

MODEL : MB-1800 SERIES

List No : 1288-12

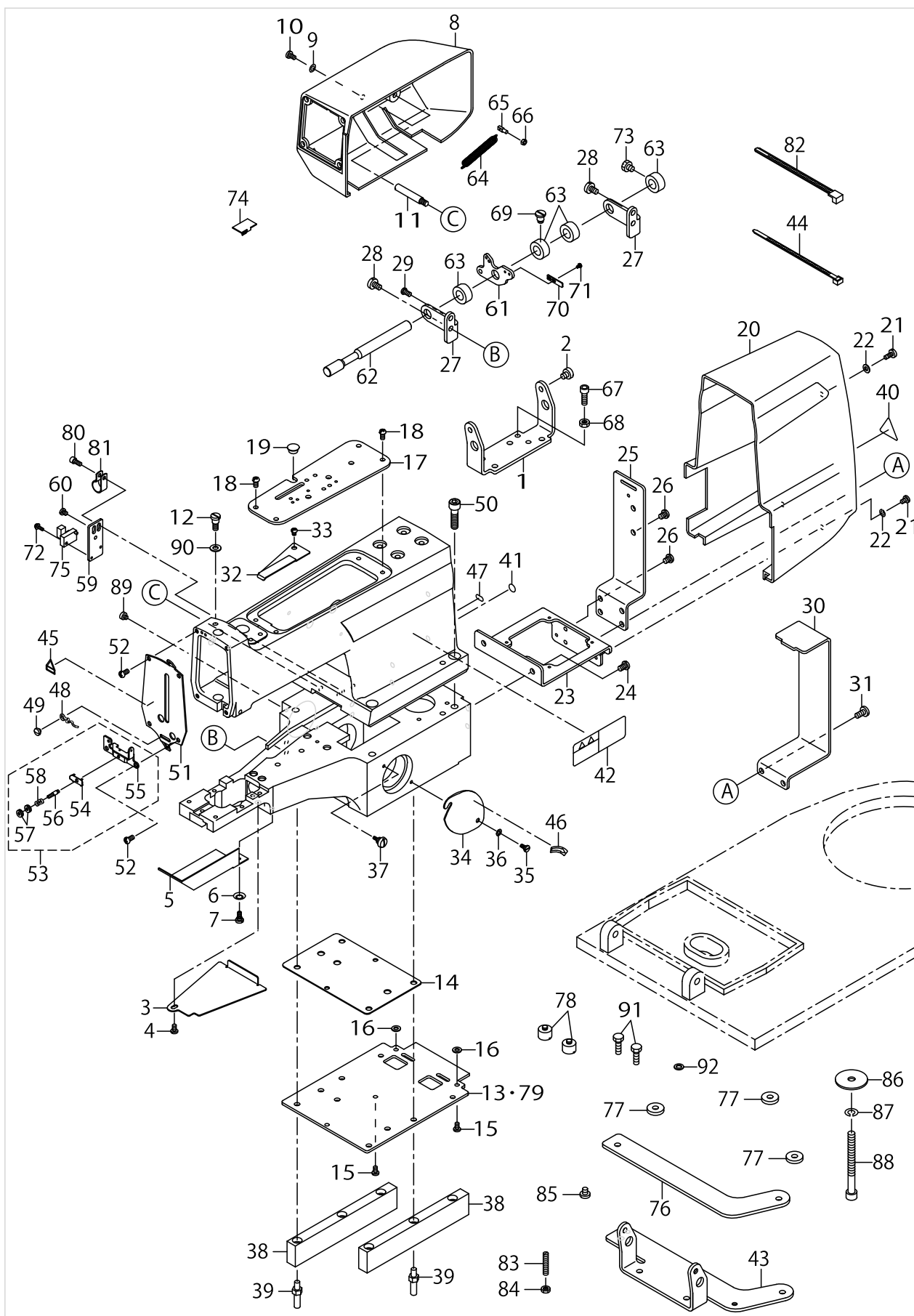
PARTS LIST

Published:02/15/2019

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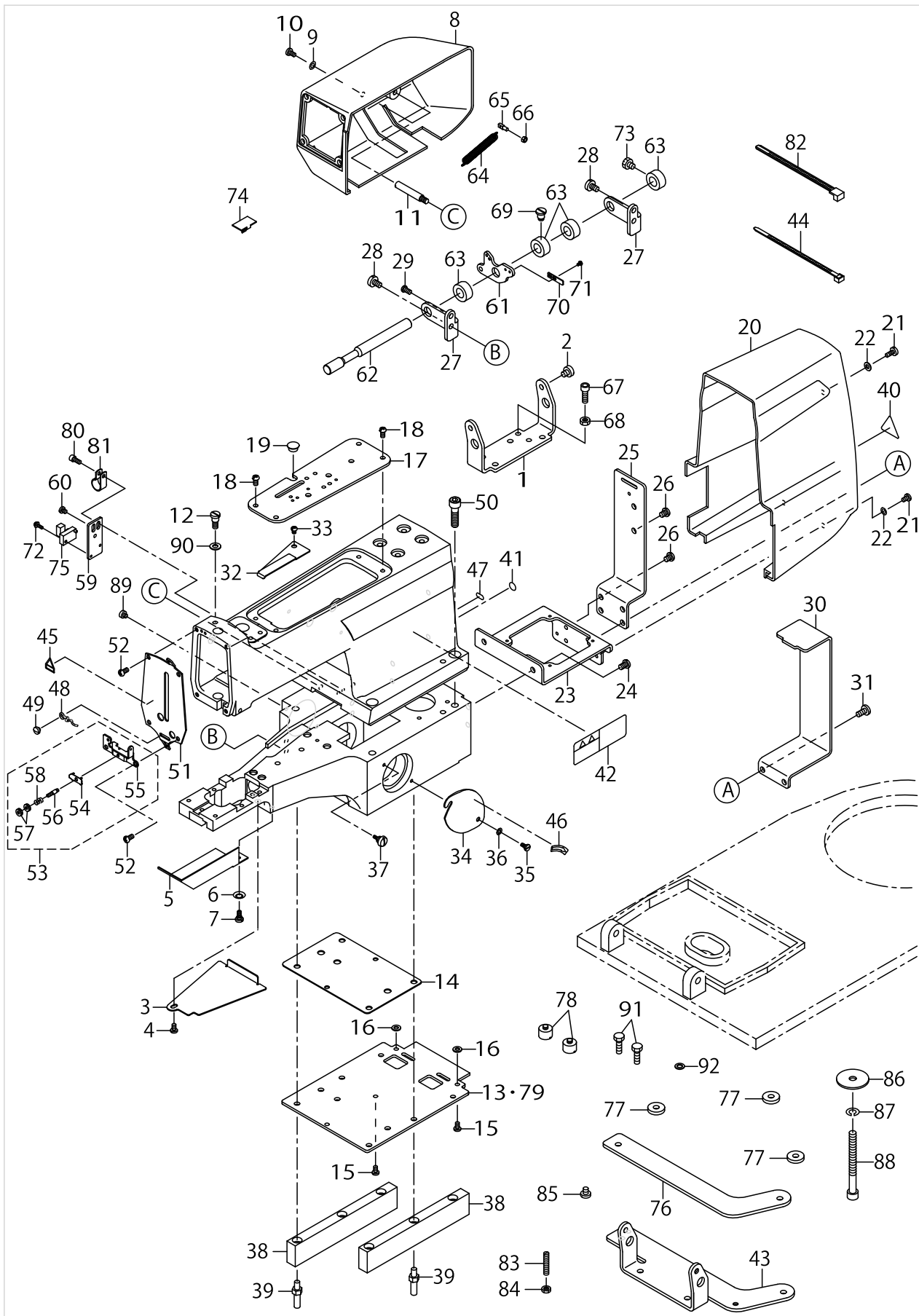
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14600605	MACHINE SUB-BASE	EXCEPT MB-1800A			1
2	SS6660710TP	SCREW 1/4-40 L=7				2
3	14601801	BED COVER				1
4	SS7110840SP	SCREW 11/64-40 L=7.8				1
5	14600902	LOOPER COVER				1
6	WS0650389KP	SPRING WASHER 6.5X14.0X1.7				1
7	SD0600271SP	HINGE SCREW D=6 H=2.7				1
8	14601009	SIDE COVER				1
9	WP0501016SD	WASHER 5X10.5X1				2
10	SS7110840SP	SCREW 11/64-40 L=7.8				2
11	D8232555B00	BELT COVER SUPPORT				2
12	SD0790641SP	HINGE SCREW D=7.94 H=6.4				1
13	14600407	BASE COVER				1
14	14600506	BASE COVER PACKING				1
15	SS7110840SP	SCREW 11/64-40 L=7.8				4
16	WP0501016SD	WASHER 5X10.5X1				2
17	14600704	TOP COVER				1
18	SS4120915SP	SCREW 3/16-28 L=9				4
19	TA1050504R0	RUBBER PLUG				1
20	14600803	TRANSMISSION COVER				1
21	SS7110740TP	SCREW 11/64-40 L=7				3
22	WS0510002KP	SPRING WASHER 5.1X9.2X1.3				3
23	14602205	BASE GUIDE A				1
24	SS4150915SP	SCREW 15/64-28 L=9				2
25	14602304	BASE GUIDE B				1
26	SS4150715SP	SCREW 15/64-28 L=7				4
27	14601207	BED HINGE				2
28	SS6151040SP	SCREW 15/64-28 L=10				3
29	SS7150740SP	SCREW 15/64-28 L=7				1
30	14602403	TRANSMISSION COVER GUIDE	EXCEPT MB-1800A			1
31	SS7151210SP	SCREW 15/64-28 L=12	EXCEPT MB-1800A			2
32	14607808	THREAD CUTTING COVER				1
33	SS4110515SP	SCREW 11/64-40 L=5				1
34	14601405	MANUAL PULLEY COVER				1
35	SD0500251SP	HINGE SCREW D=5 H=2.5				1
36	WP0531000SD	WASHER M5				1
37	B2549372000	CLAMP SCREW A				1
38	14601603	RUBBER BASE				2
39	22602601	BED SCREW STUD				6
40	CM300100001	LABEL				1
41	10004109	GROUND MARK				1
42	CM301300001	SAFETY LABEL				1
43	40010067	MACHINE_SUB_BASE	EXCLUSIVE PARTS MB-1800A			1
44	HX00065000B	CABLE BAND				1
45	CM300200001	ATTENTION SEAL				1
46	CM500200001	DIRECTION LABEL.				1
47	CM200100001	PE MARK LABEL				1

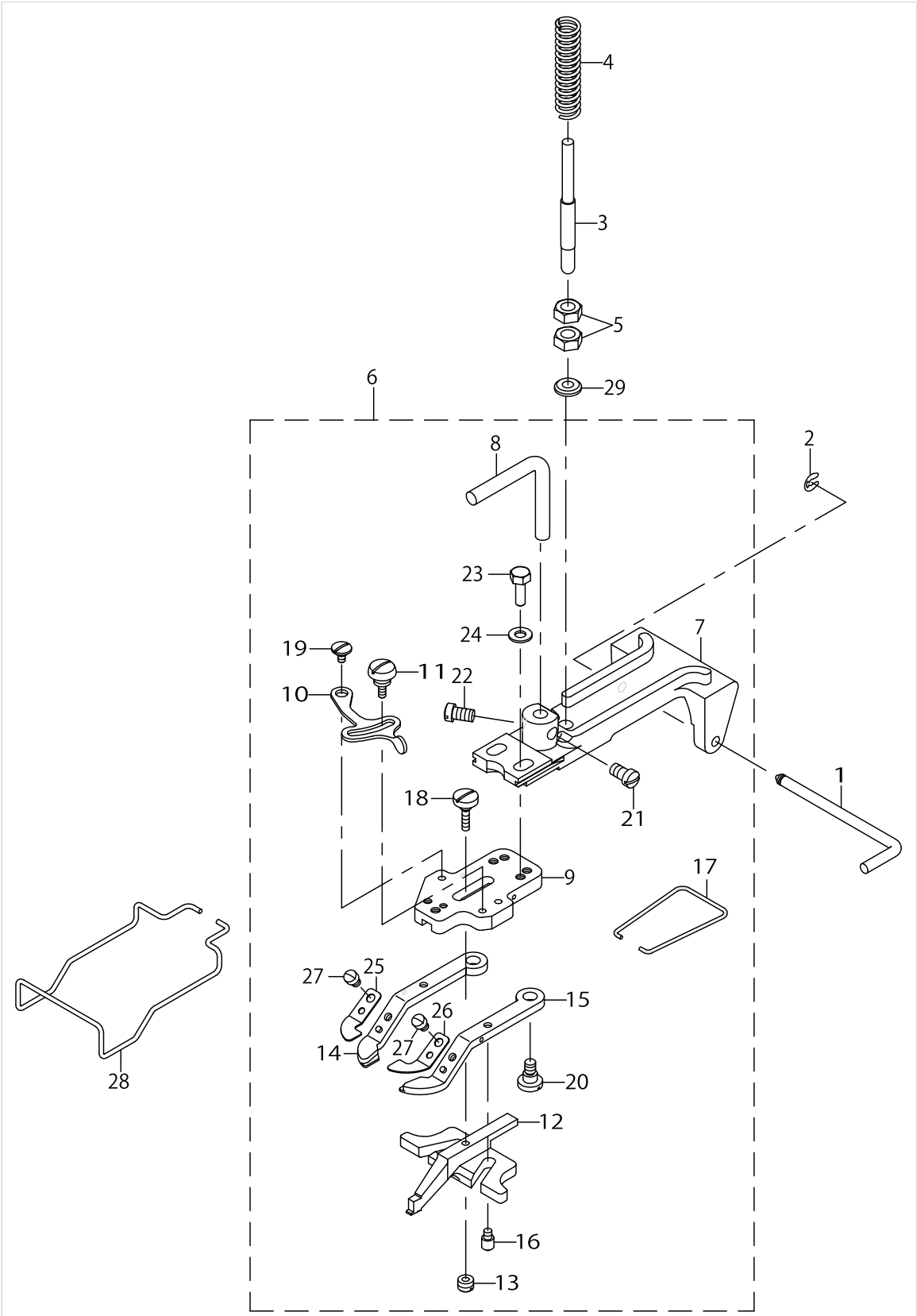
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	26031203	THREAD GUIDE NO.4				1
49	SS7110350SP	SCREW 11/64-40 L=3.5				1
50	SM6083042CH	SCREW M8 L=30				4
51	14601108	FRONT COVER				1
52	SS4120915SP	SCREW 3/16-28 L=9				4
53	26031351	THREAD TENSION NO.3 ASM.				1
54	26031401	THREAD PRESSER PLATE		*		1
55	26031302	TENSION ADJUSTING BASE NO.3		*		1
56	26031609	THREAD TENSION STUD		*		1
57	26031708	THREAD TENSION NUT		*		2
58	26031500	TENSION SPRING B		*		1
59	B4004210D00	X SENSOR INSTALLING PLATE				1
60	SS7110510SP	SCREW 11/64-40 L=5				1
61	14602007	STARTING LEVER				1
62	14601306	STARTING LEVER SHAFT				1
63	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				4
64	B2410280000	TENSION SPRING				1
65	B3406581000	SUSPENSION SCREW				1
66	NS6090310SP	NUT 9/64-40				1
67	SS6151812TP	SCREW 15/64-28 L=18				1
68	NS6150430SP	NUT 15/64-28				1
69	SD0800681SP	HINGE SCREW D=8 H=6.8				1
70	MAO25026000	SENSOR PLATE				1
71	SS6060440TP	SCREW 3/32-56 L=3.5				2
72	SL4031091SC	SCREW M3X10				1
73	SS9660720SP	SCREW 1/4-40 L=7				1
74	HX00237000A	CORD KEEP				1
75	HD00057000A	PHOTO SENSOR				1
76	14611206	BASE SPACER	EXCLUSIVE PARTS MB-1800C			1
77	WP0704016SP	WASHER 7X20X4	EXCLUSIVE PARTS MB-1800A, MB-1800C			3
78	14611305	BASE COVER STUD	EXCLUSIVE PARTS MB-1800A, MB-1800C			2
79	14611800	BASE COVER BR	EXCLUSIVE PARTS MB-1800A, MB-1800C			1
80	SS6111052TP	SCREW				1
81	HX00150000F	CABLE CLIP				1
82	HX00292000A	CABLE BAND				1
83	SS8153010SR	SCREW 15/64-28 L=30	EXCLUSIVE PARTS MB-1800A, MB-1800C			2
84	NS6150310SP	NUT 15/64-28	EXCLUSIVE PARTS MB-1800A, MB-1800C			2
85	SS7150740SP	SCREW 15/64-28 L=7	EXCLUSIVE PARTS MB-1800A, MB-1800C			3
86	17008004	WASHER	EXCLUSIVE PARTS MB-1800A, MB-1800C			2
87	WS0820002KP	SPRING WASHER	EXCLUSIVE PARTS MB-1800A, MB-1800C			1
88	SM6088502TP	SCREW M8 L=85	EXCLUSIVE PARTS MB-1800A, MB-1800C			1
89	SS6110420TP	SCREW 11/64-40 L=4.8				1
90	WP0621016SD	WASHER 6.2X13X1	EXCLUSIVE PARTS MB-1800A, MB-1800C			1
91	SM9062003SC	SCREW M6 L=20	EXCLUSIVE PARTS MB-1800A			2
92	WP0651056SD	WASHER 6.5X11X1	EXCLUSIVE PARTS MB-1800A			1

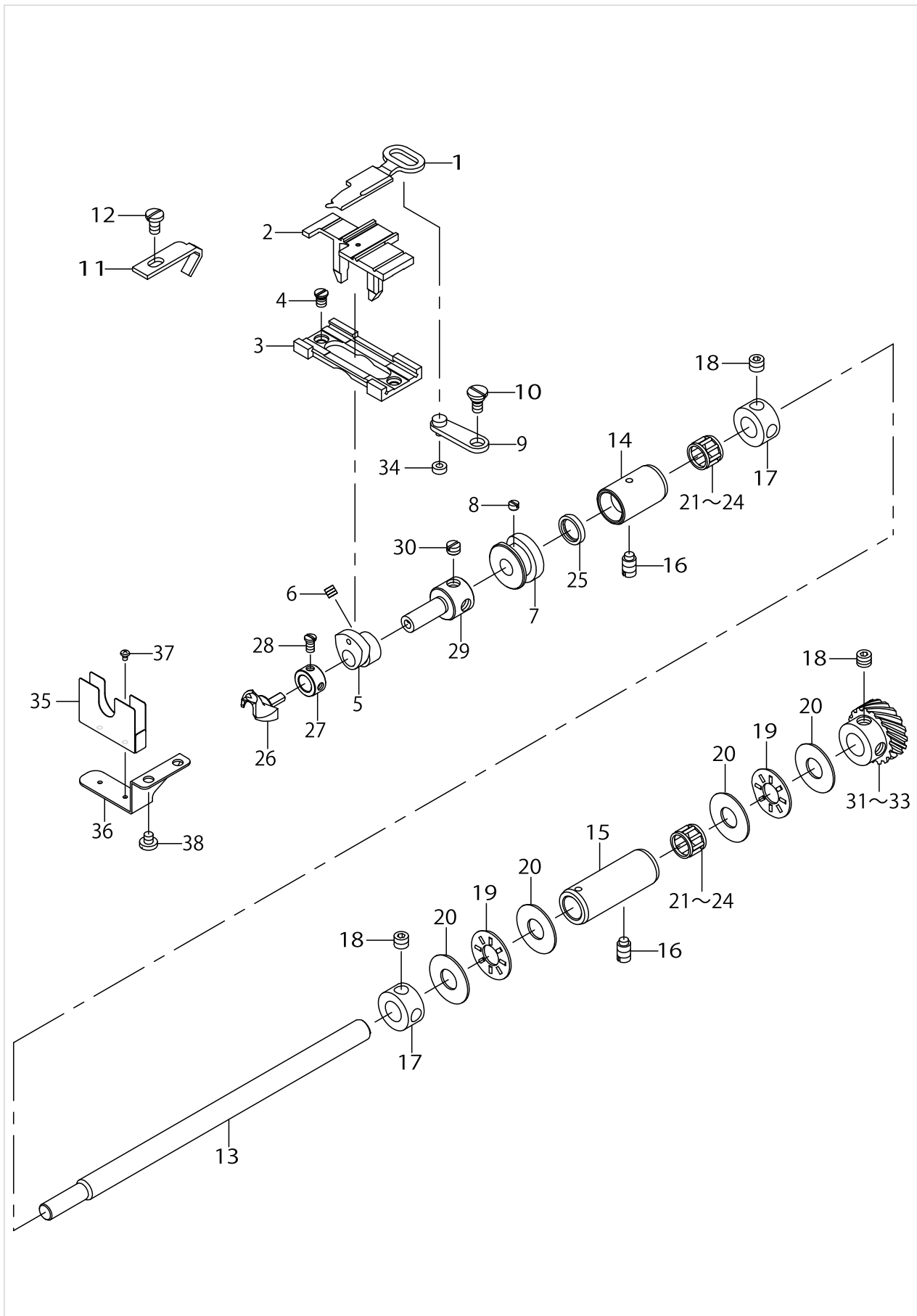
BUTTON CLAMP MECHANISM COMPONENTS



BUTTON CLAMP MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26025205	HINGE PIN				1
2	B2541372000	SNAP RING				1
3	26027003	BUTTONCLAMPPRESSUREADJUSTING				1
4	26027102	PRESSURE ADJUSTING SPRING				1
5	NS6660511SP	NUT 1/4-40				2
6	14602551	FLAT BUTTON COMPL.				1
7	26025502	BUTTON CLAMP HOLDER		*		1
8	14602502	BUTTON CLAMP LIFTING HOOK		*		1
9	40023556	JAW LEVER HOLDER		*		1
10	26025700	SNAP FASTENER CLAMP STOP LEVER		*		1
11	26025809	CLAMP SCREW A		*		1
12	26025908	BUTTON CLAMP SLIDE		*		1
13	26026005	SCREW B		*		1
14	26026104	BUTTON CLAMP LEVER JAW LEFT A		*		1
15	26026302	BUTTON CLAMP LEVER JAW RIGHT		*		1
16	26026609	BUTTON CLAMP STOP PIN		*		2
17	26026708	BUTTON CLAMP SPRING		*		1
18	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1
19	SD0550181SP	HINGE SCREW D=5.50 H=1.8		*		1
20	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2
21	SS7150940SP	SCREW 15/64-28 L=9		*		1
22	SS7150940SP	SCREW 15/64-28 L=9		*		1
23	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
24	WP0501016SD	WASHER 5X10.5X1		*		2
25	26026203	SPRING LEFT		*		1
26	26026401	SPRING RIGHT		*		1
27	SS7090410SP	SCREW 9/64-40 L=3.5		*		2
28	26027409	FINGER GUARD				1
29	14602809	SPRING HOLDING PLATE				1

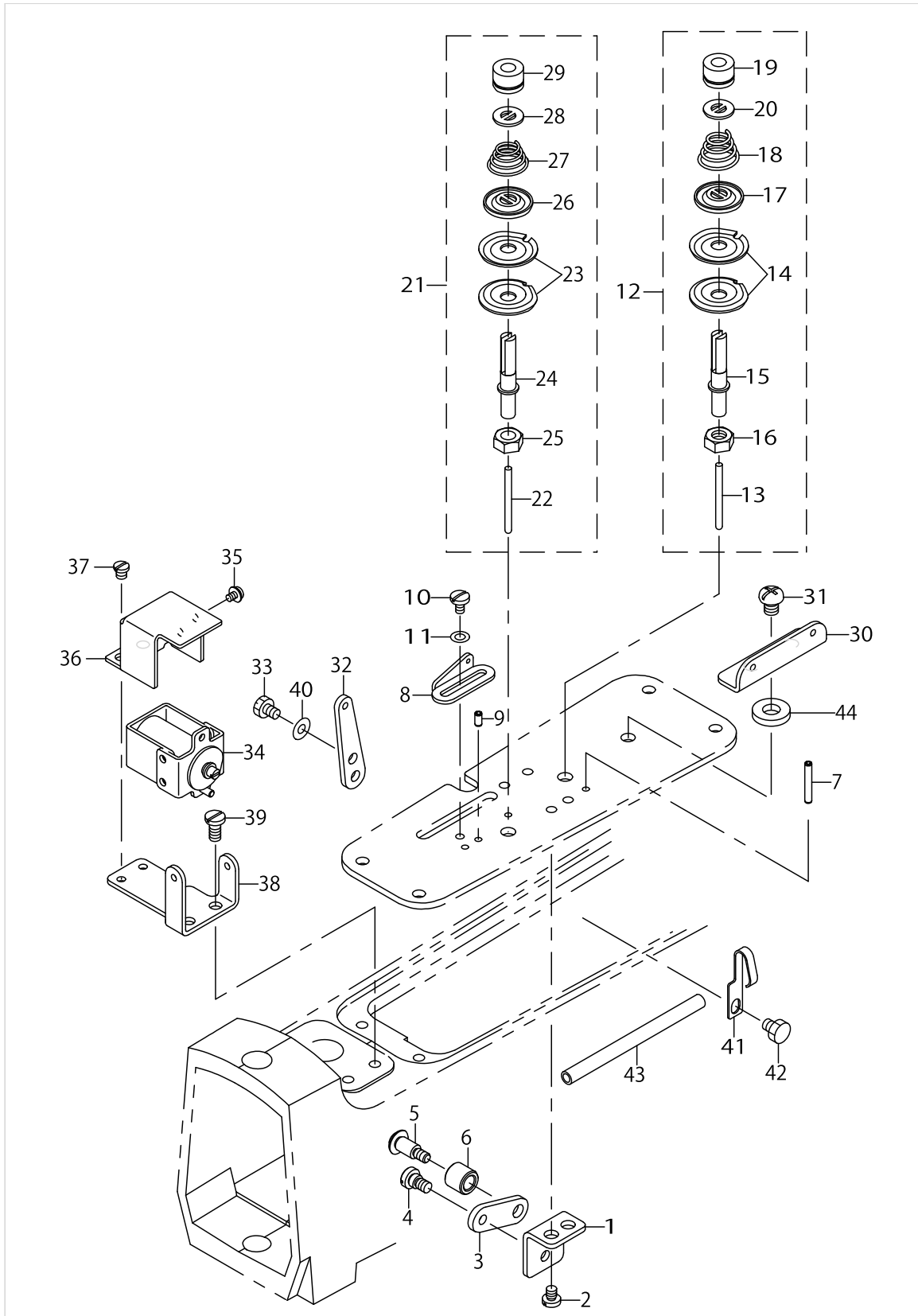
LOOPER SHAFT MECHANISM COMPONENTS



LOOPER SHAFT MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26013805	YOKE SLIDE				1
2	B1236373000	POSITIONING FINGER YOKE SLIDE				1
3	B1235373000	YOKE SLIDE INSERT				1
4	SS1110710SP	SCREW 11/64-40 L=7				2
5	B1234372A00	LOOP POSITIONING FINGER CAM A				1
6	SS8110410TP	SCREW 11/64-40 L=3.5				2
7	26015404	LOOP POSITIONING FINGER CAM REAR				1
8	SS8110310SP	SCREW 11/64-40 L=2.8				2
9	26003756	LOOP POSITIONING FINGER LEVER				1
10	SD0640241SP	HINGE SCREW D=6.35 H=2.4				1
11	26015206	NEEDLE GUIDE				1
12	SS7110840SP	SCREW 11/64-40 L=7.8				1
13	14603906	LOOPER SHAFT				1
14	14604003	LOOPER SHAFT BUSHING FRONT				1
15	14604102	LOOPER SHAFT BUSHING REAR				1
16	SS8151150TP	SCREW 15/64-28 L=10.5				2
17	CS1001011SH	THRUST COLLAR				2
18	SS8660512TP	SCREW 1/4-40 L=5				4
19	11272408	THRUST COLLAR				2
20	16992604	THRUST WASHER				4
21	SB31000080A	BEARING	SELECTIVE PARTS			2
22	SB31000080B	BEARING	SELECTIVE PARTS			2
23	SB31000080C	BEARING	SELECTIVE PARTS			2
24	SB31000080D	BEARING	SELECTIVE PARTS			2
25	10108009	OIL SEAL				1
26	B1239372000	LOOPER				1
27	CS0790721TH	THRUST COLLAR D=7.94 W=7				1
28	SS7090620TP	SCREW 9/64-40 L=6.1				1
29	26015503	CAM & LOOPER SLEEVE				1
30	SS8150410TP	SCREW 15/64-28 L=4.0				2
31	14604409	TOOTHED WHEEL D	SELECTIVE PARTS			1
32	14604508	TOOTHED WHEEL C	SELECTIVE PARTS			1
33	14604607	TOOTHED WHEEL B	SELECTIVE PARTS			1
34	B1232372000	LOOP POSITIONING FINGER LEVER				1
35	40013923	GREASE_COVER				1
36	40013924	GREASE_STAY				1
37	SM4020301SC	SCREW M2X0.4 L=3				2
38	SS7110410SP	SCREW 11/64-40 L=4				2

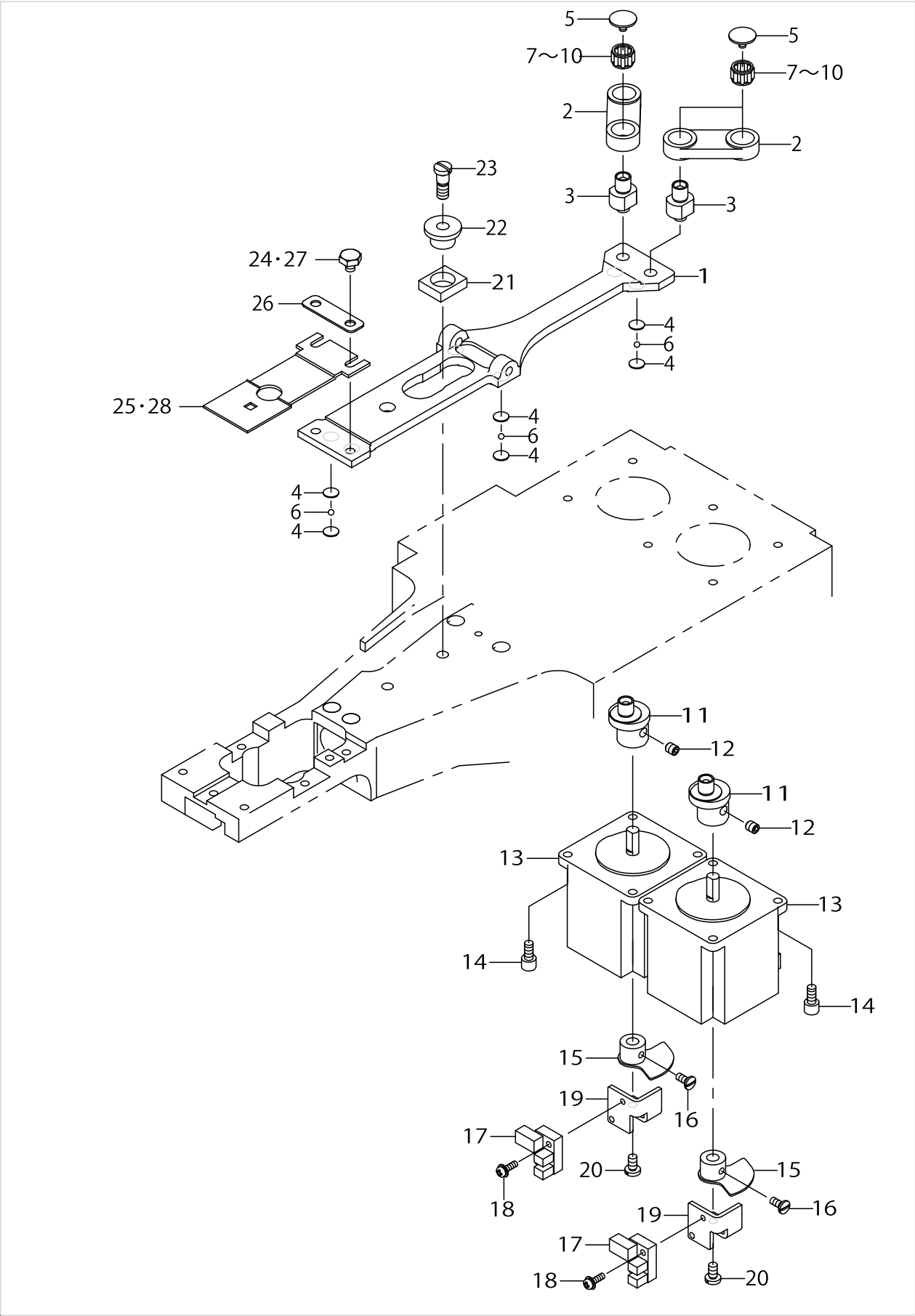
THREAD TENSION RELEASE COMPONENTS



THREAD TENSION RELEASE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14607907	FITTING PLATE				1
2	SS7110510SP	SCREW 11/64-40 L=5				2
3	B1616210000	SUSPENSION LINK				1
4	SD0600322SD	HINGE SCREW D=6 H=3.2				1
5	SD0641003SP	HINGE SCREW D=6.35 H=10				1
6	13858808	THREAD CUTTER AUXILIARY ROLLER				1
7	PS0300201KP	SPRING PIN 3.0X20				2
8	B1126111000	THREAD GUIDE				1
9	PS0300062KH	SPRING PIN 3X6				2
10	SS7090610SP	SCREW 9/64-40 L=6				1
11	WP0430800SD	WASHER M4				1
12	14608152	FIRST THREAD TENSION ASM.				1
13	13760707	PIN		*		1
14	B2016372000	TENSION DISC		*		2
15	B2019372000	TENSION POST NO.2		*		1
16	NS6160520SP	NUT 1/4-24		*		1
17	B3132012000	TENSION DISC HOLDER		*		1
18	B3129012A00	TENSION SPRING		*		1
19	B3116125000	TENSION NUT		*		1
20	B3120125000	ROTATING STOPPER		*		1
21	14608251	SECOND THREAD TENSION ASM.				1
22	13760707	PIN		*		1
23	B2016372000	TENSION DISC		*		2
24	B2019372000	TENSION POST NO.2		*		1
25	NS6160520SP	NUT 1/4-24		*		1
26	B3132012000	TENSION DISC HOLDER		*		1
27	B2021372000	THREAD TENSION SPRING NO.2		*		1
28	B3120125000	ROTATING STOPPER		*		1
29	B3116125000	TENSION NUT		*		1
30	26021402	THREAD GUIDE NO.1				1
31	SS4150715SP	SCREW 15/64-28 L=7				1
32	14605208	ADJUSTING PLATE				1
33	SS9110620TP	SCREW				2
34	M85096300B0	SOLENOID ASM.				1
35	SL4030591SC	SCREW M3X5				2
36	14605109	SOLENOID FITTING PLATE				1
37	SS7110410SP	SCREW 11/64-40 L=4				2
38	14605307	SOLENOID THREAD GUIDE				1
39	SS6121050SP	SCREW 3/16-28 L=9.5				2
40	WP0450826SC	WASHER 4.5X10X0.8				2
41	26230409	LUBRICATING OIL WICK STOPPER				1
42	SS9120643TP	SCREW 3/16-28 L=6				1
43	BP600000000	VINYL PIPE				0.08
44	WP0753016SZ	WASHER 7.5X16.0X3.0				1

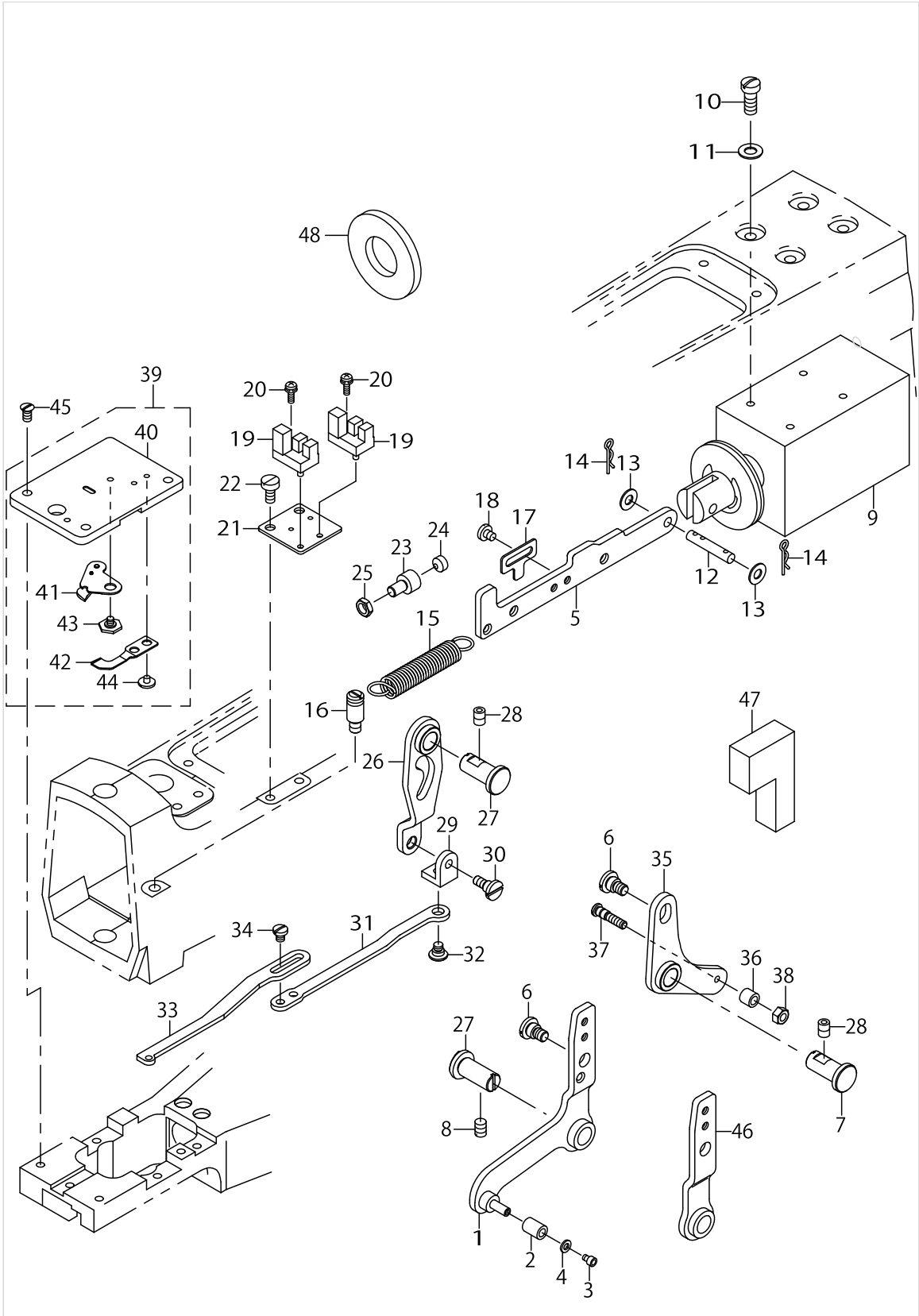
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14606602	FEED PLATE				1
2	14606701	SLIDE PLATE CONNECTING ROD				2
3	14606909	SLIDE PLATE CONNECTING STUD				2
4	14607006	BALL HOLDING PLATE				12
5	B1903552000	LEFT SCREW				4
6	B2549280000	WORK CLAMP FOOT MOUNTING BASE				6
7	B1905541A00	NEEDLE BEARING A	SELECTIVE PARTS			4
8	B1905541B00	NEEDLE BEARING	SELECTIVE PARTS			4
9	B1905541C00	NEEDLE BEARING	SELECTIVE PARTS			4
10	B1905541D00	NEEDLE BEARING	SELECTIVE PARTS			4
11	14606800	FEED CRANK				2
12	SM8050602TP	SCREW M5 L=6				4
13	M8901630000	FEED PULSE MOTOR				2
14	SS6111052TP	SCREW				8
15	14507156	DETECTION PLATE ASM.				2
16	SS7090850SP	SCREW 9/64-40 L=8				4
17	HD00057000A	PHOTO SENSOR				2
18	SL4031091SC	SCREW M3X10				2
19	40102001	SENSOR FITTING PLATE				2
20	SS7110840SP	SCREW 11/64-40 L=7.8				2
21	26024604	INDICATOR PIN BEARING BLOCK				1
22	26024703	CROSSWISE FEED INDICATOR PIN				1
23	SD0640641SP	HINGE SCREW D=6.35 H=6.4				1
24	SS9120643TP	SCREW 3/16-28 L=6				2
25	B2529373000	FEED PLATE SMALL BUTTON				1
26	26025106	SPACER				1
27	SS9120623TP	SCREW	EXCLUSIVE PARTS MB-1800A, MB-1800C			2
28	D2529373B00A	FEED PLATE MIDDLE BUTTON	FOR MB-1800△M			1

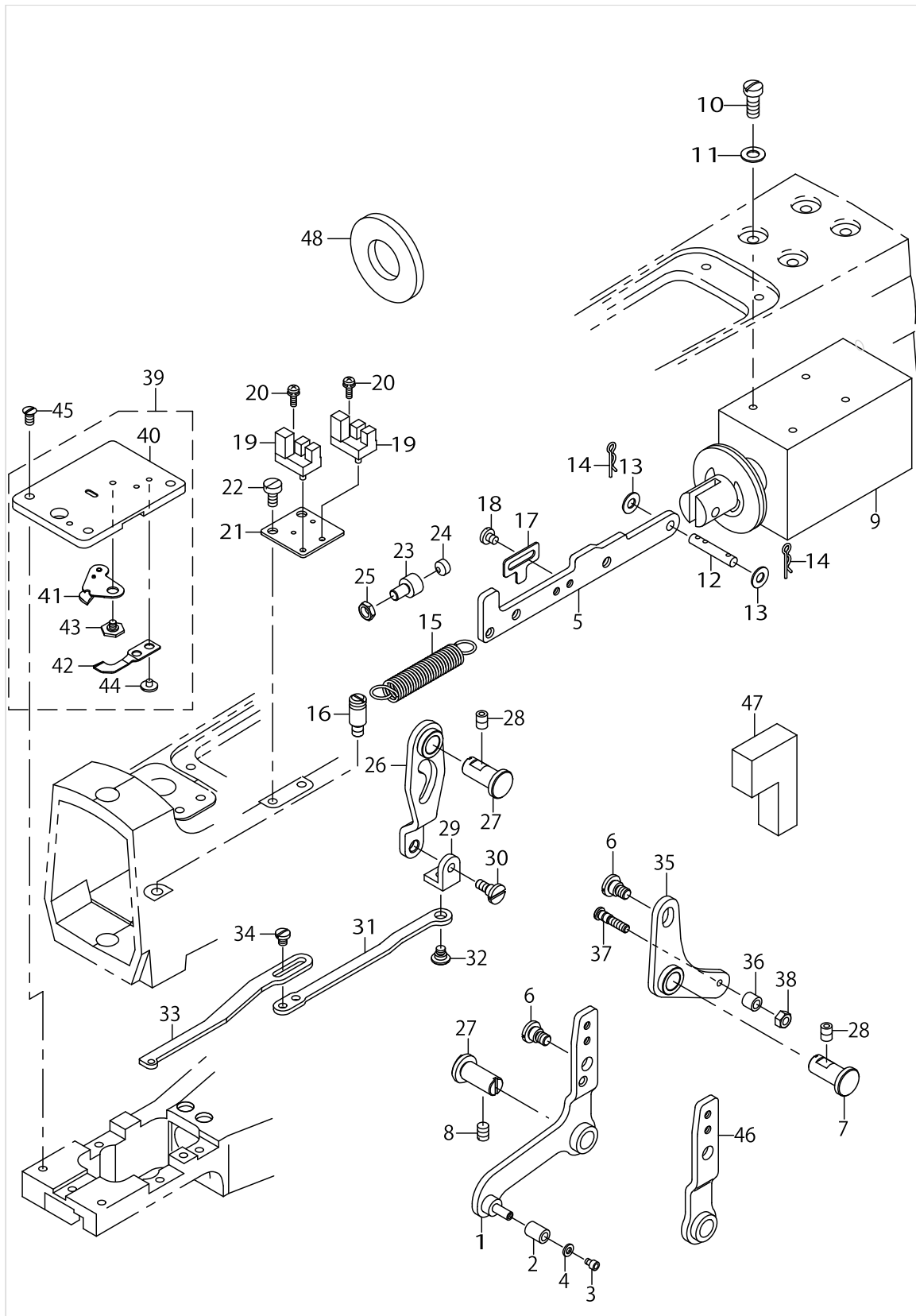
PRESSER LIFTER & THREAD CUTTER COMPONENTS



PRESSER LIFTER & THREAD CUTTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14602759	PRESSER LIFTING LEVER ASM.				1
2	B4417372000	BUTTON CLAMP LIFTING ROD ROLLER				1
3	SM6030402TP	SCREW M3X0.5 L=4				1
4	WP0371026SD	WASHER 3.7X7X1				1
5	14602601	PRESSER LIFTING LINK				1
6	SD0790433TP	HINGE SCREW D=7.94 H=4.3				2
7	14603104	FULCRUM SHAFT				1
8	SS8150822TP	SCREW 15/64-28 L=8				1
9	M85086300A0	PRESSER LIFTER SOLENOID				1
10	SS7661540SP	SCREW 1/4-40 L=15.0				4
11	WP0650876SD	WASHER 6.5X13X0.8				4
12	B1513210D00	MAGNET PIN				1
13	WP0560860SE	WASHER 5.6X12X0.8				2
14	B1515210D00	PIN				2
15	16627507	SPRING				1
16	26212308	SCREW				1
17	14603005	PRESSER LIFTER SENSOR SLIT				1
18	SS7110510SP	SCREW 11/64-40 L=5				2
19	HD000570000	SENSOR				2
20	SL4031091SC	SCREW M3X10				2
21	14603401	SENSOR FITTING PLATE				1
22	SS6121050SP	SCREW 3/16-28 L=9.5				2
23	B1453761000	SWING ARM STOPPER				1
24	B1432761000	SWING ARM STOPPER RUBBER				1
25	NS6150430SP	NUT 15/64-28				1
26	14605653	THREAD CUTTER ARM ASM.				1
27	14603104	FULCRUM SHAFT				2
28	SS8150822TP	SCREW 15/64-28 L=8				2
29	B2413373N00	CONNECTING METAL				1
30	SD0640451TP	HINGE SCREW D=6.35 H=4.5				1
31	14605802	CONNECTING PLATE B				1
32	SD0630272SP	HINGE SCREW				1
33	14605703	CONNECTING PLATE A				1
34	SS7110510SP	SCREW 11/64-40 L=5				2
35	40096978	THREAD_CUTTER_ASSY				1
36	23517808	NEEDLE CAM ROLLER D				1
37	40096866	ROLLER_SHAFT				1
38	NS6110420SP	NUT 11/64-40				1
39	B12413730B0	THROAT PLATE ASM.				1
40	B1241373000	THROAT PLATE		*		1
41	B24063730A0	MOVING KNIFE ASM.		*		1
42	B2410373000	COUNTER KNIFE		*		1
43	SD0600095TH	HINGE SCREW D=6 H=0.85		*		1
44	SS7080310SP	SCREW 1/8-44 L=3.0		*		2
45	SS2110920TP	SCREW 11/64-40 L=8.5				3
46	14611156	PRESSER LIFTING LEVER ASM.	EXCLUSIVE PARTS MB-1800A, MB-1800C			1
47	13766308	OIL TANK A FELT				1

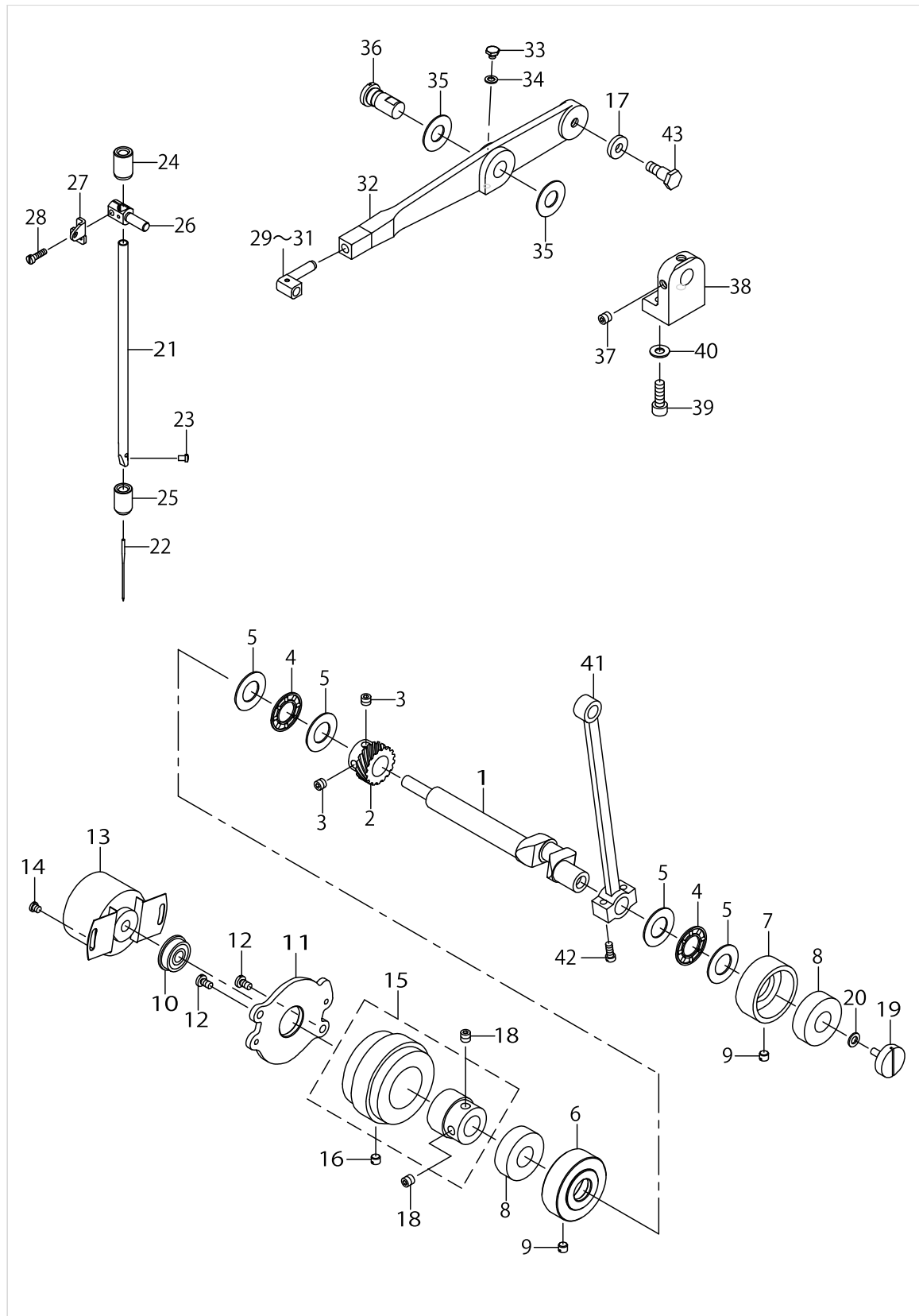
PRESSER LIFTER & THREAD CUTTER COMPONENTS



PRESSER LIFTER & THREAD CUTTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	14517601	SOLENOID CUSHION	EXCLUSIVE PARTS MB-1800A, MB-1800C			1

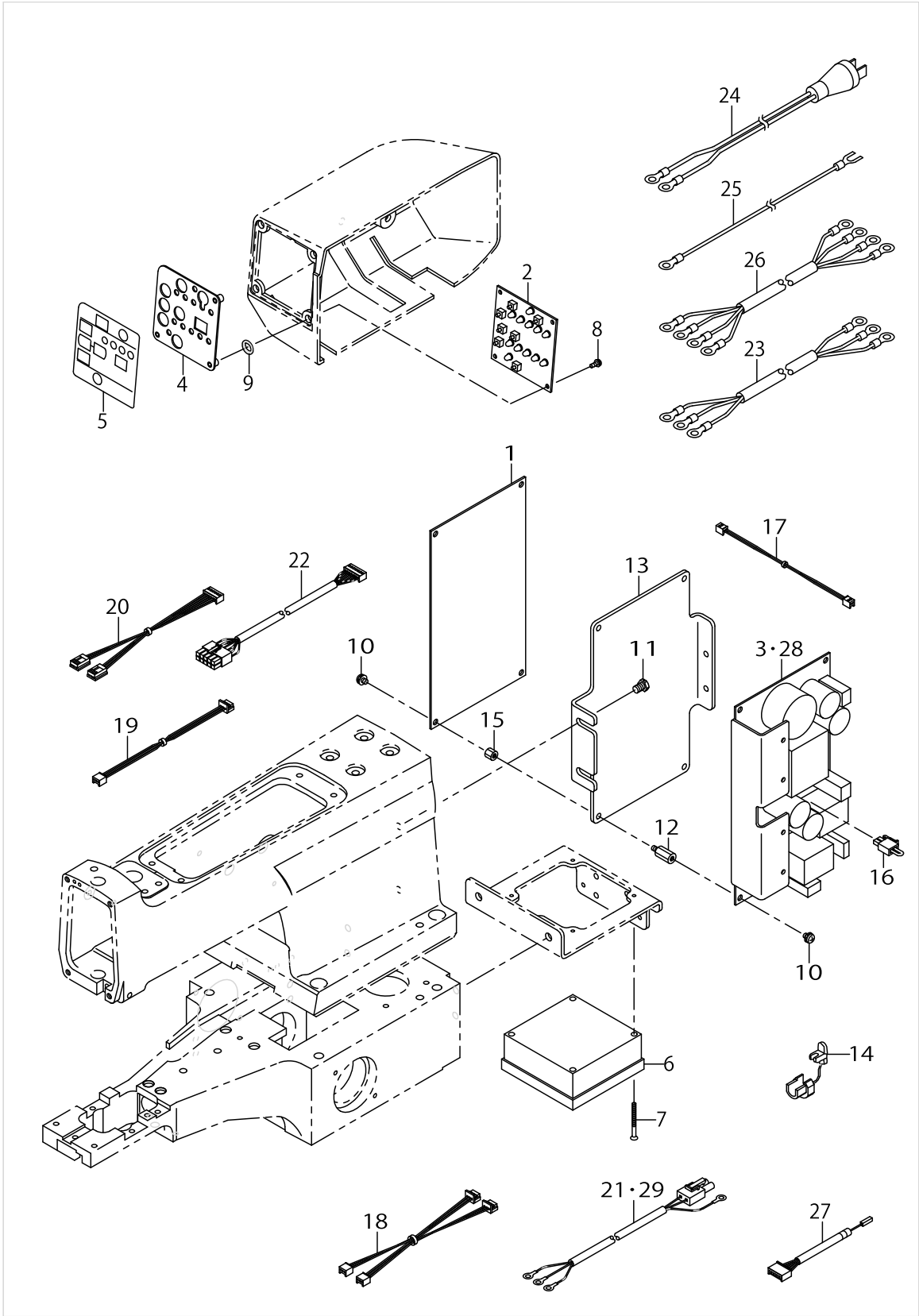
NEEDLE BAR & NEEDLE DRIVING PULLEY SHAFT COMPONENTS



NEEDLE BAR & NEEDLE DRIVING PULLEY SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14603500	DRIVING SHAFT				1
2	14604805	TOOTHED WHEEL				1
3	SS8660512TP	SCREW 1/4-40 L=5				4
4	B1211980000	UPPER SHAFT THRUST BEARING				2
5	B1220771000	THRUST WASHER A				4
6	14603609	DRIVING SHAFT METAL LEFT				1
7	14603708	DRIVING SHAFT METAL RIGHT				1
8	SB115000200	BEARING				2
9	SS8150510TP	SCREW 15/64-28 L=4.7				2
10	SB108000500	RADIAL BEARING				1
11	14601900	MOTOR COVER				1
12	SS7110840SP	SCREW 11/64-40 L=7.8				2
13	M8904630000	SERVO ENCODER				1
14	SS7110410SP	SCREW 11/64-40 L=4				2
15	M8903630000	SERVO MOTOR ASM.				1
16	SS8150510TP	SCREW 15/64-28 L=4.7				1
17	B3010141H00	WASHER				1
18	SS8660612TP	SCREW 1/4-40 L=6				2
19	MAT80110L00	CLAMP SCREW				1
20	WP0450000SD	WASHER 4.5X8X0.5				1
21	14606107	NEEDLE ROD				1
22	MTQ700B1600	NEEDLE TQX7 #16				1
23	SS7080510TP	SCREW 1/8-44 L=4.5				1
24	14605901	NEEDLE ROD BUSHING UPPER				1
25	14606008	NEEDLE ROD BUSHING LOWER				1
26	26031906	NEEDLE BAR CLAMP				1
27	26031807	NEEDLE BAR BALANCE				1
28	SS6091210TP	SCREW 9/64-40 L=12				1
29	40038120	NEEDLE_BAR_SLIDE_BLOCK_A	SELECTIVE PARTS			1
30	40038121	NEEDLE_BAR_SLIDE_BLOCK_B	SELECTIVE PARTS			1
31	40038122	NEEDLE_BAR_SLIDE_BLOCK_C	SELECTIVE PARTS			1
32	14606206	NEEDLE BAR ROCKING PIPE				1
33	SS9110453TP	SCREW				1
34	WP0480856SP	WASHER 4.8X8.4X0.8				1
35	13887005	THRUST WASHER				2
36	14606404	FULCRUM SHAFT				1
37	SS8660612TP	SCREW 1/4-40 L=6				2
38	14606503	FULCRUM SHAFT BASE				1
39	SS6151812TP	SCREW 15/64-28 L=18				2
40	WP0621016SD	WASHER 6.2X13X1				2
41	14606305	CRANK ROD				1
42	SS7111110TP	SCREW 11/64-40 L=10.5				2
43	SD0801021TP	HINGE SCREW D=8 H=10.2				1

TRANSMISSION COMPONENTS



TRANSMISSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601630AA0	MAIN CIRCUIT BOARD A ASM.				1
2	M86026300A0A	PANEL CIRCUIT BOARD ASM.				1
3	40011382	PWR CIRCUIT BOARD ASM.	FOR 1-PHASE,USE IN JAPAN, EXPORT 3-PHASE			1
4	M2003630000	PANEL FITTING PLATE				1
5	M3001630000	PANEL SEET				1
6	M85405900A0	FAN ASM.				1
7	SM1033501SC	SCREW M3X0.5 L=35				4
8	SL4030881SC	SCREW M3X8				3
9	RO074240100	RUBBER RING				3
10	SL4040681SC	COMBINATION SCREW M4X6				8
11	SS9150910SP	SCREW				3
12	HX00339000E	SPACER				4
13	14602106	BOARD FITTING PLATE				1
14	HX000980000	CORD BUSH				1
15	HX005350000	SPACER				4
16	M85236000A0	INPUT CHANGEOVER CORD ASM.				1
17	M85026300A0	TEMPERATURE SENSOR CORD ASM.				1
18	M85056300A0	FEED HOME POSITION CORD ASM.				1
19	M85066300A0	STARTING CORD ASM.				1
20	M85076300A0	PRESSER SENSOR CORD ASM.				1
21	M85046300A0	TRANSMISSION POWER CORD ASM.	FOR 1-PHASE,USE IN JAPAN, EXPORT 3-PHASE			1
22	M85146300A0	BR RELAY CORD	FOR MB-1800A,MB-1800C			1
23	M90245800A0	POWER CABLE ASM. 100V	FOR JE,EXPORT 1-PHASE			1
24	M90355800A0	POWER SOURCE CORD ASM.	FOR USE IN JAPAN			1
25	M90345800A0	GROUND CORD ASM.	FOR USE IN JAPAN			1
26	M90175800A0	POWER CABLE ASM.	FOR USE IN JAPAN, EXPORT 3-PHASE			1
27	M85216300A0	BR RELAY CODE 2 ASM.	FOR MB-1800A,MB-1800C			1
28	40163030	PWR PCB CE ASSY	FOR CE			1
29	40162895	POWER CORD CE ASM.	FOR CE			1

TABLE COMPONENTS

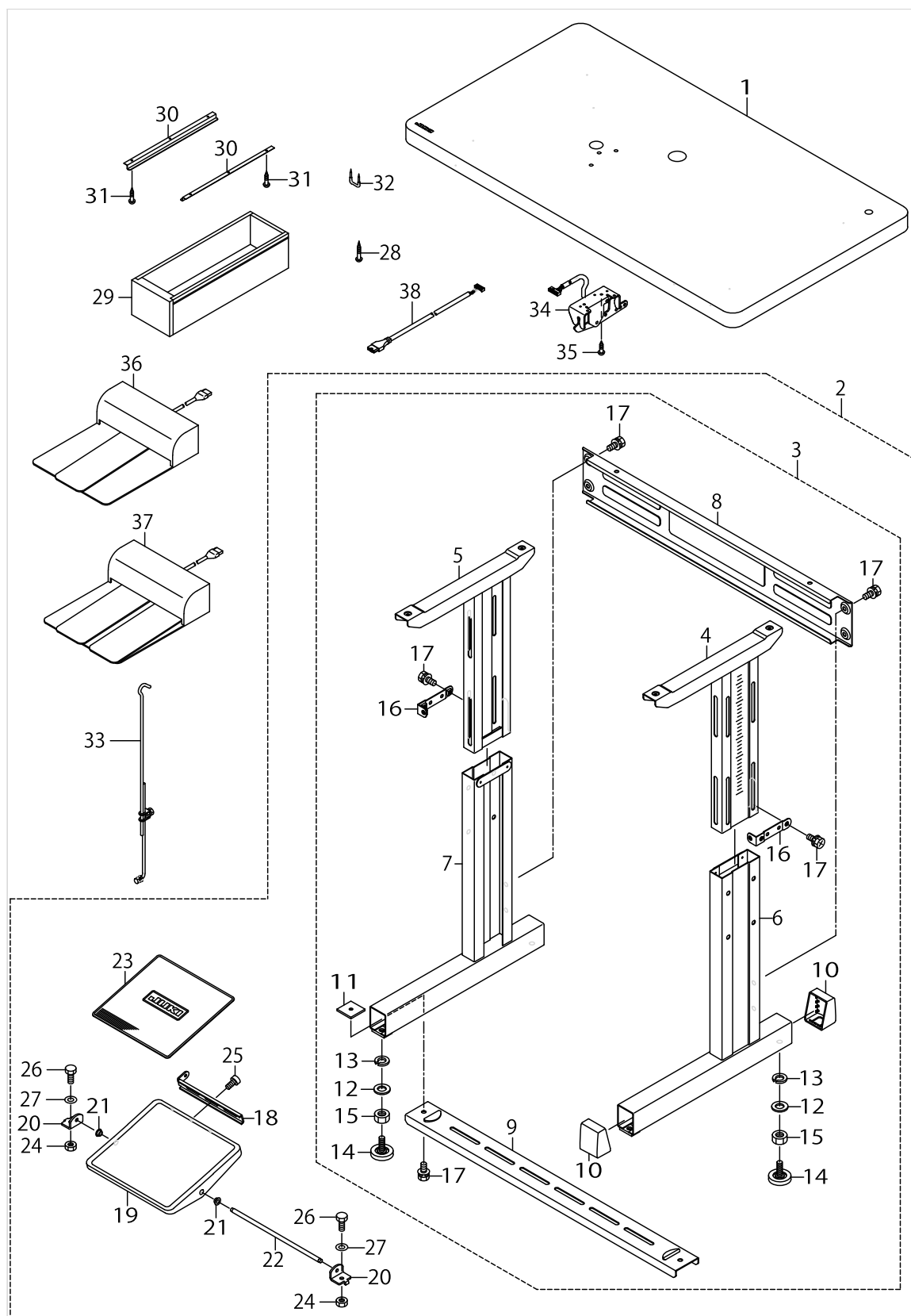
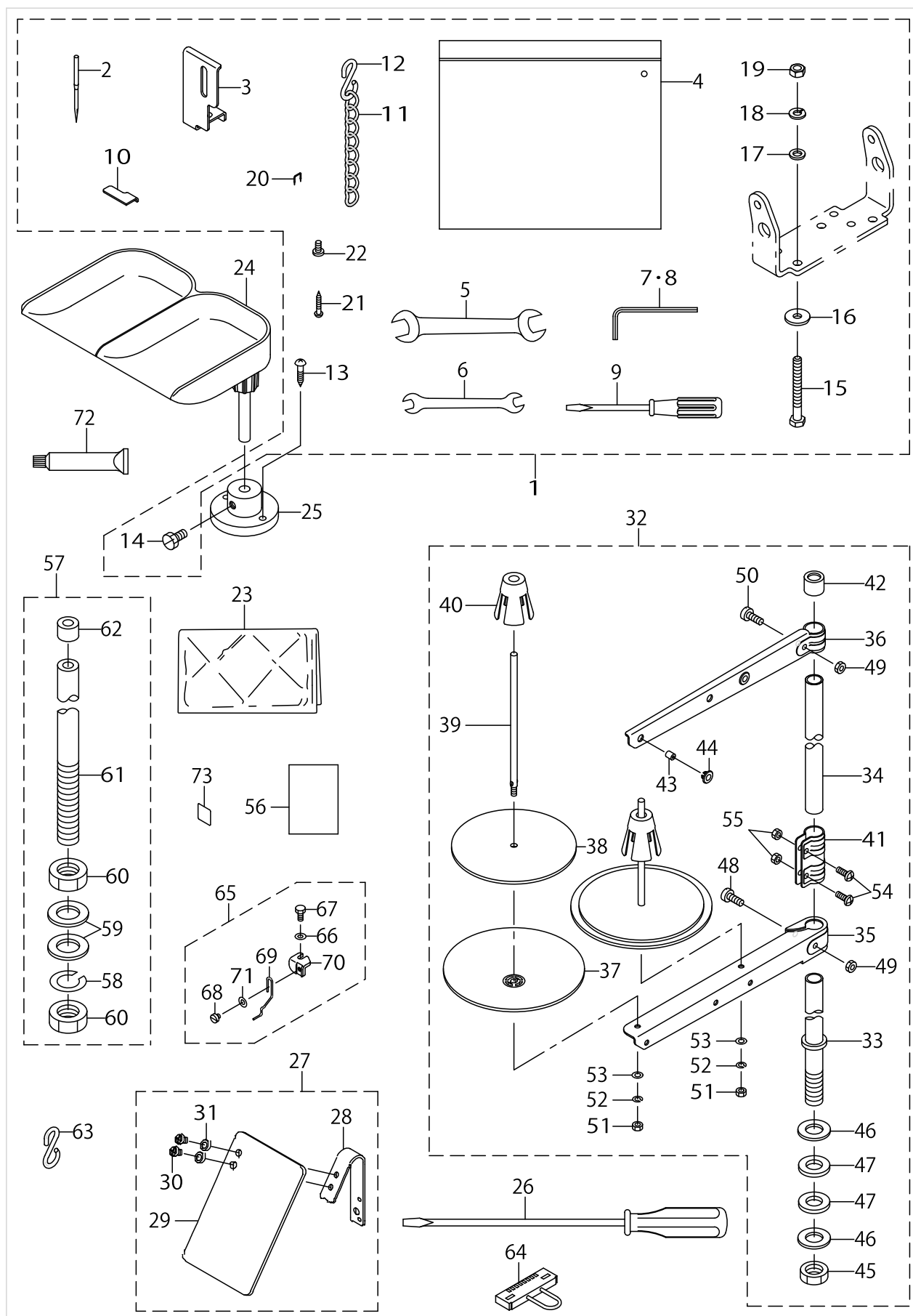


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14607600	TABLE				1
2	11157567	T LEG JUNCTION				1
3	11157559	T-STAND ASM.		*		1
4	11157666	UPPER STAND ASM. RIGHT		*		1
5	11157765	UPPER STAND ASM. LEFT		*		1
6	11157963	LOWER LEG RIGHT		*		1
7	11158060	LOWER LEG LEFT		*		1
8	11158300	STAND SIDE SUPPORT		*		1
9	11158409	STAND SIDE SUPPORT		*		1
10	11158607	RUBBER CAP		*		4
11	17007402	NUT		*		2
12	WP1302501SE	WASHER M12		*		4
13	WS1253010KN	SPRING WASHER 12.5X21.5X3		*		4
14	B81085550A0	ADJUSTING SCREW ASM. WITH CAP		*		4
15	NM6120001SE	NUT M12		*		1
16	11158516	UPPER STAND PLATE		*		2
17	SL9082091SE	WASHER HEXAGONAL BOLT		*		12
18	11158706	PEDAL ADJUSTING PLATE		*		1
19	11158805	PEDAL		*		1
20	11159001	PEDAL SHAFT BRACKET		*		2
21	D8113555B00	PEDAL BUSHING		*		2
22	D8115555B00	PEDAL SHAFT		*		1
23	11158904	PEDAL MAT		*		1
24	NM6080001SE	NUT M8		*		2
25	SL9061291SE	WASHER HEXAGONAL BOLT M6 L=12		*		2
26	SL9082091SE	WASHER HEXAGONAL BOLT		*		2
27	WP0871602SE	WASHER 8.7X18X1.6		*		2
28	SK3483201SE	WOOD SCREW D=4.8 L=32				4
29	11155108	DRAWER				1
30	11155207	DRAWER SUPPORT				2
31	SK3311601SE	WOOD SCREW D=3.1 L=16				6
32	D8204555D00	DRAWER STOPPER				1
33	MAO720020A0	CONNECTING ROD ASM.	OPTION PARTS			1
34	M85205900A0	1-PEDAL ASM.	OPTION PARTS			1
35	SK3482001SE	WOOD SCREW D=4.8 L=20	OPTION PARTS			2
36	GPK510010C0	PEDAL SWITCH ASM.	OPTION PARTS			1
37	GPK570010B0	PEDAL SWITCH ASM.	OPTION PARTS			1
38	M90135900A0	PK57 TRANSFER CABLE ASM.	OPTION PARTS			1

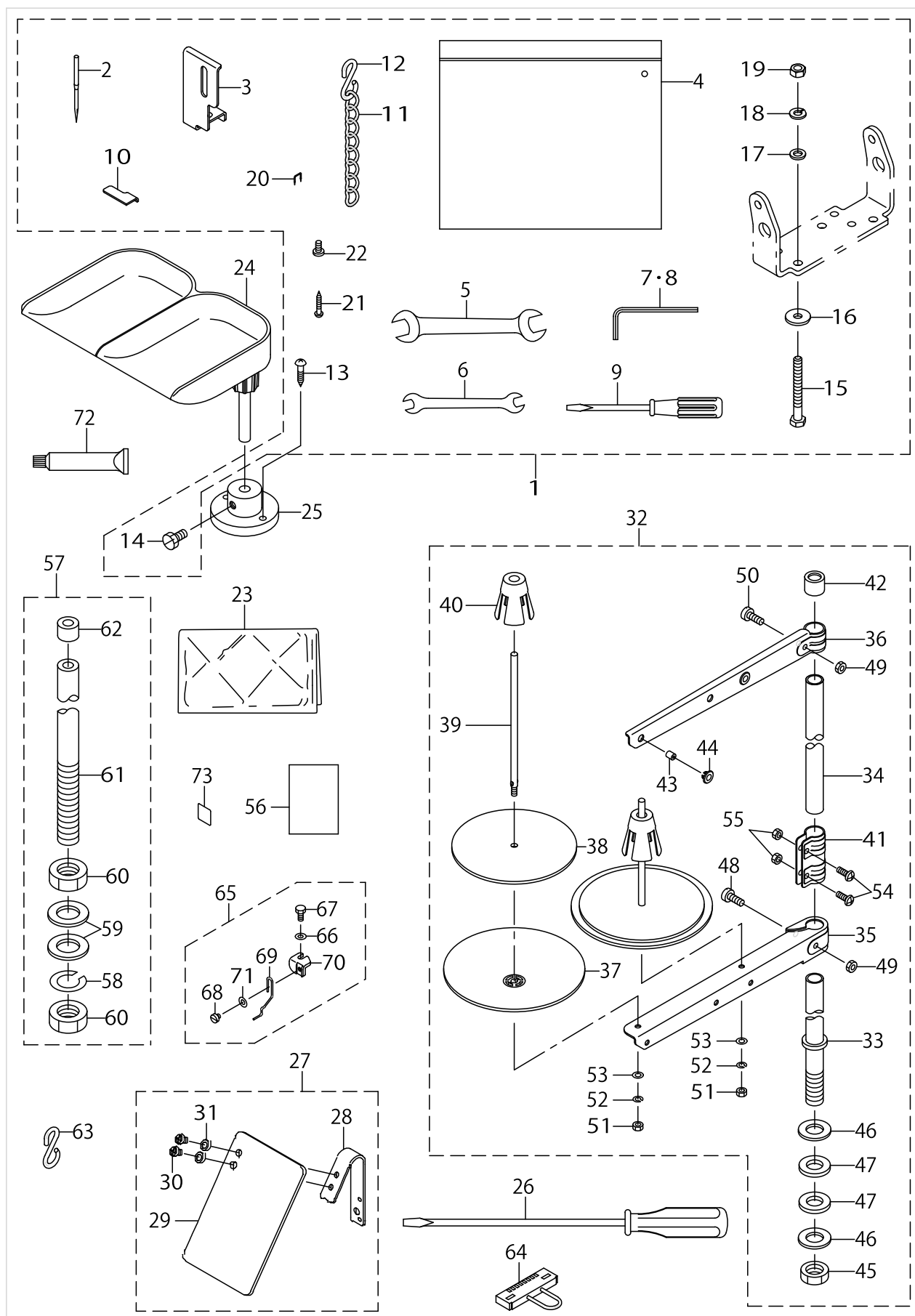
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14609655	ACCESSORIE PARTS BAG ASM.	FOR EXPORT			1
2	MTQ700B1602	NEEDLE TQX7 #16-2		*		1
3	B1421372000	NEEDLE BAR GUARD		*		1
4	22932800	ACCESSORIE BAG		*		1
5	26034702	WRENCH (11X14)		*		1
6	B9143372000	WRENCH (7.1X8.1)		*		1
7	B9140372000	HEXAGONAL WRENCH SMALL		*		1
8	J106600000D	HEXAGONAL WRENCH KEY		*		1
9	22933105	SCREW DRIVER MIDDLE		*		1
10	B2414373000	GAUGE		*		1
11	B8103980000	CHAIN		*		1
12	13160304	S SHAPED HOOK		*		2
13	SK3412001SE	WOOD SCREW D=4.1 L=20		*		2
14	SM6061202TP	SCREW M6 L=12		*		1
15	SM9065513SF	SCREW M6X55		*		3
16	WP0641600SC	WASHER 6.4X12.5X1.6		*		3
17	WP0612056SE	WASHER 6.1X18.5X2		*		3
18	WS0610002KR	SPRING WASHER M6		*		3
19	NM6060002SE	NUT M6		*		3
20	MAO11532000	CORD STAPLE		*		5
21	SK3482001SE	WOOD SCREW D=4.8 L=20		*		2
22	SS7110840SP	SCREW 11/64-40 L=7.8		*		1
23	22933303	VINYL COVER				1
24	17848458	BUTTON TRAY ASM.				1
25	40033635	BUTTON TRAY BASE				1
26	22933006	SCREW DRIVER LARGE				1
27	40054729	ASSY SAFETY PLATE				1
28	40054730	SAFETY PLATE INSTALLING BASE		*		1
29	26037200	SAFETY PLATE		*		1
30	SM4040655SP	SCREW M4 L=6		*		2
31	WP0430800SD	WASHER M4		*		2
32	40096354	THREAD STAND ASM.				1
33	40085784	SPOOL REST ROD LOWER		*		1
34	40085785	SPOOL REST ROD UPPER		*		1
35	40085786	SPOOL REST ARM LOWER		*		1
36	40085787	SPOOL REST ARM UPPER		*		1
37	40085788	SPOOL REST		*		2
38	40085789	SPOOL REST CUSHION		*		2
39	40085790	SPOOL PIN		*		2
40	40085791	SPOOL RETAINER		*		2
41	40085792	SPOOL REST ROD JOINT		*		1
42	40085793	SPOOL REST ROD RUBBER CAP		*		1
43	40085794	THREAD GUIDE		*		2
44	40085795	THREAD GUIDE BUSHING		*		2
45	40096325	SPOOL REST ROD NUT		*		1
46	WP1612616SE	WASHER 16X30X2.6		*		2
47	40085796	SPOOL REST ROD RUBBER CUSHION		*		2

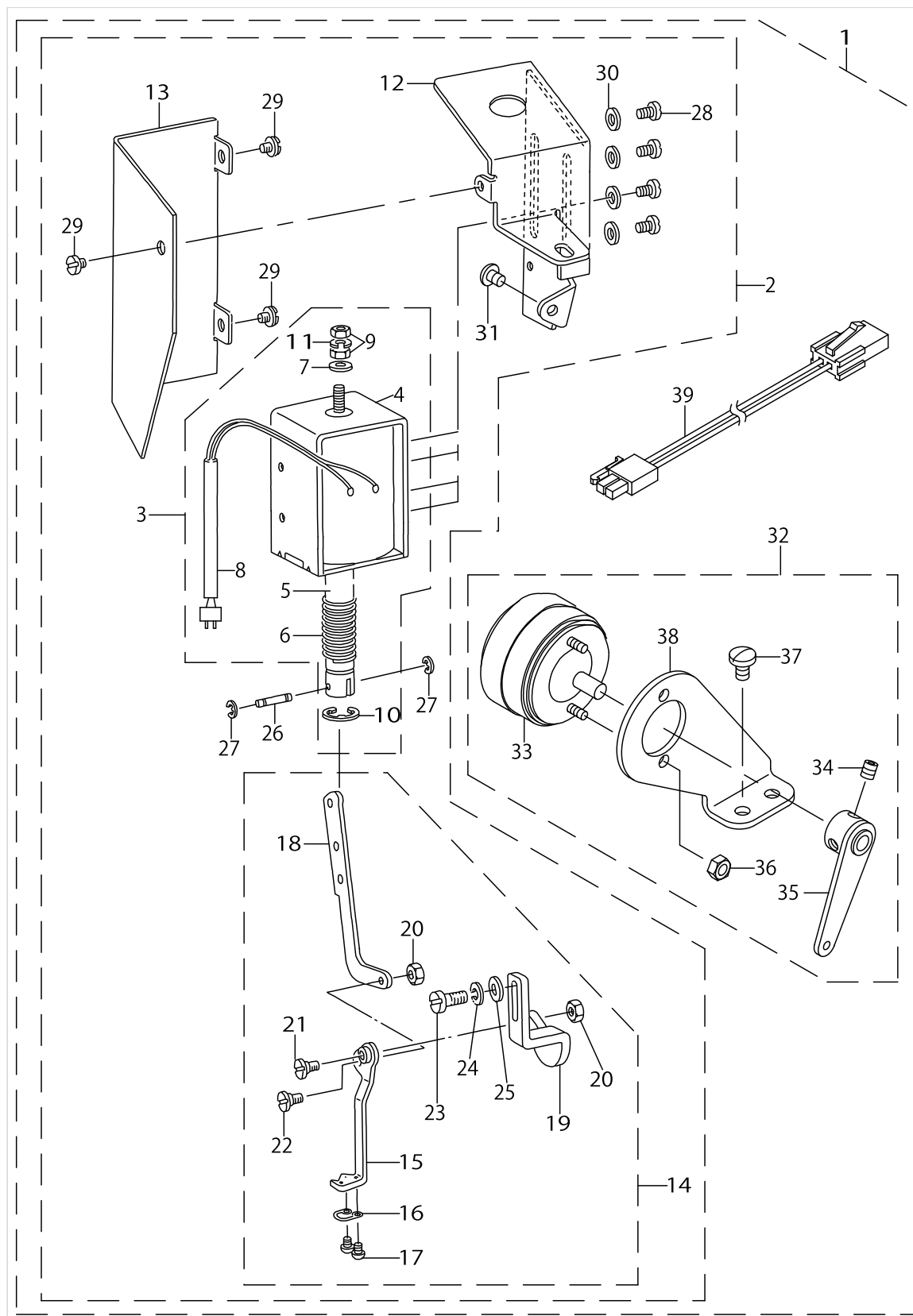
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40096326	SPOOL REST ARM LOWER SCREW		*		1
49	NM6050001SE	NUT M5		*		2
50	40096327	SPOOL REST ARM UPPER SCREW		*		1
51	NM6050001SE	NUT M5		*		2
52	WS0510002KN	SPRING WASHER M5		*		2
53	WP0531001SC	WASHER M5		*		2
54	SM4051405SE	SCREW M5 L=14		*		2
55	NM6050001SE	NUT M5		*		2
56	CM600100201	WEEE INFORMATION SHEET				1
57	40023920	FRAME_SUPPORT_BAR_ASSY	FOR MB-1800A,MB-1800C			1
58	WS1643202KR	SPRING WASHER		*		1
59	WP1702600S0	WASHER 17X30X2.6		*		2
60	NM6160013SN	NUT M16		*		2
61	40022039	FRAME_SUPPORT_BAR		*		1
62	13771704	RUBBER CAP		*		1
63	13160304	S SHAPED HOOK	FOR MB-1800A,MB-1800C			1
64	M85206300A0	MB-1800A CONNECTOR	FOR MB-1800A,MB-1800C			1
65	14146757	BUTTON RISING BAR ASM.	FOR MB-1800,MB-1800B			1
66	WP0370316SD	WASHER 3.7X8X0.3		*		1
67	SS9090813TP	SCREW 9/64-40 L=8		*		1
68	SS6080340SP	SCREW 1/8-44 L=2.9		*		1
69	14146708	BUTTON RISING BAR		*		1
70	14146807	INSTALLING BASE		*		1
71	WP0370316SD	WASHER 3.7X8X0.3		*		1
72	40006323	JUKI GREASE A TUBE				1
73	CM600100101	WEEE MARK LABEL S				1

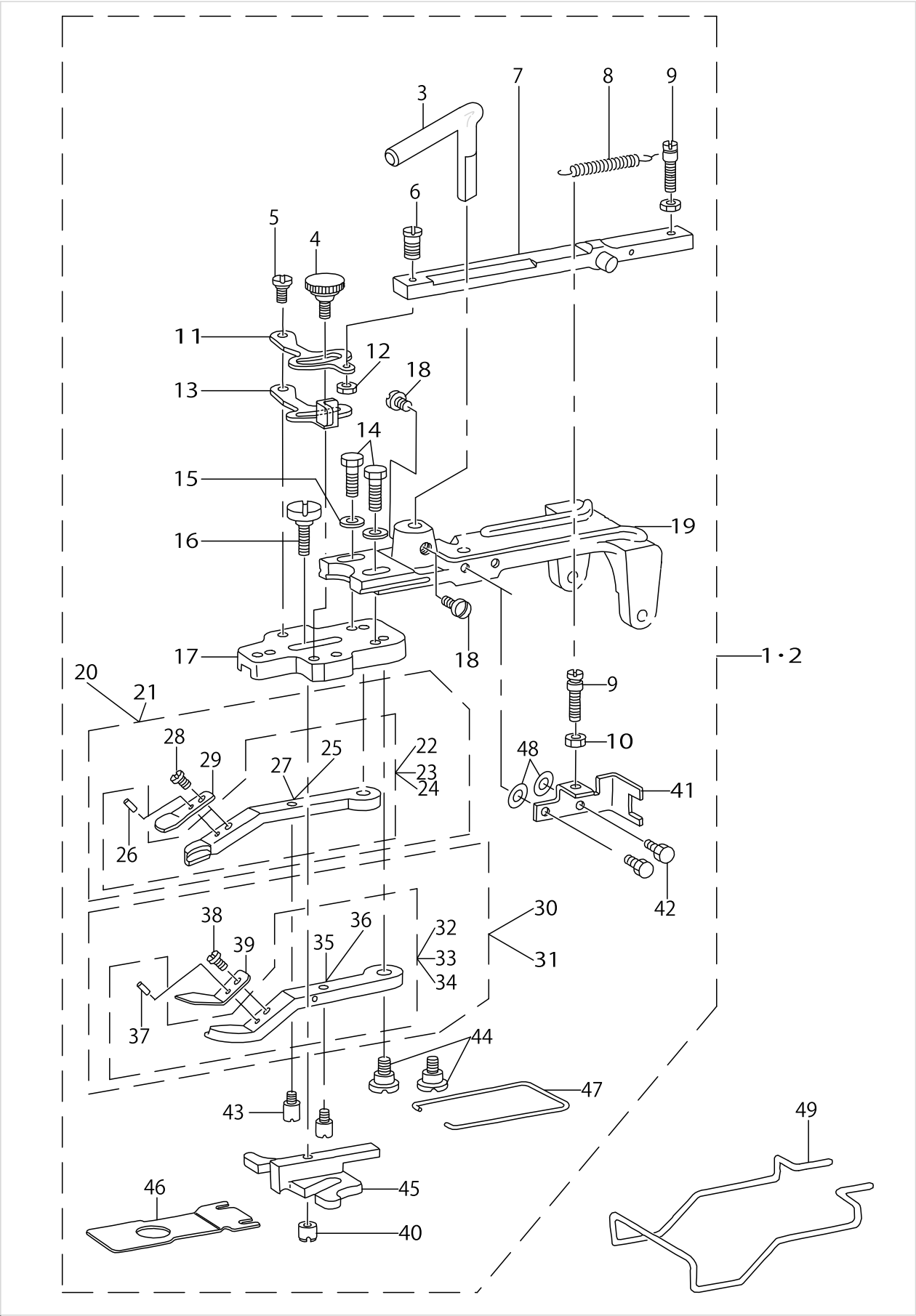
WIPER COMPONENTS (MB-1800A,MB-1800B,MB-1800C OPTION)



WIPER COMPONENTS (MB-1800A,MB-1800B,MB-1800C OPTION)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M85126300A0	WIPER DEVICE	OPTION PARTS,MB-1800B FOR MB-1800A,MB-1800C			1
2	M85156300A0	WIPER COMPL.		*		1
3	M85176300A0	WIPER SOLENOID ASM.		*		1
4	MAZ08801000	WIPER MAGNET		*		1
5	D2118555B00A	PLUNGER		*		1
6	MAT80113T00	SPRING		*		1
7	MAT80115T00	WASHER		*		1
8	HW5F18S1228	TWO-CORE CORD		*		0.9
9	NM6043212SA	NUT M4X0.7		*		2
10	RE0901110K0	SNAP RING 9		*		1
11	WS0410002KS	SPRING WASHER M4		*		1
12	MAZ08802000	INSTALLING BASE		*		1
13	MAZ08803000	INSTALLING BASE COVER		*		1
14	MAZ025060A0	WIPER UNIT ASM.		*		1
15	MAZ02506000	WIPER		*		1
16	MAZ02507000A	WIPER THREAD GUARD SPRING		*		1
17	SS5060310SP	SCREW 3/32-56 L=2.8		*		2
18	MAZ02504000	WIPER LINK		*		1
19	MAZ02505000	WIPER BASE		*		1
20	NS6110310SP	NUT 11/64-40		*		2
21	SD0460571CP	HINGE SCREW D=4.6 H=5.7		*		1
22	SD0550211SP	HINGE SCREW		*		1
23	SS6121220TP	SCREW 3/16-28 L=11.5		*		1
24	WS0521010KN	SPRING WASHER 5.2X8.2X1		*		1
25	WP0480856SP	WASHER 4.8X8.4X0.8		*		1
26	D2107555B00	WIPER LINK SHAFT A		*		1
27	RE0250000K0	E-RING 2.5		*		2
28	SM4040601SB	SCREW M4 L=6		*		4
29	SS7110340SP	SCREW 11/64-40 L=3.2		*		3
30	WP0480856SP	WASHER 4.8X8.4X0.8		*		4
31	SS4120615SP	SCREW 3/16-28 L=6		*		1
32	M85166300A0	THREAD TENSION LEVER COMPL.		*		1
33	M85186300A0	THREAD TENSION SOLENOID ASM.		*		1
34	SM8050602TP	SCREW M5 L=6		*		2
35	M20116300A0	THREAD TENSION LEVER ASM.		*		1
36	NM6040003SC	NUT M4		*		2
37	SS7110710SP	SCREW 11/64-40 L=7		*		2
38	M2010630000	SOLENOID FITTING PLATE		*		1
39	M85196300A0	RELAY CORD ASM.		*		1

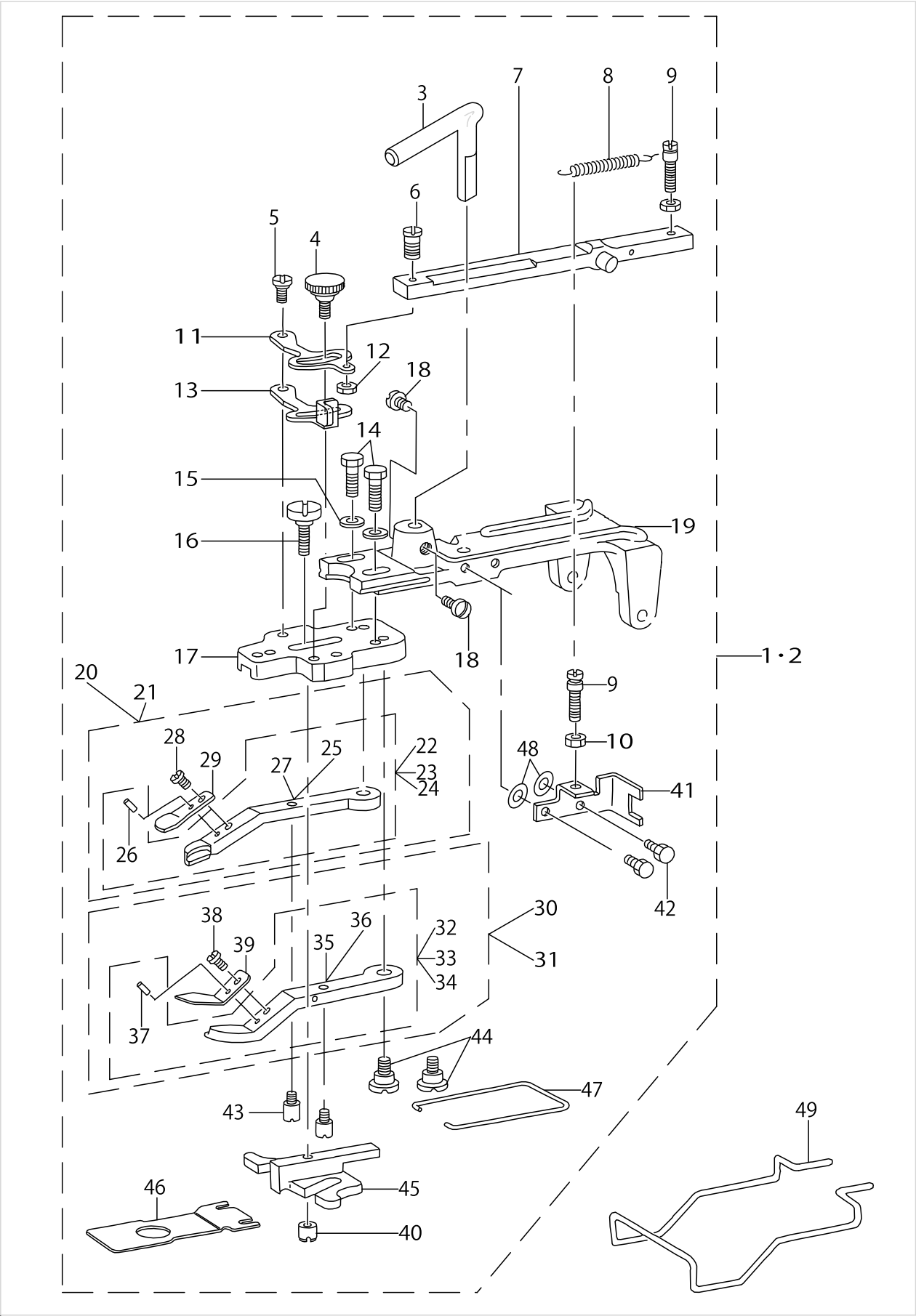
BUTTON CLAMP MECHANISM COMPONENTS (FOR MB-1800A)



BUTTON CLAMP MECHANISM COMPONENTS (FOR MB-1800A)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40114058	PICK-UP DEVICE COMPL.				1
2	40114059	PICK-UP DEVICE COMPL.	SPECIAL ORDER PARTS (LARGE BUTTON)			1
3	14611404	LIFTING ROD		*		1
4	B2549372R00A	SCREW		*		1
5	SD0500404SP	HINGE SCREW		*		1
6	SS7091480SP	SCREW 9/64-40 L=13.5		*		1
7	MAZ088270A0	CLAMP RELEASE LINK ASM.		*		1
8	GBR01606000	RELEASE RETURN SPRING		*		1
9	GBR01607000	SPRING HOOK		*		2
10	NS6080210SP	NUT 1/8-44		*		2
11	GBR01601000A	CLAMP RELEASE LEVER		*		1
12	NS6090310SP	NUT 9/64-40		*		1
13	B2548372R00A	OPEN LEVER		*		1
14	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
15	WP0501016SD	WASHER 5X10.5X1		*		2
16	SD0550303SP	HINGE SCREW		*		1
17	B2547372000	JAW LEVER HOLDER		*		1
18	SS7150940SP	SCREW 15/64-28 L=9		*		2
19	40113237	BUTTON CLAMP HOLDER		*		1
20	MAZ088220B0A	BUTTN CLAMP (LEFT)		*		1
21	MAZ088220BAA	BIG BUTTON PICK-UP FOOT (LEFT)	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
22	MAZ088220AAA	PICK-UP FOOT (LEFT) ASM.	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
23	MAZ088220A0A	PICK-UP FOOT (LEFT) ASM.		*		1
24	18216457	PICK-UP FOOT (LEFT) ASM.		*		1
25	MAZ08822000A	BUTTON PICK-UP FOOT (LEFT)		*		1
26	B2559372000	BUTTON CLAMP LOCATING PIN		*		2
27	MAZ0882200AA	PICK-UP FOOT (LEFT)	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
28	SS7090520TP	SCREW 9/64-40 L=4.5		*		2
29	MAZ08828000	SPRING LEFT		*		1
30	MAZ088230BAA	BIG BUTTON PICK-UP FOOT(RIGHT)	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
31	MAZ088230B0A	PICK-UP FOOT (RIGHT) ASM.		*		1
32	MAZ088230A0A	PICK-UP FOOT (RIGHT) ASM.		*		1
33	MAZ088230AAA	PICK-UP FOOT (RIGHT) ASM.	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
34	18216655	PICK-UP FOOT (RIGHT) ASM.		*		1
35	MAZ0882300AA	PICK-UP FOOT (RIGHT)	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
36	MAZ08823000A	PICK-UP FOOT (RIGHT)		*		1
37	B2559372000	BUTTON CLAMP LOCATING PIN		*		2
38	SS7090520TP	SCREW 9/64-40 L=4.5		*		2
39	MAZ08829000	SPRING RIGHT		*		1
40	26026005	NUT		*		1
41	GBR01602000	SLIDE BRACKET		*		1
42	SS9091010SP	SCREW 9/64-40 L=10		*		2
43	B2560372000	BUTTON CLAMP STOP PIN		*		2
44	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2

BUTTON CLAMP MECHANISM COMPONENTS (FOR MB-1800A)

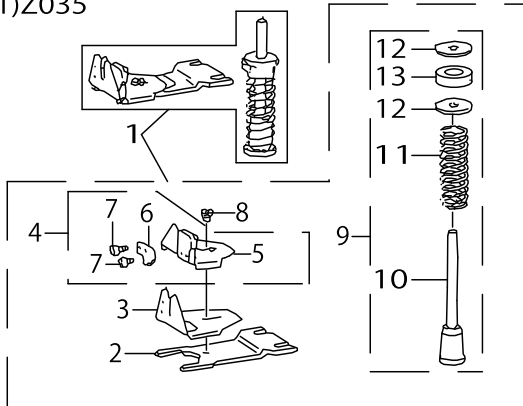


BUTTON CLAMP MECHANISM COMPONENTS (FOR MB-1800A)

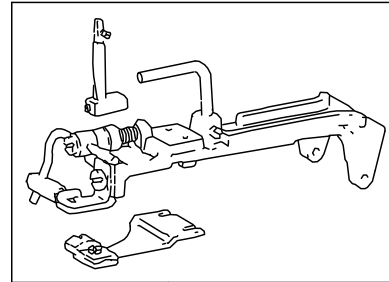
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	MAZ16522000	BUTTON GUIDE FOOT	SPECIAL ORDER PARTS (LARGE BUTTON)	*		1
46	D2529373C00A	FEED PLATE LARGE BUTTON		*		1
47	B2561372000	BUTTON CLAMP SPRING		*		1
48	WP0430801SC	WASHER M4		*		2
49	B3130373N00	FINGER GUARD				1

ATTACHMENT COMPONENTS FOR MODEL MB-1800 (1)

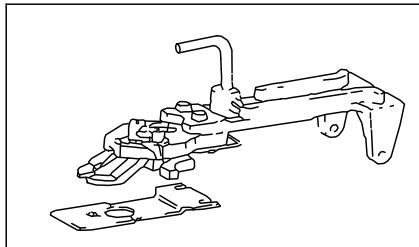
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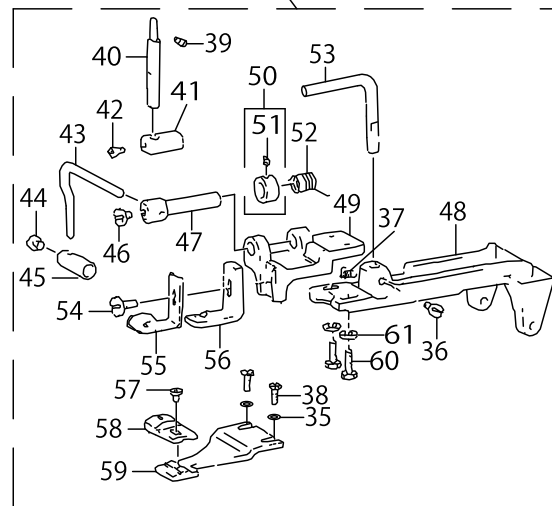
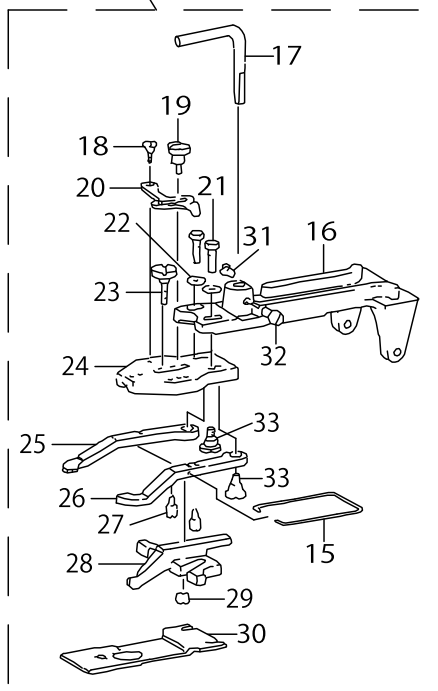
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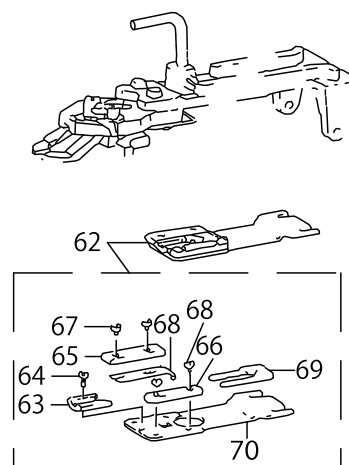
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14



(4)Z039

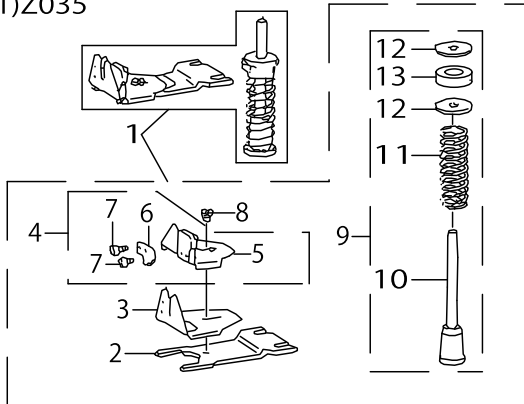


ATTACHMENT COMPONENTS FOR MODEL MB-1800 (1)

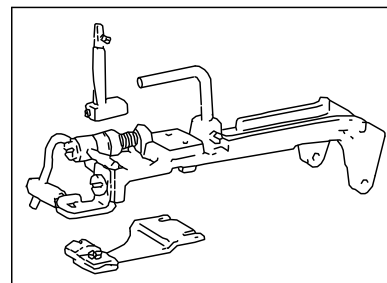
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B24403730A0	WRAPPED-AROUND BUTTON CLAMP ASM.				1
2	B2440373000	FEED PLATE		*		1
3	B2441372000	WRAPPED GUIDE LARGE		*		1
4	B24423720A0	WRAPPED GUIDE (MIDDLE) ASM.		*		1
5	B2442372000	WRAPPED GUIDE MIDDLE		*		1
6	B2448372000	SPRING		*		2
7	SS9110513TP	SCREW 11/64-40 L=5		*		1
8	SS9110513TP	SCREW 11/64-40 L=5		*		1
9	B44163730A0	MOVING KNIFE PUSH-BACK SPRING		*		1
10	B4416373000	SPRING GUIDE SHAFT		*		1
11	D9317762T00	GIMP GUIDE SHAFT SPRING		*		1
12	WP0751576SD	WASHER 7.5X19X1.5		*		2
13	B4420373000	CUSHION		*		1
14	14617955	SNAP CLAMP COMPL.				1
15	B2561372000	BUTTON CLAMP SPRING		*		1
16	26025502	BUTTON CLAMP HOLDER		*		1
17	14602502	LIFTING ROD		*		1
18	SD0550181SP	HINGE SCREW D=5.50 H=1.8		*		1
19	B2549372000	CLAMP SCREW A		*		1
20	B2548372000	SNAP FASTENER CLAMP STOP LEVER		*		1
21	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
22	WP0501016SD	WASHER 5X10.5X1		*		2
23	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1
24	B2547372000	JAW LEVER HOLDER		*		1
25	B2555372B00	SNAP FASTENER CLAMP JAW LEVER LEFT		*		1
26	B2557372B00	CLAMP JAW LEVER RIGHT		*		1
27	B2560372000	BUTTON CLAMP STOP PIN		*		2
28	B2552372B00	CLAMP JAW LEVER RIGHT		*		1
29	B2553372000	NUT		*		1
30	B2529373B00A	FEED PLATE MEDIUM SIZE BUTTON		*		1
31	SS7150940SP	SCREW 15/64-28 L=9		*		1
32	SS7150940SP	SCREW 15/64-28 L=9		*		1
33	SD0640391TP	HINGE SCREW D=6.35 H=3.9		*		2
34	14618052	METAL BUTTON CLAMP COMPL.				1
35	WP0501016SD	WASHER 5X10.5X1		*		2
36	SS7150940SP	SCREW 15/64-28 L=9		*		1
37	SS7150940SP	SCREW 15/64-28 L=9		*		1
38	SS9120910TP	SCREW 3/16-28 L=9		*		2
39	SS8120740SP	SCREW 3/16-28 L=7		*		1
40	B2411372000	BUTTON CLAMP STUD		*		1
41	B2412372000	BUTTON CLAMP BLOCK		*		1
42	SS7110540SP	SCREW 11/64-40 L=5		*		1
43	B2405372000	BUTTON CLAMP LEVER		*		1
44	SS7110710SP	SCREW 11/64-40 L=7		*		1
45	B2406372000	SHANK BUTTON HOLDING CLAMP		*		1
46	SS7110570SP	SCREW 11/64-40 L=4.8		*		1
47	B2402372000	BUTTONCLAMPLEVERHOLDINGSHAFT		*		1

ATTACHMENT COMPONENTS FOR MODEL MB-1800 (1)

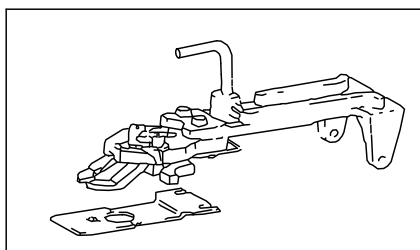
(1)Z035



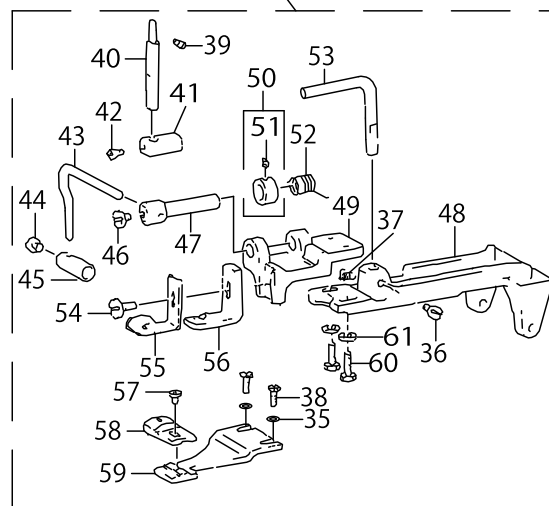
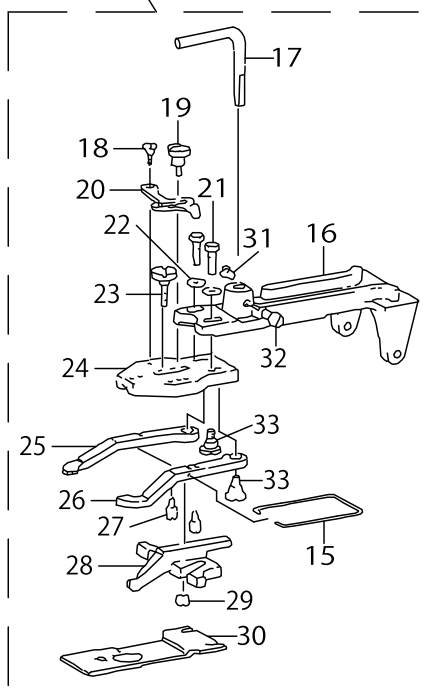
(3)14618052



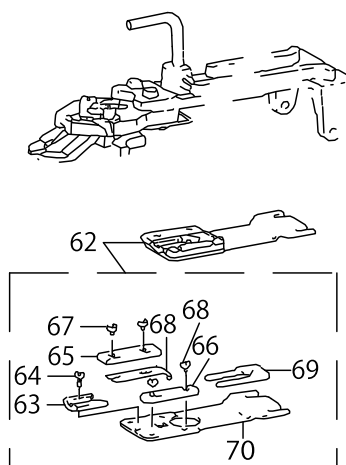
(2)14617955



14



(4)Z039

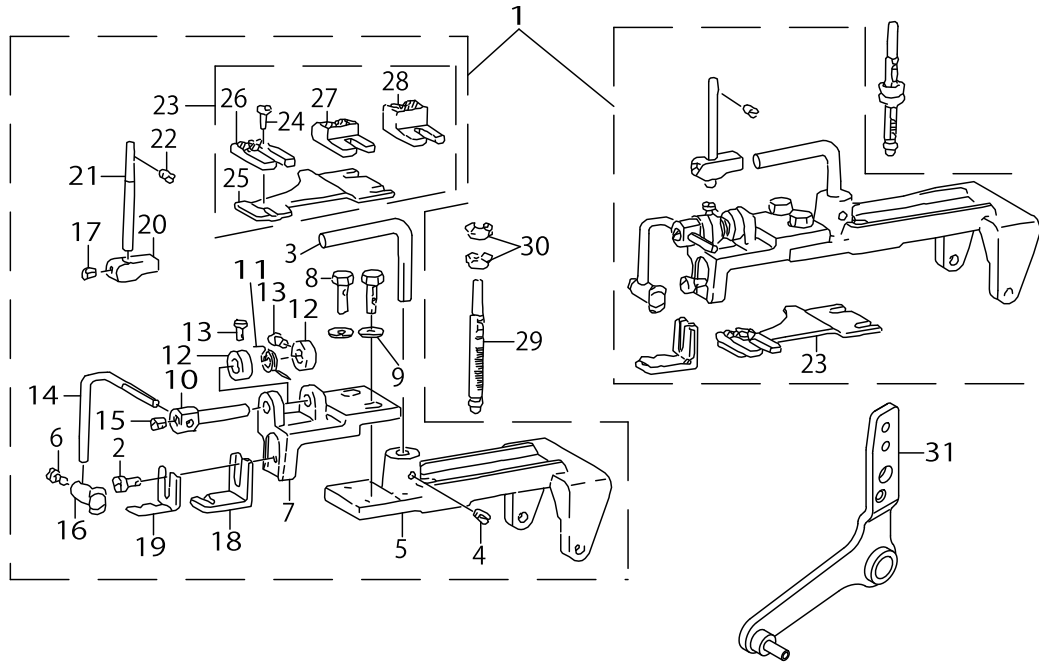


ATTACHMENT COMPONENTS FOR MODEL MB-1800 (1)

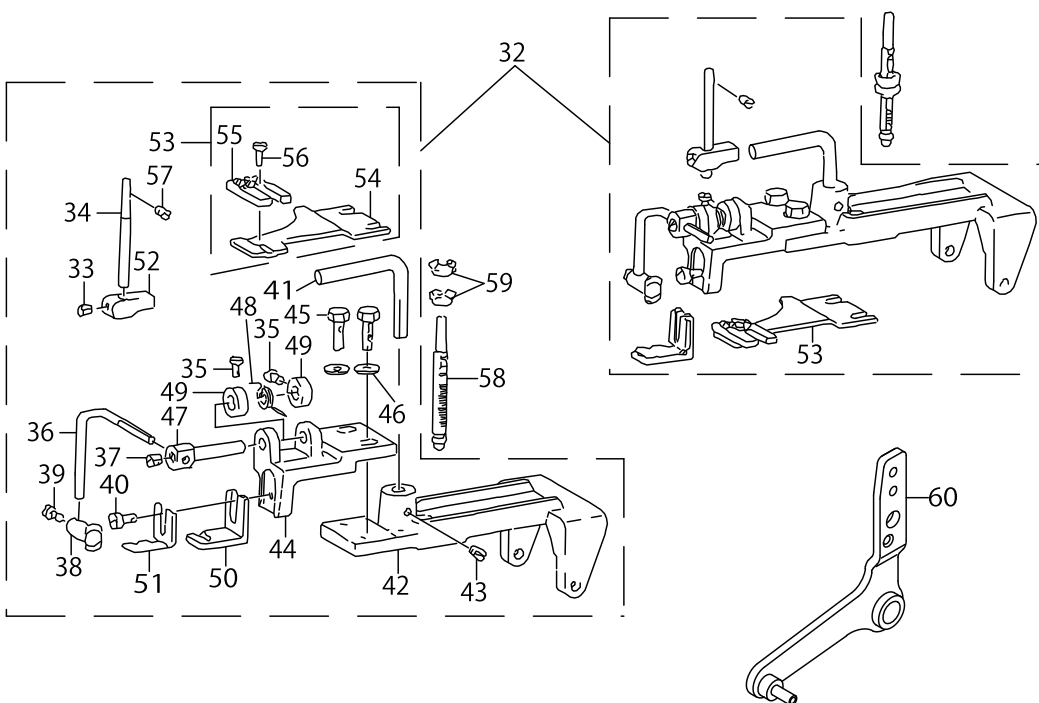
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B254237200C	BUTTON CLAMP HOLDER		*		1
49	B240137200B	SHANK BUTTON CLAMP BRACKET		*		1
50	CS072081ASP	THRUST COLLAR ASM. D=7.24 W=8		*		1
51	SS8110410TP	SCREW 11/64-40 L=3.5		*		1
52	B2404372000	SPRING FOR LEVER HOLDING SHAFT		*		1
53	14602502	LIFTING ROD		*		1
54	SS6111140SP	SCREW 11/64-40 L=11		*		1
55	B2422372000	METAL SHANK BUTTON GUARD		*		1
56	B2421372000	METAL SHANK BUTTON ADAPTER		*		1
57	SS6110480SP	SCREW 11/64-40 L=4.3		*		1
58	B2423373000	METALBUTTONWORKSUPPORTPLATE		*		1
59	B2470373000	BUTTON CLAMP FEED PLATE		*		1
60	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
61	WP0501016SD	WASHER 5X10.5X1		*		2
62	MAZ039010A0	REINFORCING-STAY BUTTON ATCHMT				1
63	MAT60905Z00A	HOLDER (B)		*		1
64	SS6080340SP	SCREW 1/8-44 L=2.9		*		1
65	MAT60903Z00A	GUIDE (B)		*		1
66	MAT60902Z00	GUIDE (A)		*		1
67	SS6080340SP	SCREW 1/8-44 L=2.9		*		4
68	MAZ00906000	PRESSER SPRING		*		1
69	MAT60904Z00A	HOLDER (A)		*		1
70	MAZ03901000	FEED PLATE		*		1

ATTACHMENT COMPONENTS FOR MODEL MB-1800 (2)

(5)14617757



(6)14617856

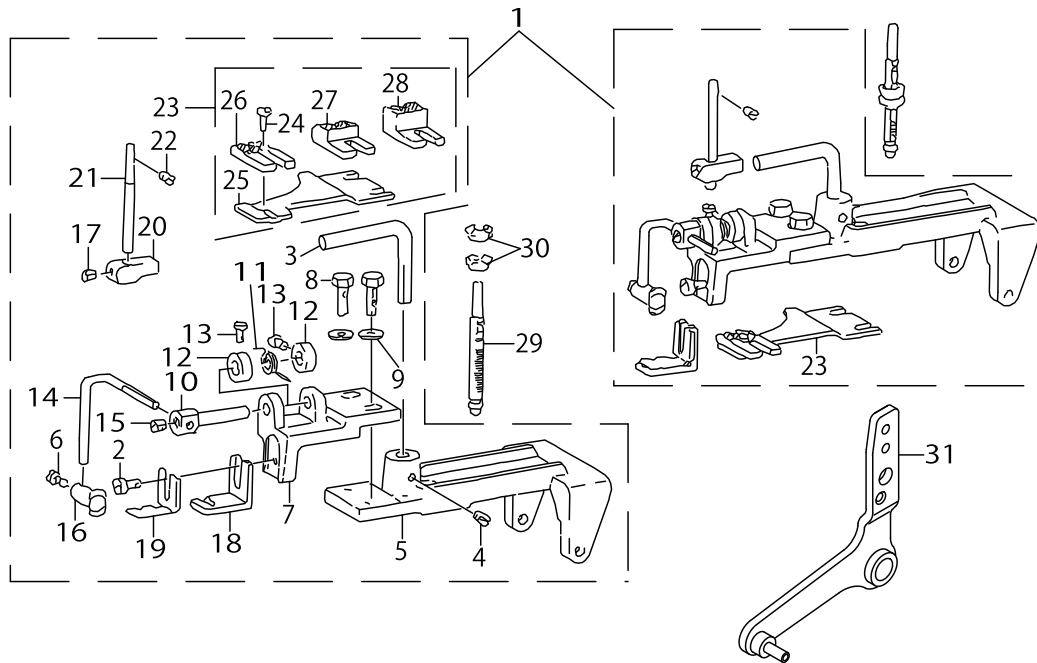


ATTACHMENT COMPONENTS FOR MODEL MB-1800 (2)

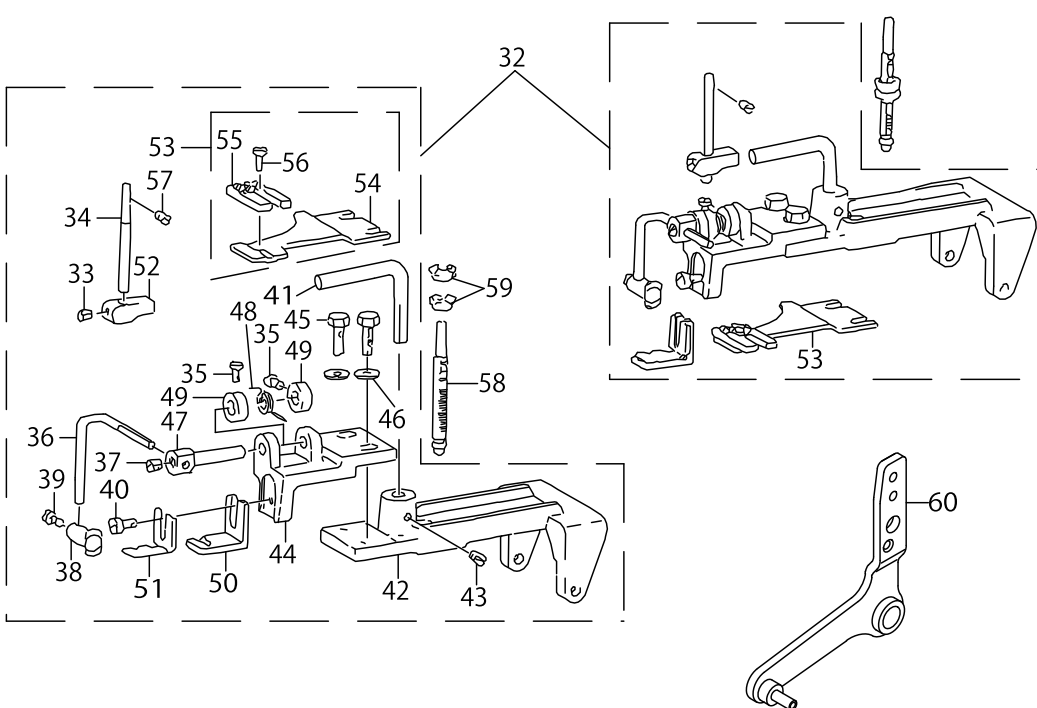
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14617757	BUTTON CLAMP COMPL.				1
2	SS6111140SP	SCREW 11/64-40 L=11		*		1
3	14602502	LIFTING ROD		*		1
4	B2431372L00	SET SCREW		*		1
5	B2542372L0A	BUTTON CLAMP HOLDER L		*		1
6	SS7110730SP	SCREW 11/64-40 L=6.5		*		1
7	B2401372L0AA	BUTTON CLAMP HOLDER L		*		1
8	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
9	WP0501016SD	WASHER 5X10.5X1		*		2
10	B2402372L00	ROLLER STUD FOR TRIPPING LEVER		*		1
11	B2404372L00	SPRING FOR HOLDING SHAFT		*		1
12	B2426372L00A	THRUST RING L		*		2
13	SS7090620TP	SCREW 9/64-40 L=6.1		*		2
14	B2405372L00	BUTTON CLAMP LEVER		*		1
15	B2429372L00	SET SCREW		*		1
16	B2406372L00A	SHANK BUTTON HOLDING CLAMP L		*		1
17	B2433372L00	SET SCREW		*		1
18	B2419372L00	SHANK BUTTON ADAPTER		*		1
19	B2408372L00	SHANK BUTTON GUARD		*		1
20	B2412372L00	BUTTON CLAMP BLOCK		*		1
21	B2411372L00	BUTTON CLAMP STUD		*		1
22	SS8120740SP	SCREW 3/16-28 L=7		*		1
23	B2409373LA0	BUTTON CLAMP FEED PLATE ASM. L		*		1
24	B2434372L00	SET SCREW		*		1
25	B2409373L00	BUTTON CLAMP FEED PLATE (L)		*		1
26	B2410372L0A	WORK SUPPORT PLATE (L)		*		1
27	B2410372L0B	WORK SUPPORT PLATE (L)		*		1
28	B2410372L0C	WORK SUPPORT PLATE (L)		*		1
29	B2544372L00A	PRESSURE ADJUSTING BAR L				1
30	B2435372L00A	NUT L				2
31	40071734	PRESSER_LIFTING_LEVER_ASM.				1
32	14617856	SHANK BUTTON CLAMP COMPL.				1
33	B2433372L00	SET SCREW		*		1
34	B2411372L00	BUTTON CLAMP STUD		*		1
35	SS7090620TP	SCREW 9/64-40 L=6.1		*		2
36	B2405372L00	BUTTON CLAMP LEVER		*		1
37	B2429372L00	SET SCREW		*		1
38	B2406372B00	SHANK BUTTON HOLDING CLAMP (B)		*		1
39	SS7110720SP	SCREW 11/64-40 L=7		*		1
40	SS6111140SP	SCREW 11/64-40 L=11		*		1
41	14602502	LIFTING ROD		*		1
42	B2542372L0A	BUTTON CLAMP HOLDER L		*		1
43	B2431372L00	SET SCREW		*		1
44	B2401372L0AA	BUTTON CLAMP HOLDER L		*		1
45	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
46	WP0501016SD	WASHER 5X10.5X1		*		2
47	B2402372L00	ROLLER STUD FOR TRIPPING LEVER		*		1

ATTACHMENT COMPONENTS FOR MODEL MB-1800 (2)

(5)14617757



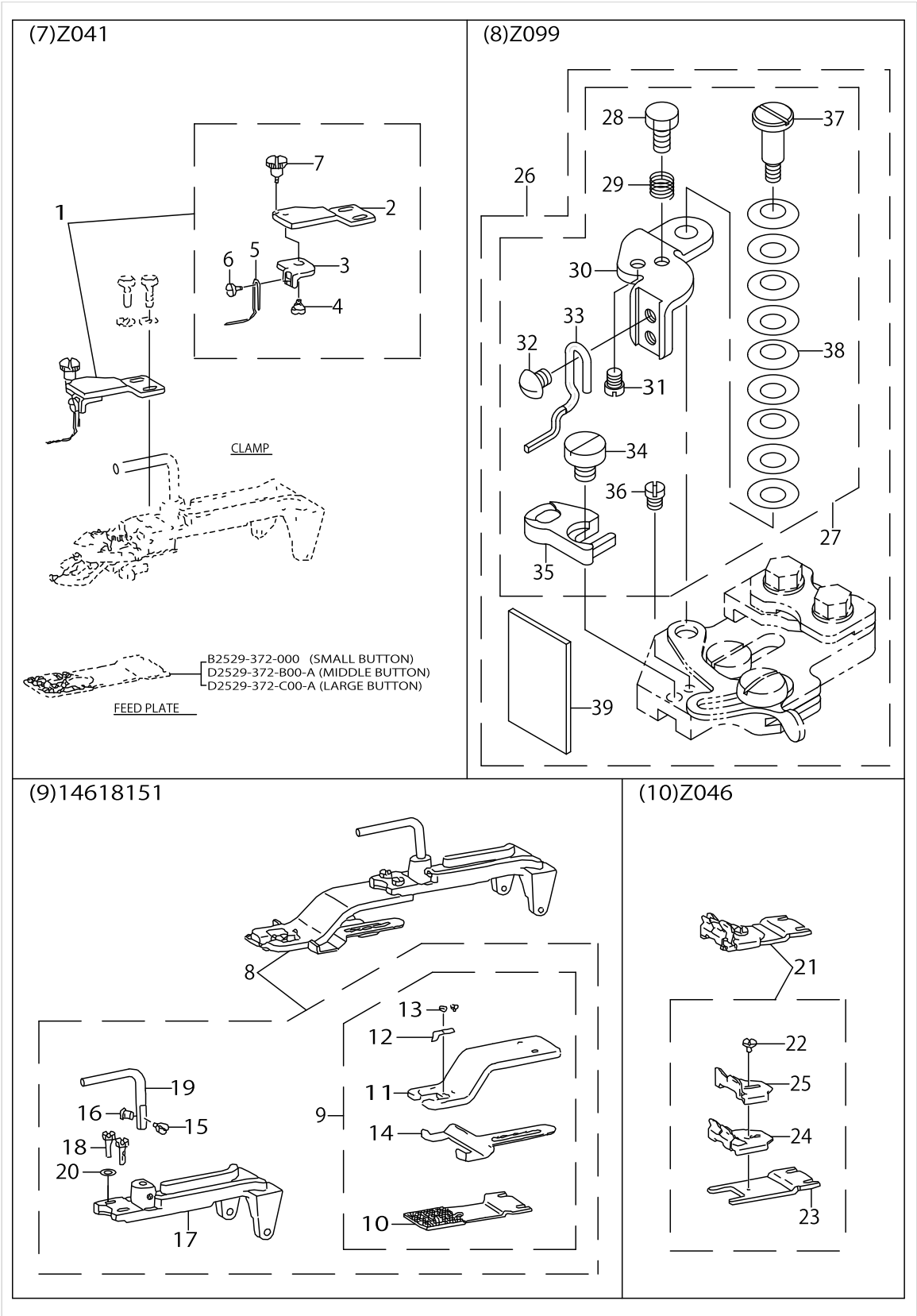
(6)14617856



ATTACHMENT COMPONENTS FOR MODEL MB-1800 (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2404372L00	SPRING FOR HOLDING SHAFT		*		1
49	B2426372L00A	THRUST RING L		*		2
50	B2419372C00	SHANK BUTTON ADAPTER		*		1
51	B2408372B00	SHANK BUTTON GUARD		*		1
52	B2412372L00	BUTTON CLAMP BLOCK		*		1
53	B2409373BA0	FEED PLATE ASM.		*		1
54	B2409373L00	BUTTON CLAMP FEED PLATE (L)		*		1
55	B2410372B00	BUTTON CLAMP SUPPORT PLATE 6MM		*		1
56	B2434372L00	SET SCREW		*		1
57	SS8120740SP	SCREW 3/16-28 L=7		*		1
58	B2544372L00A	PRESSURE ADJUSTING BAR L				1
59	B2435372L00A	NUT L				2
60	40071734	PRESSER_LIFTING_LEVER_ASM.				1

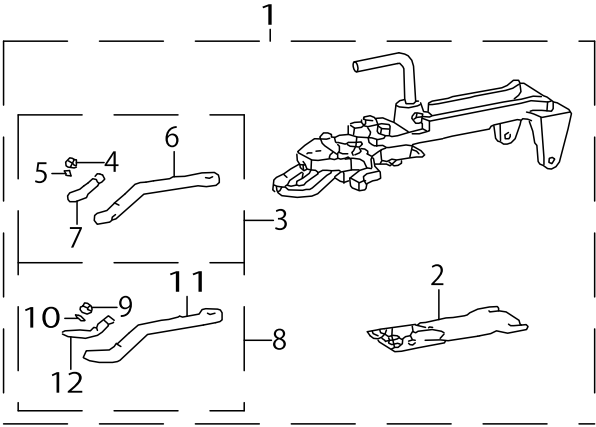
ATTACHMENT COMPONENTS FOR MODEL MB-1800 (3)



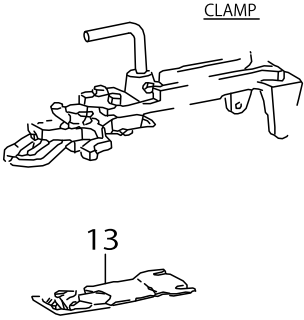
ATTACHMENT COMPONENTS FOR MODEL MB-1800 (3)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MAZ041010A0	WRAPPED AROUND BUTTON CLAMP ASM.				1
2	MAZ04101000	ADJUSTING BASE		*		1
3	MAZ04102000	GUIDE BAR		*		1
4	SD0630301SP	HINGE SCREW D=6.35 H=3		*		1
5	MAZ04103000	GUIDE BAR (SHANK BUTTON WIDTH)		*		1
6	SS5080710SP	SCREW 1/8-44 L=6.5		*		1
7	B2549372000	CLAMP SCREW A		*		1
8	14618151	LABEL SEWER ATTACHMENT COMPL.				1
9	MAT64401ZA0	CLAMP ASM. FOR LABEL		*		1
10	MAZ04404000A	FEED PLATE		*		1
11	MAT61401Z00	CLAMP FOR LABEL		*		1
12	MAT61402Z00	SPRING		*		1
13	SS5060310SP	SCREW 3/32-56 L=2.8		*		2
14	MAT61403Z00	STOPPER		*		1
15	SS7150940SP	SCREW 15/64-28 L=9		*		1
16	SS7150940SP	SCREW 15/64-28 L=9		*		1
17	26025502	BUTTON CLAMP HOLDER		*		1
18	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
19	14602502	LIFTING ROD		*		1
20	WP0501016SD	WASHER 5X10.5X1		*		2
21	MAZ046010A0	FEED PLATE ASM.				1
22	SS7110570SP	SCREW 11/64-40 L=4.8		*		1
23	MAZ04601000	PAJAMAS FITTING PLATE		*		1
24	MAT61603Z00	CLOTH PLATE		*		1
25	MAT61602Z00	PLATE		*		1
26	14134050	BUTTON ATTCHMENT ASM.				1
27	14134159	BUTTON ATTCHMENT		*		1
28	SS9090813TP	SCREW 9/64-40 L=8		*		1
29	MAT03509000	SPRING		*		1
30	14134100	ADJUSTING BASE		*		1
31	B2446372000	GUIDE PIN		*		1
32	SS3090530SP	SCREW 9/64-40 L=4.5		*		1
33	14134308	THREAD GUIDE BAR A		*		1
34	SS6120620TP	SCREW		*		1
35	14134209	NEEDLE HOLDER BASE		*		1
36	B2446372000	GUIDE PIN		*		1
37	MAT61104Z00	SCREW		*		1
38	WZ0620550KP	WASHER		*		9
39	29344702	INSTRUCTION MANUAL Z099		*		1

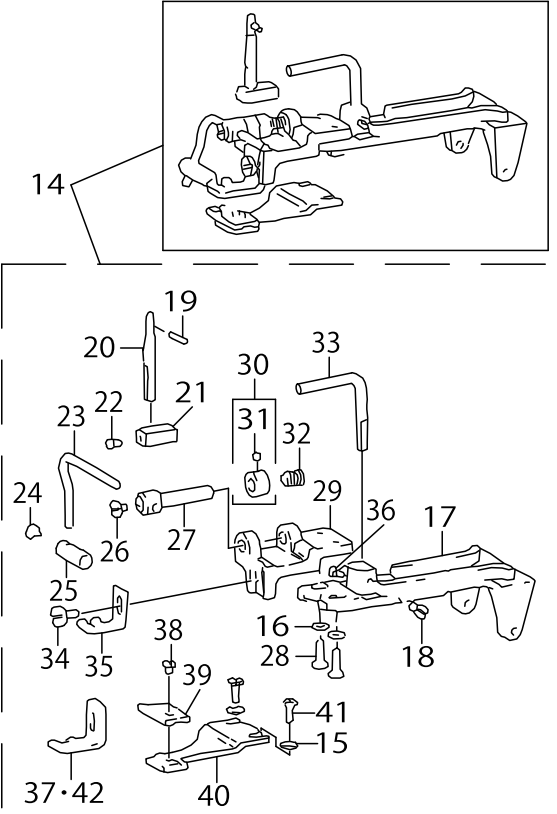
(11)14617559



(12)Z032



(13)14617658



ATTACHMENT COMPONENTS FOR MODEL MB-1800 (4)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	14617559	LARGE BUTTON CLAMP COMPL.				1
2	D2529373C00A	FEED PLATE LARGE BUTTON		*		1
3	D2555372CA0	WORKCLAMPFOOTASM.(LEFT&LARGE)		*		1
4	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
5	B2559372000	BUTTON CLAMP LOCATING PIN		*		1
6	D2555372C00	WORK CLAMP FOOT ASM. (LEFT)		*		1
7	D2556372C00	BUTTON HOLDING SPRING LEFT		*		1
8	D2557372CA0	BUTTON CLAMP LEVER JAW RIGHT		*		1
9	SS7090410SP	SCREW 9/64-40 L=3.5		*		1
10	B2559372000	BUTTON CLAMP LOCATING PIN		*		1
11	D2557372C00	BUTTON HOLDING SPRING RIGHT		*		1
12	D2558372C00	BUTTON HOLDING SPRING RIGHT		*		1
13	D2529373B00A	FEED PLATE SMALL BUTTON				1
14	14617658	SHANK BUTTON CLAMP COMPL.				1
15	WP0501016SD	WASHER 5X10.5X1		*		2
16	WP0501016SD	WASHER 5X10.5X1		*		2
17	B254237200C	BUTTON CLAMP HOLDER		*		1
18	SS7150940SP	SCREW 15/64-28 L=9		*		1
19	SS8120740SP	SCREW 3/16-28 L=7		*		1
20	B2411372000	BUTTON CLAMP STUD		*		1
21	B2412372000	BUTTON CLAMP BLOCK		*		1
22	SS7110540SP	SCREW 11/64-40 L=5		*		1
23	B2405372000	BUTTON CLAMP LEVER		*		1
24	SS7110710SP	SCREW 11/64-40 L=7		*		1
25	B2406372000	SHANK BUTTON HOLDING CLAMP		*		1
26	SS7110570SP	SCREW 11/64-40 L=4.8		*		1
27	B2402372000	BUTTONCLAMPLEVERHOLDINGSHAFT		*		1
28	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
29	B240137200B	SHANK BUTTON CLAMP BRACKET		*		1
30	CS072081ASP	THRUST COLLAR ASM. D=7.24 W=8		*		1
31	SS8110410TP	SCREW 11/64-40 L=3.5		*		1
32	B2404372000	SPRING FOR LEVER HOLDING SHAFT		*		1
33	14602502	LIFTING ROD		*		1
34	SS6111140SP	SCREW 11/64-40 L=11		*		1
35	B2408372000	SHANK BUTTON GUARD		*		1
36	SS7150940SP	SCREW 15/64-28 L=9		*		1
37	B2419372B00	SHANK BUTTON ADAPTER (B)		*		1
38	SS6110480SP	SCREW 11/64-40 L=4.3		*		1
39	B2410372000	BUTTONCLAMPWORKSUPPORTPLATE		*		1
40	B2470373000	BUTTON CLAMP FEED PLATE		*		1
41	SS9120910TP	SCREW 3/16-28 L=9		*		2
42	B2419372A00	SHANK BUTTON ADAPTER (A)		*		1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1288-12・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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11155108	22	29	14601603	2	38	14606701	12	2
11155207	22	30	14601801	2	3	14606800	12	11
11157559	22	3	14601900	18	11	14606909	12	3
11157567	22	2	14602007	4	61	14607006	12	4
11157666	22	4	14602106	20	13	14607600	22	1
11157765	22	5	14602205	2	23	14607808	2	32
11157963	22	6	14602304	2	25	14607907	10	1
11158060	22	7	14602403	2	30	14608152	10	12
11158300	22	8	14602502	6	8	14608251	10	21
11158409	22	9	14602502	34	53	14609655	24	1
11158516	22	16	14602502	36	53	14611156	14	46
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11272408	8	19	14602759	14	1	14617658	44	14
13160304	24	63	14602809	6	29	14617757	38	1
13160304	26	63	14603005	14	17	14617856	38	32
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13766308	14	47	14603401	14	21	14618052	34	34
13771704	26	62	14603500	18	1	14618151	42	8
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14134050	42	26	14603906	8	13	17007402	22	11
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14146757	26	65	14604805	18	2	22932800	24	4
14146807	26	70	14605109	10	36	22933006	24	26
14507156	12	15	14605208	10	32	22933105	24	9
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14600407	2	13·79	14605653	14	26	23517808	14	36
14600506	2	14	14605703	14	33	26003756	8	9
14600605	2	1	14605802	14	31	26013805	8	1
14600704	2	17	14605901	18	24	26015206	8	11
14600803	2	20	14606008	18	25	26015404	8	7
14600902	2	5	14606107	18	21	26015503	8	29
14601009	2	8	14606206	18	32	26021402	10	30
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