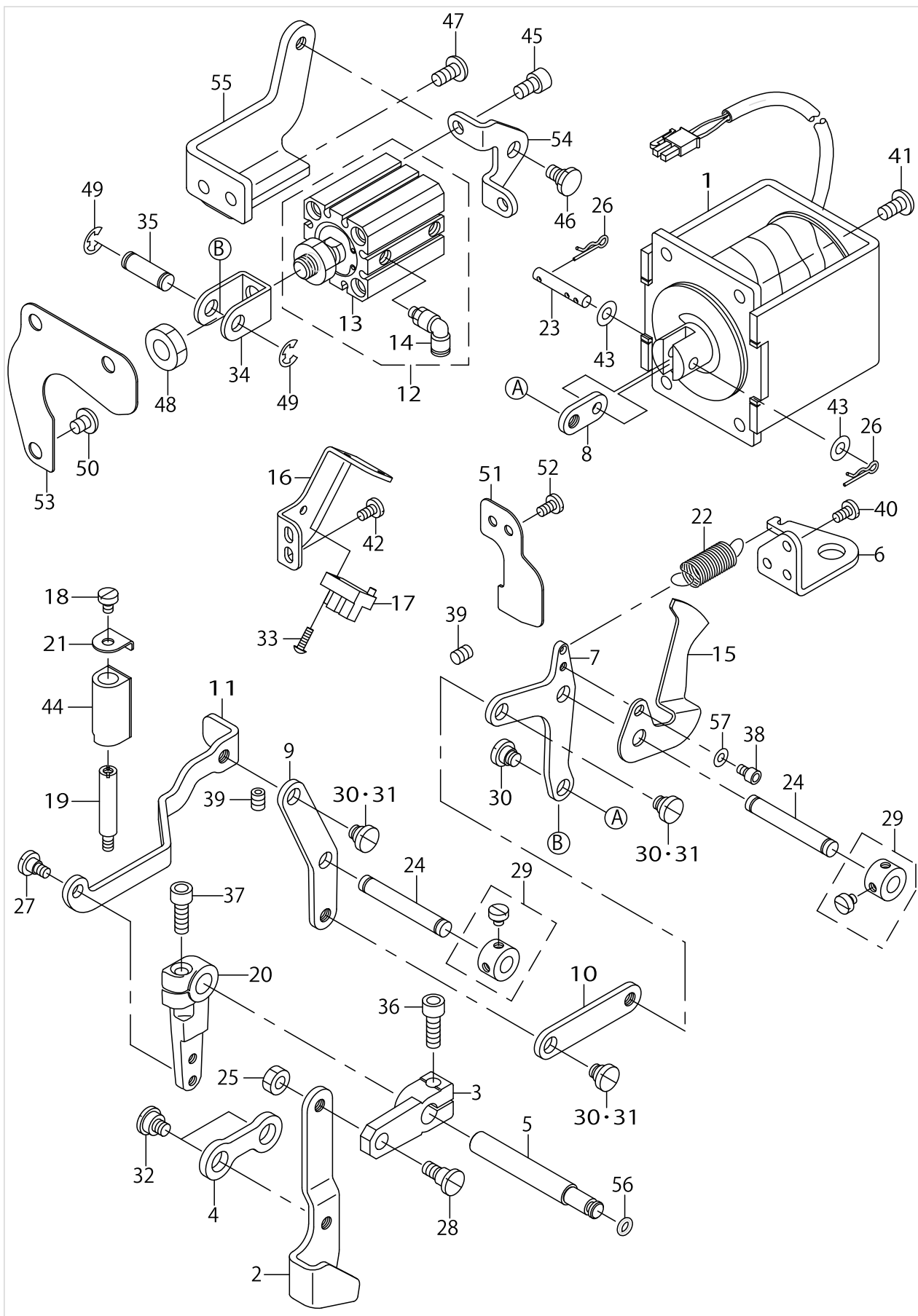
PRESSER LIFTER COMPONENTS



PRESSER LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14104152	PRESSER LIFTING SOLENOID ASM.	FOR LK-1900SS,HS,FS,MS			1
2	14104202	LOWERING FOOT				1
3	14104301	LOWERING ARM				1
4	14104400	CONNECTING LINK				1
5	26500405	CONNECTING SHAFT				1
6	14104608	RETURN SPRING HOOK	FOR LK-1900SS,HS,FS,MS			1
7	26500801	LINK D				1
8	14104707	SOLENOID LINK	FOR LK-1900SS,HS,FS,MS			1
9	26500702	LINK B				1
10	14105001	LINK C				1
11	14104806	LINK A				1
12	14105852	PRESSER LIFTING CYLINDER ASM.	FOR LK-1900SA,HA,FA,MA			1
13	PA2502507A0	AIR CYLINDER		*		1
14	PJ304060502	ELBOW UNION 6XM5		*		2
15	14105209	PRESSER SENSOR SLIT				1
16	14105308	SENSOR INSTALLING PLATE				1
17	HD00057000A	PHOTO SENSOR				1
18	SS6110610TP	SCREW 11/64-40 L=6	FOR LK-1900SS,HS,FS,MS			1
19	22924005	PUMP BODY STRUT	FOR LK-1900SS,HS,FS,MS			1
20	13506415	CONNECTING ARM				1
21	14105704	STOPPER RUBBER SET WASHER	FOR LK-1900SS,HS,FS,MS			1
22	13544705	SPRING	FOR LK-1900SS,HS,FS,MS			1
23	B1513210D00	MAGNET PIN	FOR LK-1900SS,HS,FS,MS			1
24	D2502232D00	SHAFT BLOCK SHAFT				2
25	NS6150310SP	NUT 15/64-28				1
26	B1515210D00	PIN	FOR LK-1900SS,HS,FS,MS			2
27	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9				1
28	SD0790601SP	HINGE SCREW D=7.94 H=6				1
29	CS079101ASH	THRUST COLLAR ASM. D=7.94 W=10				2
30	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR LK-1900SS,HS,FS,MS			4
31	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR LK-1900SA,HA,FA,MA			3
32	SD1000401SP	HINGE SCREW D=10 H= 4				2
33	SL4031291SC	SCREW M3X12				1
34	13860200	CYLINDER PUSHING PLATE	FOR LK-1900SA,HA,FA,MA			1
35	13860606	PIN	FOR LK-1900SA,HA,FA,MA			1
36	SM6061802TP	SCREW M6 L=18				1
37	SM6061802TP	SCREW M6 L=18				1
38	SM6040602TP	SCREW M4 L=6				1
39	SS8150822TP	SCREW 15/64-28 L=8				2
40	SS7110840SP	SCREW 11/64-40 L=7.8	FOR LK-1900SS,HS,FS,MS			2
41	SS4151215SP	SCREW 15/64-28 L=12	FOR LK-1900SS,HS,FS,MS			4
42	SS7110840SP	SCREW 11/64-40 L=7.8				2
43	WP0560860SE	WASHER 5.6X12X0.8	FOR LK-1900SS,HS,FS,MS			2
44	14105605	PRESSER LIFTING STOPPER RUBBER	FOR LK-1900SS,HS,FS,MS			1
45	SM6061602TP	SCREW M6 L=16	FOR LK-1900SA,HA,FA,MA			2
46	SD0800342TP	HINGE SCREW D=8 H=3.2	FOR LK-1900SA,HA,FA,MA			1
47	SS4151215SP	SCREW 15/64-28 L=12	FOR LK-1900SA,HA,FA,MA			2

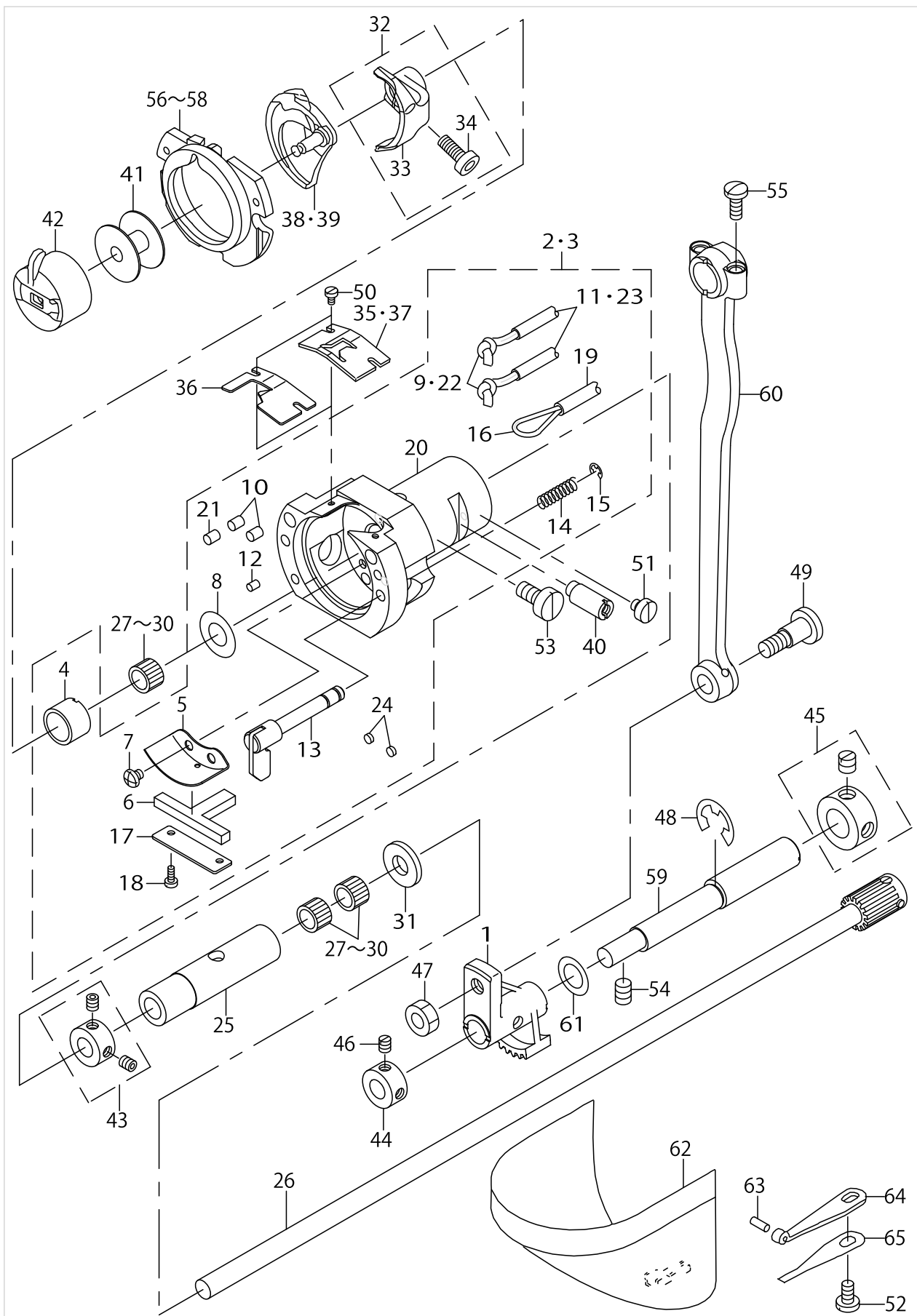
PRESSER LIFTER COMPONENTS



PRESSER LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NM6540023SB	NUT	FOR LK-1900SA,HA,FA,MA			1
49	RE0600000K0	E-RING 6	FOR LK-1900SA,HA,FA,MA			2
50	SS4150715SP	SCREW 15/64-28 L=7	FOR LK-1900SA,HA,FA,MA			3
51	14105506	PLATE				1
52	SS7110840SP	SCREW 11/64-40 L=7.8				2
53	14106108	PLATE	FOR LK-1900SA,HA,FA,MA			1
54	14105902	CYLINDER BASE A	FOR LK-1900SA,HA,FA,MA			1
55	14106009	CYLINDER BASE B	FOR LK-1900SA,HA,FA,MA			1
56	RO048190100	RUBBER RING				1
57	WP0450801SD	WASHER 4.5X10X0.8				1

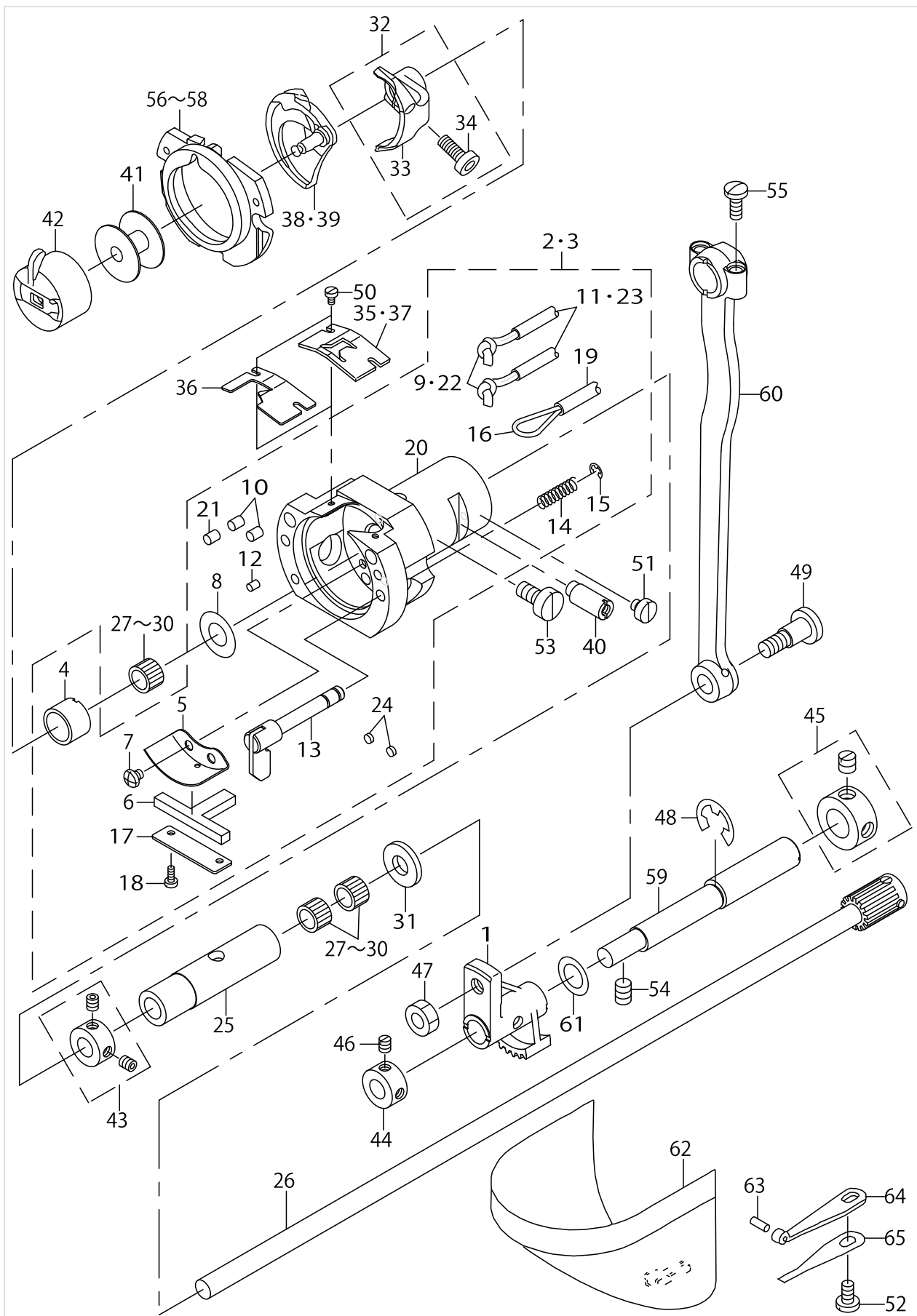
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14106702	OSCILLATOR				1
2	14103758	SHUTTLE ASM.	FOR LK-1900SS,HS,SA,HA			1
3	40011409	SHUTTLE ASM.	FOR LK-1900FS,MS,FA,MA			1
4	14106405	SHUTTLE NEEDLE OUTER RING		*		1
5	26231100	SHUTTLE LUBRICATING PLATE		*		1
6	14103907	SHUTTLE ONCE THROUGH OIL FELT		*		1
7	SS4090415SP	SCREW 9/64-40 L=4		*		2
8	WP0952616SD	WASHER 9.5X14.8X2.6		*		1
9	CQ202000000	OIL WICK		*		1.06
10	B1820210D00	SHUTTLE OIL FELT,A		*		2
11	23630007	TUBE		*		0.66
12	B1821210D00	SHUTTLE OIL FELT,B		*		1
13	26501858	INNER-HOOK-PRESSER COMPL.		*		2
14	B1822215P00	INNER HOOK PRESSER SPRING		*		2
15	RE0300000K0	E-RING 3		*		2
16	CQ200000000	OIL WICK		*		0.43
17	14104004	ONCE THROUGH OIL FELT PRESSER		*		1
18	SS6060410TP	SCREW 3/32-56 L= 3.5		*		2
19	BT0500300EA	OIL TUBE		*		0.19
20	14103006	SHUTTLE		*		1
21	22814909	FELT	FOR LK-1900FS,MS,FA,MA	*		1
22	CQ202000000	OIL WICK	FOR LK-1900SS,HS,SA,HA	*		1.59
23	23630007	TUBE	FOR LK-1900SS,HS,SA,HA	*		0.99
24	13529607	SHUTTLE PACKING		*		2
25	14106306	LOWER SHAFT REAR METAL				1
26	14106256	LOWER SHAFT GEAR ASM.				1
27	SB30800100A	BEARING	SELECTIVE PARTS			3
28	SB30800100B	BEARING	SELECTIVE PARTS			3
29	SB30800100C	BEARING	SELECTIVE PARTS			3
30	SB30800100D	BEARING	SELECTIVE PARTS			3
31	B1808980000	LOWER SHAFT THRUST WASHER				1
32	B18129800A0	DRIVER ASM.				1
33	B1812980000	SHUTTLE DRIVER		*		1
34	SS6121212TP	SCREW 3/16-28 L=12.0		*		1
35	B1815980000	SHUTTLE UPPER SPRING	FOR LK-1900SS,HS,SA,HA			1
36	14103501	SHUTTLE UPPER SPRING (F TYPE)	FOR LK-1900FS,MS,FA,MA			1
37	B1816980000	AUXILIARY SHUTTLE RACE SPRING	FOR LK-1900FS,MS,FA,MA			1
38	B1818280000	INNER HOOK	FOR LK-1900SS,FS,MS,SA,FA,MA			1
39	D1818282N00	SHUTTLE	FOR LK-1900HS,HA			1
40	26222208	SHUTTLE RACE ADJUSTING SHAFT				1
41	13812102	BOBBIN				1
42	B18289800BB	BOBBIN CASE ASM. (RACING PREVE				1
43	CS080081CSH	THRUST COLLAR ASM. D=8.0 W=8				1
44	CS1000811SP	THRUST COLLAR				1
45	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
46	SS8110520TP	SCREW 11/64-40 L= 4.5				2
47	NS6660430SP	NUT 1/4-40				1

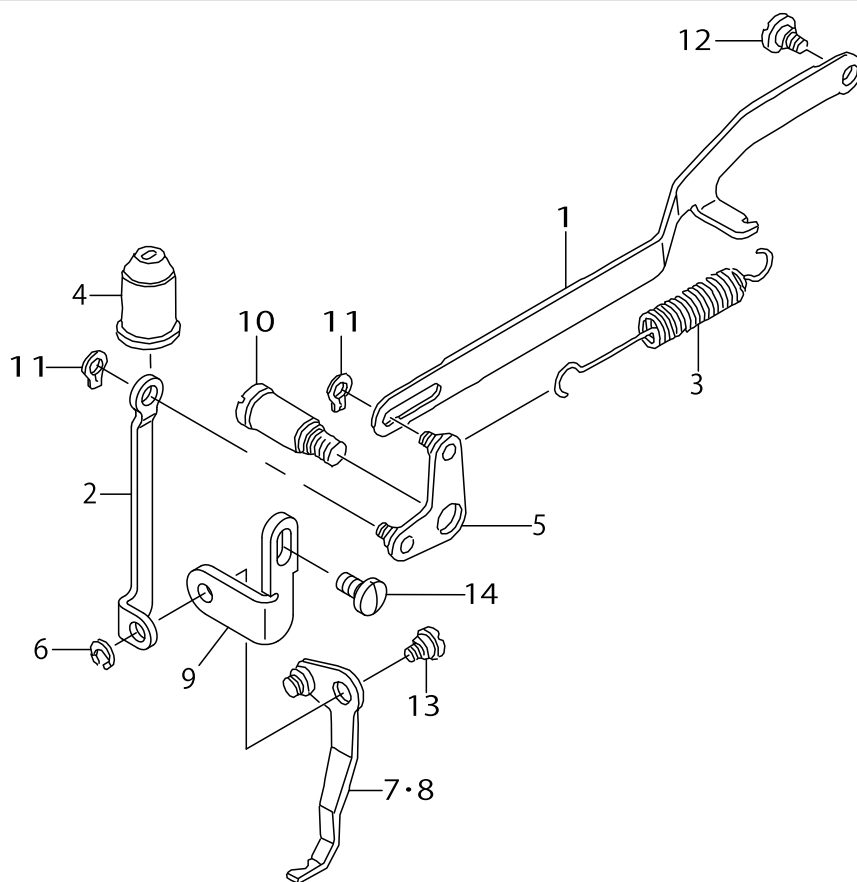
SHUTTLE DRIVER SHAFT COMPONENTS



SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	RE0900000K0	E-RING 9				1
49	SD0801021TP	HINGE SCREW D= 8 H=10.2				1
50	SS6060410TP	SCREW 3/32-56 L= 3.5				2
51	SS6110480SP	SCREW 11/64-40 L=4.3				1
52	SS7110840SP	SCREW 11/64-40 L=7.8				1
53	SS6151220SP	SCREW 15/64-28 L=11.5				1
54	SS8150822TP	SCREW 15/64-28 L=8				2
55	SS7111110TP	SCREW 11/64-40 L=10.5				2
56	14103659	SHUTTLE RACE RING ASM.,C	FORLK-1900HS,HA			1
57	14103253	INNER HOOK PRESSER ASM., A	FOR LK-1900FS,MS,FA,MA			1
58	14103352	INNER HOOK PRESSER ASM., B	FORLK-1900SS,SA			1
59	B1836210D00	OSCILLATING ECCENTRIC SHAFT				1
60	B1802210D00	CRANK ROD				1
61	10523504	WASHER				1
62	13816855	CYLINDER ARM CAP				1
63	13508700	HOOK COVER PRESSER SPRING PIN				1
64	13508809	HOOK COVER PRESSER SPRING A				1
65	13508908	HOOK COVER PRESSER SPRING B				1

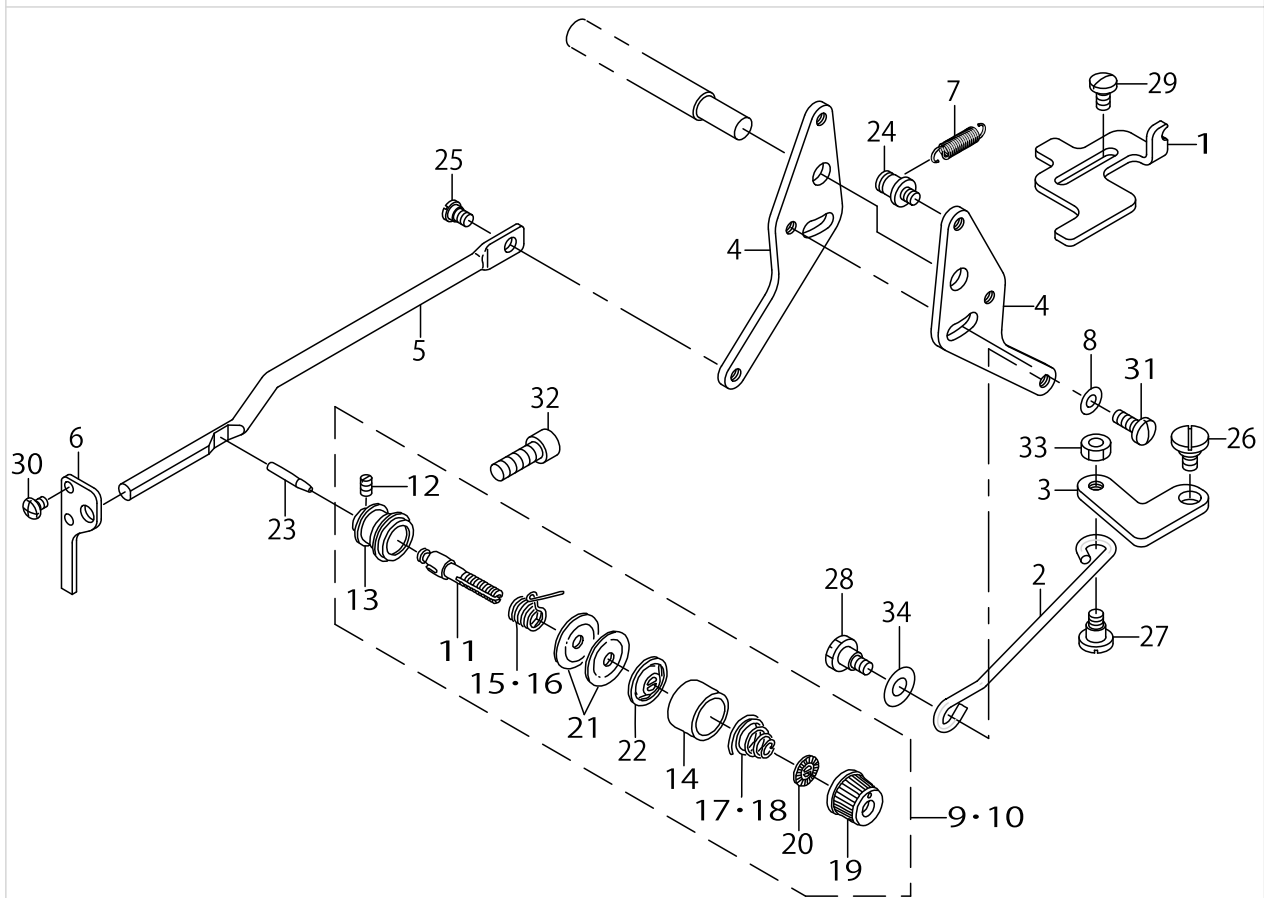
WIPER MECHANISM COMPONENTS



WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13509500	WIPER CONNECTING LINK				1
2	26217901	WIPER CONNECTING PLATE				1
3	13509708	SPRING				1
4	13509807	OIL SHIELD CAP				1
5	13509955	WIPER CONNECTING ARM ASM.				1
6	B1229232000	SNAP RING				1
7	B21012800A0	WIPER ASM.	FOR LK-1900SS,FS,MS,SA,FA,MA			1
8	D2101L7AMA0	WIPER ASM.	FOR LK-1900HS,HA			1
9	13574009	WIPER BASE PLATE				1
10	B2109280000	WIPER CONNECTING SCREW				1
11	RC0470611KP	RETAINING RING 4.7				2
12	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
13	SD0640211SP	HINGE SCREW D= 6.35 H= 2.1				1
14	SS7110840SP	SCREW 11/64-40 L=7.8				1

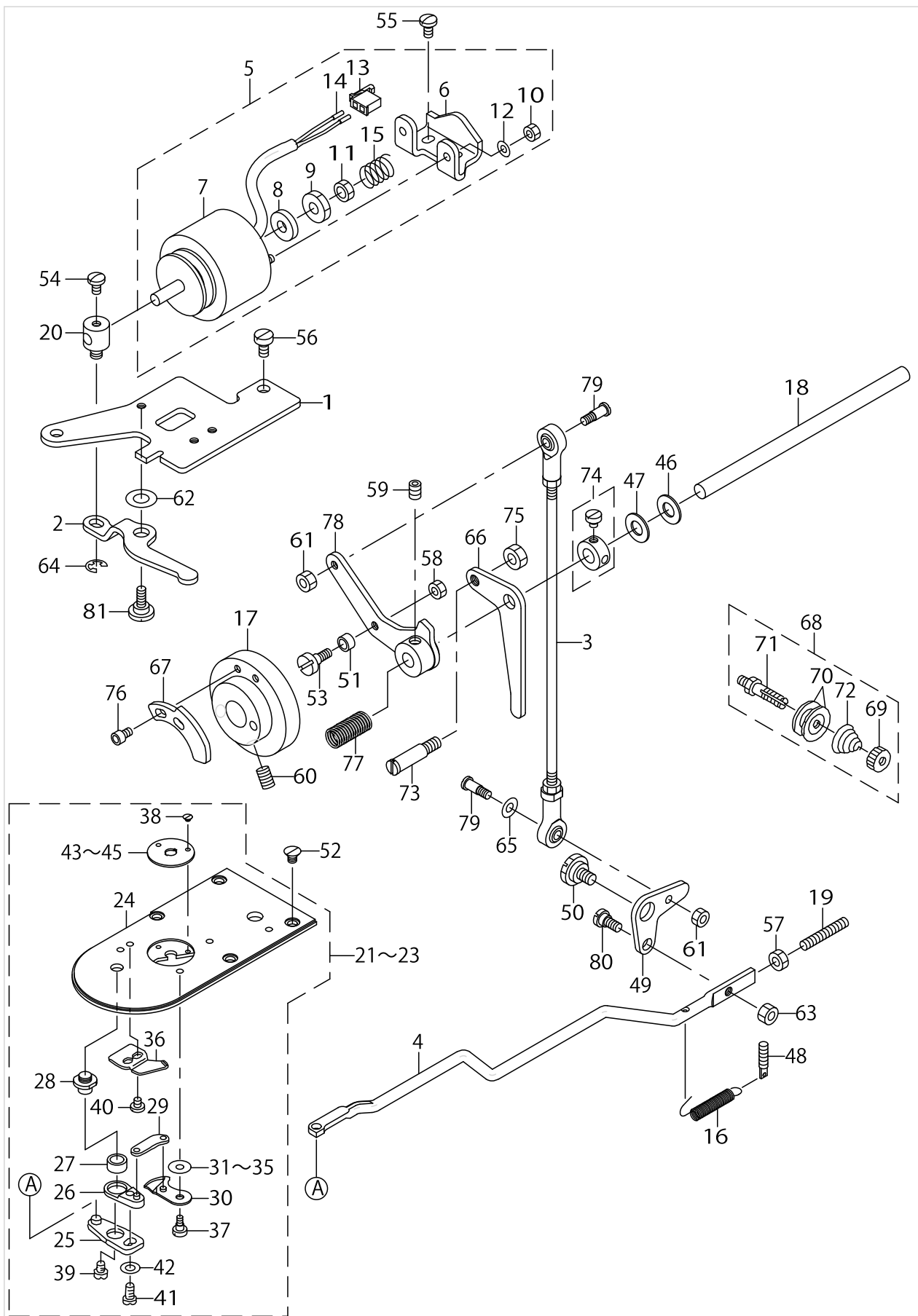
TENSION RELEASE & THREAD TENSION COMPONENTS



TENSION RELEASE & THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14107502	STOPPER				1
2	14107700	CONNECTING BAR				1
3	B2304210D00	TENSION RELEASE LINK				1
4	26500900	TENSION RELEASE ADJUSTING ARM				2
5	26501304	TENSION RELEASE BAR				1
6	13513304	THREAD TENSION ARM				1
7	B2545280000	PRESSURE SPRING				1
8	WP0482086SD	WASHER 4.8X11.5X2				1
9	B23022800A0	SECOND THREAD TENSION ASM.	FOR LK-1900SS,FS,MS,SA,FA,MA			1
10	B23022050A0	TENSION CONTROLLER NO.2 ASM.	FOR LK-1900HS,HA			1
11	B2302280000	SECOND THREAD TENSION ROD		*		1
12	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
13	B2313280000	THREAD TENSION ROD, LARGE		*		1
14	B3107804000	THREAD TENSION DISK PRESSER		*		1
15	B3112761000	THREAD TAKE-UP SPRING		*		1
16	D3112L4BB00	TAKE-UP SPRING (HEAVY)		*		1
17	B3114232000	THREAD TENSION SPRING		*		1
18	B3129053000	TENSION SPRING		*		1
19	B3119771000	THREAD TENSION NUT		*		1
20	B3120125000	ROTATING STOPPER		*		1
21	B3126012000	THREAD TENSION DISK		*		2
22	B3132552000	THREAD TENSION DISK PRESSER		*		1
23	B2303280000	TENSION RELEASE PIN				1
24	B3413552000	SUSPENSION SCREW				1
25	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
26	SD0720321TP	HINGE SCREW				1
27	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9				1
28	SD0640482SP	HINGE SCREW D= 6.35 H= 4.8				1
29	SS6110810TP	SCREW 11/64-40 L=8				2
30	SS4090515SP	SCREW 9/64-40 L=5				2
31	SS7111120TP	SCREW				1
32	SS6151812TP	SCREW 15/64-28 L=18				1
33	NS6120310SP	NUT 3/16-28				1
34	WP0651056SD	WASHER 6.5X11X1				1

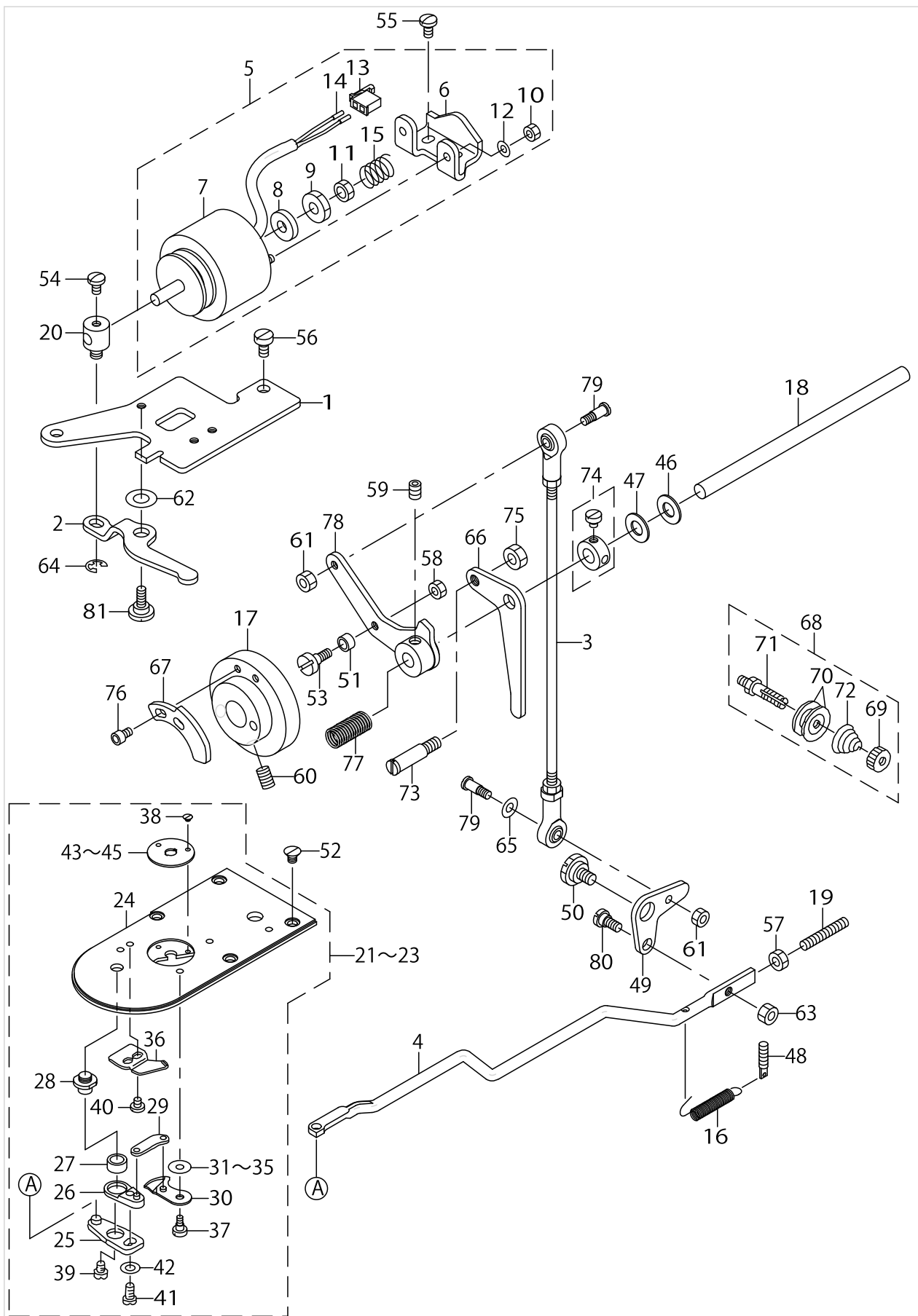
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26501205	CAM FOLLOWER STOPPER				1
2	14108500	SOLENOID ARM				1
3	14108609	CONNECTING ROD				1
4	26501908	CONNECTING BAR				1
5	14108955	THREAD TRIMMING SOLENOID ASM.				1
6	14108807	SOLENOID INSTALLING BASE		*		1
7	14108906	SOLENOID FOR THREAD TRIMMING		*		1
8	11043304	SOLENOID RUBBER		*		1
9	NS6660410SH	NUT		*		1
10	NM6040000SN	NUT M4		*		2
11	NS6660430SP	NUT 1/4-40		*		1
12	WP0450000SD	WASHER 4.5X8X0.5		*		2
13	HK034610020	2-POLE NYLON PLUG		*		1
14	HK034640000	PIN CONTACT		*		2
15	B1652704000	SPRING		*		1
16	14109300	THREAD TRIM LINK SPRING				1
17	B2401210D00	THREAD TRIMMER CAM				1
18	B2408210D00	THREAD TRIMMER SHAFT				1
19	SM8053002TP	SCREW M5 L=30				1
20	11043007	SOLENOID PIN				1
21	14109755	NEEDLE PLATE ASM.,H	FORLK-1900HS,HA			1
22	13515556	NEEDLE PLATE ASM.	FORLK-1900SS,SA			1
23	13556154	NEEDLE PLATE ASM.,E				1
24	13515507	NEEDLE PLATE		*		1
25	B24142800A0	THREAD CUTTER LEVER ASM., LARG		*		1
26	B24152800A0	THREAD CUTTER LEVER ASM., SMAL		*		1
27	B2416280000	THREAD CUTTING LEVER RING		*		1
28	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
29	B2418280000	MOVING KNIFE LINK		*		1
30	B24212800A0	MOVING KNIFE ASM.		*		1
31	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1
32	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1
33	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1
34	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1
35	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1
36	B2424280000	FIXING KNIFE		*		1
37	SD0500091TP	HINGE SCREW D= 5.0 H= 0.9		*		1
38	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
39	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
40	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
41	SS7110740TP	SCREW 11/64-40 L=7		*		1
42	WP0450846SP	WASHER		*		1
43	B2426280000	NEEDLE HOLE GUIDE	FORLK-1900SS,SA	*		1
44	14109607	NEEDLE HOLE GUIDE	FORLK-1900HS,HA	*		1
45	D2426282C00	NEEDLE HOLE GUIDE		*		1
46	B1223771000	NEEDLE ROD CRANK WASHER				1
47	B1116804000	CLOTH PLATE WASHER				1

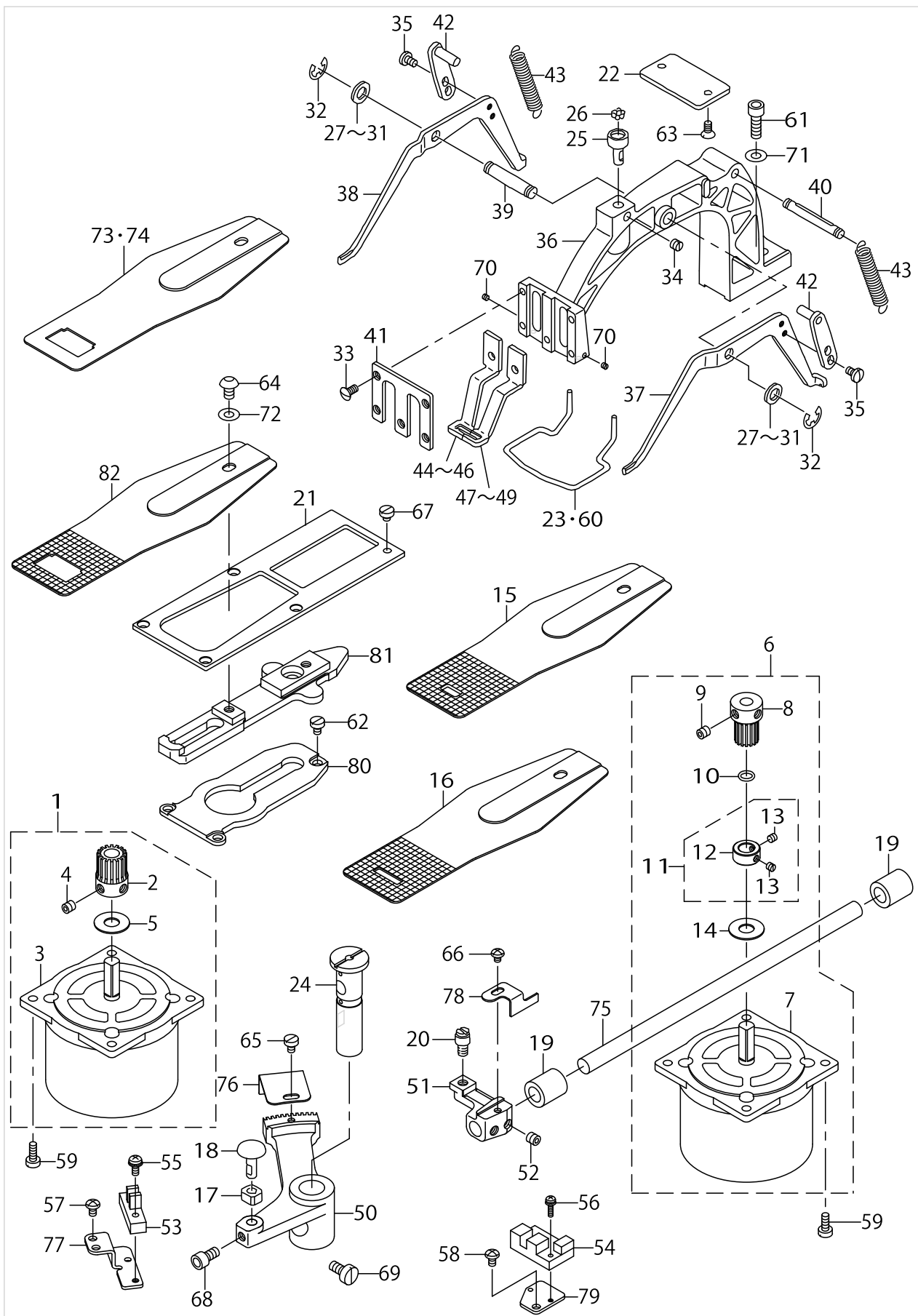
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1649161000	TENSION SPRING ADJUSTING SCREW				1
49	B2411210000	THREAD TRIMMER LINK				1
50	SD1100301TP	HINGE SCREW H=11 W=3				1
51	D2587L8WB00	ROLLER				1
52	SS1110640TP	SCREW 11/64-40 L= 5.5				4
53	D2588L8WB00	ROLLER SHAFT				1
54	SS7110740TP	SCREW 11/64-40 L=7				1
55	SS7110840SP	SCREW 11/64-40 L=7.8				2
56	SS6120930SP	SCREW 3/16-28 L=9				2
57	NM6050001SP	NUT M5				1
58	NS6110420SP	NUT 11/64-40				1
59	SS8150822TP	SCREW 15/64-28 L=8				1
60	SS8661012TP	SCREW				2
61	NS6110420SP	NUT 11/64-40				2
62	WP0553216SD	WASHER				1
63	NS6120310SP	NUT 3/16-28				1
64	RE0500000K0	E-RING				1
65	WP0501016SD	WASHER 5X10.5X1				1
66	14107601	THREAD RELEASE ARM				1
67	B2312210D00	TENSION RELEASE NOTCH				1
68	B11152320A0	FIRST THREAD TENSION ASM.				1
69	A3125002000	TENSION NUT, NO.1		*		1
70	B3126012000	THREAD TENSION DISK		*		2
71	B3123352000	THREAD TENSION ROD		*		1
72	B1115232000	FIRST THREAD TENSION SPRING		*		1
73	26500504	TENSION RELEASE ARM PIN				1
74	CS080081BSH	THRUST COLLAR ASM. D=8.0 W=8				1
75	NS6150310SP	NUT 15/64-28				1
76	SM6040602TP	SCREW M4 L=6				2
77	B2617771000	TRIPPING LEVER TENSION SPRING				1
78	14109250	CAM FOLLOWER ASM.				1
79	SD0500803TP	HINGE SCREW D=5 H=8				2
80	SD0650305TP	HINGE SCREW D= 6.5 H= 3				1
81	SD0790311TP	HINGE SCREW D= 7.94 H= 3.1				1

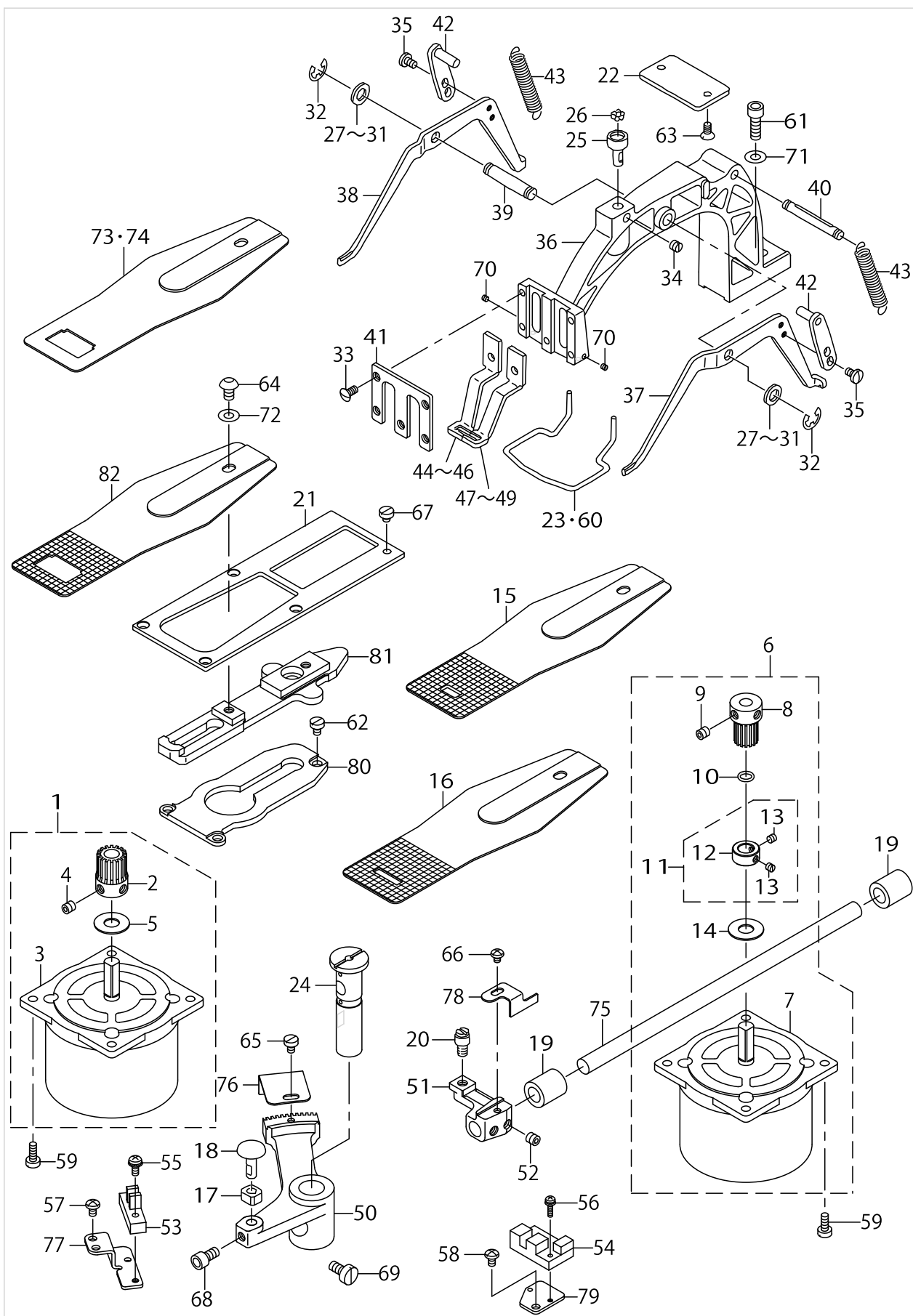
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14112353	X FEED MOTOR ASM.				1
2	26501403	X FEED GEAR		*		1
3	14112304	X FEED STEPPING MOTOR		*		1
4	SM8060612TP	SCREW M6 L=6		*		2
5	14112502	RUBBER WASHER		*		1
6	14112452	Y FEED MOTOR ASM.				1
7	14112403	Y FEED STEPPING MOTOR		*		1
8	26501502	Y FEED GEAR		*		1
9	SM8060612TP	SCREW M6 L=6		*		2
10	RO069180100	RUBBER RING		*		1
11	CS095081ASH	THRUST COLLAR ASM. D=9.53 W=8		*		1
12	CS0950817SH	THRUST COLLAR D=9.53 W=8		*		1
13	SS8110410TP	SCREW 11/64-40 L= 3.5		*		2
14	14112502	RUBBER WASHER		*		1
15	14116206	FEED PLATE B	FOR LK-1900MS,MA			1
16	13554803	FEED PLATE	FOR LK-1900HS,HA			1
17	B1414232000	SQUARE BLOCK				1
18	13517206	SLIDE BLOCK STUD				1
19	B2509704000	BUSHING, REAR				2
20	13517404	HINGE STUD				1
21	26500603	CLOTH FEED PRESSER PLATE				1
22	13518907	SUPPORT PLATE				1
23	13533104	FINGER GUARDE	EXCEPT LK-1900HS,HA			1
24	13516208	FEED DRIVING ARM SHAFT				1
25	B2548280000	BALL RETAINER				1
26	B2549280000	WORK CLAMP FOOT MOUNTING BASE				7
27	B255728000A	WASHER A	SELECTIVE PART			2
28	B255728000B	WASHER B	SELECTIVE PART			2
29	B255728000C	WASHER C	SELECTIVE PART			2
30	B255728000D	WASHER D	SELECTIVE PART			2
31	B255728000E	WASHER	SELECTIVE PART			2
32	RE0700000K0	E-RING 7				2
33	SS2110930SP	SCREW 11/64-40 L=8.7				5
34	SS8150510TP	SCREW 15/64-28 L= 4.7				1
35	SS7110740TP	SCREW 11/64-40 L=7				4
36	13517800	FEED BRACKET				1
37	26204008	LIFTING LEVER RIGHT				1
38	26204107	LIFTING LEVER LEFT				1
39	13518105	LIFTING LEVER SHAFT				1
40	13518501	SPRING SUSPENSION				1
41	26224105	WORK CLAMP FOOT FACE PLATE				1
42	13518352	LEVER DRIVING PLATE ASM.				2
43	14105407	CLOTH PRESSER SPRING				2
44	13518600	WORK CLAMP FOOT, RIGHT	FOR LK-1900SS,FS,SA,FA			1
45	13542915	WORK CLAMP FOOT, RIGHT	FOR LK-1900MS,MA			1
46	13548102	WORK CLAMP FOOT, RIGHT	FOR LK-1900HS,HA			1
47	13518709	WORK CLAMP FOOT, LEFT	FOR LK-1900SS,FS,SA,FA			1

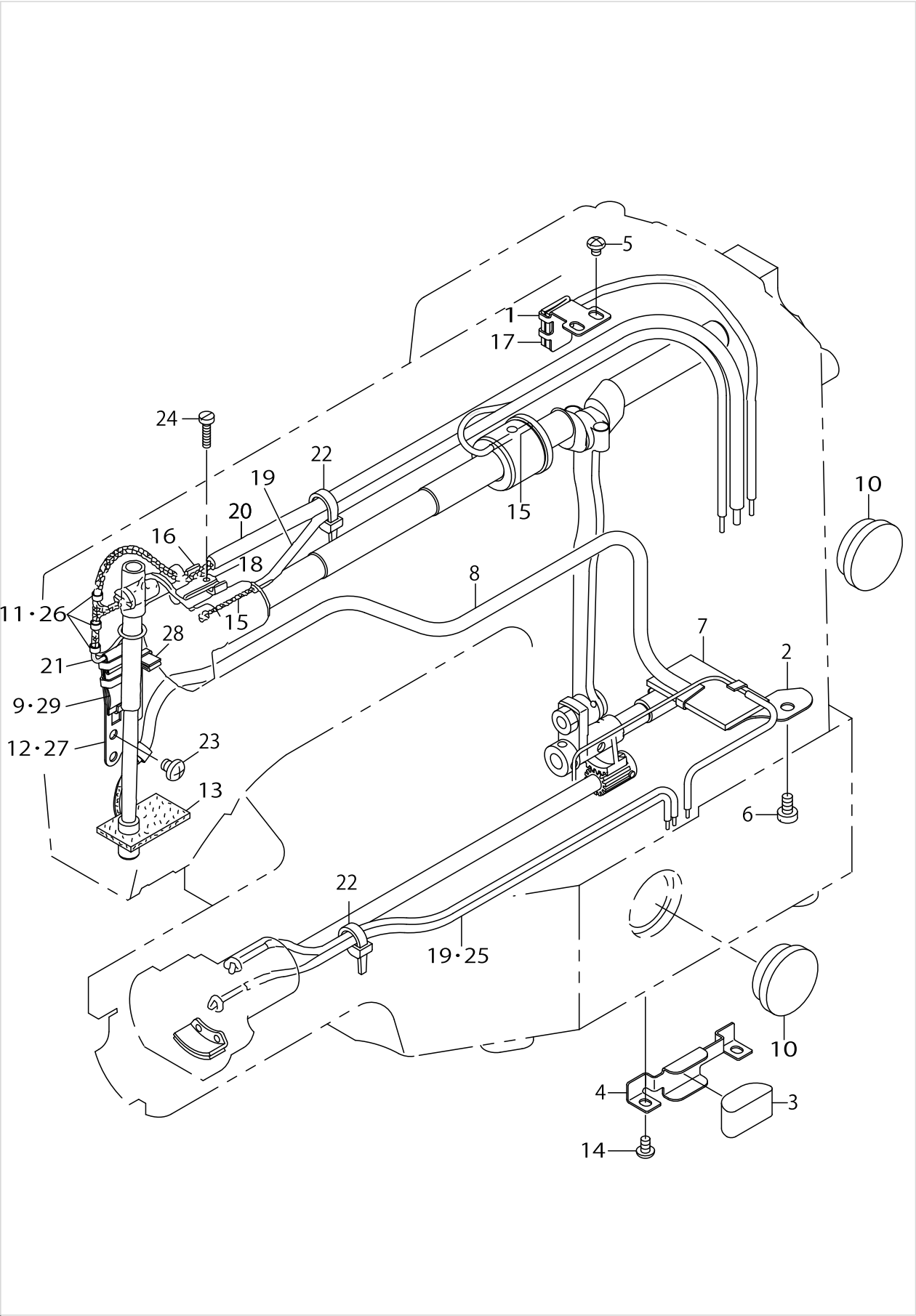
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	13543012	WORK CLAMP FOOT, LEFT	FOR LK-1900MS,MA			1
49	13548201	WORK CLAMR FOOT LEFT	FOR LK-1900HS,HA			1
50	14110001	CROSSFEED ARM				1
51	26500009	Y FEED ARM				1
52	SS8660612TP	SCREW 1/4-40 L=6				2
53	HD002230000	PHOTO SENSOR				1
54	HD00057000A	PHOTO SENSOR				1
55	SL4041291SC	SCREW M4 L=12				1
56	SL4031291SC	SCREW M3X12				1
57	SS4110715SP	SCREW 11/64-40 L=7				2
58	SS4110715SP	SCREW 11/64-40 L=7				1
59	SS6111140SP	SCREW 11/64-40 L=11				8
60	13548300	FINGER GUARD	FOR LK-1900HS,HA			1
61	SM6061802TP	SCREW M6 L=18				1
62	SS6110610TP	SCREW 11/64-40 L=6				3
63	SS2110920TP	SCREW 11/64-40 L=8.5				2
64	SM3061052TP	SCREW M6 L=10				1
65	SS6110610TP	SCREW 11/64-40 L=6				1
66	SS4110515SP	SCREW 11/64-40 L=5				1
67	SS6110420TP	SCREW 11/64-40 L=4.8				6
68	SS6151142TP	SCREW 15/64-28 L=10.5				1
69	SS6151220SP	SCREW 15/64-28 L=11.5				1
70	SS8080310TP	SCREW 1/8-44 L=2.8				2
71	WP0621016SD	WASHER 6.2X13X1				1
72	WP0621016SD	WASHER 6.2X13X1				1
73	14116404	FEED PLATE D	FOR LK-1900FS,FA(FOR JE)			1
74	14116800	FEED PLATE H	FOR LK-1900FS,FA(EXCEPT JE)			1
75	14110209	LENGTHWISE FEED SHAFT				1
76	14111504	CROSSFEED SENSOR SLIT				1
77	14111702	SENSOR INSTALLING BASE				1
78	14136402	LENGTHWISE FEED SENSOR SLIT				1
79	14111801	SENSOR INSTALLING BASE				1
80	26500108	CLOTH FEED SUPPORT PLATE				1
81	14110811	CLOTH FEED PLATE				1
82	14116107	FEED PLATE A	FOR LK-1900SS,SA			1

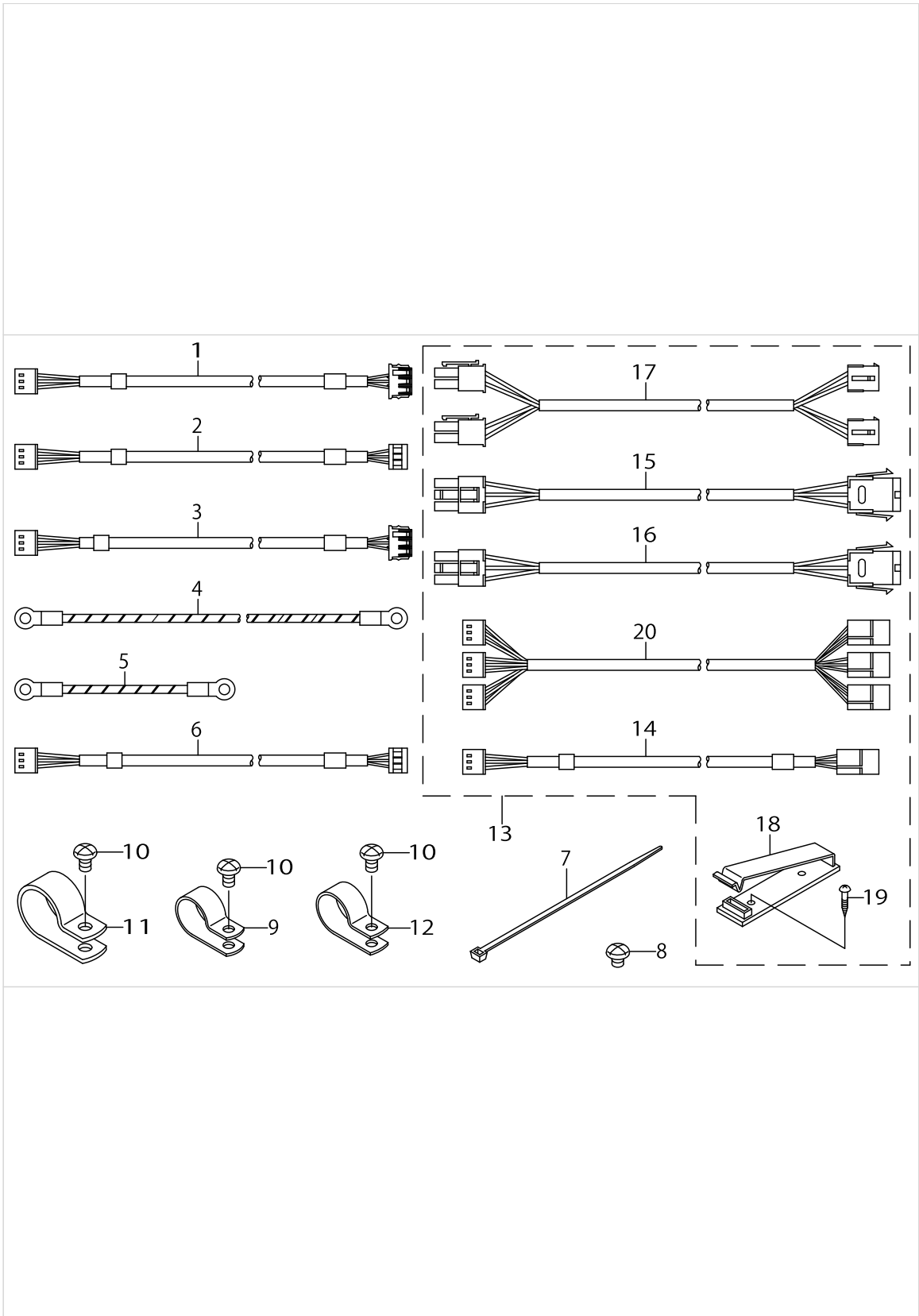
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14114102	OIL SHIELD				1
2	14114904	OIL SHIELD				1
3	14114300	OIL FELT				1
4	14114409	FELT PRESSER				1
5	SS4110515SP	SCREW 11/64-40 L=5				2
6	SS6120930SP	SCREW 3/16-28 L=9				1
7	B3509210D00	OIL FELT				1
8	13529003	ONCE THROUGH OIL FELT				0.56
9	B3509220000	OIL SPONGE	FOR LK-1900FS,MS,FA,MA, LK-1903,LK-1904			1
10	B3501210000	OIL GAUGE				2
11	26230706	OIL WICK PRESSER	FOR LK-1900FS,MS,FA,MA, LK-1903,LK-1904			3
12	B3506280000	OIL WICK PRESSER	FOR LK-1900FS,MS,FA,MA, LK-1903,LK-1904			1
13	14114607	FACE FELT				1
14	SS4110715SP	SCREW 11/64-40 L=7				2
15	CQ200000000	OIL WICK				3
16	B3508280000	BALANCE LUBRICATING PLATE				1
17	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
18	B3518280000	BALANCE LUBRICATING	FOR LK-1900FS,MS,FA,MA, LK-1903,LK-1904			1
19	BP300000100	VINYL TUBE				0.7
20	BP600000000	VINYL PIPE				0.72
21	CQ252200000	OIL WICK				1.6
22	EA9500B0100	CABLE BAND				2
23	SS4110715SP	SCREW 11/64-40 L=7				2
24	SS6092120SP	SCREW 9/64-40 L=21.2				1
25	CQ202000000	OIL WICK				1.06
26	B1419026000	OIL WICK PRESSER	FOR LK-1900SS,HS,SA,HA, LK-1901,LK-1902			2
27	14114805	OIL WICK PRESSER	FOR LK-1900SS,HS,SA,HA, LK-1901,LK-1902			1
28	B3518280000	BALANCE LUBRICATING	FOR LK-1900SS,HS,SA,HA, LK-1901,LK-1902			1
29	B3509280000	NEEDLE ROD CRANK LUBRICATING	FOR LK-1900SS,HS,SA,HA, LK-1901,LK-1902			1

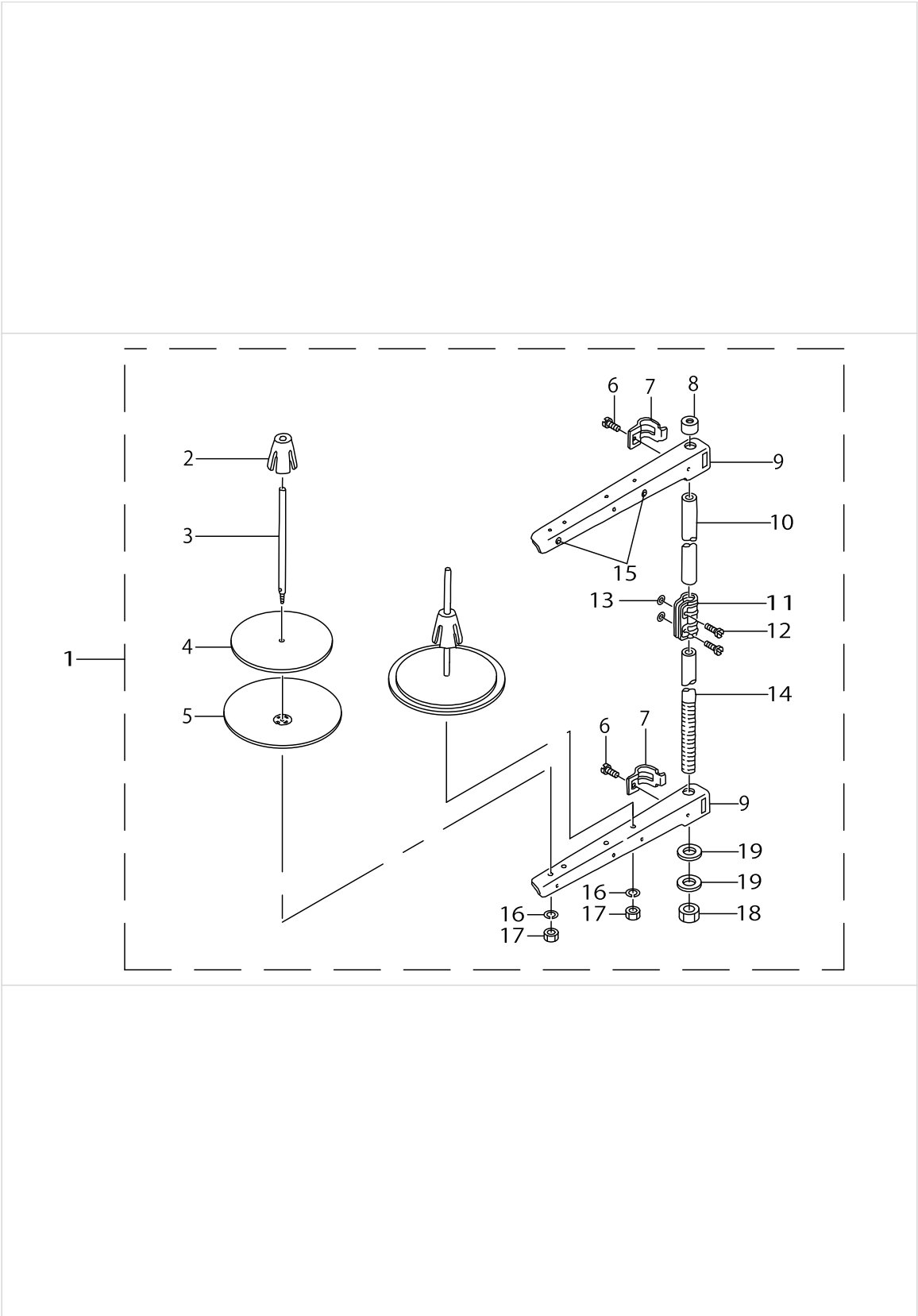
SENSOR & EXTENSION CABLE COMPONENTS



SENSOR & EXTENSION CABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14115158	X SENSOR CABLE ASM.	FOR JUS,LK-1902			1
2	14115257	Y SENSOR CABLE ASM.				1
3	14115356	MAIN SHAFT SENSOR CABLE ASM.				1
4	14115554	HEAD GROUND CABLE A ASM.				1
5	14115653	HEAD GROUND CABLE B ASM.				1
6	14115455	OUTER PRESSER SENSOR CABLE ASM				1
7	EA9500B0100	CABLE BAND				1
8	SS4110515SP	SCREW 11/64-40 L=5				3
9	HX00150000G	CABLE CLIP				1
10	SS4110715SP	SCREW 11/64-40 L=7				3
11	HX00150000L	CABLE CLIP				1
12	HX00150000H	CABLE CLIP				1
13	M85985900A0	EXTENSION CABLE COMPL. ASM.				1
14	M90475900A0	SENSOR EXTENSION CABLE ASM.		*		1
15	M90415900A0	EXTENSION CABLE ASM.		*		1
16	M90425900A0	EXTENSION CABLE ASM.		*		1
17	M90435900A0	SOLENOID EXTENSION CABLE ASM.		*		1
18	M964051000A	CABLE CLIP		*		1
19	SK3382001SE	SCREW D=3.8 L=20		*		2
20	M90445900A0	SENSOR EXTENSION CABLE ASM.		*		1

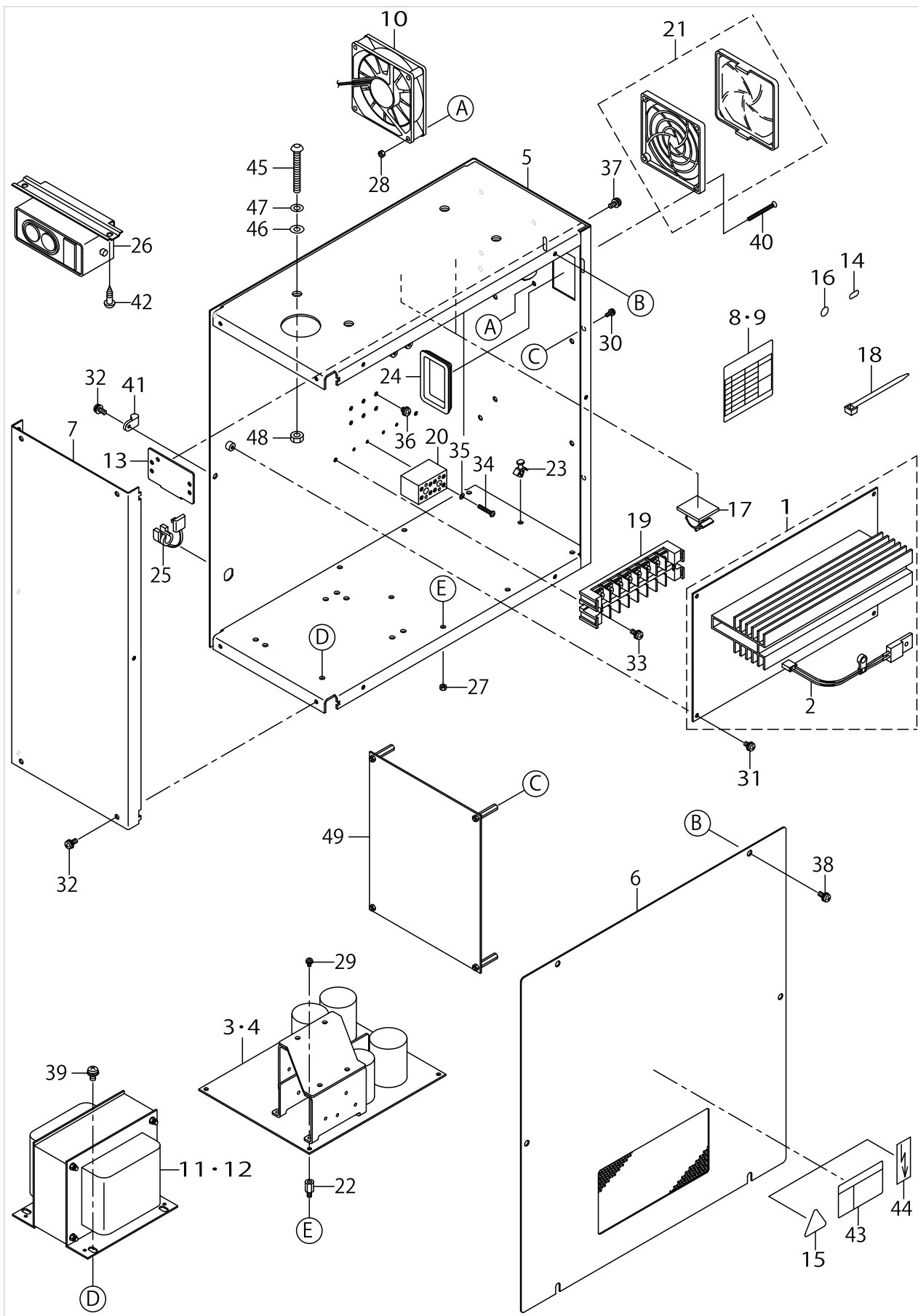
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22930358	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER		*		2
3	22931000	SPOOL PIN		*		2
4	22930903	SPOOL REST CUSHION		*		2
5	22930804	SPOOL REST		*		2
6	SM6061610SC	SCREW M6 L=16		*		2
7	22930705	THREAD GUIDE ARM JOINT		*		2
8	22931406	SPOOL REST ROD RUBBER CAP		*		1
9	22930507	SPOOL REST ARM		*		2
10	22930408	SPOOL REST ROD, UPPER		*		1
11	22931307	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	22930309	SPOOL REST ROD, LOWER		*		1
15	22931208	THREAD GUIDE		*		2
16	WS0510002KN	SPRING WASHER		*		2
17	NM6050001SE	NUT M5		*		2
18	NM6160511SE	NUT M16X1.5		*		1
19	WP1702600S0	WASHER 17X30X2.6		*		2

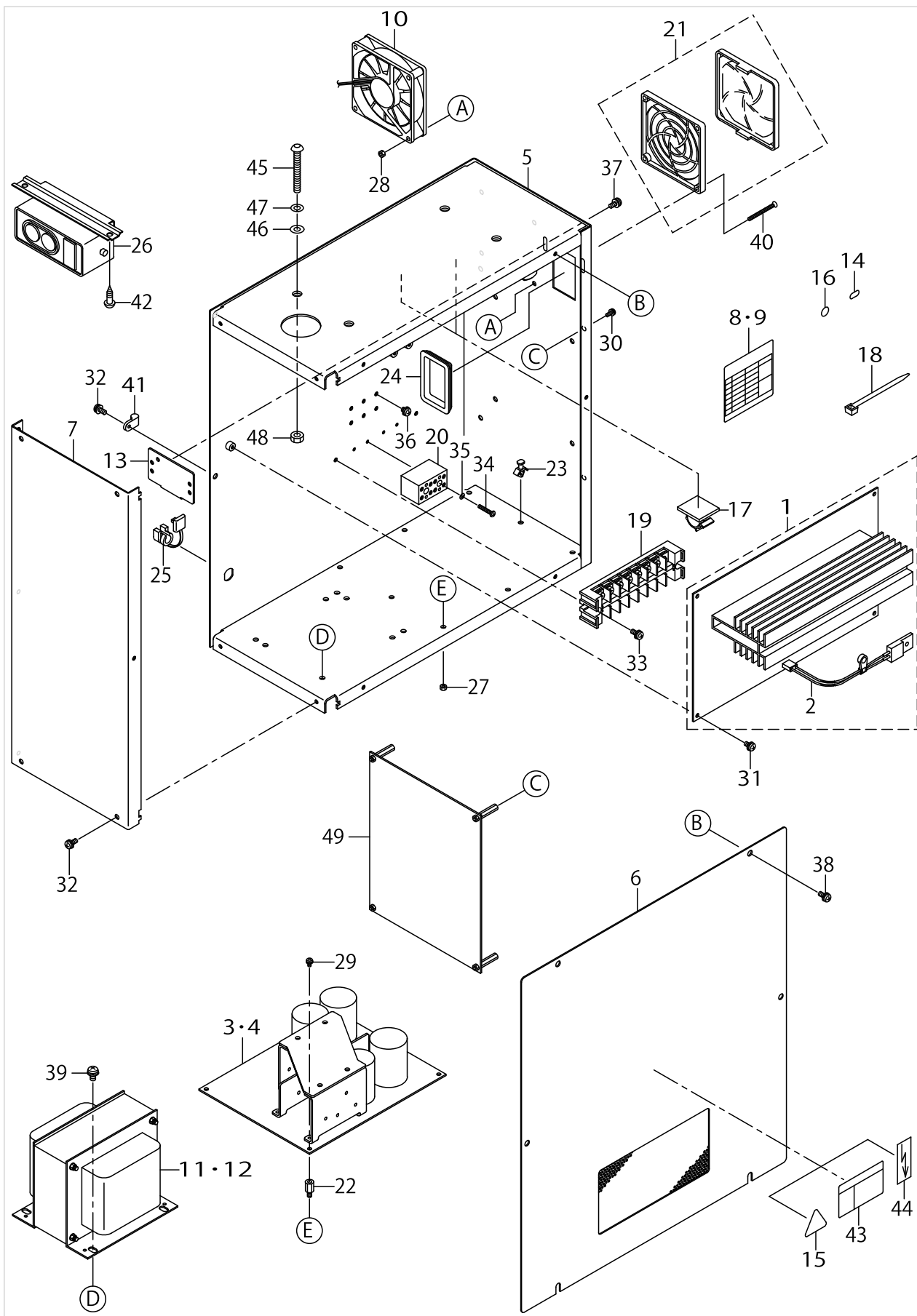
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601590AA0	MAIN CIRCUIT BOARD ASM., A				1
2	M89105900A0	THERMOSTAT ASM.		*		1
3	M86045900A0	POWER CIRCUIT BOARD ASM.	FOR 100V-200V			1
4	M8604590AA0	POWER CIRCUIT BOARD ASM., A	FOR 380V			1
5	M1001590000	CONTROL BOX				1
6	M10025800A0	CONTROL BOX COVER ASM.				1
7	M1003590000	CONTROL BOX PANEL				1
8	M300359000A	SEAL A	FOR 100V-200V			1
9	M300258000B	SEAL B	FOR 380V			1
10	M85405900A0	FAN ASM.				1
11	M8901590AA0A	POWER TRANSFORMER A ASM.	FOR 100V-200V			1
12	M8901590BA0A	POWER TRANSFORMER B ASM.	FOR 380V			1
13	17845009	CORD FITTING PLATE				1
14	CM200100001	PE MARK LABEL	FOR 380V			1
15	CM300100001	LABEL	FOR 380V			1
16	E9567319000	EARTH MARK				1
17	E9609603000	STICKER (LARGE)				2
18	EA9500B0100	CABLE BAND				1
19	HK026650080	TERMINAL BASE 8P	FOR 100V-200V			1
20	HK054250040	TERMINAL BASE	FOR 380V			2
21	HM000860010	FAN FILTER				1
22	HX00056000B	SPACER				4
23	HX00147000C	SPACER				4
24	HX004070000	BUSH				1
25	HX004100000	BUSH				1
26	HA004250000	SWITCH	EXCEPT JE			1
27	NM3034000SF	FLANGE NUT				4
28	NM6030003SC	NUT M3				2
29	SL4030681SF	SCREW M3 L=6				4
30	SL4030891SC	SCREW M3X8				4
31	SL4040881SF	SCREW M4 L=8				4
32	SL4041091SC	SCREW M4 L=10				7
33	SL4041081SF	SCREW M4 L=10	FOR 100V-200V			2
34	SM4031851SR	SCREW	FOR 380V			4
35	WS0310702KS	SPRING WASHER	FOR 380V			4
36	SL4040681SC	COMBINATION SCREW M4 X 8				4
37	SL4041091SC	SCREW M4 L=10				2
38	SL4041091SC	SCREW M4 L=10				6
39	SL4051091SC	SCREW M5X0.8 L=10				4
40	SM1033501SC	SCREW M3X0.5 L=35				2
41	HX00123000B	CABLE CLIP				1
42	SK3482001SE	WOOD SCREW D=4.8 L=20	EXCEPT JE			2
43	CM300100101	DANGER LABEL (SMALL)	FOR 100V-200V(USE IN JAPAN)			1
44	G6705152U0A	LABEL	FOR 100V-200V(EXPORT)			1
45	SM3065052TC	SCREW				4
46	WP0651001SC	WASHER				4
47	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4

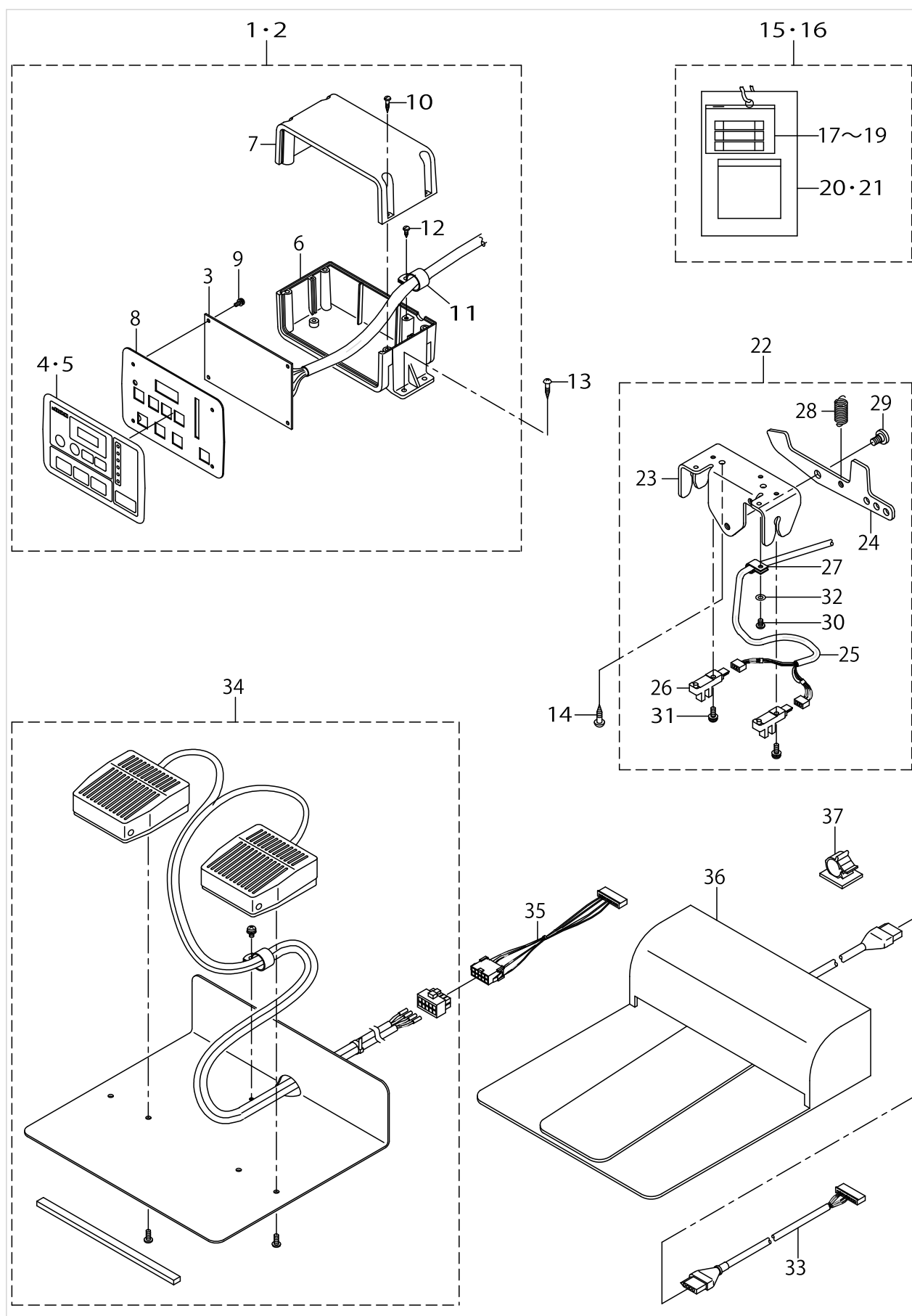
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NM6060001SE	NUT M6				4
49	M8612590AA0	SERVO CIRCUIT BOARD A ASM.				1

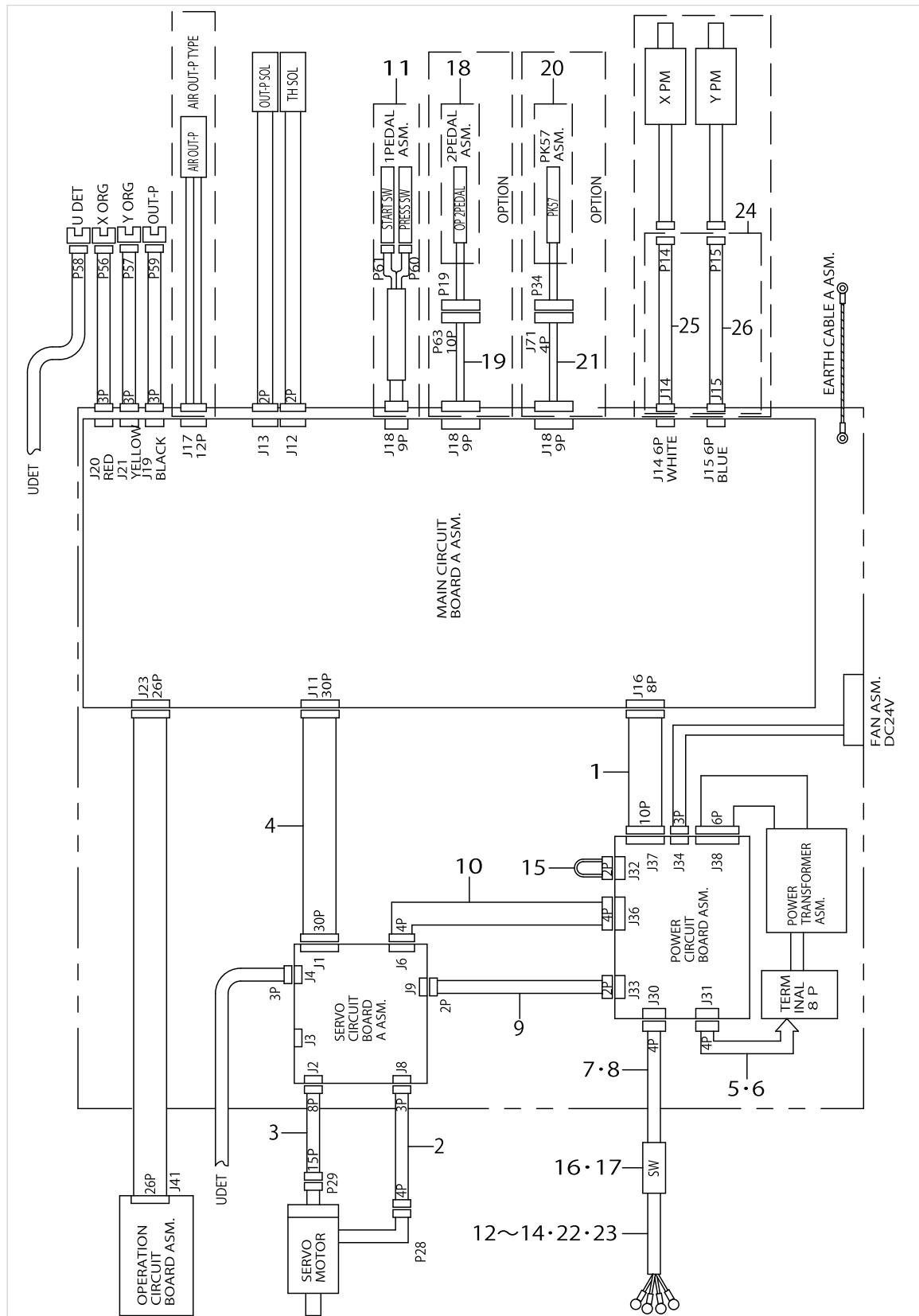
OPERATION BOX & PEDAL COMPONENTS



OPERATION BOX & PEDAL COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8510590AA0	OPERATION BOX A ASM.	FOR USE IN JAPAN			1
2	M8510590BA0	OPERATION BOX B ASM.	FOR EXPORT			1
3	M86065900A0	OPERATION CIRCUIT BOARD ASM.		*		1
4	M300259000A	OPERATION PANEL SHEET(JAPAN)	FOR USE IN JAPAN	*		1
5	M300259000B	OPERATION PANEL SHEET(ENG)	FOR EXPORT	*		1
6	M1010590000	OPERATION BOX A		*		1
7	M1011590000	OPERATION BOX B		*		1
8	M1012590000	OPERATION PANEL PLATE		*		1
9	SL4030881SF	SCREW M3 L=8		*		4
10	ST40316110R	TAPPING SCREW D=3 L=16		*		4
11	EA9502B0500	CABLE CLIP		*		1
12	SV4031006SR	SCREW M3 L=10		*		1
13	SK3382001SE	SCREW D=3.8 L=20				4
14	SK3482001SE	WOOD SCREW D=4.8 L=20				2
15	M85995900A0	ACCESSORIES PART ASM.	FOR 100V-200V			1
16	M8599590AA0	ACCESSORIES PART A ASM.	FOR 380V			1
17	HF001301000	TIMING LAG FUSE		*		1
18	HF0041080P0	FUSE 8A		*		1
19	E8523304000	FUSE 10A		*		1
20	M300451100A	VOLTAGE INDICATION CARD,A	FOR 100V-200V	*		1
21	M3003580000	VOLTAGE INDICATION CARD,B	FOR 380V	*		1
22	M85205900A0	1-PEDAL ASM.				1
23	M1030590000	PEDAL SWITCH FRAME		*		1
24	M1031590000	PEDAL SWITCH LEVER		*		1
25	M90115900A0	PEDAL SWITCH CABLE ASM.		*		1
26	HD002230000	PHOTO SENSOR		*		2
27	HX001230000	CABLE CLIP		*		1
28	B2583210D00	SPRING		*		1
29	SD0800331TH	HINGE SCREW D=8 H=3.25		*		1
30	SM4040601SC	SCREW M4X0.7 L=6		*		1
31	SL4041291SC	SCREW M4 L=12		*		2
32	WP0430801SC	WASHER 4.3X9X0.8		*		1
33	M90135900A0	PK57 TRANSFER CABLE ASM.	OPTIONAL PARTS			1
34	M85205800A0	2-PEDAL ASM.	OPTIONAL PARTS			1
35	M90125900A0	PEDAL SWITCH CHANGE CABLE ASM.	OPTIONAL PARTS			1
36	GPK570010B0	PEDAL SWITCH ASM.	OPTIONAL PARTS			1
37	E9607603000	STICKER (SMALL)	OPTIONAL PARTS			2

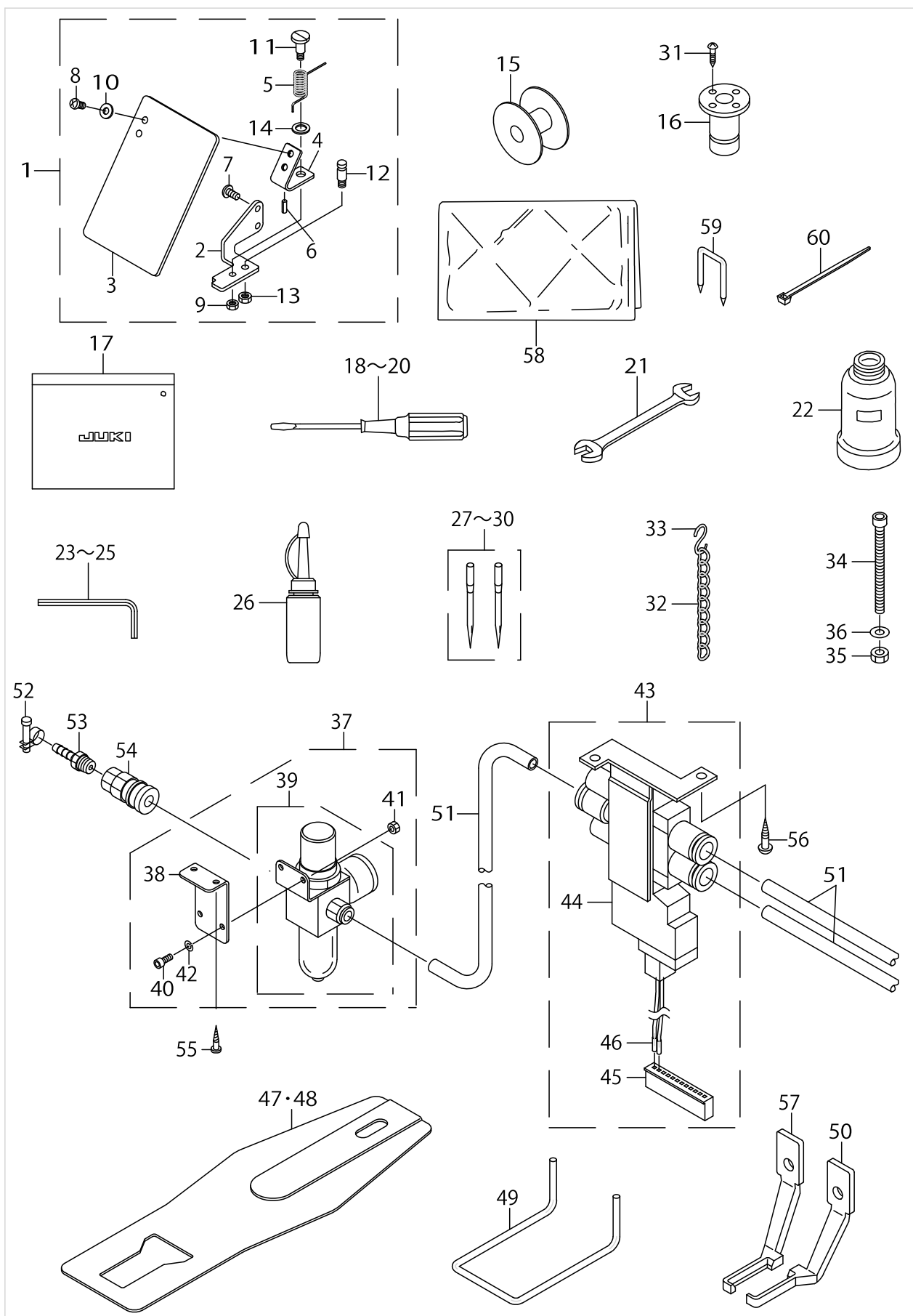
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M90015900A0	MAIN POWER CORD ASM.				1
2	M90035900A0	SERVO MOTOR CABLE ASM.				1
3	M90045900A0	ENCODER CONNECTING CABLE ASM.				1
4	M90085800A0	SERVO SIGNAL CORD ASM.				1
5	M90205800A0	TRANSFORMER POWER CORD ASM.	FOR 100V-200V			1
6	M9020580AA0	TRANSFORMER POWER CORD ASM.,A	FOR 380V			1
7	M90225900A0	POWER CORD ASM.	FOR 100V-200V			1
8	M90235900A0	POWER CORD A ASM.	FOR 380V			1
9	M90025800A0	SERVO POWER CORD ASM.,B				1
10	M90315900A0	SERVO POWER CORD ASM.,A				1
11	M85205900A0	1-PEDAL ASM.				1
12	M90175800A0	POWER CABLE ASM.	FOR 100V-200V(3-PHASE), 380V(FOR EXPORT)			1
13	M90285800A0	POWER CABLE ASM.	FOR MC-590-△M			1
14	M90245800A0	POWER CABLE ASM.,100V	FOR 1-PHASE(FOR EXPORT)			1
15	M90215800A0	VOLTAGE TRANSFER CORD ASM.	FOR 100V			1
16	HA004250000	SWITCH	EXCEPT MC-590-△M			1
17	HA00303000A	SWITCH	FOR MC-590-△M			1
18	M85205800A0	2-PEDAL ASM.	OPTIONAL PARTS			1
19	M90125900A0	PEDAL SWITCH CHANGE CABLE ASM.	OPTIONAL PARTS			1
20	GPK570010B0	PEDAL SWITCH ASM.	OPTIONAL PARTS			1
21	M90135900A0	PK57 TRANSFER CABLE ASM.	OPTIONAL PARTS			1
22	M90355800A0	POWER SOURCE CORD ASM.	FOR 100V(FOR USE IN JAPAN)			1
23	M90345800A0	GROUND CORD ASM.	FOR 100V(FOR USE IN JAPAN)			1
24	M85975900A0	CABLE WHOLE ASM.				1
25	M90515900A0	CABLE ASM.		*		1
26	M90525900A0	CABLE ASM.		*		1

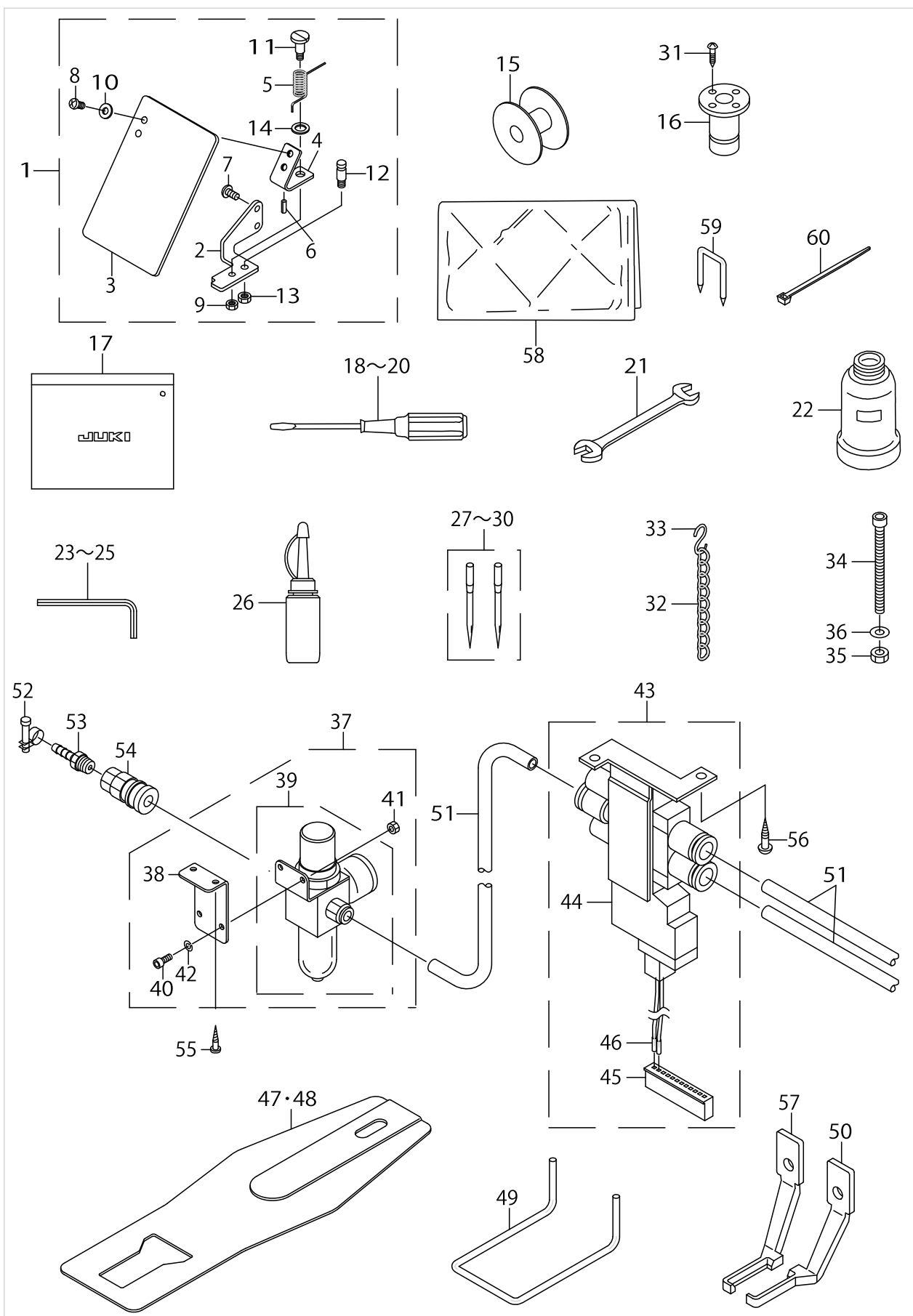
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13551254	SAFETY PLATE ASM.				1
2	13551205	SAFETY PLATE INSTALLING BASE		*		1
3	B3120372000	SAFETY PLATE		*		1
4	B3121372000	SAFETY PLATE INSTALLING PLATE		*		1
5	13943204	SAFETY PLATE RETURN SPRING		*		1
6	PS0200062KH	SPRING PIN 2X6		*		1
7	SS4110715SP	SCREW 11/64-40 L=7		*		2
8	SS4110715SP	SCREW 11/64-40 L=7		*		2
9	NS6110310SP	NUT 11/64-40		*		1
10	WP0450801SD	WASHER 4.5X10X0.8		*		2
11	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
12	B1506352000	TENSION SPRING RACK B		*		1
13	NS6120310SP	NUT 3/16-28		*		1
14	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
15	13812102	BOBBIN				1
16	B8202205000	OIL MANAGEMENT				1
17	B9101552000	ACCESSORY BOX				1
18	B9109555000	SCREW DRIVER, LARGE				1
19	B9110012000	SCREW DRIVER, MIDDLE				1
20	B9111012000	SCREW DRIVER, SMALL				1
21	B9113012000	WRENCH (9X10)				1
22	B9121012000	OIL CAN				1
23	B9140372000	HEXAGONAL WRENCH, SMALL				1
24	B9141372000	HEXAGONAL WRENCH, LARGE				1
25	GCT02906000	HEXAGONAL SPANNER				1
26	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
27	MDP500B1402	NEEDLE DPX5#14-2	FOR LK-1900SS,SA(USE IN JAPAN)			1
28	MDP500B1602	NEEDLE DPX5#16-2	FOR LK-1900SS,SA(EXPORT)			1
29	MDP170B1902	NEEDLE DPX17#19-2	FOR LK-1900HS,HA			1
30	MDP500B1102	DPX5#11-2	FOR LK-1900FS,MS,FA,MA			1
31	SK3311601SE	WOOD SCREW D=3.1 L=16				4
32	B8103980000	CHAIN				1
33	B8133019000	S SHAPED HOOK				2
34	SM6067552TP	HEXAGONAL-HOLE BOLT M6 L=75				1
35	NM6060001SC	NUT M6				1
36	WP0651646SC	WASHER				1
37	14106553	AIR REGULATOR ASM.	FOR LK-1900SA,HA,FA,MA			1
38	13860408	REGULATOR BRACKET		*		1
39	14106561	AIR REGULATOR A ASM.		*		1
40	SM6051202TP	SCREW M5X0.8 L=12		*		2
41	NM6050001SP	NUT M5		*		2
42	WS0510002KN	SPRING WASHER		*		2
43	14106652	SOLENOID VALVE ASM.	FOR LK-1900SA,HA,FA,MA			1
44	14106603	PRESSER LIFTER SOLENOID VALVE		*		1
45	HK016510120	HOUSING 12P		*		1
46	HK016540000	RECEPTABLE CONTACT		*		2

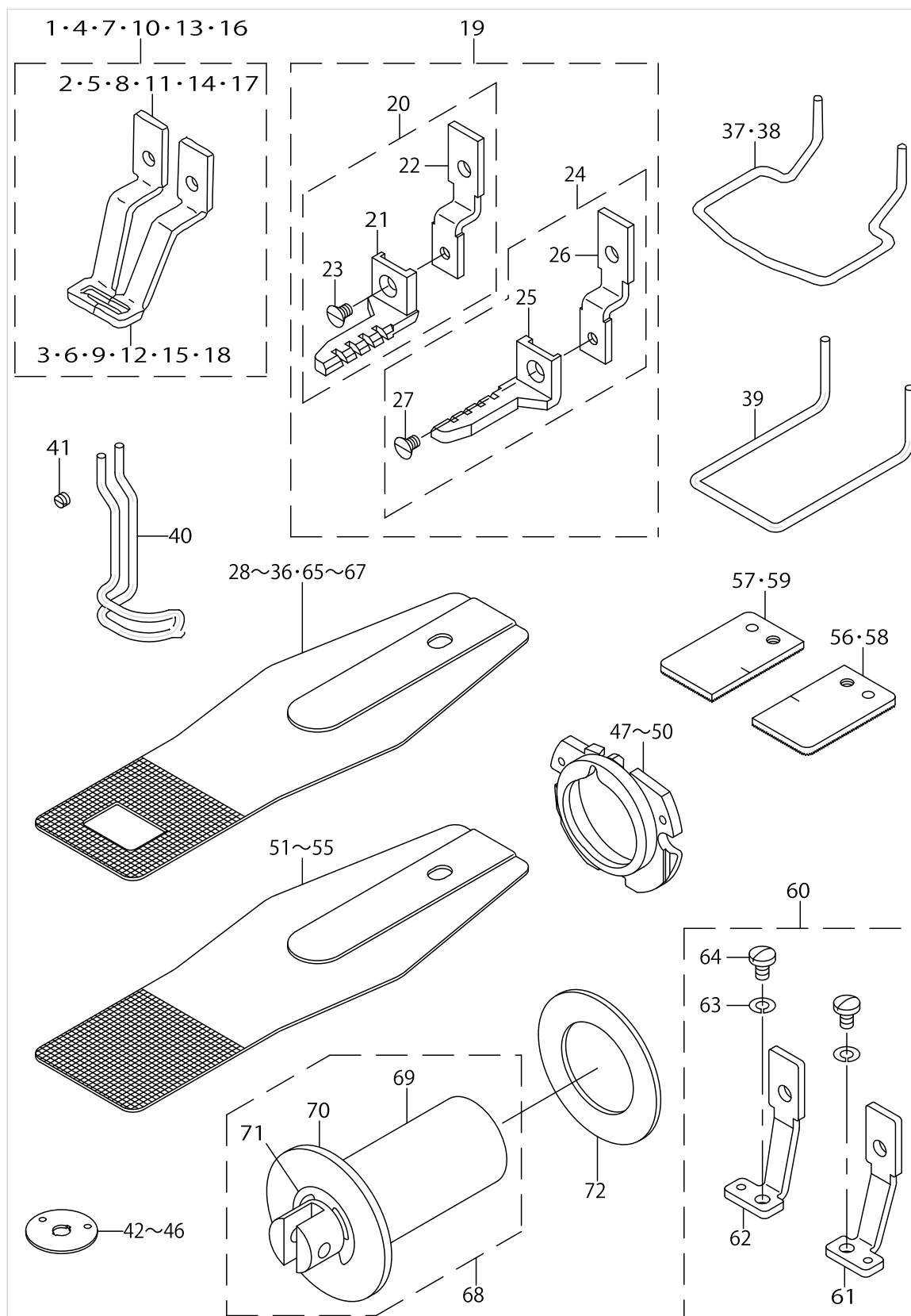
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	14116909	FEED PLATE I	FOR LK-1900FS,FA (EXCEPT JE & USE IN JAPAN)			1
48	14116503	FEED PLATE E	FOR LK-1900FS,FA (FOR JE)			1
49	13573407	FINGER GUARD	FOR LK-1900FS,FA(EXPORT)			1
50	13572003	CLOTH PRESSER FOOT (LEFT)	FOR LK-1900FS,FA(EXPORT)			1
51	BT0600401EB	TUBE	FOR LK-1900SA,HA,FA,MA			2
52	PB000010000	HOSE BAND	FOR LK-1900SA,HA,FA,MA			1
53	PJ032526001	HOSE NIPPLE	FOR LK-1900SA,HA,FA,MA			1
54	PJ309005201	PLUG	FOR LK-1900SA,HA,FA,MA			1
55	SK3482001SE	WOOD SCREW D=4.8 L=20	FOR LK-1900SA,HA,FA,MA			2
56	SK3311601SE	WOOD SCREW D=3.1 L=16	FOR LK-1900SA,HA,FA,MA			2
57	13571906	CLOTH PRESSER FOOT (RIGHT)	FOR LK-1900FS,FA(EXPORT)			1
58	26234005	VINYL COVER	EXCEPT USE IN JAPAN			1
59	MAO11532000	CORD STAPLE				7
60	EA9500B0200	CABLE BAND 150				2

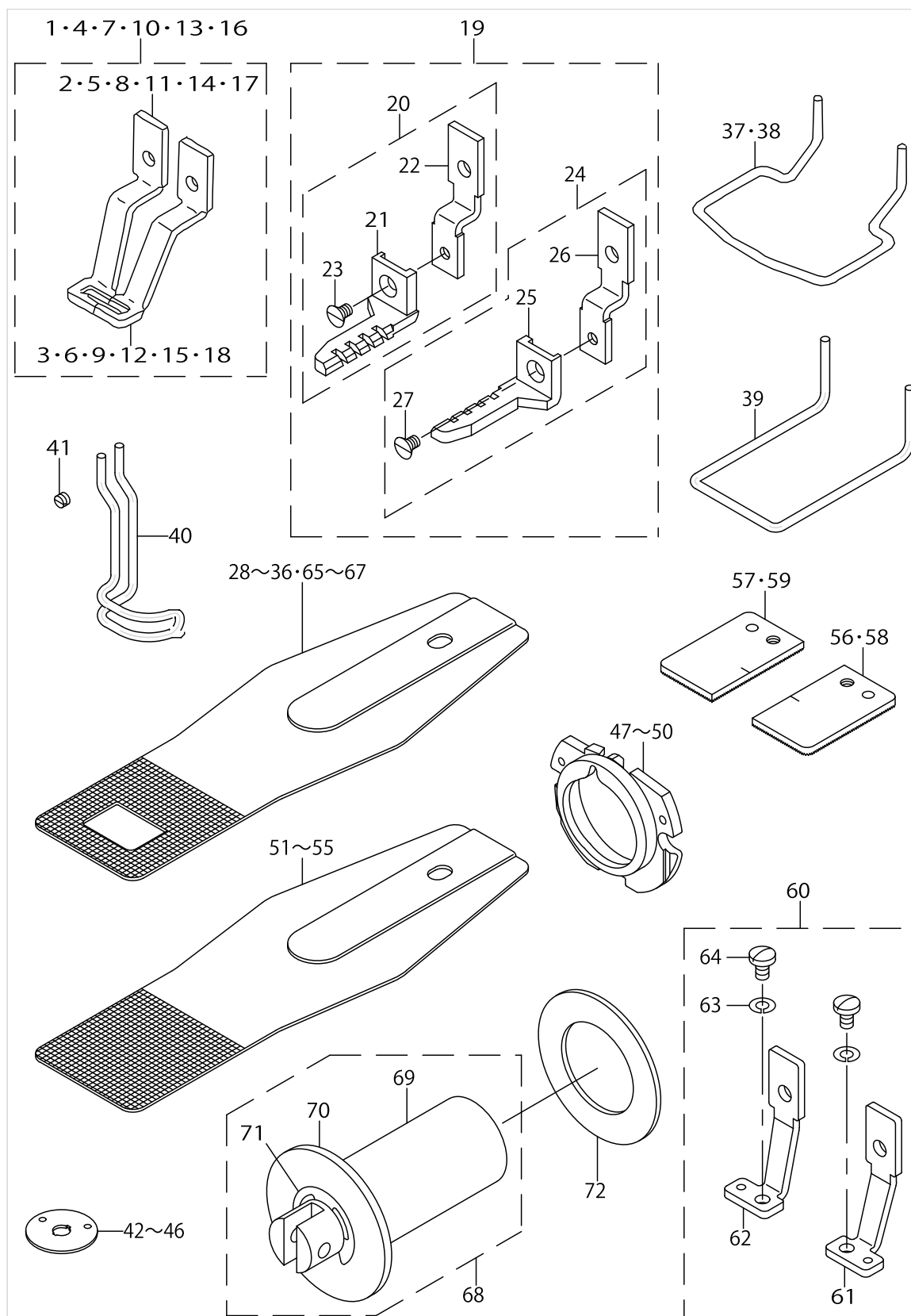
OPTION COMPONENTS(1)



OPTION COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	13518659	WORK CLAMP FOOT ASM.				1
2	13518600	WORK CLAMP FOOT, RIGHT		*		1
3	13518709	WORK CLAMP FOOT, LEFT		*		1
4	13548557	WORK CLAMP FOOT ASM.				1
5	13548508	WORK CLAMP FOOT. RIGHT		*		1
6	13548607	WORK CLAMP FOOT. LEFT		*		1
7	13548151	CLOTH PRESSER FOOT ASM.				1
8	13548102	WORK CLAMP FOOT. RIGHT		*		1
9	13548201	WORK CLAMP FOOT LEFT		*		1
10	13542451	WORK CLAMP FOOT ASM.				1
11	13542402	WORK CLAMP FOOT, RIGHT		*		1
12	13542501	WORK CLAMP FOOT, LEFT		*		1
13	13542964	PRESSER ASM.				1
14	13542915	WORK CLAMP FOOT, RIGHT		*		1
15	13543012	WORK CLAMP FOOT, LEFT		*		1
16	13571955	WORK CLAMP FOOT ASM.				1
17	13571906	CLOTH PRESSER FOOT (RIGHT)		*		1
18	13572003	CLOTH PRESSER FOOT (LEFT)		*		1
19	13561360	WORK CLAMP FOOT ASM.				1
20	13561352	WORK CLAMP FOOT ASM.,RIGHT		*		1
21	13561303	CLOTH PRESSER FOOT (RIGHT)		*		1
22	13562509	PRESSER FOOT SLIDING PLATE (R)		*		1
23	SS1110640TP	SCREW 11/64-40 L= 5.5		*		1
24	13561451	WORK CLAMP FOOT ASM.,LEFT		*		1
25	13561402	CLOTH PRESSER FOOT (LEFT)		*		1
26	13562608	PRESSER FOOT SLIDING PLATE (L)		*		1
27	SS1110640TP	SCREW 11/64-40 L= 5.5		*		1
28	14116107	FEED PLATE A				1
29	14116404	FEED PLATE D				1
30	14116305	FEED PLATE C				1
31	13548003	FEED PLATE				1
32	13554506	FEED PLATE				1
33	14116602	FEED PLATE F				1
34	14116206	FEED PLATE B				1
35	14116503	FEED PLATE E				1
36	14116701	FEED PLATE G				1
37	26224204	FINGER GUARD				1
38	13548300	FINGER GUARD				1
39	13573407	FINGER GUARD				1
40	14120000	FINGER GUARD				1
41	SS8110310SP	SCREW 11/64-40 L= 2.8				1
42	B2426280000	NEEDLE HOLE GUIDE				1
43	B242628000B	NEEDLE HOLE GUIDE B				1
44	14109607	NEEDLE HOLE GUIDE				1
45	D2426282C00	NEEDLE HOLE GUIDE				1
46	D2426MMCK00	NEEDLE HOLE GUIDE				1
47	14103253	INNER HOOK PRESSER ASM., A				1

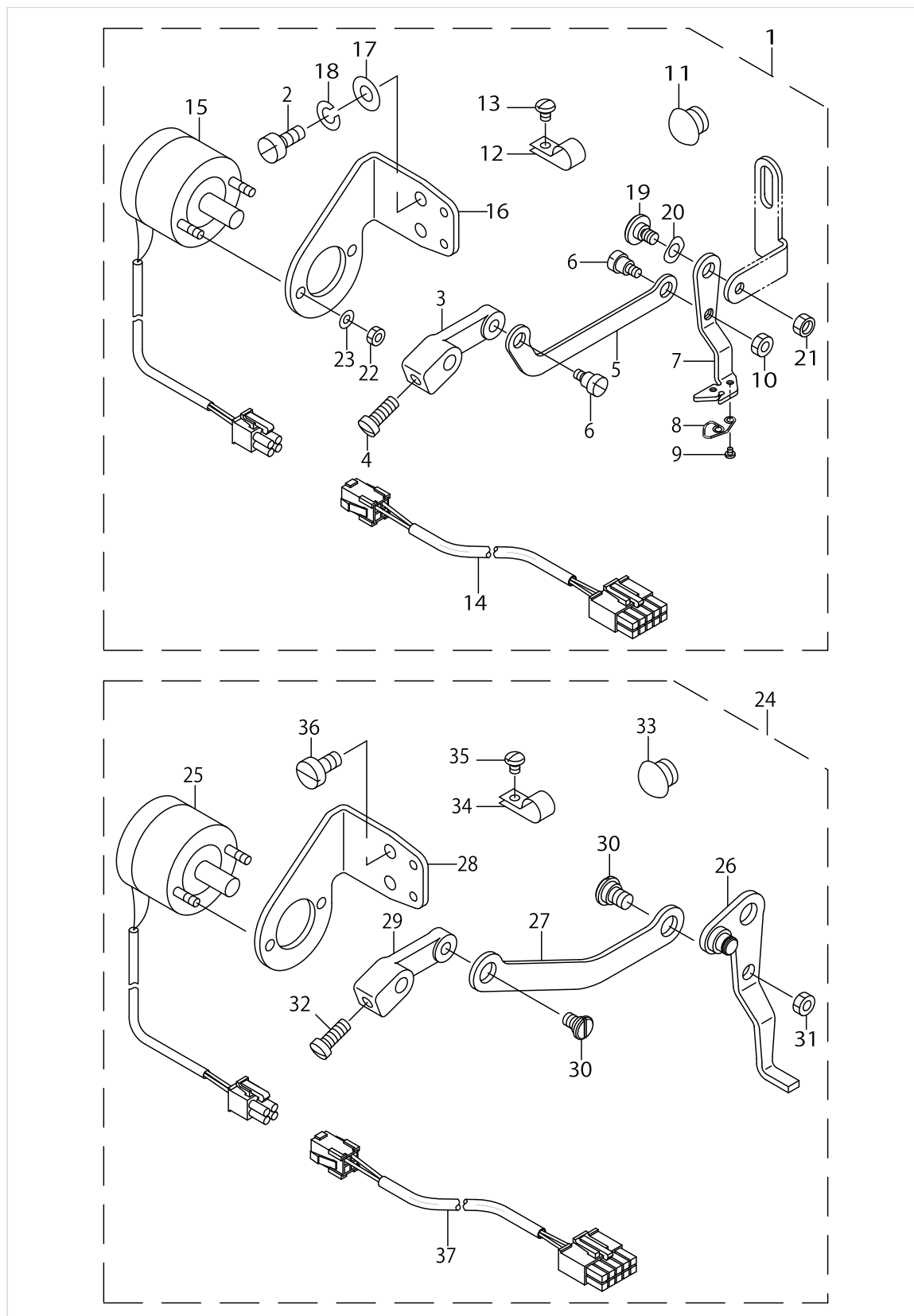
OPTION COMPONENTS(1)



OPTION COMPONENTS(1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14103352	INNER HOOK PRESSER ASM., B				1
49	14103659	SHUTTLE RACE RING ASM.,C				1
50	B1817210DAD	SHUTTLE RACE RING ASM.,D				1
51	14120109	FEED PLATE BLANK A				1
52	14120208	FEED PLATE BLANK B				1
53	14120505	FEED PLATE BLANK C				1
54	14120307	FEED PLATE BLANK D				1
55	14120406	FEED PLATE BLANK E				1
56	14121701	CLOTH PRESSER BLANK,R(SURFACE)				1
57	14121800	CLOTH PRESSER BLANK,L(SURFACE)				1
58	14121909	CLOTH PRESSER BLANK,RIGHT				1
59	14122006	CLOTH PRESSER BLANK,LEFT				1
60	14121263	WORK CLAMP FOOT ASM.				1
61	14121255	WORK CLAMP FOOT ASM.,RIGHT		*		1
62	14121354	WORK CLAMP FOOT ASM.,LEFT		*		1
63	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2
64	SS7110710SP	SCREW 11/64-40 L=7		*		2
65	14116800	FEED PLATE H				1
66	14116909	FEED PLATE I				1
67	13554803	FEED PLATE				1
68	14107155	SOLENOIDE PLUNGER ASM.				1
69	14107106	SOLENOIDE PLUNGER		*		1
70	14107205	RUBBER PRESSER		*		1
71	RE1500000K0	E-SHAPED SNAP RING		*		1
72	14107304	PRESSER RUBBER				1

OPTION COMPONENTS(2)(FOR LK-1900,1901,1902)



OPTION COMPONENTS(2)(FOR LK-1900,1901,1902)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14122550	MAGNET WIPER ASM.				1
2	SS6111010TP	SCREW 11/64-40 L= 9.5		*		2
3	B210220500A	WIPER ARM		*		1
4	SS7111120SP	SCREW 11/64-40 L=10.5		*		1
5	14147607	WIPER LINK		*		1
6	SD0600181TP	HINGE SCREW		*		2
7	40009859	WIPER		*		1
8	40009860	WIPER THREAD CATCH SPRING		*		1
9	SS7060310SP	SCREW 3/32-56 L=3		*		2
10	NS6110310SP	NUT 11/64-40		*		1
11	TA1250705R0	RUBBER PLUG		*		1
12	HX00123000C	CABLE CLIP		*		3
13	SS4110615SP	SCREW 11/64-40 L=6		*		3
14	14142251	SOLENOID RELAY CABLE ASM.		*		1
15	14147755	SOLENOID FOR WIPER ASM.		*		1
16	13864509	SOLENOID FITTING PLATE		*		1
17	WP0450801SD	WASHER 4.5X10X0.8		*		2
18	WS0451040KP	SPRING WASHER 4.5X8.5X1		*		2
19	SD0640261SP	HINGE SCREW D=3.65 H=2.6		*		1
20	WZ0640200KP	WAVE WASHER		*		1
21	NS6120310SP	NUT 3/16-28		*		1
22	NM6040003SC	NUT M4		*		2
23	WS0410002KS	SPRING WASHER M4		*		2
24	14122659	MAGNET WIPER ASM.				1
25	14147755	SOLENOID FOR WIPER ASM.		*		1
26	13864350	WIPER ASM.		*		1
27	13864400	WIPER LINK		*		1
28	13864509	SOLENOID FITTING PLATE		*		1
29	B210220500A	WIPER ARM		*		1
30	SD0600181TP	HINGE SCREW		*		2
31	NS6110310SP	NUT 11/64-40		*		1
32	SS7111120TP	SCREW		*		1
33	TA1250705R0	RUBBER PLUG		*		1
34	HX00123000C	CABLE CLIP		*		3
35	SS4110615SP	SCREW 11/64-40 L=6		*		3
36	SS6110810TP	SCREW 11/64-40 L=8		*		2
37	14142251	SOLENOID RELAY CABLE ASM.		*		1

TABLE COMPONENTS

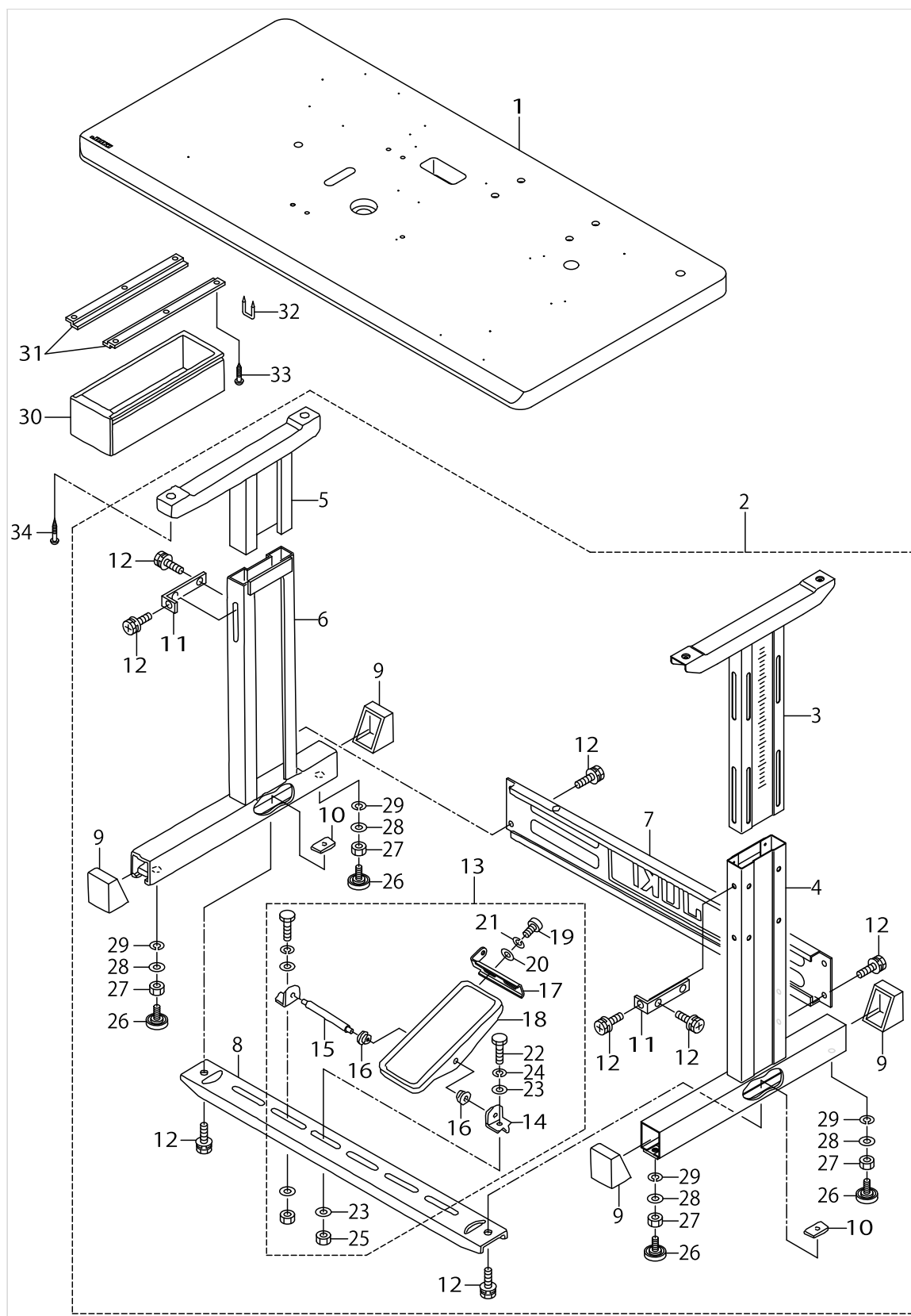
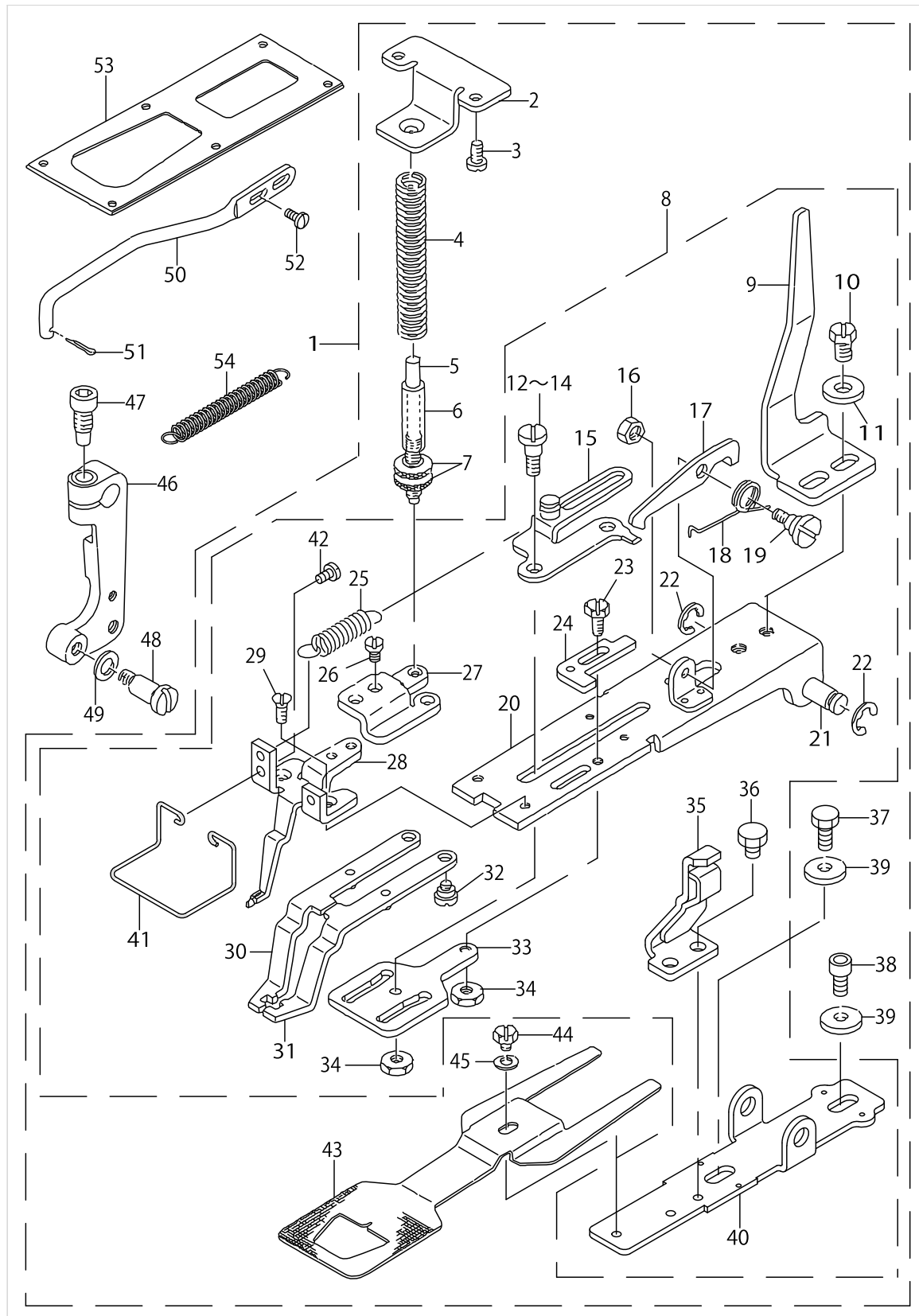


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14117519	UPRIGHT TABLE				1
2	14118053	T-STAND COMPL.				1
3	14118152	UPPER STAND ASM.,RIGHT		*		1
4	14118251	STAND ASM.,RIGHT		*		1
5	B8101210AAB	UPPER STAND ASM.		*		1
6	B8105210AAA	STAND ASM.		*		1
7	11158300	STAND SIDE SUPPORT		*		1
8	11158409	STAND SIDE SUPPORT		*		1
9	11158607	RUBBER CAP		*		4
10	17007402	NUT		*		2
11	11158516	UPPER STAND PLATE		*		2
12	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
13	13817754	Z-STAND PEDAL ASM.		*		1
14	11159001	PEDAL SHAFT BRACKET		*		2
15	B8153771000	PEDAL CONNECTING ROD		*		1
16	D8113555B00	PEDAL BUSHING		*		2
17	GPF06080000	PEDAL ADJUSTING PLATE		*		1
18	GPF060600A0	PEDAL ASM.		*		1
19	SM9061203SE	SCREW M6 L=12		*		2
20	WP0671016SE	WASHER 6.7X13X1		*		2
21	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2
22	SM9082023SE	SCREW M8 L=20		*		2
23	WP0871602SE	WASHER 8.7X18X1.6		*		4
24	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2
25	NM6080721SE	NUT M8		*		2
26	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
27	NM6120001SE	NUT M12		*		4
28	WP1302501SE	WASHER M12		*		4
29	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
30	11155108	DRAWER				1
31	11155207	DRAWER SUPPORT				2
32	D8204555D00	DRAWER STOPPER				1
33	SK3311601SE	WOOD SCREW D=3.1 L=16				6
34	SK3513201SE	WOOD SCREW D=5.1 L=32				4

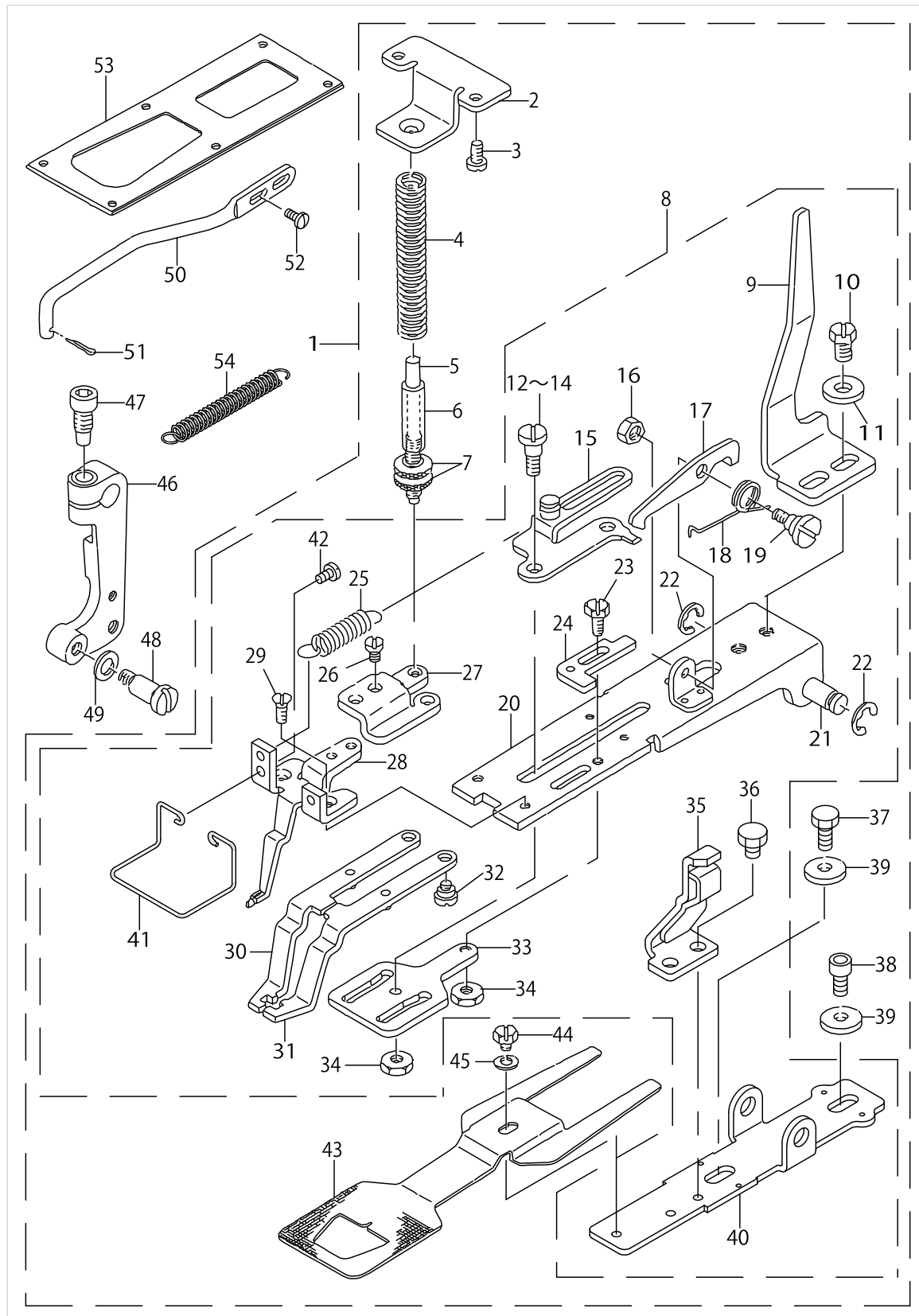
LK-1901S△:WORK CLAMP MECHANISM COMPONENTS



LK-1901S△:WORK CLAMP MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14140263	PICK-UP DEVICE				1
2	13541602	WORK CLAMP FOOT SPRING HOLDER		*		1
3	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
4	D2529232D00	PRESSER SPRING		*		1
5	D2528232D00	SHAFT		*		1
6	D2527232D00	SLEEVE		*		1
7	B3117352000	THREAD TENSION POST NUT		*		2
8	14140255	WORK CLAMP FOOT BRACKET COMPL.		*		1
9	13541404	WORK CLAMP FOOT LIFTING PLATE		*		1
10	SS9151120CP	SCREW 15/64-28 L=11		*		2
11	WP0612516SD	WASHER 6.1X15.2X2.5		*		2
12	D2545232D0A	HINGE SCREW	SELECTIVE PARTS	*		2
13	D2545232D0B	HINGE SCREW	SELECTIVE PARTS	*		2
14	D2545232D0C	HINGE SCREW	SELECTIVE PARTS	*		2
15	14141055	PULLING PLATE COMPL.		*		1
16	NS6110530SP	NUT 11/64-40		*		1
17	14141105	FIXING HOOK		*		1
18	D2512232D00	TORSION SPRING		*		1
19	D2511232D00	SCREW		*		1
20	14140354	INSTALLING BASE COMPL.		*		1
21	14141402	INSTALLING SHAFT		*		1
22	RE0700000K0	E-RING 7		*		2
23	SS9110920CP	SCREW 11/64-40 L=9		*		1
24	14140909	ADJUSTING PLATE		*		1
25	D2515232D00	TORSION SPRING		*		1
26	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
27	13541107	WORK CLAMP FOOT SPRING HOLDER		*		1
28	14140552	PICK-UP GUIDE COMPL.		*		1
29	SS1110640TP	SCREW 11/64-40 L= 5.5		*		2
30	D2520232D00	WORK CLAMP FOOT (LEFT)		*		1
31	D2521232D00	WORK CLAMP FOOT (RIGHT)		*		1
32	SD0550271TP	HINGE SCREW D= 5.50 H= 2.7		*		2
33	14141204	PLATE CAM		*		1
34	NS6120480SP	NUT 3/16-28		*		2
35	14140750	PREVENTING PLATE COMPL.		*		1
36	SS9110543CP	SCREW 11/64-40 L=5.3		*		2
37	SM9061403CP	SCREW M6 L=14		*		1
38	SM6061202TP	SCREW M6 L=12		*		1
39	WP0612516SD	WASHER 6.1X15.2X2.5		*		2
40	14140206	PICK-UP INSTALLING BASE		*		1
41	14141501	FINGER GUARD		*		1
42	SS7090610SP	SCREW 9/64-40 L=6		*		2
43	13541503	FEED PLATE		*		1
44	SS9110460CP	SCREW 11/64-40 L=4		*		1
45	WP0501016SD	WASHER 5X10.5X1		*		1
46	13541313	CONNECTING ARM				1
47	SM6061802TP	SCREW M6 L=18				1

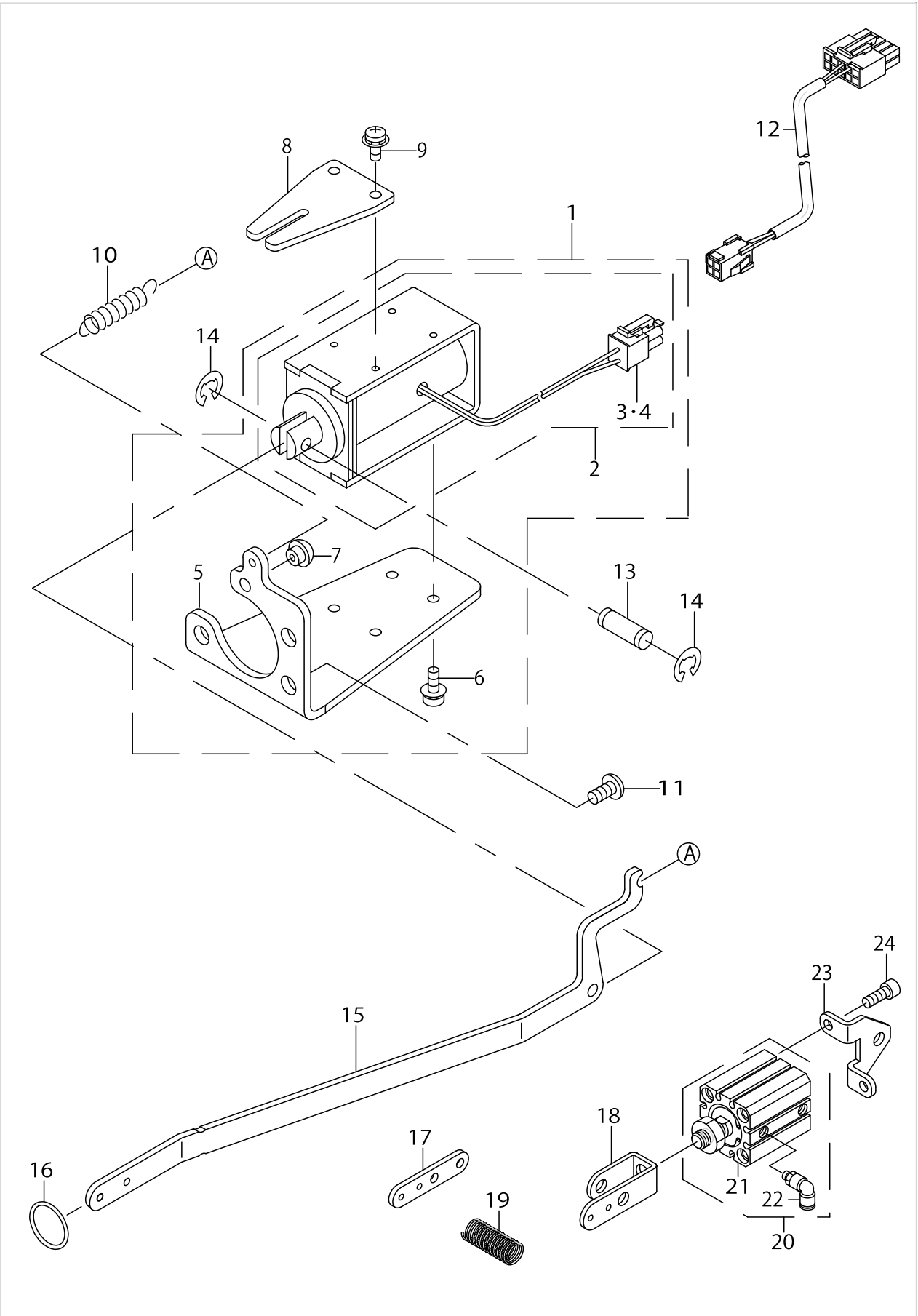
LK-1901S△:WORK CLAMP MECHANISM COMPONENTS



LK-1901S△:WORK CLAMP MECHANISM COMPONENTS

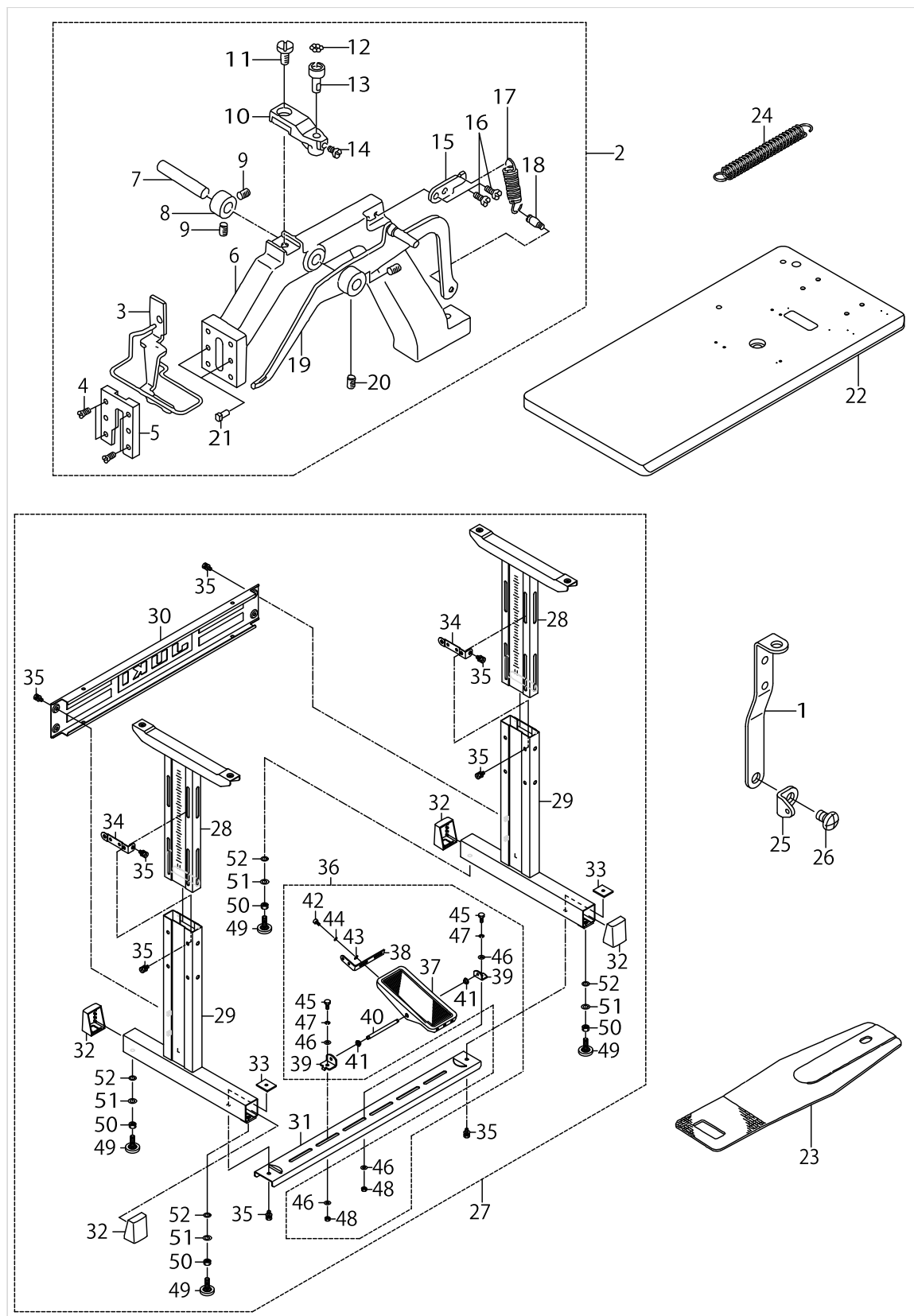
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SD1201501SP	HINGE SCREW D=12 H=15				1
49	WP0651056SH	WASHER 6.5X11X1				1
50	13540604	DRIVING BAR B				1
51	PD02010000B	SPLIT PIN				1
52	SS7090850SP	SCREW 9/64-40 L=8				2
53	13517602	FEED PLATE PRESSER PLATE				1
54	10087906	TENTION SPRING	FOR SOLENOID TYPE			1

LK-1901:WORK CLAMP SOLENOID COMPONENTS



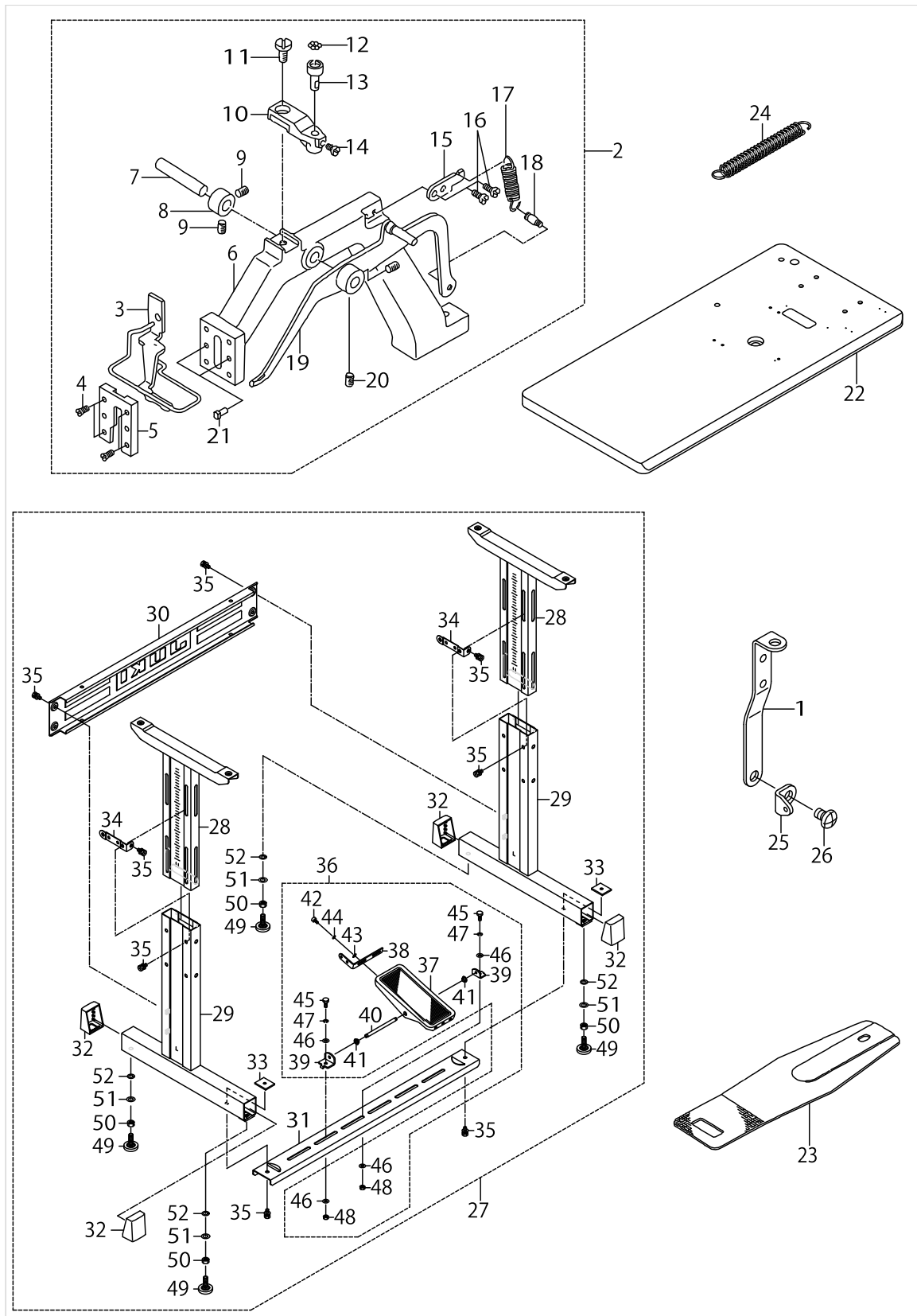
LK-1901:WORK CLAMP SOLENOID COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14141857	SOLENOID FOR PICK-UP ASM.				1
2	14141758	SOLENOID FOR PICK-UP COMPL.		*		1
3	HK03461004A	HOUSING,BLUE 4P		*		1
4	HK034640000	PIN CONTACT		*		2
5	14141907	SOLENOID INSTALLING BASE		*		1
6	SL4030881SC	SCREW M3X8		*		4
7	TA0550604R0	RUBBER PLUG		*		1
8	14142103	CONNECTING LINK GUIDE				1
9	SL4030681SC	SCREW M3 L=6				2
10	B1657506E00	SPRING				1
11	SS4151215SP	SCREW 15/64-28 L=12				3
12	14142251	SOLENOID RELAY CABLE ASM.				1
13	B302745000B	PIN				1
14	RC0410415KP	C-RING				2
15	14142004	WORK CLAMP CONNECTING LINK				1
16	RO044240100	RUBBER RING				1
17	14147003	SOLENOID LINK	FOR SOLENOID TYPE			1
18	14147102	CYLINDER KNUCKLE	FOR CYLINDER TYPE			1
19	14148407	VERTICAL FEED SHAFT SPRING				1
20	14147359	PRESSER LIFTING CYLINDER ASM.	FOR CYLINDER TYPE			1
21	PA2502007A0	AIR CYLINDER		*		1
22	PJ304060502	ELBOW UNION 6XM5		*		2
23	14147201	PRESSER LIFTER CYLINDER BASE	FOR CYLINDER TYPE			1
24	SM6061602TP	SCREW M6 L=16	FOR CYLINDER TYPE			2



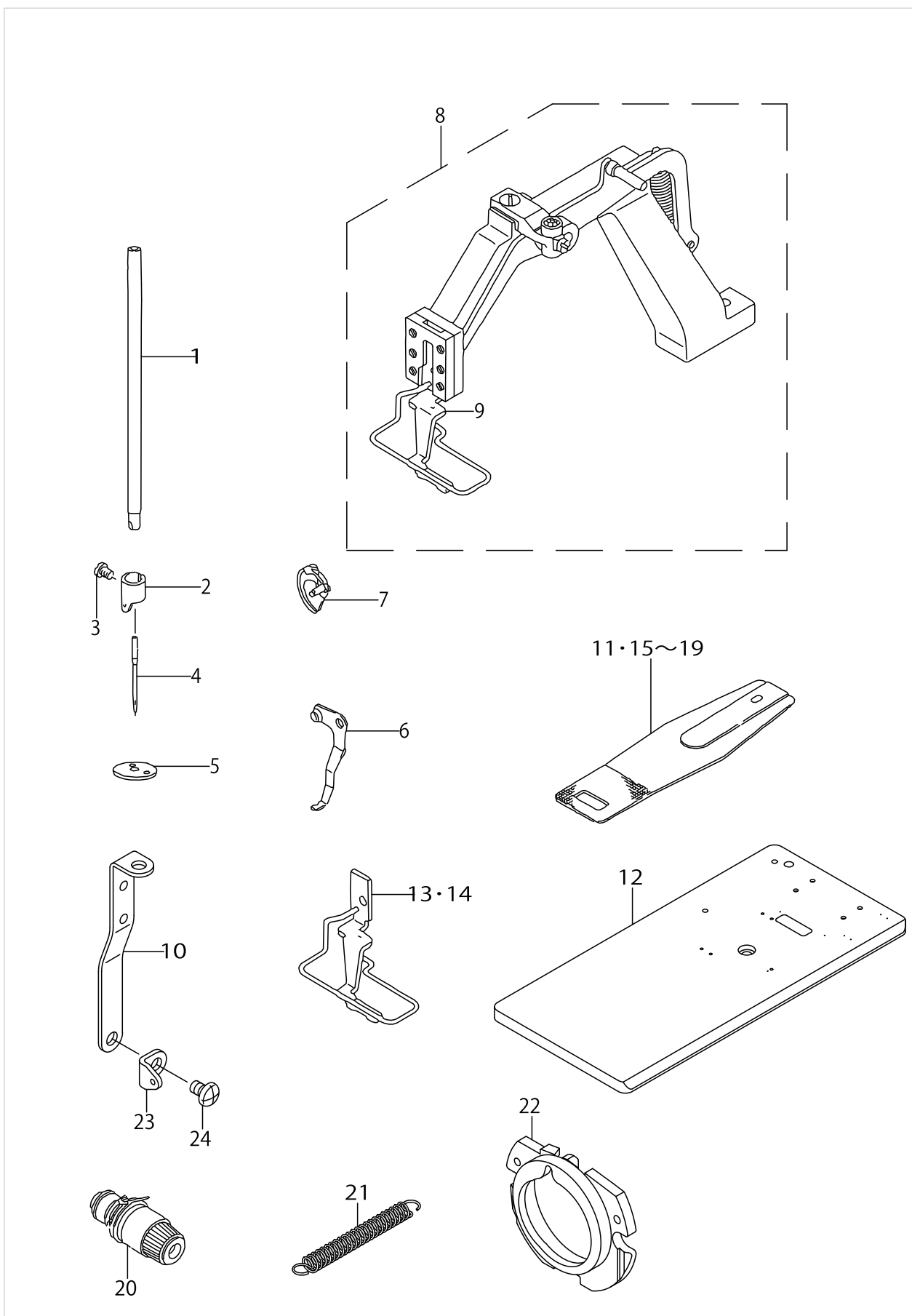
LK-1902S△

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1114581000	THREAD GUIDE PLATE	FOR SOLENOID TYPE			1
2	13543764	CLOTH FEED BASE ASM.				1
3	13544465	CLOTH PRESSER FOOT ASM.		*		1
4	SS2110930SP	SCREW 11/64-40 L=8.7		*		4
5	13544614	CLOTH FEED BASE COVER		*		1
6	13543715	CLOTH FEED BASE		*		1
7	B2539280000	STUD		*		1
8	CS087101BSH	THRUST COLLAR ASM. D=8.73 W=10		*		1
9	SS8150822TP	SCREW 15/64-28 L=8		*		2
10	13543806	BALL HOLDER		*		1
11	SS7151210SP	SCREW 15/64-28 L=12		*		1
12	B2549280000	WORK CLAMP FOOT MOUNTING BASE		*		7
13	B2548280000	BALL RETAINER		*		1
14	SS7110740TP	SCREW 11/64-40 L=7		*		1
15	13543905	SPRING SUSPENSION		*		1
16	SS6120940SP	SCREW 3/16-28 L=9		*		2
17	13544705	SPRING		*		1
18	B3413552000	SUSPENSION SCREW		*		1
19	13544051	LIFTING LEVER ASM.		*		1
20	SS8150822TP	SCREW 15/64-28 L=8		*		2
21	B1816280000	GUIDE PIN		*		2
22	14144000	LATERA INSTALLATION TYPE TABLE				1
23	14143002	FEED PLATE				1
24	10087906	TENTION SPRING				1
25	13786306	THREAD GUIDE NO.1				1
26	SS4150915SP	SCREW 15/64-28 L=9				1
27	14118350	T-STAND COMPL.				1
28	B8101210AAB	UPPER STAND ASM.		*		2
29	B8105210AAA	STAND ASM.		*		2
30	11158300	STAND SIDE SUPPORT		*		1
31	11158409	STAND SIDE SUPPORT		*		1
32	11158607	RUBBER CAP		*		4
33	17007402	NUT		*		2
34	11158516	UPPER STAND PLATE		*		2
35	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
36	13817754	Z-STAND PEDAL ASM.		*		1
37	GPF060600A0	PEDAL ASM.		*		1
38	GPF06080000	PEDAL ADJUSTING PLATE		*		1
39	11159001	PEDAL SHAFT BRACKET		*		2
40	B8153771000	PEDAL CONNECTING ROD		*		1
41	D8113555B00	PEDAL BUSHING		*		2
42	SM9061203SE	SCREW M6 L=12		*		2
43	WP0671016SE	WASHER 6.7X13X1		*		2
44	WS0621210KR	SPRING WASHER 6.2X11.4X1.2		*		2
45	SM9082023SE	SCREW M8 L=20		*		2
46	WP0871602SE	WASHER 8.7X18X1.6		*		4
47	WS0861410KR	SPRING WASHER 8.6X15X1.4		*		2



LK-1902S△

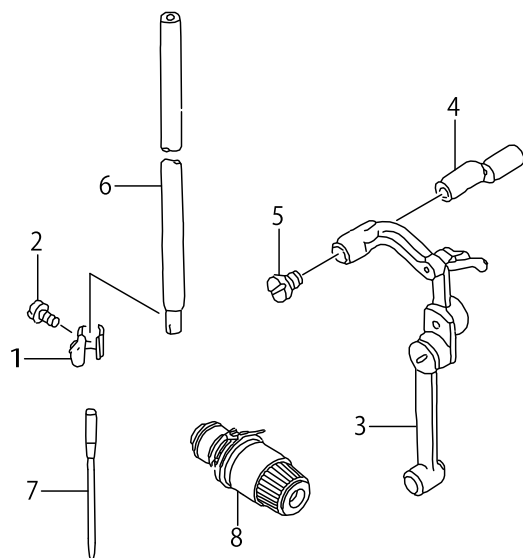
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NM6080721SE	NUT M8		*		2
49	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
50	NM6120001SE	NUT M12		*		4
51	WP1302501SE	WASHER M12		*		4
52	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4



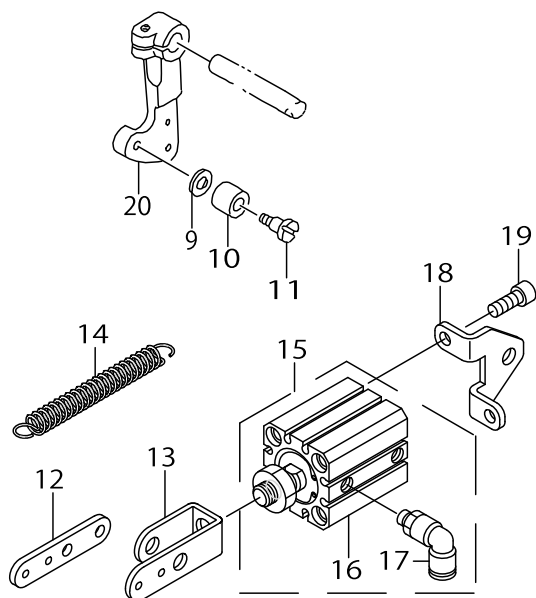
LK-1902H△

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	D1401L7VV00	NEEDLE BAR				1
2	D1405L7AM00	NEEDLE BAR THREAD GUIDE				1
3	SS7080510TP	SCREW 1/8-44 L=4.5				1
4	MDP170B1900	NEEDLE DPX17 #19				1
5	14109607	NEEDLE HOLE GUIDE				1
6	D2101L7AMA0	WIPER ASM.				1
7	D1818282N00	SHUTTLE				1
8	13543764	CLOTH FEED BASE ASM.	COMMON USE WITH LK-1902S△			1
9	13544465	CLOTH PRESSER FOOT ASM.	COMMON USE WITH LK-1902S△	*		1
10	B1114581000	THREAD GUIDE PLATE	COMMON USE WITH LK-1902S△			1
11	14143002	FEED PLATE				1
12	14144000	LATERA INSTALLATION TYPE TABLE				1
13	13545660	WORK CLAMP FOOT ASM.	SPECIAL ORDER PARTS			1
14	13547161	WORK CLAMP FOOT ASM.	SPECIAL ORDER PARTS			1
15	13545504	FEED PLATE	SPECIAL ORDER PARTS			1
16	13545801	FEED PLATE	SPECIAL ORDER PARTS			1
17	13547005	FEED PLATE	SPECIAL ORDER PARTS			1
18	13546700	CLOTH PRESSER PLATE	SPECIAL ORDER PARTS			1
19	13548706	CLOTH PRESSER LOWER PLATE	SPECIAL ORDER PARTS			1
20	B23022050A0	TENSION CONTROLLER NO.2 ASM.				1
21	10087906	TENTION SPRING				1
22	14103659	SHUTTLE RACE RING ASM.,C				1
23	13786306	THREAD GUIDE NO.1				1
24	SS4150915SP	SCREW 15/64-28 L=9				1

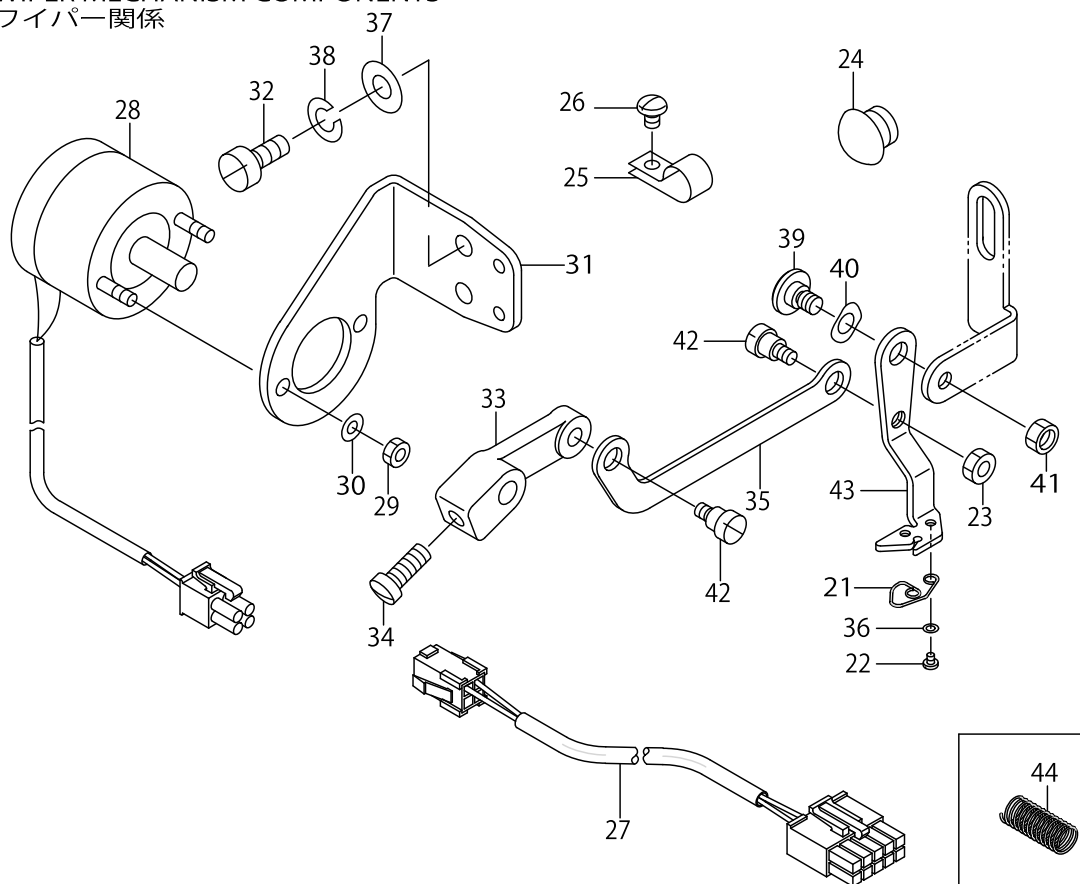
THREAD TENSION COMPONENTS
針棒・糸調子関係



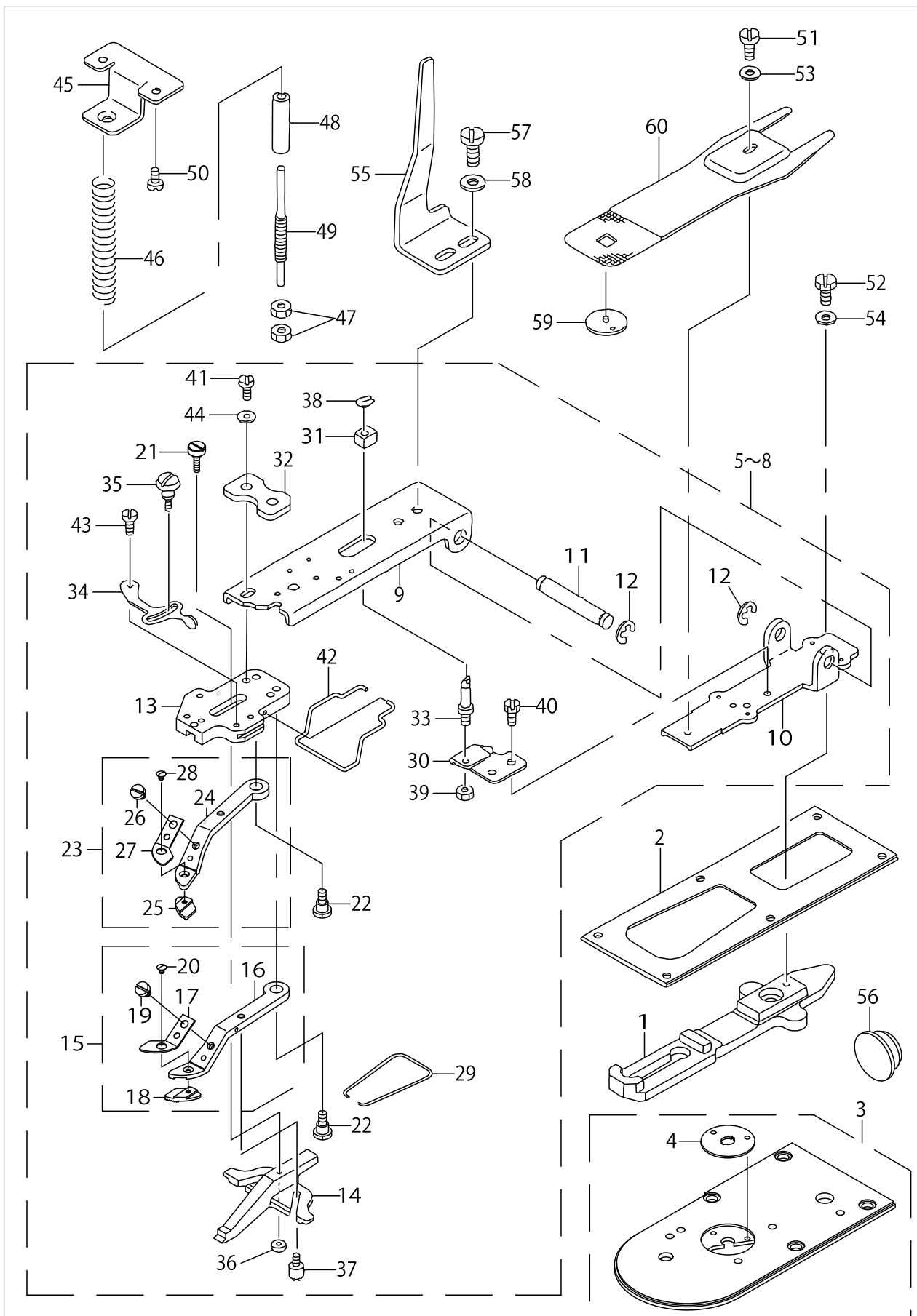
PRESSER LIFTER COMPONENTS
押え上げ関係



WIPER MECHANISM COMPONENTS
ワイパー関係

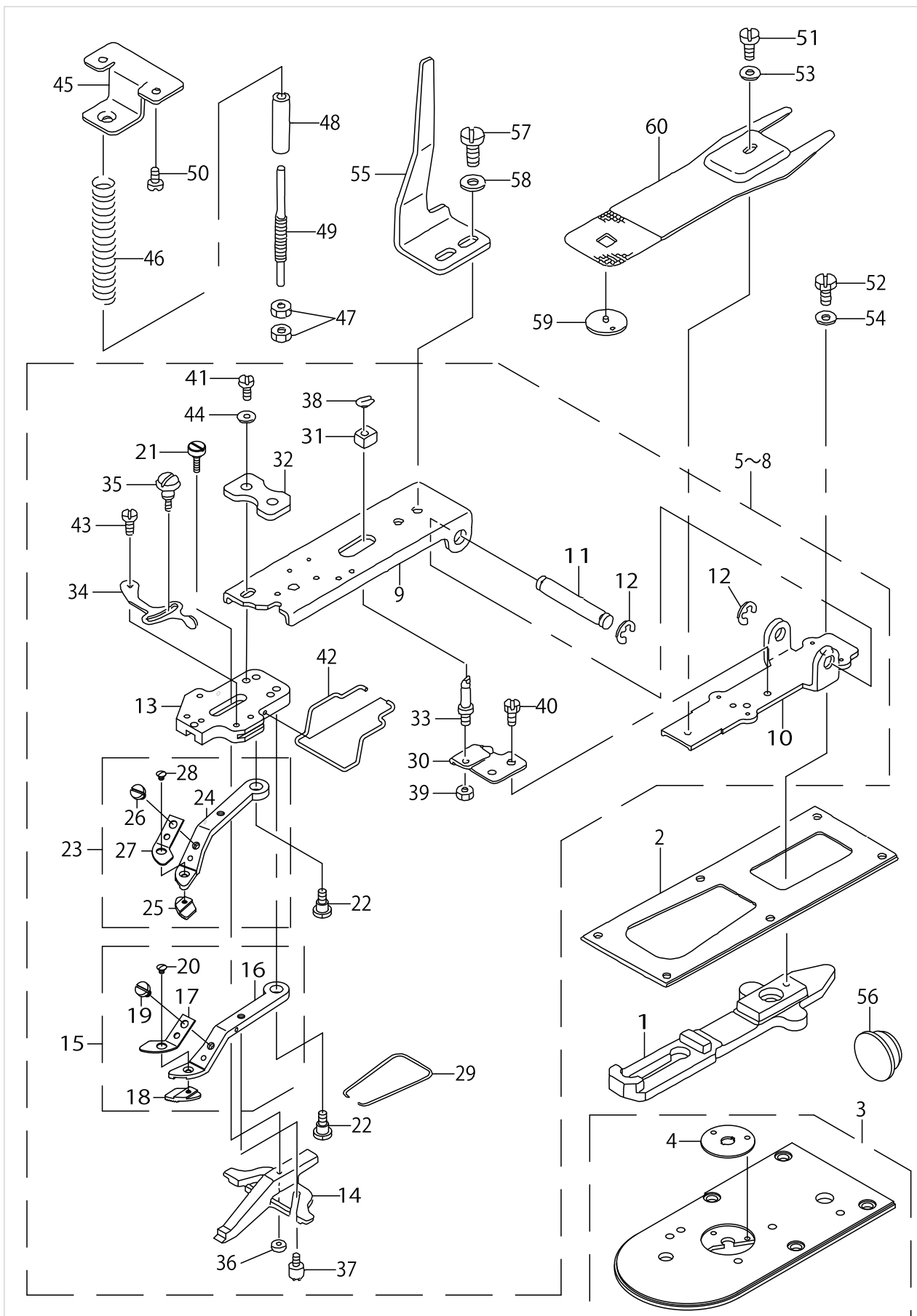


No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	D1405M7WF00	NEEDLE BAR THREAD GUIDE				1
2	SS7080510TP	SCREW 1/8-44 L=4.5				1
3	D1901L7VVB0	THREAD TAKE-UP LEVER ASM.				1
4	D1904L7VV00	LINK TAKE-UP LEVER PIN, HEAVY				1
5	D1906L7VV00	SET SCREW				1
6	D1401L7VV00	NEEDLE BAR				1
7	MDP170B1400	NEEDLE DPX17 #14				1
8	B23022050A0	TENSION CONTROLLER NO.2 ASM.				1
9	B185351200E	HOOK SHAFT WASHER				1
10	B2619372000	STOP MOTION TRIPPING LEVER CAM				1
11	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
12	14147003	SOLENOID LINK	FOR SOLENOID TYPE			1
13	14147102	CYLINDER KNUCKLE	FOR CYLINDER TYPE			1
14	10087906	TENTION SPRING	FOR SOLENOID TYPE			1
15	14147359	PRESSER LIFTING CYLINDER ASM.	FOR CYLINDER TYPE			1
16	PA2502007A0	AIR CYLINDER		*		1
17	PJ304060502	ELBOW UNION 6XM5		*		2
18	14147201	PRESSER LIFTER CYLINDER BASE	FOR CYLINDER TYPE			1
19	SM6061602TP	SCREW M6 L=16	FOR CYLINDER TYPE			2
20	13541313	CONNECTING ARM				1
21	40009860	WIPER THREAD CATCH SPRING	EXCEPT LK-1903-305			1
22	SS7060310SP	SCREW 3/32-56 L=3	EXCEPT LK-1903-305			2
23	NS6110310SP	NUT 11/64-40				1
24	TA1250705R0	RUBBER PLUG				1
25	HX00123000C	CABLE CLIP				3
26	SS4110615SP	SCREW 11/64-40 L=6	EXCEPT LK-1903-305			3
27	14142251	SOLENOID RELAY CABLE ASM.				1
28	14147755	SOLENOID FOR WIPER ASM.				1
29	NM6040003SC	NUT M4				2
30	WS0410002KS	SPRING WASHER M4				2
31	13864509	SOLENOID FITTING PLATE				1
32	SS6111010TP	SCREW 11/64-40 L= 9.5				2
33	B210220500A	WIPER ARM				1
34	SS7111120SP	SCREW 11/64-40 L=10.5				1
35	14147607	WIPER LINK				1
36	WP0280500SC	WASHER				1
37	WP0450801SD	WASHER 4.5X10X0.8				2
38	WS0451040KP	SPRING WASHER 4.5X8.5X1				2
39	SD0640261SP	HINGE SCREW D=3.65 H=2.6	EXCEPT LK-1903-305			1
40	WZ0640200KP	WAVE WASHER	EXCEPT LK-1903-305			1
41	NS6120310SP	NUT 3/16-28	EXCEPT LK-1903-305			1
42	SD0600181TP	HINGE SCREW				2
43	40009859	WIPER	EXCEPT LK-1903-305			1
44	14148407	VERTICAL FEED SHAFT SPRING				1



LK-1903-301:BUTTON CLAMP COMPL. FOR SMALL-BUTTONS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14145106	CLOTH FEED PLATE				1
2	13517602	FEED PLATE PRESSER PLATE				1
3	14149256	NEEDLE PLATE J				1
4	MAZ15501000	GUIDE		*		1
5	14145551	SMALL CLAMP MECHANISM ASM.	FOR LK-1903-301			1
6	14145650	MEDIUM CLAMP MECHANISM ASM.	FOR LK-1903-302			1
7	14145759	LARGE CLAMP MECHANISM ASM.	FOR LK-1903-303			1
8	14145858	VERY SMALL CLAMP MECHANISM ASM	FOR LK-1903-304			1
9	14146203	PICK-UP FOOT INSTALLING BASE		*		1
10	14146104	PICK-UP INSTALLING BASE		*		1
11	14141402	INSTALLING SHAFT		*		1
12	RE0700000K0	E-RING 7		*		2
13	14146302	PICK-UP FOOT INSTALLING BASE		*		1
14	B2552372000	BUTTON CLAMP SLIDE		*		1
15	14148852	SMALL CLAMP JAW LEVER ASM.,R	FOR LK-1903-301	*		1
16	MAZ15507000	SMALL CLAMP JAW LEVER ASM.,L		*		1
17	MAZ15509000	SPRING, RIGHT		*		1
18	14148803	PLATE K, R		*		1
19	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
20	SS2060310SP	SCREW 3/32-56 L=3		*		1
21	SD0550303TP	HINGE SCREW D=5.5 H=3		*		1
22	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9		*		2
23	14148951	SMALL CLAMP JAW LEVER ASM.,L	FOR LK-1903-301	*		1
24	MAZ15508000	SMALL CLAMP JAW LEVER, L		*		1
25	14148902	PLATE K, L		*		1
26	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
27	MAZ15510000	SPRING, LEFT		*		1
28	SS2060310SP	SCREW 3/32-56 L=3		*		1
29	MAZ15513000	BUTTON CLAMP JAW LEVER SPRING		*		1
30	MAZ15514000	SUPPORT PLATE		*		1
31	MAZ15515000	SLIDE BLOCK		*		1
32	14146401	PRESSER PLATE		*		1
33	13540901	STATIONING BLOCK SHAFT		*		1
34	B2548372000	SNAP FASTENER CLAMP STOP LEVER		*		1
35	B2549372000	CLAMP SCREW A		*		1
36	B2553372000	NUT		*		1
37	B2560372000	BUTTON CLAMP STOP PIN		*		2
38	D2548232D00	SNAP RING, FOR CONNECTING ROD		*		1
39	NS6150310SP	NUT 15/64-28		*		1
40	SS9110460CP	SCREW 11/64-40 L=4		*		2
41	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
42	D3130M1YC00	FINGER GUARD		*		1
43	SD0550181SP	HINGE SCREW D= 5.50 H= 1.8		*		1
44	WP0501016SD	WASHER 5X10.5X1		*		2
45	13811906	ACCEPT PLATE, UPPER				1
46	13812003	PRESSURE SPRING				1
47	B3125012000	THREAD TENSION NUT				2

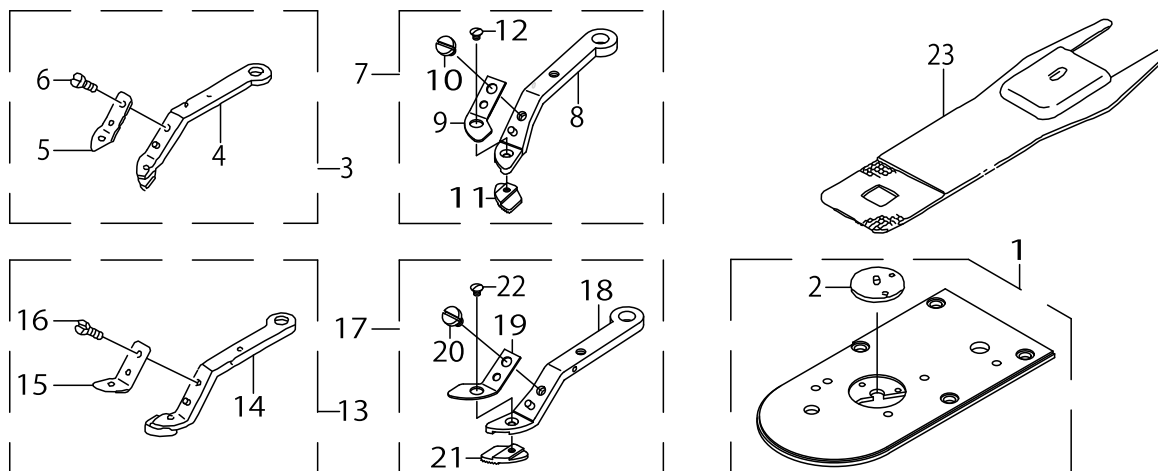


LK-1903-301:BUTTON CLAMP COMPL. FOR SMALL-BUTTONS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	D2527232D00	SLEEVE				1
49	14146906	ADJUSTING SHAFT				1
50	SS7110840SP	SCREW 11/64-40 L=7.8				2
51	SS9110543CP	SCREW 11/64-40 L=5.3				1
52	SM6061202TP	SCREW M6 L=12				1
53	WP0501016SD	WASHER 5X10.5X1				1
54	WP0612516SD	WASHER 6.1X15.2X2.5				1
55	MAZ15516000	MOVING PLATE				1
56	TA2100904R0	RUBBER PLUG				1
57	SS9151120CP	SCREW 15/64-28 L=11				2
58	WP0612516SD	WASHER 6.1X15.2X2.5				2
59	14149603	NEEDLE HOLE GUIDE				1
60	MAZ15502000	PRESSURE PLATE				1

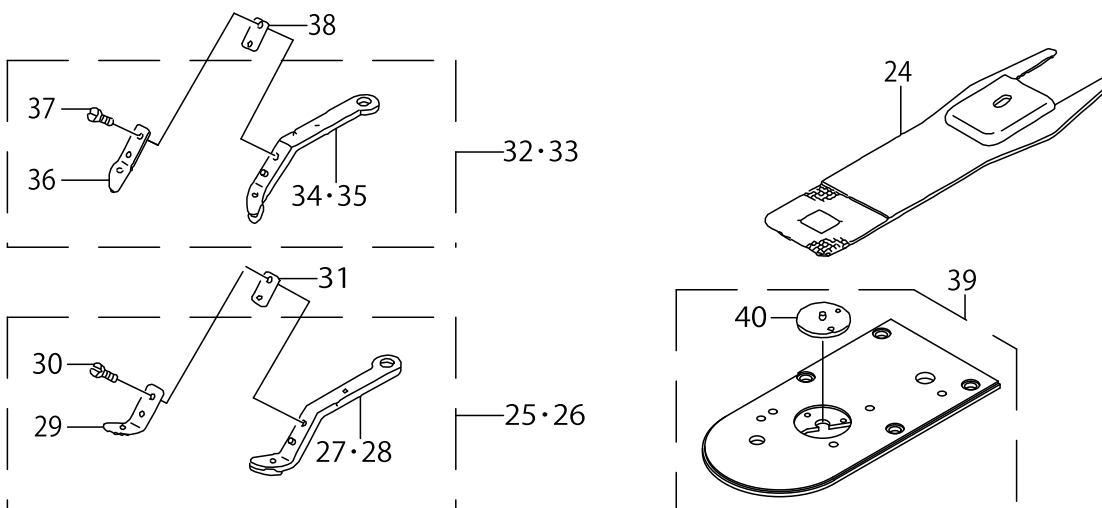
LK-1903-302:BUTTON CLAMP COMPL. FOR MEDIUM-SIZED BUTTONS

L K - 1 9 0 3 - 3 0 2 : 中ボタン用部品



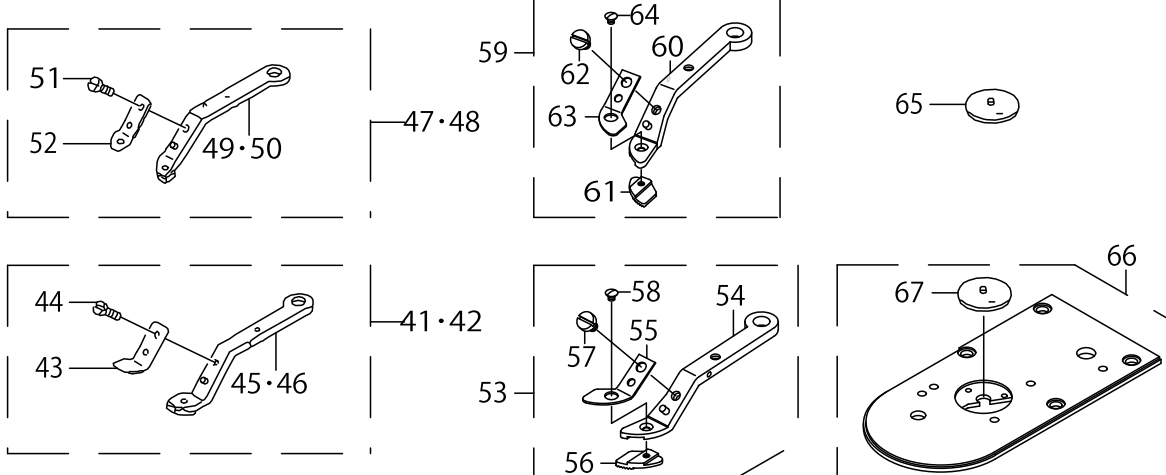
LK-1903-303:BUTTON CLAMP COMPL. FOR LARGE-SIZED BUTTONS

L K - 1 9 0 3 - 3 0 3 : 大ボタン用部品



LK-1903-304:BUTTON CLAMP COMPL. FOR VERY SMALL-SIZED BUTTONS

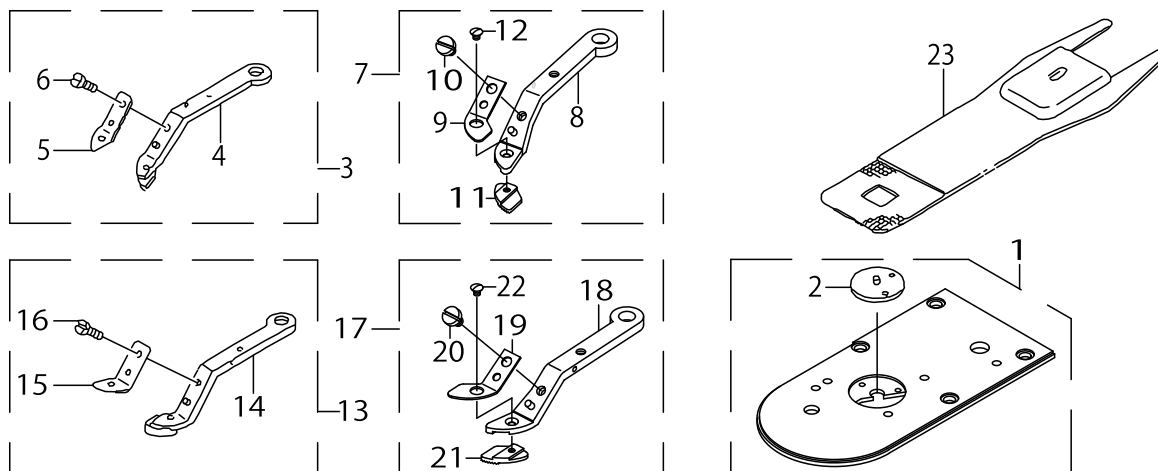
L K - 1 9 0 3 - 3 0 4 : 極小ボタン用部品



No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14149355	NEEDLE PLATE ASM., K				1
2	MAZ15601000	GUIDE		*		1
3	MAZ155080B0	SMALL CLAMP JAW LEVER ASM.,L	SPECIAL ORDER PARTS			1
4	MAZ155080A0	SMALL CLAMP JAW LEVER ASM.,L		*		1
5	MAZ15510000	SPRING, LEFT		*		1
6	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
7	14149157	MIDDLE CLAMP JAW LEVER ASM.,L				1
8	MAZ15508000	SMALL CLAMP JAW LEVER, L		*		1
9	MAZ15510000	SPRING, LEFT		*		1
10	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
11	14149108	PLATE L, L		*		1
12	SS2060310SP	SCREW 3/32-56 L=3		*		1
13	MAZ155070B0	SMALL CLAMP JAW LEVER ASM.,R	SPECIAL ORDER PARTS			1
14	MAZ155070A0	SMALL CLAMP JAW LEVER ASM.,R		*		1
15	MAZ15509000	SPRING, RIGHT		*		1
16	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
17	14149058	MIDDLE CLAMP JAW LEVER ASM.,R				1
18	MAZ15507000	SMALL CLAMP JAW LEVER ASM.,L		*		1
19	MAZ15507000	SMALL CLAMP JAW LEVER ASM.,L		*		1
20	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
21	14149009	PLATE L, R		*		1
22	SS2060310SP	SCREW 3/32-56 L=3		*		1
23	MAZ15602000	PRESSURE PLATE				1
24	MAZ15702000	PRESSURE PLATE				1
25	MAZ157070BB	LARGE CLAMP JAW LEVER ASM.,R				1
26	MAZ157070BA	LARGE CLAMP JAW LEVER ASM.,R	SPECIAL ORDER PARTS			1
27	MAZ157070AA	LARGE CLAMP JAW LEVER ASM.,R	SPECIAL ORDER PARTS	*		1
28	MAZ157070AB	LARGE CLAMP JAW LEVER ASM.,R		*		1
29	MAZ15709000	SPRING,RIGHT		*		1
30	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
31	MAZ15715000	SPACER	SPECIAL ORDER PARTS			1
32	MAZ157080BA	LARGE CLAMP JAW LEVER ASM.,L	SPECIAL ORDER PARTS			1
33	MAZ157080BB	LARGE CLAMP JAW LEVER ASM.,L				1
34	MAZ157080AA	LARGE CLAMP JAW LEVER ASM.,R	SPECIAL ORDER PARTS	*		1
35	MAZ157080AB	LARGE CLAMP JAW LEVER ASM.,R		*		1
36	MAZ15710000	SPRING,LEFT		*		1
37	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
38	MAZ15715000	SPACER	SPECIAL ORDER PARTS			1
39	14149454	NEEDLE PLATE ASM. L				1
40	MAZ15701000	GUIDE		*		1
41	MAZ158070BB	EXTRA SMALL CLAMP LEVER ASM.,R				1
42	MAZ158070BA	EXTRA SMALL CLAMP LEVER ASM.,L	SPECIAL ORDER PARTS			1
43	MAZ15809000	SPRING,RIGHT		*		1
44	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
45	MAZ158070AB	EXTRA SMALL CLAMP LEVER ASM.,L		*		1
46	MAZ158070AA	EXTRA SMALL CLAMP LEVER ASM.,L	SPECIAL ORDER PARTS	*		1
47	MAZ158080BA	EXTRA SMALL CLAMP LEVER ASM.,L	SPECIAL ORDER PARTS			1

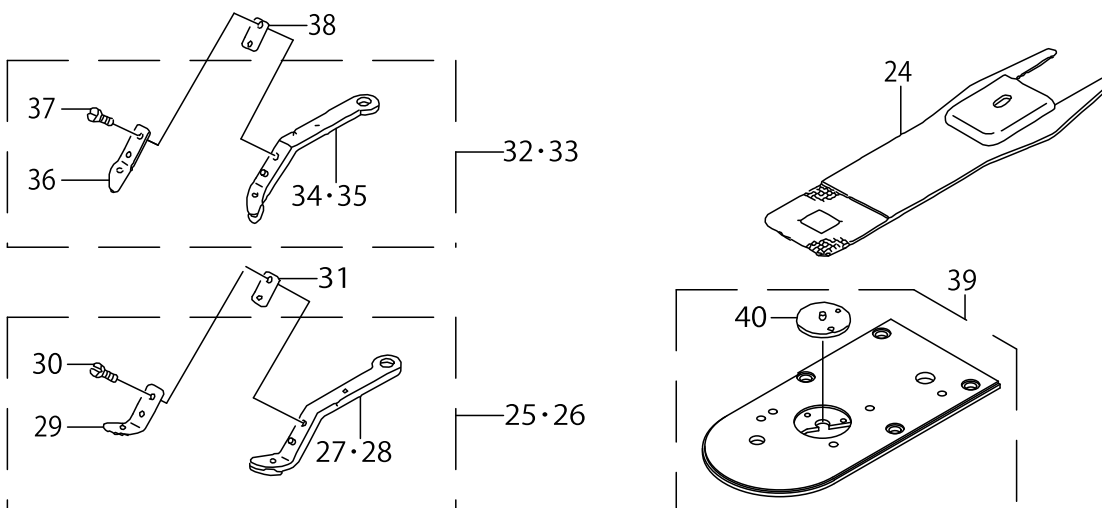
LK-1903-302:BUTTON CLAMP COMPL. FOR MEDIUM-SIZED BUTTONS

L K - 1 9 0 3 - 3 0 2 : 中ボタン用部品



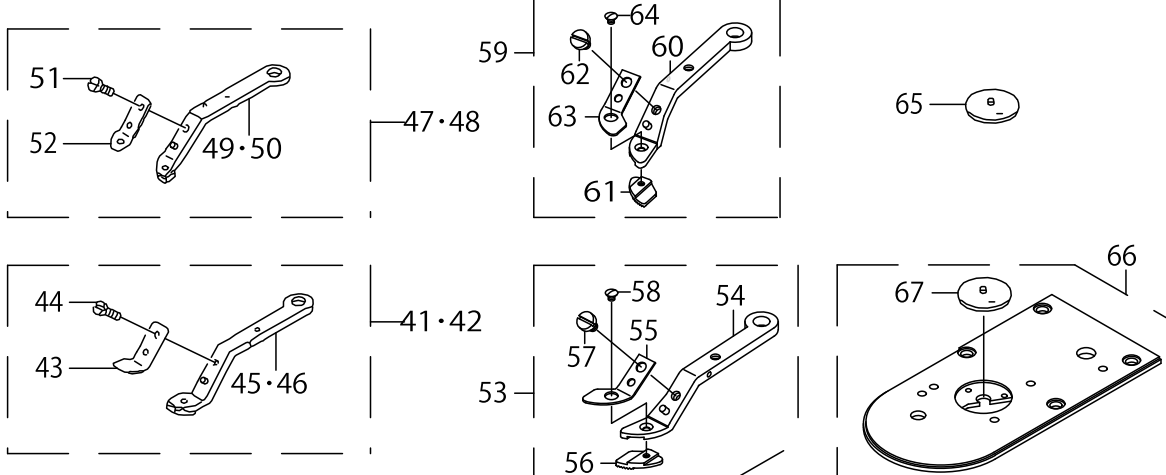
LK-1903-303:BUTTON CLAMP COMPL. FOR LARGE-SIZED BUTTONS

L K - 1 9 0 3 - 3 0 3 : 大ボタン用部品



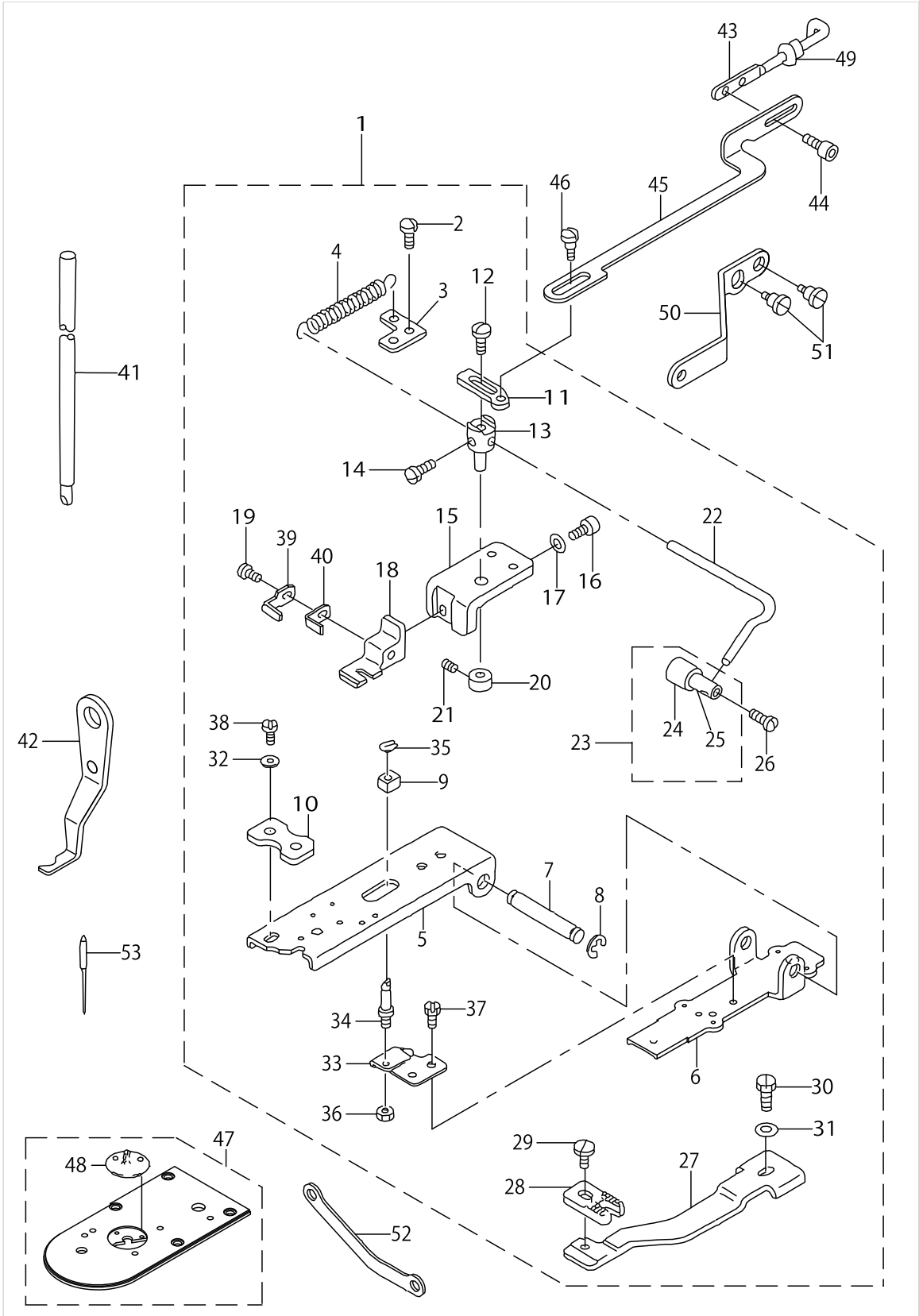
LK-1903-304:BUTTON CLAMP COMPL. FOR VERY SMALL-SIZED BUTTONS

L K - 1 9 0 3 - 3 0 4 : 極小ボタン用部品



No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	MAZ158080BB	EXTRA SMALL CLAMP LEVER ASM.,L				1
49	MAZ158080AA	EXTRA SMALL CLAMP LEVER ASM.,L	SPECIAL ORDER PARTS	*		1
50	MAZ158080AB	EXTRA SMALL CLAMP LEVER ASM.,L		*		1
51	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
52	MAZ15810000	SPRING,LEFT		*		1
53	14148852	SMALL CLAMP JAW LEVER ASM.,R	ACCESSORIE PARTS			1
54	MAZ15507000	SMALL CLAMP JAW LEVER ASM.,L		*		1
55	MAZ15509000	SPRING, RIGHT		*		1
56	14148803	PLATE K, R		*		1
57	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
58	SS2060310SP	SCREW 3/32-56 L=3		*		1
59	14148951	SMALL CLAMP JAW LEVER ASM.,L	ACCESSORIE PARTS			1
60	MAZ15508000	SMALL CLAMP JAW LEVER, L		*		1
61	14148902	PLATE K, L		*		1
62	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
63	MAZ15510000	SPRING, LEFT		*		1
64	SS2060310SP	SCREW 3/32-56 L=3		*		1
65	14149900	NEEDLE HOLE GUIDE	OPTIONAL PARTS			1
66	14149553	NEEDLE PLATE ASM., M				1
67	MAZ15801000	GUIDE		*		1

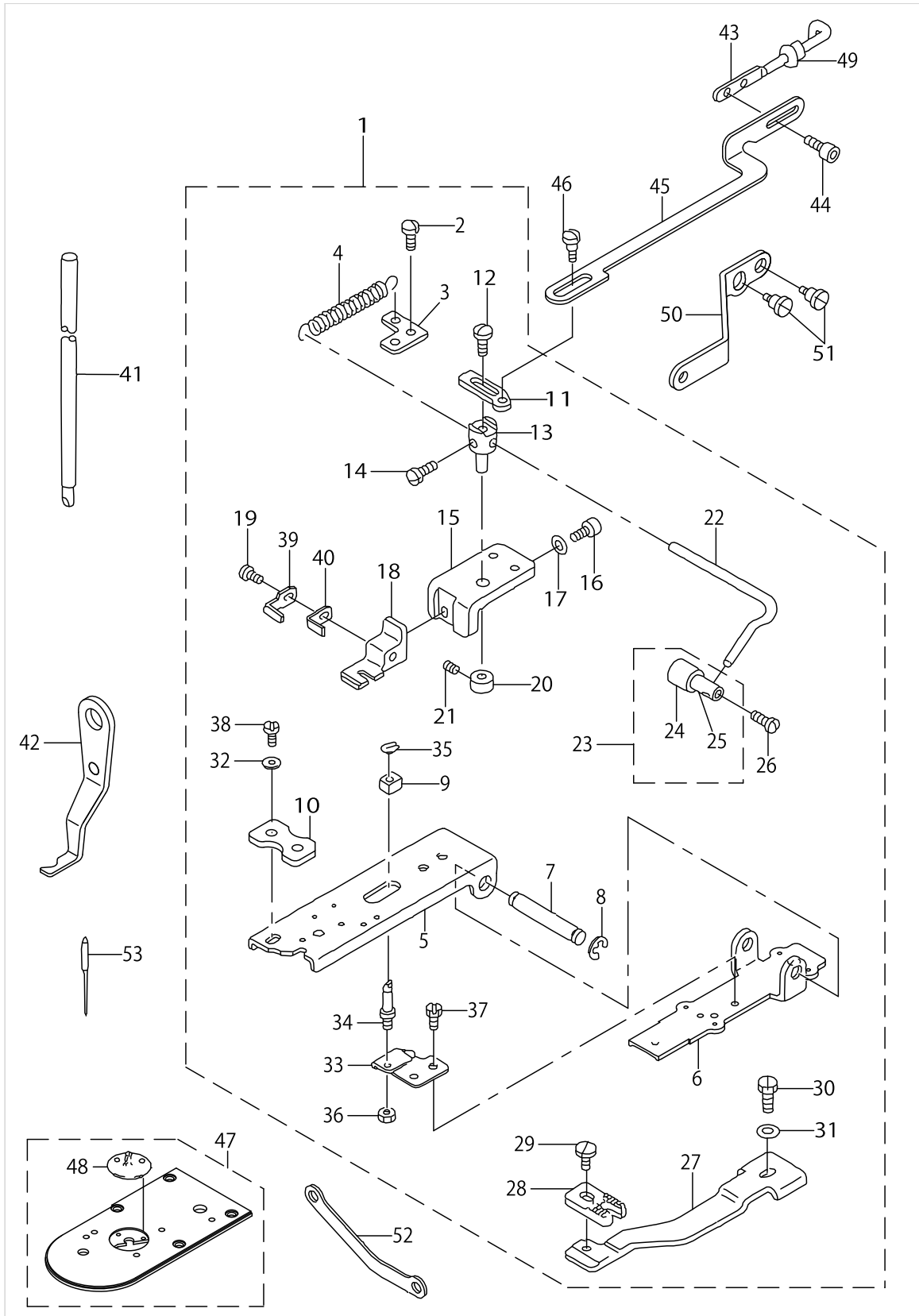
LK-1903-305:SHANK BUTTON CLAMP MECHANISM COMPONENTS



LK-1903-305:SHANK BUTTON CLAMP MECHANISM COMPONENTS

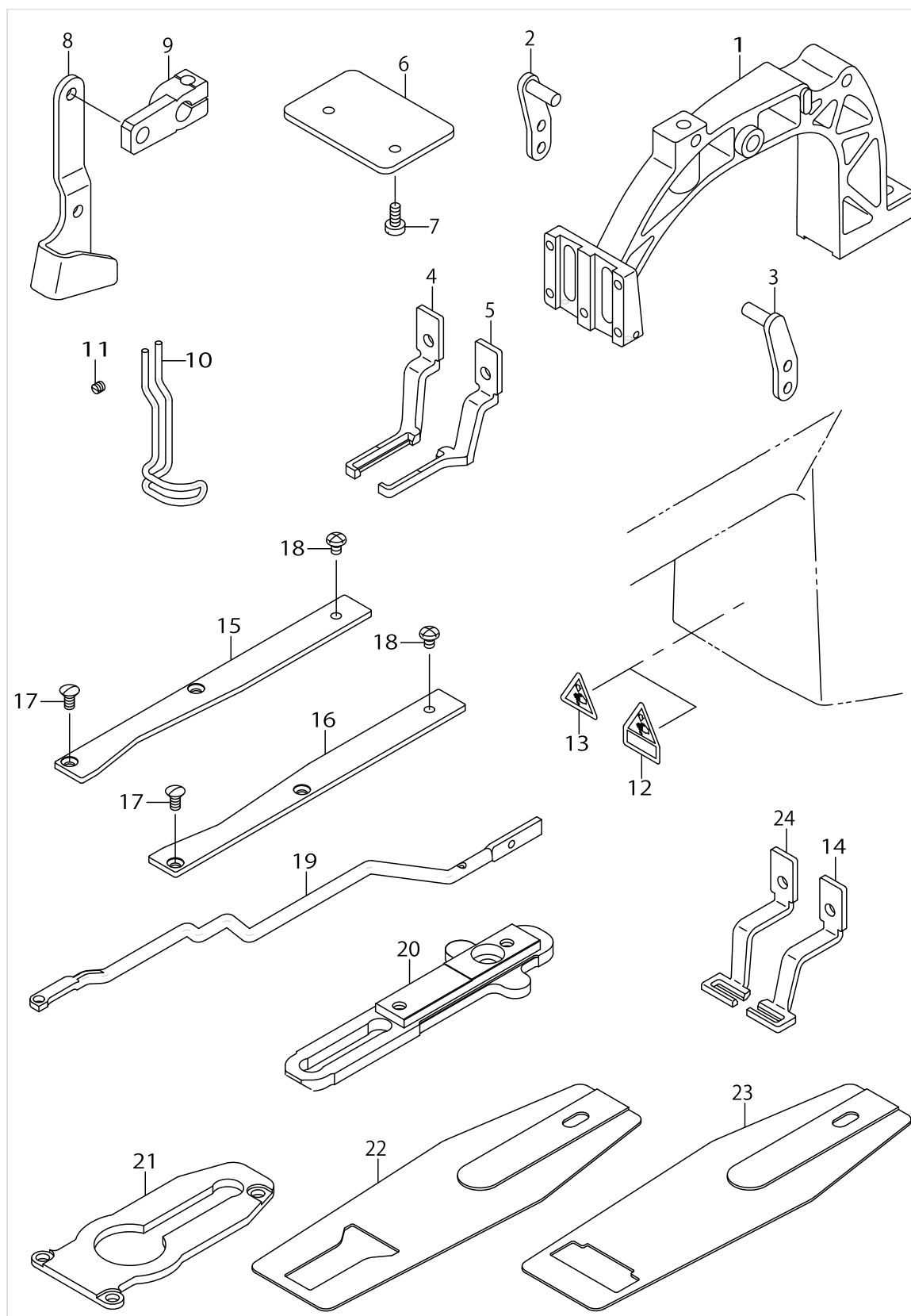
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14146054	PICK-UP DEVICE COMPL.				1
2	SS7110740TP	SCREW 11/64-40 L=7		*		2
3	MAZ16012000	LEVER SPRING HOOK		*		1
4	MAZ16013000	BUTTON SUPPORT LEVER SPRING		*		1
5	14146203	PICK-UP FOOT INSTALLING BASE		*		1
6	14146104	PICK-UP INSTALLING BASE		*		1
7	14141402	INSTALLING SHAFT		*		1
8	RE0700000K0	E-RING 7		*		2
9	MAZ15515000	SLIDE BLOCK		*		1
10	14146401	PRESSER PLATE		*		1
11	MAZ16014000	BUTTON SUPPORT RELEASE LEVER		*		1
12	SS7110740TP	SCREW 11/64-40 L=7		*		1
13	MAZ16011000	BUTTON SUPPORT LEVER SHAFT		*		1
14	SS7110740TP	SCREW 11/64-40 L=7		*		1
15	MAZ16004000	BUTTON CLAMP BASE		*		1
16	SS6111052TP	SCREW		*		1
17	WP0482086SD	WASHER 4.8X11.5X2		*		1
18	MAZ16005000	BUTTON CLAMP BASE		*		1
19	SS7090510SP	SCREW 9/64-40 L= 4.6		*		1
20	CS0640811SP	THRUST COLLAR D=6.35 W=8		*		1
21	SS8110410TP	SCREW 11/64-40 L= 3.5		*		1
22	MAZ16010000	BUTTON SUPPORT LEVER		*		1
23	MAZ160090A0	BUTTON SUPPORT RUBBER ASM.		*		1
24	MAZ16009000	BUTTON SUPPORT RUBBER		*		1
25	B2406372000	SHANK BUTTON HOLDING CLAMP		*		1
26	SS7110740TP	SCREW 11/64-40 L=7		*		1
27	MAZ16002000	FEED PLATE		*		1
28	MAZ1600300A	FEED PLATE, A		*		1
29	SS6110480SP	SCREW 11/64-40 L=4.3		*		1
30	SS9111010SP	SCREW 11/64-40 L=9.5		*		1
31	WP0482086SD	WASHER 4.8X11.5X2		*		1
32	WP0501016SD	WASHER 5X10.5X1		*		2
33	MAZ15514000	SUPPORT PLATE		*		1
34	13540901	STATIONING BLOCK SHAFT		*		1
35	D2548232D00	SNAP RING, FOR CONNECTING ROD		*		1
36	NS6150310SP	NUT 15/64-28		*		1
37	SS9110460CP	SCREW 11/64-40 L=4		*		2
38	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
39	MAZ16022000	BUTTON CLAMP SUPPORT, FRONT		*		1
40	MAZ16023000	BUTTON CLAMP SUPPORT, REAR		*		1
41	D1401M1YC0A	NEEDLE BAR				1
42	14147904	WIPER				1
43	13810908	MOVING PLATE LINK A				1
44	SS6090612TP	SCREW 9/64-40 L=6				2
45	MAZ16015000	BUTTON SUPPORT LINK				1
46	SD0640321TP	HINGE SCREW D=6.35 H=3.2				1
47	14149751	NEEDLE PLATE ASM. N				1

LK-1903-305:SHANK BUTTON CLAMP MECHANISM COMPONENTS

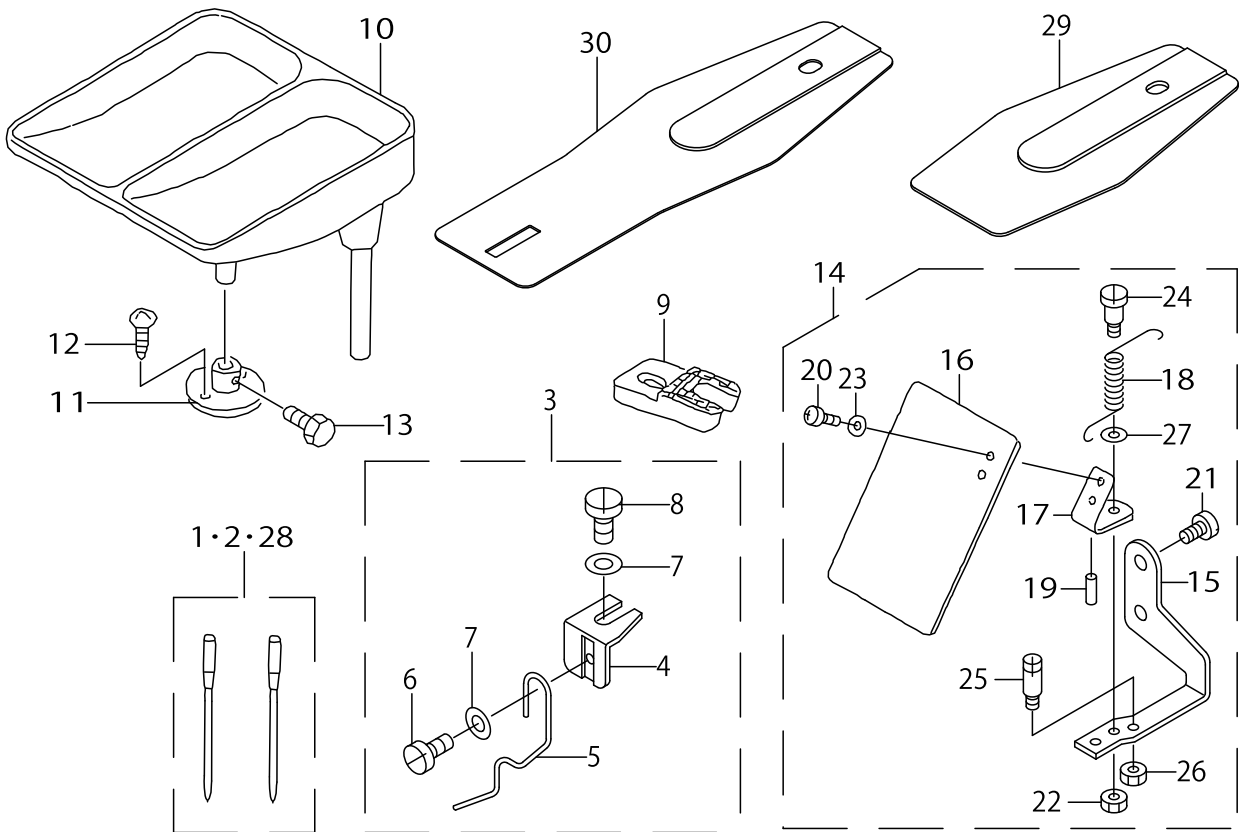


LK-1903-305:SHANK BUTTON CLAMP MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	MAZ16021000	NEEDLE HOLE GUIDE		*		1
49	14148209	BUSHING				1
50	14148100	CONNECTING LINK				1
51	SD0700271TP	HINGE SCREW				2
52	13864400	WIPER LINK				1
53	MTQ300B1400	NEEDLE TQX3 #14				1



No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14136709	CLOTH FEED BASE				1
2	14137053	LEVER DRIVING PLATE COMPL.,L				1
3	14136956	LEVER DRIVING PLATE COMPL.,R				1
4	14137608	WORK CLAMP FOOT A ,LEFT				1
5	14137509	WORK CLAMP FOOT A ,RIGHT				1
6	14136808	SUPPORT PLATE				1
7	SS6111010TP	SCREW 11/64-40 L= 9.5				2
8	14135503	LOWERING FOOT				1
9	14135602	LOWERING ARM				1
10	14135305	FINGER GUARDE				1
11	SS8110422TP	SCREW 11/64-40 L=4				1
12	CM3002000B2	LABEL(25).				1
13	CM300200002	CAUTION LABEL(25)				1
14	14137806	CLOTH PRESSER FOOT B ,RIGHT	OPTIONAL PARTS			1
15	14136303	CLOTH FEED PRESSER PLATE ,L				1
16	14136204	CLOTH FEED PRESSER PLATE ,R				1
17	SS2110920TP	SCREW 11/64-40 L=8.5				4
18	SS4110615SP	SCREW 11/64-40 L=6				2
19	14135701	CONNECTING BAR				1
20	14136113	CLOTH FEED PLATE				1
21	14136006	CLOTH FEED SUPPORT PLATE				1
22	14137707	CLOTH PRESSER LOWER PLATE A				1
23	14138002	CLOTH PRESSER LOWER PLATE B	OPTIONAL PARTS			1
24	14137905	CLOTH PRESSER FOOT B ,LEFT	OPTIONAL PARTS			1



ACCESSORIES PARTS FOR LK-1900 SUB CLASSES

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MDP170B1402	NEEDLE DPX17#14-2				1
2	MTQ300B1402	TQX3#14-2				1
3	14146757	BUTTON RISING BAR ASM.				1
4	14146807	INSTALLING BASE		*		1
5	14146708	BUTTON RISING BAR		*		1
6	SS6080340SP	SCREW 1/8-44 L=2.9		*		1
7	WP0370316SD	WASHER 3.7X8X0.3		*		2
8	SS9090813TP	SCREW 9/64-40 L=8		*		1
9	MAZ1600300B	FEED PLATE, B				1
10	17848458	BUTTON TRAY ASM.				1
11	17848508	BUTTON TRAY BASE				1
12	SK3412001SE	WOOD SCREW D=4.1 L=20				2
13	SS9151210TP	SCREW 15/64-28 L=11.8				1
14	13863758	SHAFT PLATE COMPL.				1
15	13863709	SAFETY PLATE INSTALLING PLATE		*		1
16	13889407	SAFETY PLATE		*		1
17	B3121980000	SAFETY PLATE INSTALLING PLATE		*		1
18	13863808	SAFETY PLATE BACK SPRING		*		1
19	PS0200062KH	SPRING PIN 2X6		*		1
20	SS4110715SP	SCREW 11/64-40 L=7		*		2
21	SS6110810TP	SCREW 11/64-40 L=8		*		2
22	NS6110310SP	NUT 11/64-40		*		1
23	WP0450801SD	WASHER 4.5X10X0.8		*		2
24	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
25	B1506352000	TENSION SPRING RACK B		*		1
26	NS6120310SP	NUT 3/16-28		*		1
27	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
28	MDP170B1902	NEEDLE DPX17#19-2				1
29	14138101	PRESSER PLATE COVER				1
30	14116909	FEED PLATE I				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1190-06・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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