

MODEL : LK-1910/LK-1920/MC676

List No : 1721-00

# PARTS LIST

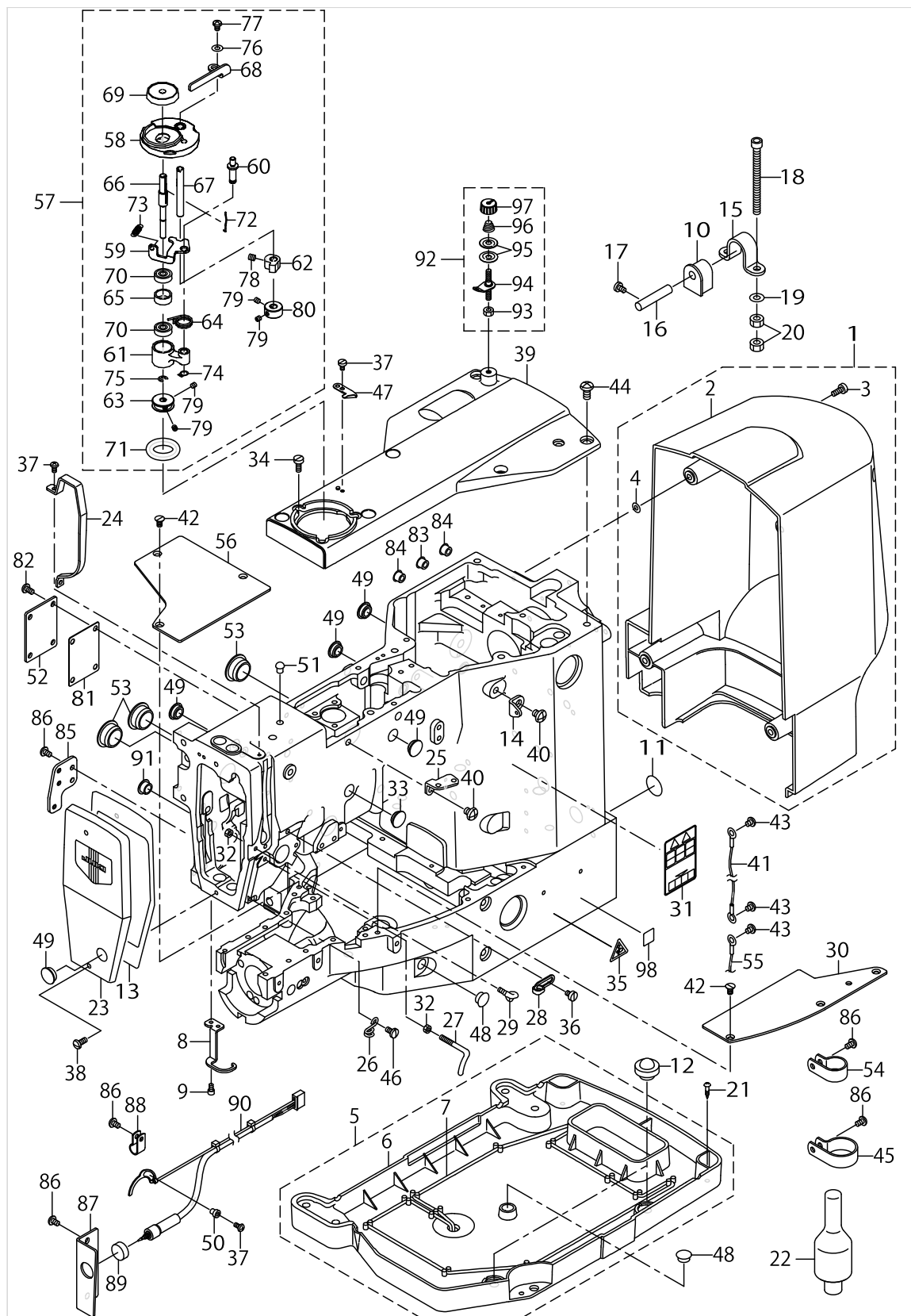
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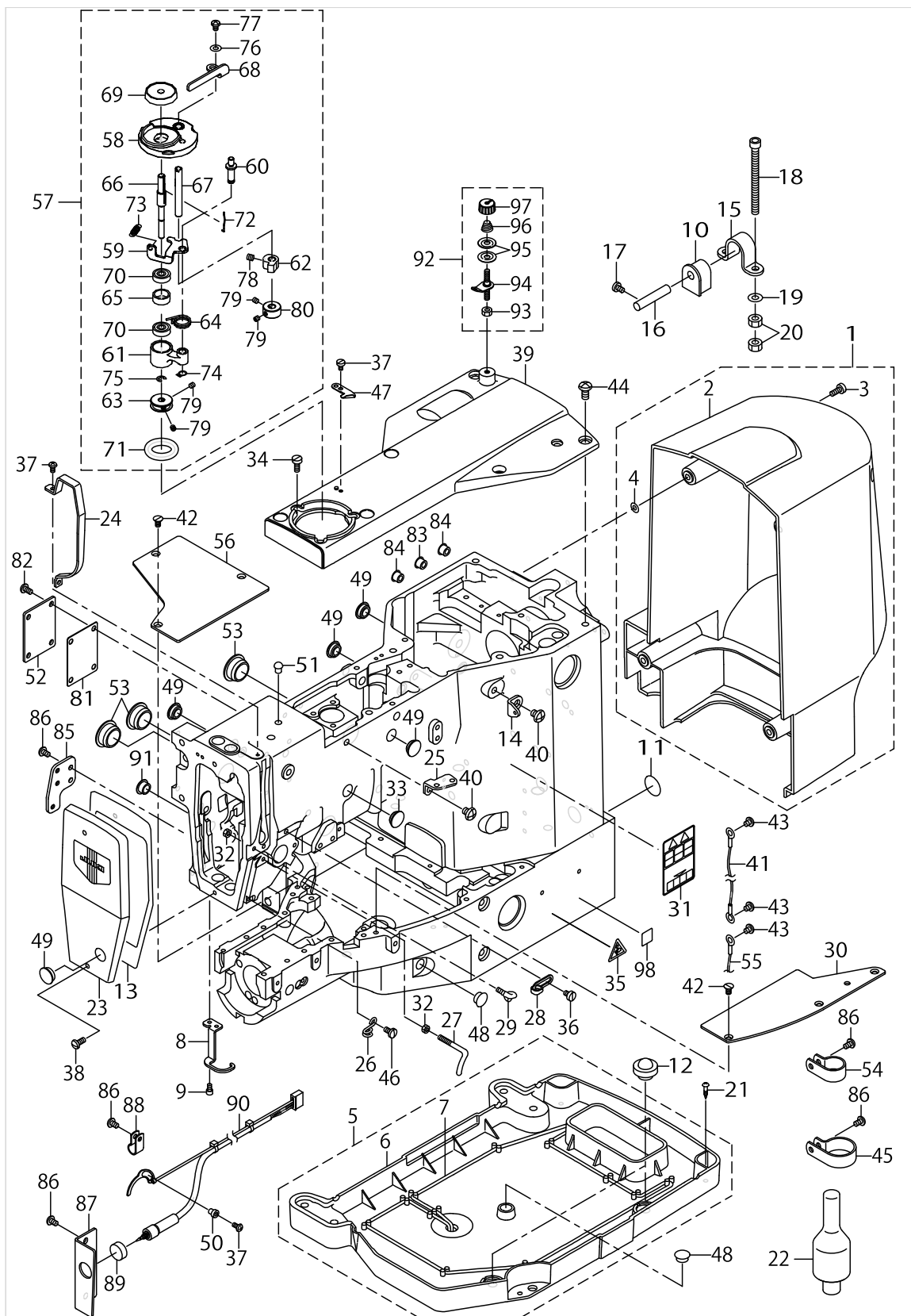
# FRAME & MISCELLANEOUS COVER COMPONENTS



# FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks     | Level | Cons | Qty |
|-----|-------------|-----------------------------|-------------|-------|------|-----|
| 1   | 14100457    | MOTOR COVER ASM.            |             |       |      | 1   |
| 2   | 14100408    | MOTOR COVER                 |             | *     |      | 1   |
| 3   | SS6111140SP | SCREW 11/64-40 L=11         |             | *     |      | 4   |
| 4   | M8002430000 | STOPPER                     |             | *     |      | 4   |
| 5   | 14100754    | OIL PAN ASM.                |             |       |      | 1   |
| 6   | 14100705    | OIL PAN                     |             | *     |      | 1   |
| 7   | CQ252200000 | OIL WICK                    |             | *     |      | 1   |
| 8   | 14201602    | FINGER GUARD(1910)          | FOR LK-1910 |       |      | 1   |
| 9   | SS6090612TP | SCREW 9/64-40 L=6           | FOR LK-1910 |       |      | 2   |
| 10  | B1115210D00 | HINGE RUBBER                |             |       |      | 2   |
| 11  | 22901805    | GROUND MARK                 |             |       |      | 2   |
| 12  | B1116210D00 | FRAME SUPPORT RUBBER        |             |       |      | 2   |
| 13  | 13502307    | FACE PACKING                |             |       |      | 1   |
| 14  | 40010414    | THREAD_GUIDE_NO.1           |             |       |      | 1   |
| 15  | B1111210D00 | BED HINGE                   |             |       |      | 2   |
| 16  | 40009290    | HINGE STUD                  |             |       |      | 2   |
| 17  | SS7110730SP | SCREW 11/64-40 L= 6.5       |             |       |      | 2   |
| 18  | SM6067552TP | HEXAGONAL-HOLE BOLT M6 L=75 |             |       |      | 4   |
| 19  | WP0651646SC | WASHER                      |             |       |      | 4   |
| 20  | NM6060001SC | NUT M6X1 TYPE1              |             |       |      | 8   |
| 21  | SK3382001SE | SCREW D=3.8 L=20            |             |       |      | 4   |
| 22  | 14101208    | HEAD SUPPORT BAR            |             |       |      | 1   |
| 23  | 26211755    | FACE COVER ASM.             |             |       |      | 1   |
| 24  | 40030828    | THREAD_TAKE_UP_LEVER_COVER  |             |       |      | 1   |
| 25  | 26211904    | THREAD GUIDE PLATE          |             |       |      | 1   |
| 26  | 26212100    | ARM THREAD GUIDE B          |             |       |      | 1   |
| 27  | B1125215P00 | L-SHAPED THREAD GUIDE       |             |       |      | 1   |
| 28  | 22920508    | ARM THREAD GUIDE A          |             |       |      | 1   |
| 29  | B3114771000 | THREAD GUIDE                |             |       |      | 1   |
| 30  | 14200901    | BED COVER B                 |             |       |      | 1   |
| 31  | CM301200001 | SAFETY LABEL_S              |             |       |      | 1   |
| 32  | NS6090310SP | NUT 9/64-40                 |             |       |      | 2   |
| 33  | TA1250406R0 | RUBBER PLUG D=12.5 L=4      | FOR LK-1920 |       |      | 1   |
| 34  | SS6111140SP | SCREW 11/64-40 L=11         |             |       |      | 3   |
| 35  | CM300200002 | CAUTION LABEL(25)           |             |       |      | 3   |
| 36  | SS6110610TP | SCREW 11/64-40 L=6          |             |       |      | 1   |
| 37  | SS4090715SP | SCREW 9/64-40 L=7           |             |       |      | 4   |
| 38  | SS4111015SP | SCREW 11/64-40 L=10         |             |       |      | 2   |
| 39  | 14100309    | TOP COVER                   |             |       |      | 1   |
| 40  | SS4150715SP | SCREW 15/64-28 L=7          |             |       |      | 2   |
| 41  | 14115653    | HEAD GROUND CABLE B ASM.    |             |       |      | 1   |
| 42  | SS1110840SP | SCREW 11/64-40 L=8          |             |       |      | 6   |
| 43  | SS4110515SP | SCREW 11/64-40 L=5          |             |       |      | 3   |
| 44  | SS4151215SP | SCREW 15/64-28 L=12         |             |       |      | 6   |
| 45  | HX00150000N | CABLE CLIP                  |             |       |      | 1   |
| 46  | SS7110840SP | SCREW 11/64-40 L=7.8        |             |       |      | 1   |
| 47  | 10502300    | THREAD CUTTER               |             |       |      | 1   |

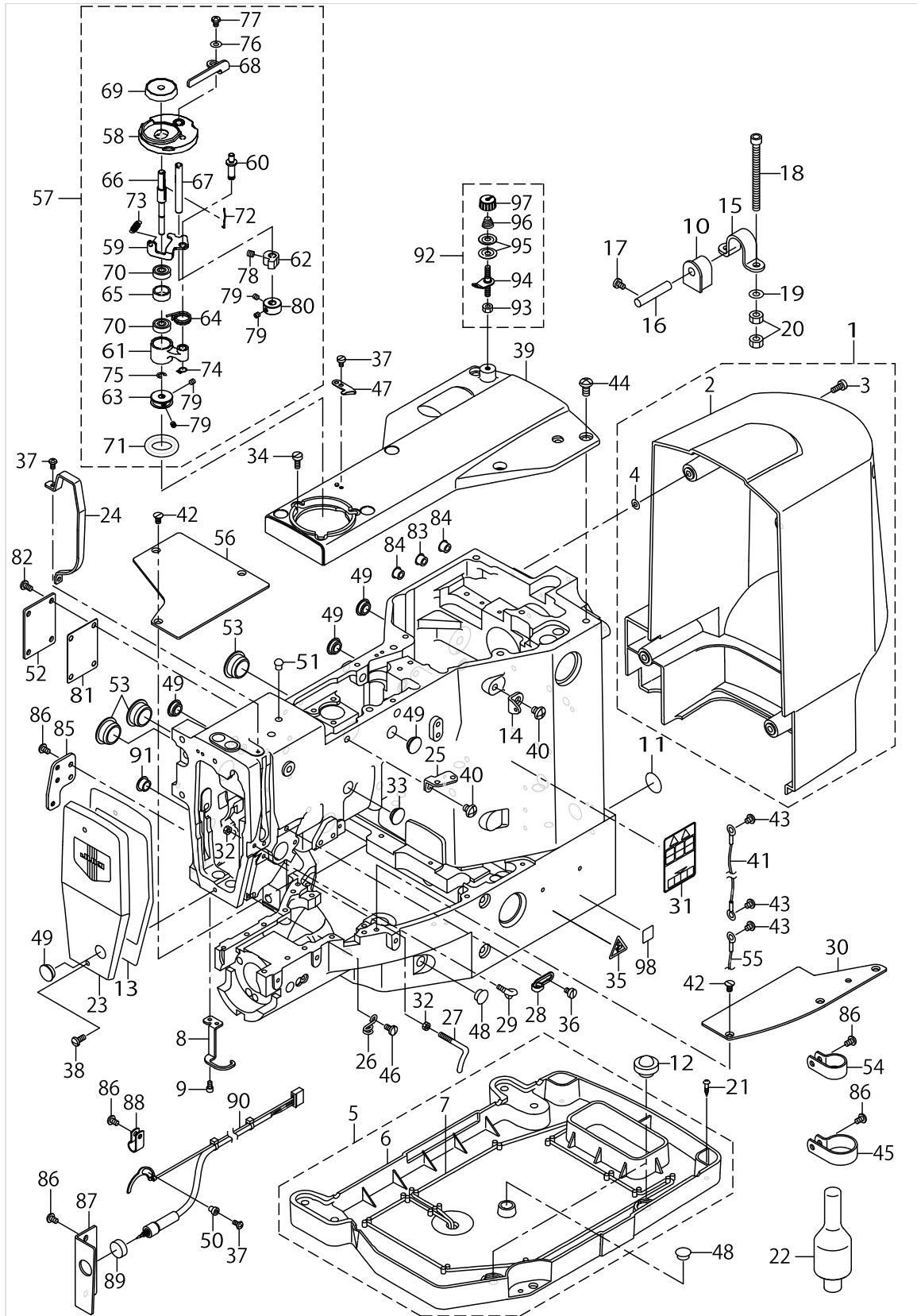
## FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks          | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------|-------|------|-----|
| 48  | TA1050504R0 | RUBBER PLUG                    |                  |       |      | 2   |
| 49  | TA1250406R0 | RUBBER PLUG D=12.5 L=4         |                  |       |      | 5   |
| 50  | B2703210000 | BUSHING                        |                  |       |      | 1   |
| 51  | TA0550604R0 | RUBBER PLUG                    |                  |       |      | 1   |
| 52  | B1123210D00 | COVER                          |                  |       |      | 1   |
| 53  | TA2100904R0 | RUBBER PLUG                    |                  |       |      | 3   |
| 54  | HX00150000J | CLIP                           |                  |       |      | 1   |
| 55  | M90195800A0 | EARTH CABLE ASM.               |                  |       |      | 1   |
| 56  | 14200802    | BED COVER A                    |                  |       |      | 1   |
| 57  | 40026746    | BOBBIN WINDER UNIT             |                  |       |      | 1   |
| 58  | 26260109    | BTW_BASE                       |                  | *     |      | 1   |
| 59  | 26260208    | BTW_CAM_PLATE                  |                  | *     |      | 1   |
| 60  | 26260307    | BTW_BASE_SHAFT                 |                  | *     |      | 1   |
| 61  | 26260406    | BTW_SHAFT_BASE                 |                  | *     |      | 1   |
| 62  | 26260505    | BTW_CAM_LEVER                  |                  | *     |      | 1   |
| 63  | 40026730    | BTW_WHEEL                      |                  | *     |      | 1   |
| 64  | 40011144    | BTW_TORSION_SPRING             |                  | *     |      | 1   |
| 65  | 26260802    | BTW_BEARING_SPACER             |                  | *     |      | 1   |
| 66  | 26260901    | BTW_SHAFT                      |                  | *     |      | 1   |
| 67  | 26261008    | BTW_LEVER_SHAFT                |                  | *     |      | 1   |
| 68  | 26261107    | BTW_LEVER                      |                  | *     |      | 1   |
| 69  | 26261206    | BTW_SPACER                     |                  | *     |      | 1   |
| 70  | 26261305    | BTW_BEARING                    |                  | *     |      | 2   |
| 71  | A321600100A | RUBBER RING                    |                  | *     |      | 1   |
| 72  | 26261602    | BOBBIN_SPRING                  |                  | *     |      | 1   |
| 73  | 26261701    | BTW_SPRING                     |                  | *     |      | 1   |
| 74  | RC0560711KP | RETAINING RING                 |                  | *     |      | 1   |
| 75  | RE0400000K0 | E-RING 4                       |                  | *     |      | 1   |
| 76  | WP0450826SC | WASHER 4.5X10X0.8              |                  | *     |      | 1   |
| 77  | SM5040655SN | SCREW                          |                  | *     |      | 1   |
| 78  | SM8050502TP | SCREW M5 L=5                   |                  | *     |      | 1   |
| 79  | SM8040412TP | SET SCREW M4 L=4               |                  | *     |      | 4   |
| 80  | 40026745    | COLLAR                         |                  | *     |      | 1   |
| 81  | B1125210D00 | COVER GASKET                   |                  |       |      | 1   |
| 82  | SS4110815SP | SCREW 11/64-40 L=8             |                  |       |      | 4   |
| 83  | TA0850604R0 | RUBBER PLUG                    | FOR LK-1920      |       |      | 1   |
| 84  | TA0850604R0 | RUBBER PLUG                    | FOR LK-19△0SA,HA |       |      | 2   |
| 85  | 14201305    | EYE GUARD INSTALLING PLATE     |                  |       |      | 1   |
| 86  | SS4110715SP | SCREW 11/64-40 L=7             |                  |       |      | 9   |
| 87  | 14220503    | SWITCH INSTALLING PLATE        |                  |       |      | 1   |
| 88  | HX00150000C | CABLE CLIP                     |                  |       |      | 3   |
| 89  | HA001690010 | SWITCH                         |                  |       |      | 1   |
| 90  | 14220750    | SWITCH CABLE ASM.              |                  |       |      | 1   |
| 91  | TA1050504R0 | RUBBER PLUG                    | FOR LK-1920      |       |      | 1   |
| 92  | 14113468    | BOBBIN THREAD TENSION ASM.     |                  |       |      | 1   |
| 93  | NS6110310SP | NUT 11/64-40                   |                  | *     |      | 1   |
| 94  | 14113450    | BOBBIN THREAD TENSION ROD ASM. |                  | *     |      | 1   |

## FRAME & MISCELLANEOUS COVER COMPONENTS

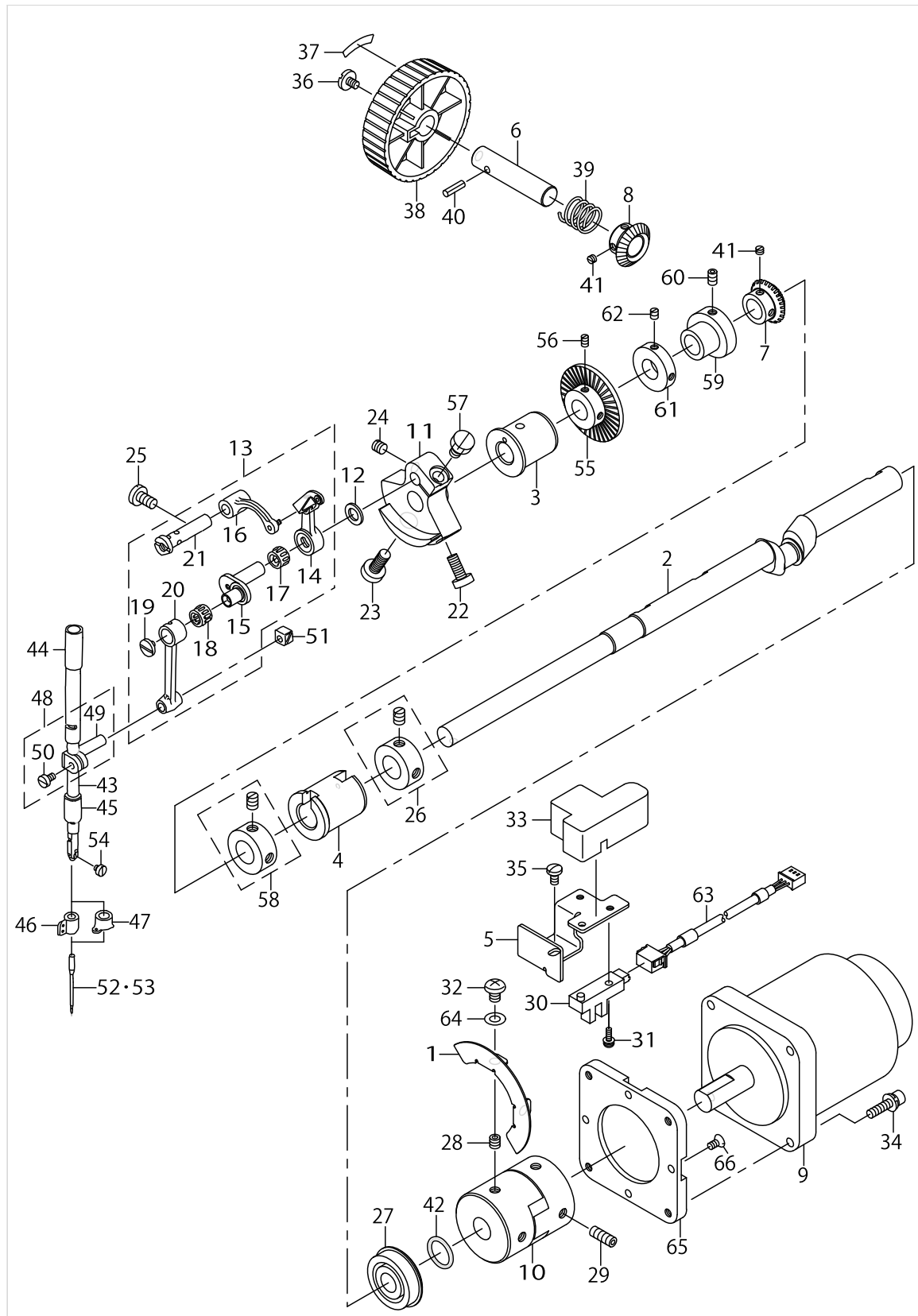


# FRAME & MISCELLANEOUS COVER COMPONENTS

| No. | Parts No.   | Parts name            | Remarks | Level | Cons | Qty |
|-----|-------------|-----------------------|---------|-------|------|-----|
| 95  | B3126012000 | THREAD TENSION DISK   |         | *     |      | 2   |
| 96  | D7133555B00 | CONNECTING ROD SPRING |         | *     |      | 1   |
| 97  | 11072402    | THREAD TENSION NUT    |         | *     |      | 1   |
| 98  | CM600100101 | WEEE MARK LABEL S     | FOR JE  |       |      | 1   |



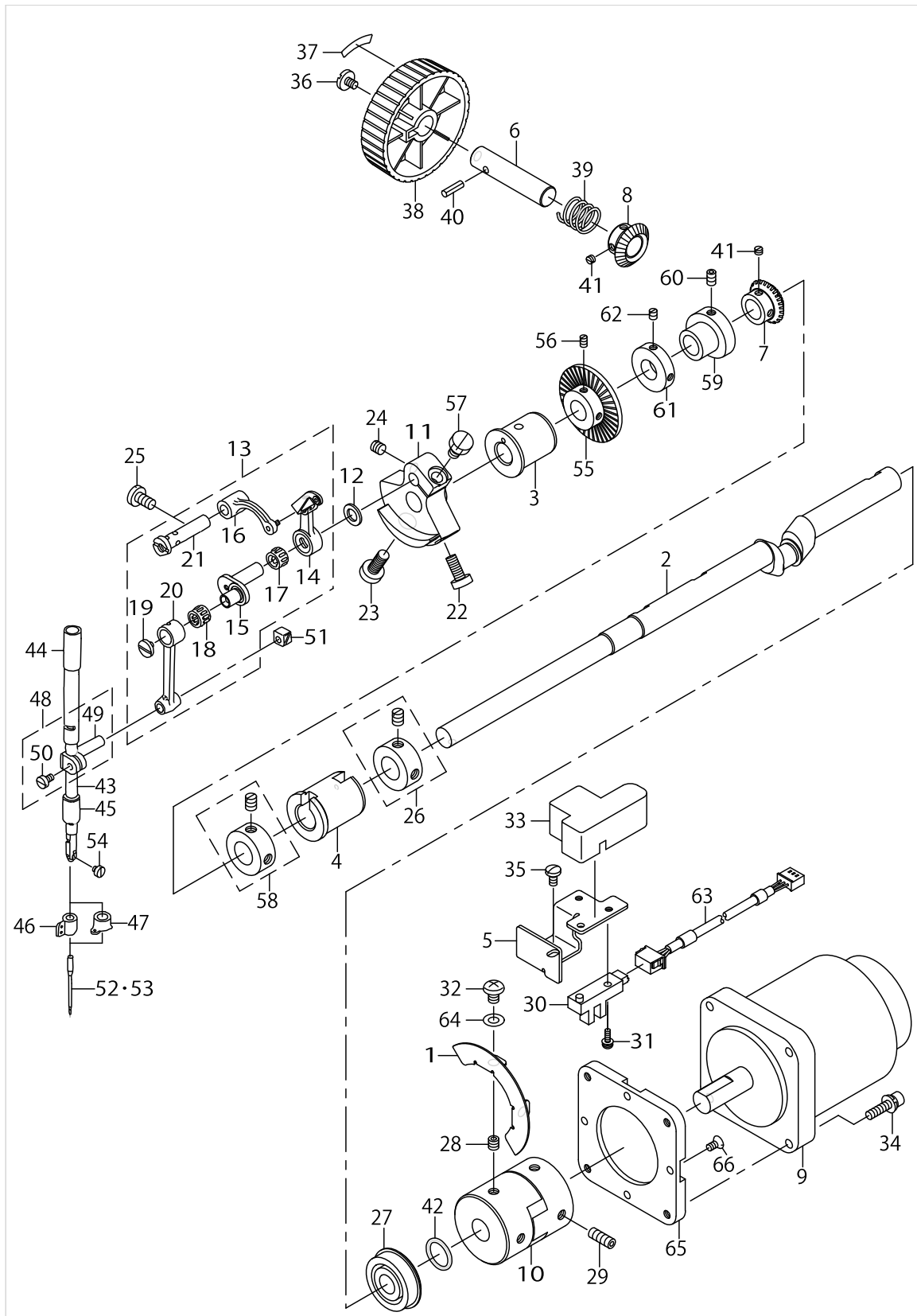
## MAIN SHAFT & NEEDLE BAR COMPONENTS



# MAIN SHAFT & NEEDLE BAR COMPONENTS

| No. | Parts No.    | Parts name                    | Remarks          | Level | Cons | Qty |
|-----|--------------|-------------------------------|------------------|-------|------|-----|
| 1   | 14102404     | MAIN SHAFT SLIT PLATE         |                  |       |      | 1   |
| 2   | 14102107     | MAIN SHAFT                    |                  |       |      | 1   |
| 3   | B1202210000  | BUSHING, FRONT                |                  |       |      | 1   |
| 4   | B1203215000  | BUSHING INNER                 |                  |       |      | 1   |
| 5   | 14102503     | SENSOR INSTALLING BASE        |                  |       |      | 1   |
| 6   | 26500306     | HAND PULLEY SHAFT             |                  |       |      | 1   |
| 7   | 14102701     | HAND PULLEY GEAR A            |                  |       |      | 1   |
| 8   | 14102800     | HAND PULLEY GEAR B            |                  |       |      | 1   |
| 9   | 40053326     | SERVO MOTOR 550W              |                  |       |      | 1   |
| 10  | B1231210D00  | COUPLING                      |                  |       |      | 1   |
| 11  | B1206210D00  | COUNTER WEIGHT                |                  |       |      | 1   |
| 12  | B1223771000  | NEEDLE ROD CRANK WASHER       |                  |       |      | 1   |
| 13  | B1901210DC0  | LINK THREAD TAKE-UP           |                  |       |      | 1   |
| 14  | B1901210DA0  | THREAD TAKE-UP LEVER COMPL.   |                  | *     |      | 1   |
| 15  | B1407210D00  | NEEDLE BAR CRANK              |                  | *     |      | 1   |
| 16  | B1903210000  | THREAD TAKE-UP CRANK          |                  | *     |      | 1   |
| 17  | B1905541000  | NEEDLE BUSHING                |                  | *     |      | 1   |
| 18  | B1411804000  | NEEDLE DRIVING LEVER BEARING  |                  | *     |      | 1   |
| 19  | B1903552000  | LEFT SCREW                    |                  | *     |      | 1   |
| 20  | B1404280000  | NEEDLE BAR CRANK ROD          |                  | *     |      | 1   |
| 21  | B1904280000  | BALANCE CRANK PIN             |                  | *     |      | 1   |
| 22  | SS6151412TP  | SCREW 15/64-28 L=14           |                  |       |      | 1   |
| 23  | SS6681712TP  | SCREW 9/32-28 L=16.5          |                  |       |      | 1   |
| 24  | SS8660610TP  | SCREW 1/4-40 L=6              |                  |       |      | 1   |
| 25  | SS7151120SP  | SCREW 15/64-28 L=11           |                  |       |      | 1   |
| 26  | 22904155     | MAIN SHAFT THRUST COLLAR ASM. |                  |       |      | 1   |
| 27  | G1216870000  | UPPER SHAFT REAR BEARING      |                  |       |      | 1   |
| 28  | SM8060612TP  | SCREW M6 L=6                  |                  |       |      | 2   |
| 29  | SM8061612TP  | SCREW M6X16                   |                  |       |      | 2   |
| 30  | HD002230000  | PHOTO SENSOR                  |                  |       |      | 1   |
| 31  | SL4041291SC  | SCREW M4 L=12                 |                  |       |      | 1   |
| 32  | SM4060801SE  | SCREW                         |                  |       |      | 2   |
| 33  | 14114508     | MAIN SHAFT SENSOR COVER       |                  |       |      | 1   |
| 34  | SL6052092TN  | SCREW                         |                  |       |      | 4   |
| 35  | SS7110840SP  | SCREW 11/64-40 L=7.8          |                  |       |      | 1   |
| 36  | A1230500000A | HANDWHEEL SETSCREW            |                  |       |      | 1   |
| 37  | B1144210000  | REVOLVING DIRECTION LABEL     |                  |       |      | 1   |
| 38  | B1212210D00  | PULLEY                        |                  |       |      | 1   |
| 39  | GAF01007000  | SPRING                        |                  |       |      | 1   |
| 40  | PS0400142KH  | SPRING PIN 4X14               |                  |       |      | 1   |
| 41  | SS8110310SP  | SCREW 11/64-40 L=2.8          |                  |       |      | 4   |
| 42  | RO154240100  | RUBBER RING                   |                  |       |      | 1   |
| 43  | B1401210000  | NEEDLE BAR                    |                  |       |      | 1   |
| 44  | 26203208     | NEEDLE ROD METAL              |                  |       |      | 1   |
| 45  | B1403280000  | NEEDLE ROD LOWER METAL        |                  |       |      | 1   |
| 46  | B1405210000  | THREAD GUIDE A                | FOR LK-19△0SS,SA |       |      | 1   |
| 47  | 40026884     | NEEDLE_BAR_SHREAD_GUIDE_H     | FOR LK-19△0HS,HA |       |      | 1   |

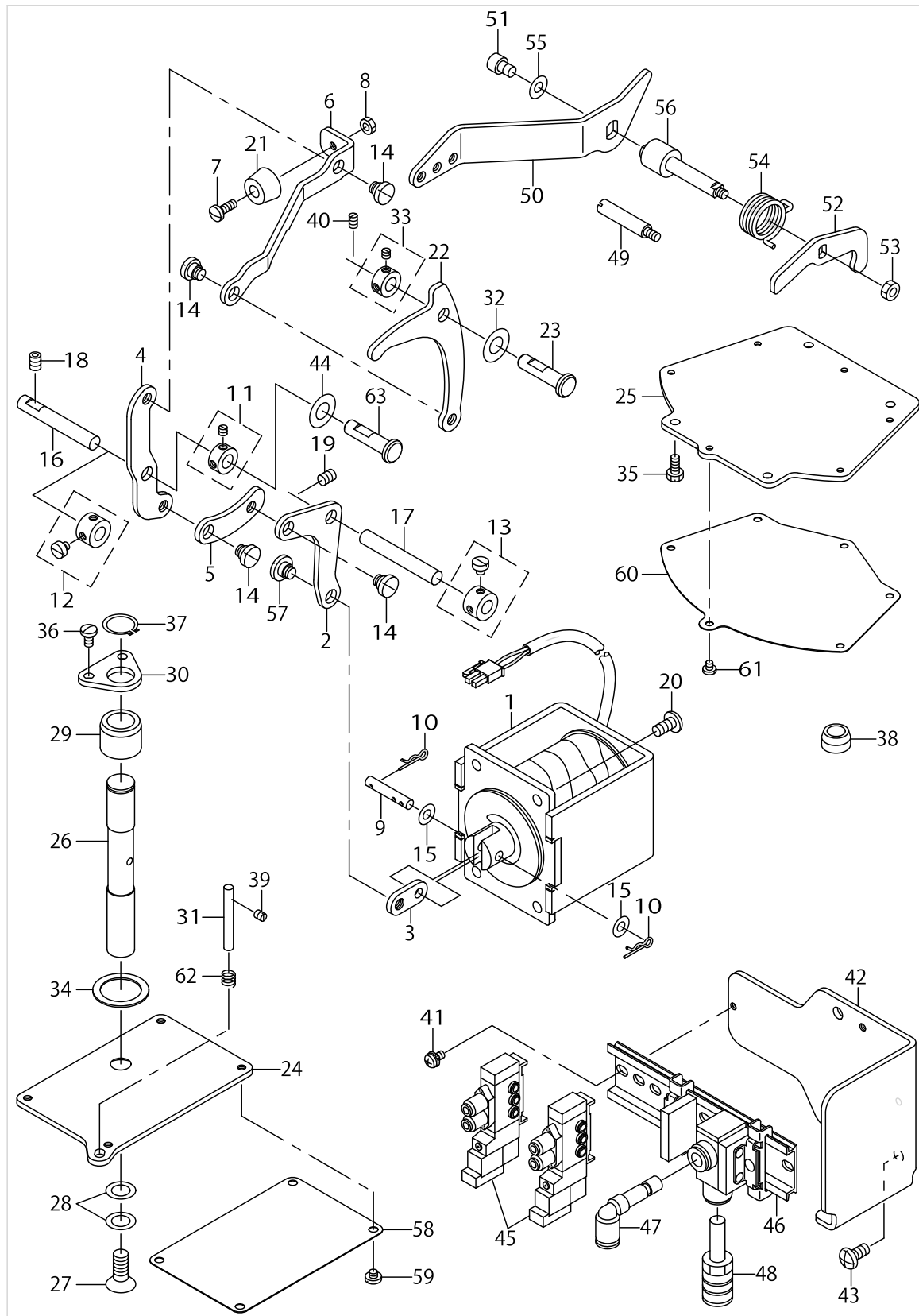
## MAIN SHAFT & NEEDLE BAR COMPONENTS



# MAIN SHAFT & NEEDLE BAR COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks          | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------|-------|------|-----|
| 48  | B14115520A0 | NEEDLE BAR CONNECTING ASM.     |                  |       |      | 1   |
| 49  | B1411552000 | NEEDLE BAR CLAMP               |                  | *     |      | 1   |
| 50  | SS6090670TP | SCREW 9/64-40 L=6              |                  | *     |      | 1   |
| 51  | B1414232000 | SQUARE BLOCK                   |                  |       |      | 1   |
| 52  | MDP500B1400 | NEEDLE DPX5 #14                | FOR LK-19Δ0SS,SA |       |      | 1   |
| 53  | MDP170B1800 | NEEDLE DPX17 #18               | FOR LK-19Δ0HS,HA |       |      | 1   |
| 54  | SS7080510TP | SCREW 1/8-44 L=4.5             |                  |       |      | 1   |
| 55  | 40026917    | BOBBIN WINDER DRIVING WHEEL    |                  |       |      | 1   |
| 56  | SM8040600SP | SCREW 11/64-40 L=15.5          |                  |       |      | 2   |
| 57  | SS9661230CP | SCREW 1/4-40 L=12              |                  |       |      | 1   |
| 58  | CS147121ESH | THRUST COLLAR ASM.D=14.72 W=12 |                  |       |      | 1   |
| 59  | 14206502    | INTERMEDIATE CAM               | FOR LK-1920      |       |      | 1   |
| 60  | SM8050812TP | SCREW M5X8                     | FOR LK-1920      |       |      | 2   |
| 61  | 14208607    | INTERMEDIATE CAM STOPPER       | FOR LK-1920      |       |      | 1   |
| 62  | SS8110510SP | SCREW 11/64-40 L=5             | FOR LK-1920      |       |      | 2   |
| 63  | 14115356    | MAIN SHAFT SENSOR CABLE ASM.   |                  |       |      | 1   |
| 64  | WS0610002KN | SPRING WASHER 6.1X12.2X1.5     |                  |       |      | 2   |
| 65  | 40045548    | MOTOR INSTALLING BRACKET       |                  |       |      | 1   |
| 66  | SS1110840SP | SCREW 11/64-40 L=8             |                  |       |      | 4   |

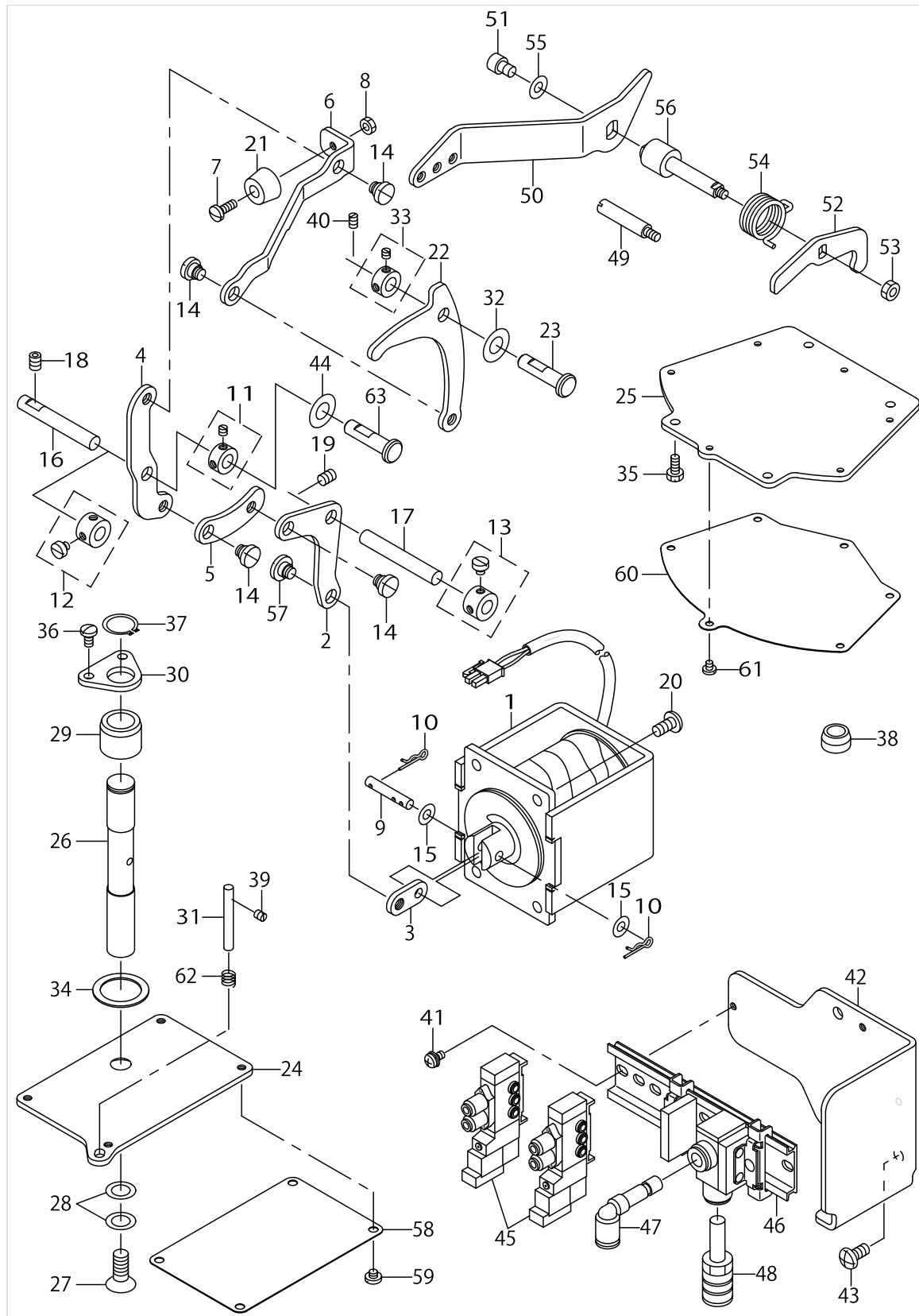
## PRESSER LIFTER & MANUAL PEDAL COMPONENTS



PRESSER LIFTER & MANUAL PEDAL COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks             | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------------------|-------|------|-----|
| 1   | 14104152    | PRESSER LIFTING SOLENOID ASM.  | FOR LK-19△0SS,HS    |       |      | 1   |
| 2   | 14203301    | LINK D                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 3   | 14104707    | SOLENOID LINK                  | FOR LK-19△0SS,HS    |       |      | 1   |
| 4   | 14203103    | LINK B                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 5   | 14203202    | LINK C                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 6   | 14203004    | LINK A                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 7   | SS7111120TP | SCREW                          | FOR LK-19△0SS,HS    |       |      | 1   |
| 8   | NS6110310SP | NUT 11/64-40                   | FOR LK-19△0SS,HS    |       |      | 1   |
| 9   | B1513210D00 | MAGNET PIN                     | FOR LK-19△0SS,HS    |       |      | 1   |
| 10  | B1515210D00 | PIN                            | FOR LK-19△0SS,HS    |       |      | 2   |
| 11  | 22917058    | THRUST COLLAR ASM., FRONT      | FOR LK-1920SS,HS    |       |      | 1   |
| 12  | 22917157    | THRUST COLLAR ASM., REAR       | FOR LK-1920SA,HA    |       |      | 1   |
| 13  | 22917157    | THRUST COLLAR ASM., REAR       | FOR LK-19△0SS,HS    |       |      | 1   |
| 14  | SD0800341SP | HINGE SCREW D=8 H=3.4          | FOR LK-19△0SS,HS    |       |      | 4   |
| 15  | WP0560860SE | WASHER 5.6X12X0.8              | FOR LK-19△0SS,HS    |       |      | 2   |
| 16  | 14203509    | LINK B FULCRUM SHAFT           | FOR LK-1920         |       |      | 1   |
| 17  | 14203509    | LINK B FULCRUM SHAFT           | FOR LK-19△0SS,HS    |       |      | 1   |
| 18  | SS8150822TP | SCREW 15/64-28 L=8             | EXCEPT LK-1910SA,HA |       |      | 2   |
| 19  | SS8150822TP | SCREW 15/64-28 L=8             | FOR LK-19△0SS,HS    |       |      | 2   |
| 20  | SS4151215SP | SCREW 15/64-28 L=12            | FOR LK-19△0SS,HS    |       |      | 4   |
| 21  | 14204200    | STOPPER RUBBER                 | FOR LK-19△0SS,HS    |       |      | 1   |
| 22  | 14203400    | LINK E                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 23  | 14204309    | LINK FULCRUM SHAFT             | FOR LK-19△0SS,HS    |       |      | 1   |
| 24  | 14203608    | PRESSER PLATE                  | FOR LK-19△0SS,HS    |       |      | 1   |
| 25  | 14203806    | PRESSER PLATE(AIR)             | FOR LK-19△0SA,HA    |       |      | 1   |
| 26  | 14204002    | SHAFT                          | FOR LK-19△0SS,HS    |       |      | 1   |
| 27  | B1516210D00 | SCREW                          | FOR LK-19△0SS,HS    |       |      | 1   |
| 28  | B1530210D00 | PRESSER PLATE SHEET WASHER     | FOR LK-19△0SS,HS    |       |      | 2   |
| 29  | B1702155000 | BUSHING, REAR                  |                     |       |      | 1   |
| 30  | 14204101    | SHAFT GUIDE                    | FOR LK-19△0SS,HS    |       |      | 1   |
| 31  | GNP01330000 | CONTROL PIN                    | FOR LK-19△0SS,HS    |       |      | 1   |
| 32  | B1208019000 | WASHER                         | FOR LK-19△0SS,HS    |       |      | 1   |
| 33  | 22917058    | THRUST COLLAR ASM., FRONT      | FOR LK-19△0SS,HS    |       |      | 1   |
| 34  | B1220771000 | THRUST WASHER A                | FOR LK-19△0SS,HS    |       |      | 1   |
| 35  | SS9111010SP | SCREW 11/64-40 L=9.5           | FOR LK-19△0SA,HA    |       |      | 4   |
| 36  | SS7110840SP | SCREW 11/64-40 L=7.8           | FOR LK-19△0SS,HS    |       |      | 2   |
| 37  | RC0150001KP | RETAINING RING 13.8            | FOR LK-19△0SS,HS    |       |      | 1   |
| 38  | TA1550902R0 | PLUG                           | FOR LK-19△0SA,HA    |       |      | 1   |
| 39  | SS8110510SP | SCREW 11/64-40 L=5             | FOR LK-19△0SS,HS    |       |      | 1   |
| 40  | SS8150822TP | SCREW 15/64-28 L=8             | FOR LK-19△0SS,HS    |       |      | 1   |
| 41  | SL4041291SC | SCREW M4 L=12                  | FOR LK-19△0SA,HA    |       |      | 2   |
| 42  | 14204911    | FITTING BASE                   | FOR LK-19△0SA,HA    |       |      | 1   |
| 43  | SS4151215SP | SCREW 15/64-28 L=12            | FOR LK-19△0SA,HA    |       |      | 2   |
| 44  | B1223771000 | NEEDLE ROD CRANK WASHER        | FOR LK-1910SS,HS    |       |      | 1   |
| 45  | PV150209000 | 5 PORT SOLENOID VALVE          | FOR LK-19△0SA,HA    |       |      | 2   |
| 46  | PV915005000 | SOLENOID VALVE INSTALLING BASE | FOR LK-19△0SA,HA    |       |      | 1   |
| 47  | PJ304060001 | ELBOW                          | FOR LK-19△0SA,HA    |       |      | 1   |

# PRESSER LIFTER & MANUAL PEDAL COMPONENTS

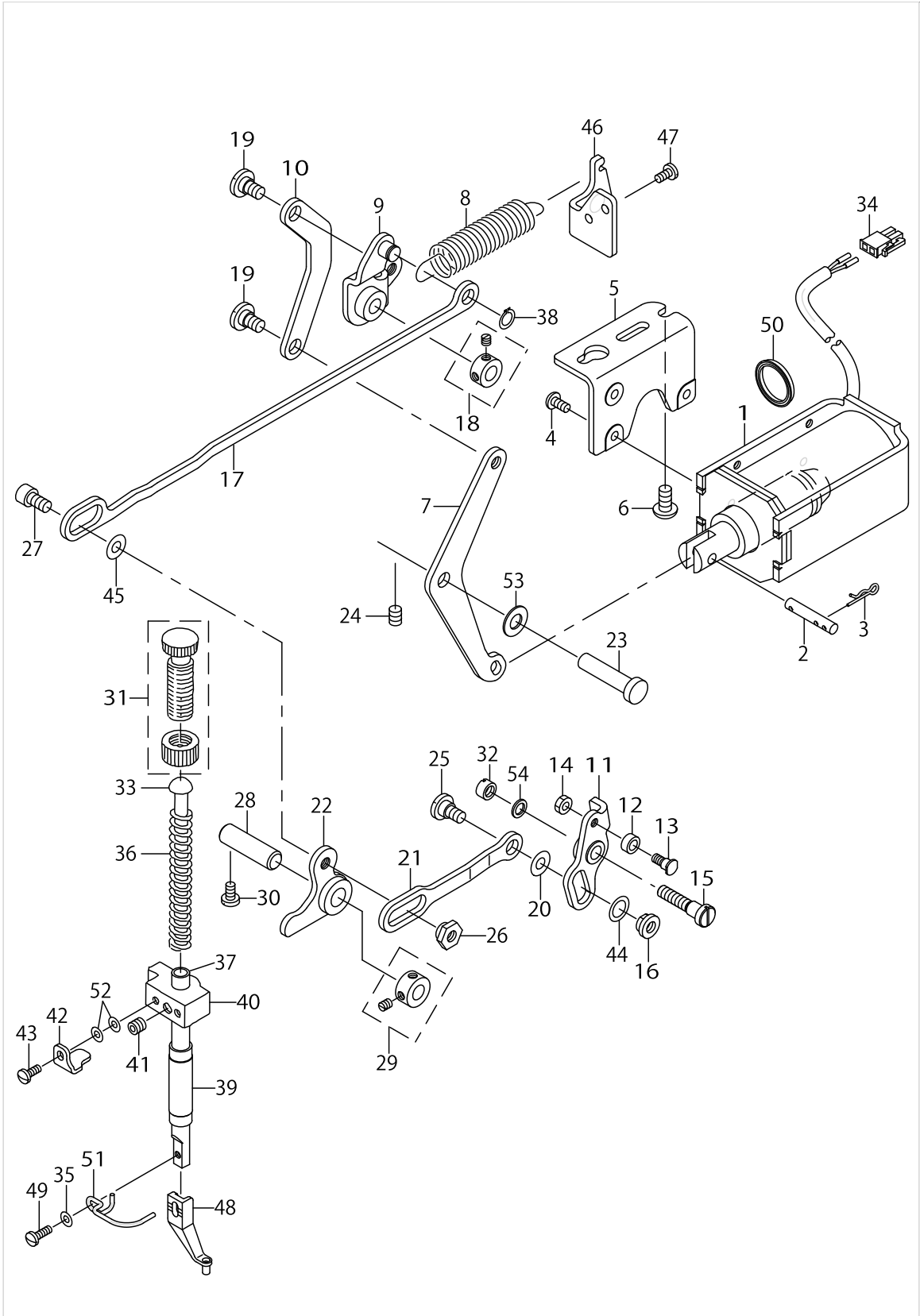


# PRESSER LIFTER & MANUAL PEDAL COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks          | Level | Cons | Qty |
|-----|-------------|----------------------------|------------------|-------|------|-----|
| 48  | PX050003000 | SILENCER                   | FOR LK-19Δ0SA,HA |       |      | 1   |
| 49  | 22924005    | PUMP BODY STRUT            | FOR LK-19Δ0SS,HS |       |      | 1   |
| 50  | 14205009    | MANUAL PEDAL LINK A        | FOR LK-19Δ0SS,HS |       |      | 1   |
| 51  | SM6060802TP | SCREW M6 L=8               | FOR LK-19Δ0SS,HS |       |      | 1   |
| 52  | 14205108    | MANUAL PEDAL LINK B        | FOR LK-19Δ0SS,HS |       |      | 1   |
| 53  | NM6050001SP | NUT M5                     | FOR LK-19Δ0SS,HS |       |      | 1   |
| 54  | 14205207    | MANUAL PEDAL RETURN SPRING | FOR LK-19Δ0SS,HS |       |      | 1   |
| 55  | WP0641601SC | WASHER                     | FOR LK-19Δ0SS,HS |       |      | 1   |
| 56  | B1701210D00 | LOWERING LEVER SHAFT       | FOR LK-19Δ0SS,HS |       |      | 1   |
| 57  | SD0800331TH | HINGE SCREW D=8 H=3.25     | FOR LK-19Δ0SS,HS |       |      | 1   |
| 58  | 14203707    | PRESSER PLATE SHEET        | FOR LK-19Δ0SS,HS |       |      | 1   |
| 59  | SS7110340SP | SCREW 11/64-40 L=3.2       | FOR LK-19Δ0SS,HS |       |      | 4   |
| 60  | 14203905    | PRESSER PLATE SHEET        | FOR LK-19Δ0SA,HA |       |      | 1   |
| 61  | SS7090410SP | SCREW 9/64-40 L=3.5        | FOR LK-19Δ0SA,HA |       |      | 6   |
| 62  | 12210803    | SPRING                     | FOR LK-19Δ0SS,HS |       |      | 1   |
| 63  | 14204309    | LINK FULCRUM SHAFT         | FOR LK-1910SS,HS |       |      | 1   |



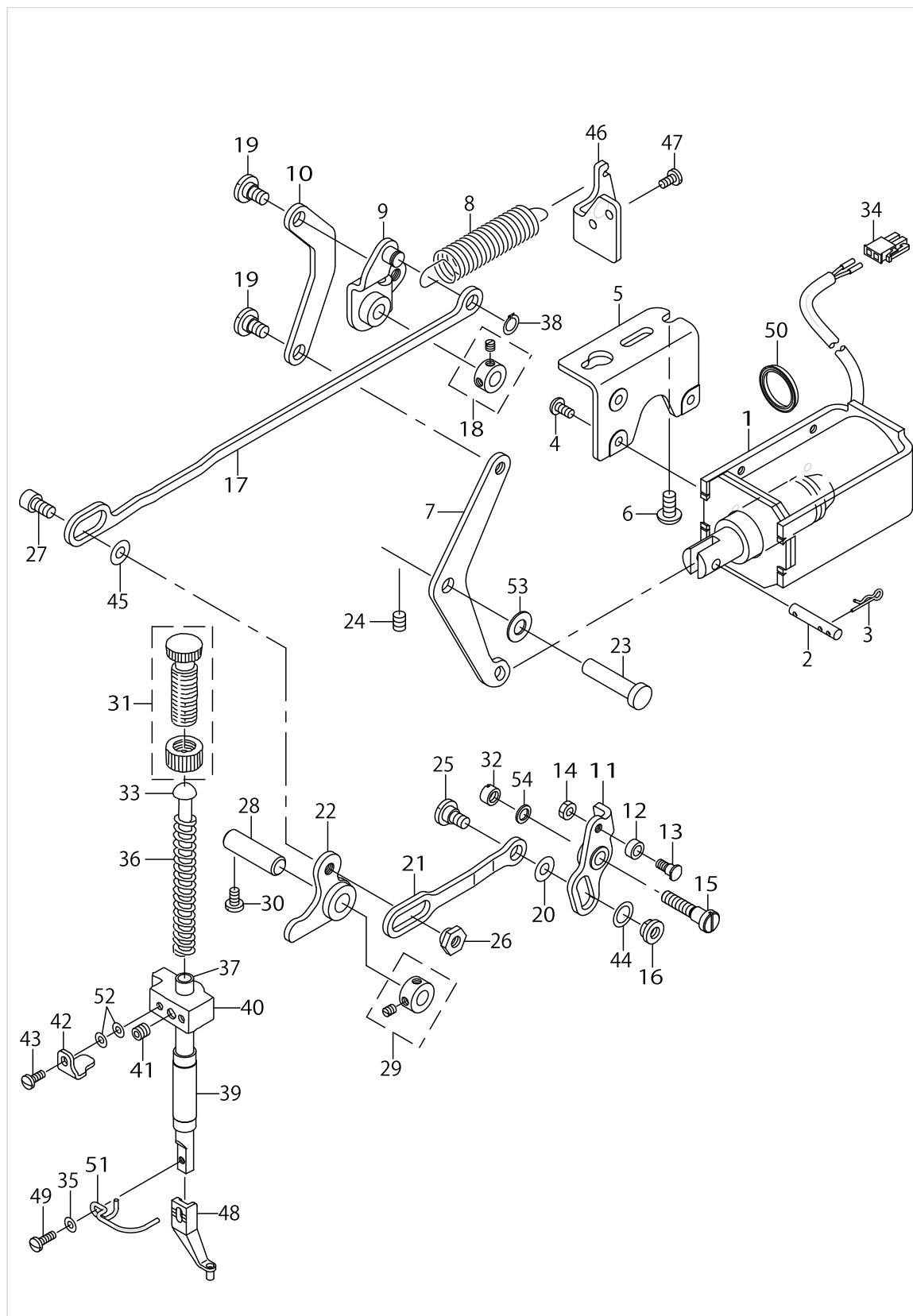
PRESSER MECHANISM COMPONENTS (FOR LK-1920)



PRESSER MECHANISM COMPONENTS (FOR LK-1920)

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 14209001    | SOLENOID                      |         |       |      | 1   |
| 2   | B1513210D00 | MAGNET PIN                    |         |       |      | 1   |
| 3   | B1515210D00 | PIN                           |         |       |      | 2   |
| 4   | SS4110815SP | SCREW 11/64-40 L=8            |         |       |      | 3   |
| 5   | 14207807    | SOLENOID INSTALLING PLATE     |         |       |      | 1   |
| 6   | SS4151215SP | SCREW 15/64-28 L=12           |         |       |      | 2   |
| 7   | 14207609    | LINK C                        |         |       |      | 1   |
| 8   | 14208201    | SPRING                        |         |       |      | 1   |
| 9   | 14207252    | LINK A COMPL.                 |         |       |      | 1   |
| 10  | 14207500    | LINK B                        |         |       |      | 1   |
| 11  | 14206650    | DRIVE ARM COMPL.              |         |       |      | 1   |
| 12  | D2587L8WB00 | ROLLER                        |         |       |      | 1   |
| 13  | 14209308    | INNER PRESSER ROLLER SHAFT    |         |       |      | 1   |
| 14  | NS6110420SP | NUT 11/64-40                  |         |       |      | 1   |
| 15  | 40031323    | HINGE SCREW                   |         |       |      | 1   |
| 16  | B1633210D00 | ADJUSTING NUT                 |         |       |      | 1   |
| 17  | 40025746    | LINK                          |         |       |      | 1   |
| 18  | 22917058    | THRUST COLLAR ASM., FRONT     |         |       |      | 1   |
| 19  | SD0800341SP | HINGE SCREW D=8 H=3.4         |         |       |      | 2   |
| 20  | WP0612066SP | WASHER 6.1X11X2               |         |       |      | 1   |
| 21  | 14206908    | ROD                           |         |       |      | 1   |
| 22  | 14207054    | LINK COMPL.                   |         |       |      | 1   |
| 23  | 14204309    | LINK FULCRUM SHAFT            |         |       |      | 1   |
| 24  | SS8150822TP | SCREW 15/64-28 L=8            |         |       |      | 1   |
| 25  | SD0800431SP | HINGE SCREW D=8 H=4.3         |         |       |      | 1   |
| 26  | 26227702    | NUT                           |         |       |      | 1   |
| 27  | SS6151142TP | SCREW 15/64-28 L=10.5         |         |       |      | 1   |
| 28  | PH1000332SH | PIN 10X33                     |         |       |      | 1   |
| 29  | CS100081CSP | THRUST COLLAR ASM.            |         |       |      | 1   |
| 30  | SS7110810SP | SCREW 11/64-40 L=8.0          |         |       |      | 1   |
| 31  | 22907554    | PRESSER SPRING REGULATOR ASM. |         |       |      | 1   |
| 32  | 40031324    | NUT                           |         |       |      | 1   |
| 33  | 40023631    | PRESSER GUIDE BAR             |         |       |      | 1   |
| 34  | HK034610020 | 2-POLE NYLON PLUG             |         |       |      | 1   |
| 35  | WP0371016SD | WASHER 3.7X8X1                |         |       |      | 1   |
| 36  | 14208300    | SPRING                        |         |       |      | 1   |
| 37  | 26502906    | INNER PRESSER ROD             |         |       |      | 1   |
| 38  | RC0740811KP | C-RING                        |         |       |      | 1   |
| 39  | 40014007    | PRESSER BAR BUSHING LOWER     |         |       |      | 1   |
| 40  | 11006004    | PRESSER BAR GUIDE BRACKET     |         |       |      | 1   |
| 41  | SS8660612TP | SCREW 1/4-40 L=6              |         |       |      | 1   |
| 42  | 14208508    | GUIDE BRACKET SUPPORT PLATE   |         |       |      | 1   |
| 43  | SS7091110TP | SCREW 9/64-40 L=10.5          |         |       |      | 1   |
| 44  | WP0951016SP | WASHER 9.53X15X1              |         |       |      | 1   |
| 45  | WP0600816SP | WASHER                        |         |       |      | 1   |
| 46  | 40022462    | RETURN SPRING HOOK            |         |       |      | 1   |
| 47  | SS7110840SP | SCREW 11/64-40 L=7.8          |         |       |      | 2   |

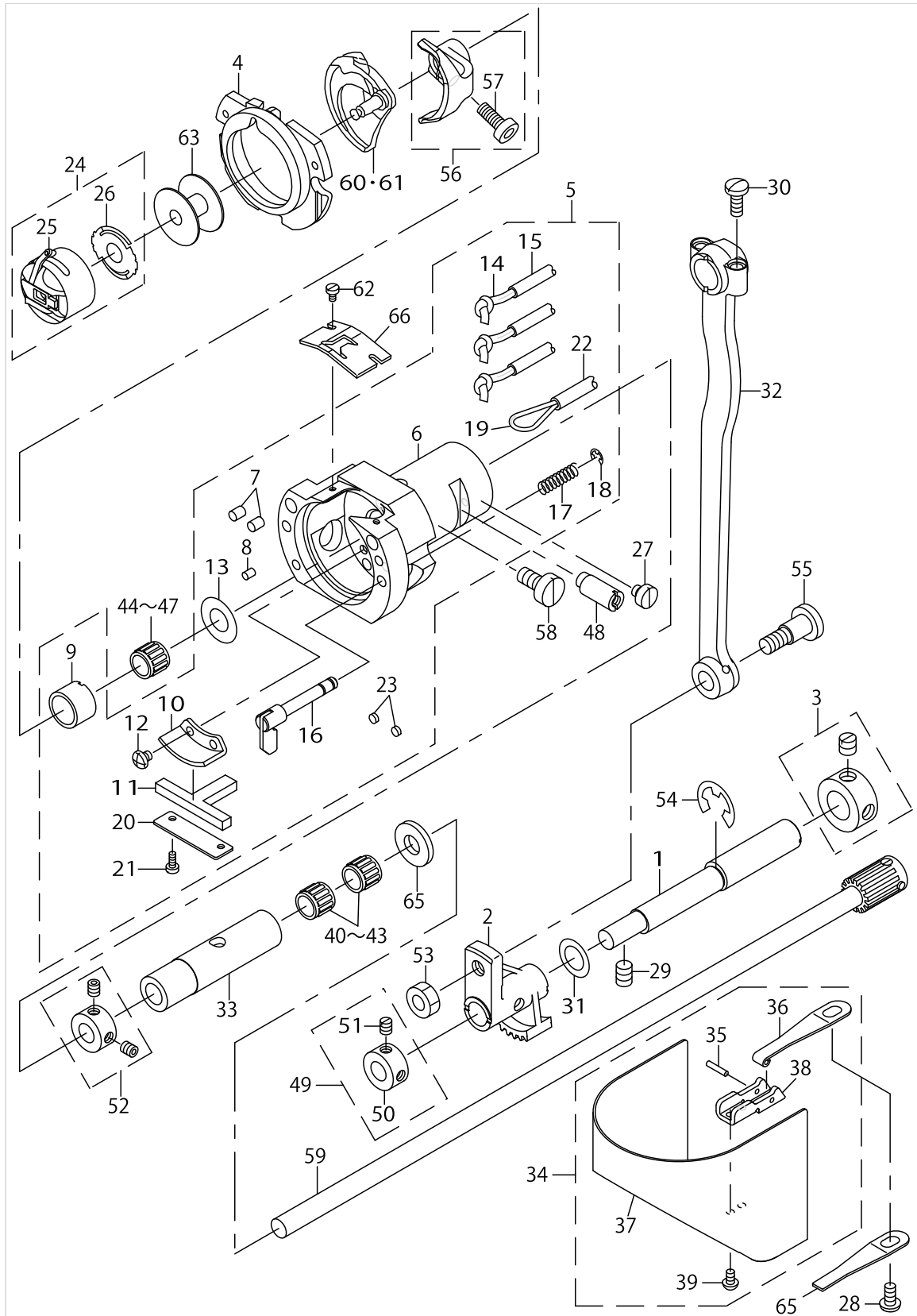
# PRESSER MECHANISM COMPONENTS (FOR LK-1920)



PRESSER MECHANISM COMPONENTS (FOR LK-1920)

| No. | Parts No.   | Parts name              | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------|---------|-------|------|-----|
| 48  | 40023632    | INTERMEDIATE PRESSER A  |         |       |      | 1   |
| 49  | SS7091110TP | SCREW 9/64-40 L=10.5    |         |       |      | 1   |
| 50  | B1652210D00 | GASKET                  |         |       |      | 1   |
| 51  | B1634210D00 | FINGER GUARD            |         |       |      | 1   |
| 52  | WP0371016SD | WASHER 3.7X8X1          |         |       |      | 2   |
| 53  | B1223771000 | NEEDLE ROD CRANK WASHER |         |       |      | 1   |
| 54  | WP0621026SP | WASHER 6.2X9.5X1        |         |       |      | 1   |

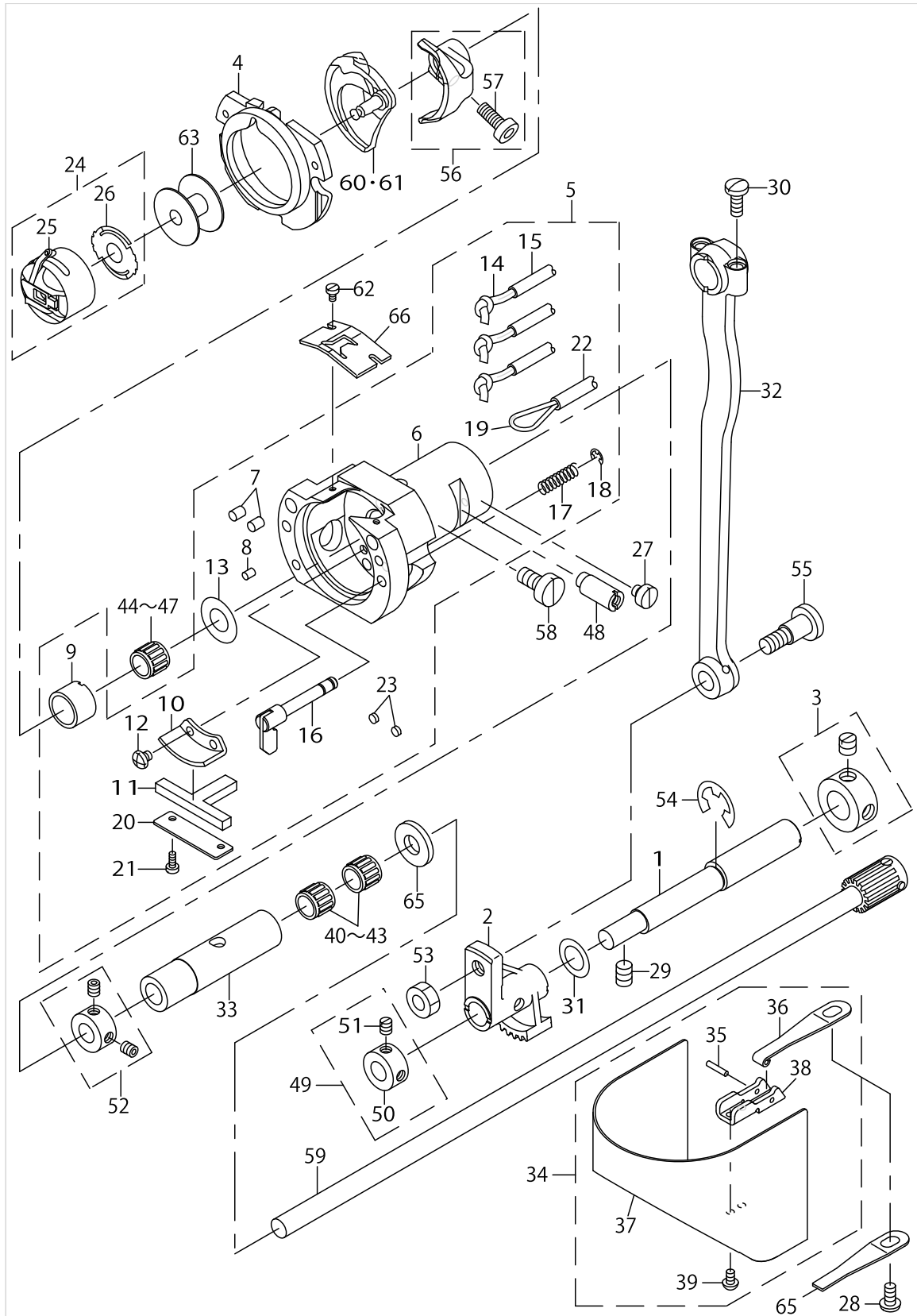
# SHUTTLE DRIVER SHAFT COMPONENTS



# SHUTTLE DRIVER SHAFT COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks         | Level | Cons | Qty  |
|-----|-------------|-------------------------------|-----------------|-------|------|------|
| 1   | B1836210D00 | OSCILLATING ECCENTRIC SHAFT   |                 |       |      | 1    |
| 2   | 14106702    | OSCILLATOR                    |                 |       |      | 1    |
| 3   | CS1201010SH | THRUST COLLAR ASM. D=12 W=10  |                 |       |      | 1    |
| 4   | 14103352    | INNER HOOK PRESSER ASM., B    |                 |       |      | 1    |
| 5   | 14103758    | SHUTTLE ASM.                  |                 |       |      | 1    |
| 6   | 14103006    | SHUTTLE                       |                 | *     |      | 1    |
| 7   | B1820210D00 | SHUTTLE OIL FELT,A            |                 | *     |      | 2    |
| 8   | B1821210D00 | SHUTTLE OIL FELT,B            |                 | *     |      | 1    |
| 9   | 14106405    | SHUTTLE NEEDLE OUTER RING     |                 | *     |      | 1    |
| 10  | B3505280000 | SHUTTLE LUBRICATING PLATE     |                 | *     |      | 1    |
| 11  | 14103907    | SHUTTLE ONCE THROUGH OIL FELT |                 | *     |      | 1    |
| 12  | SS4090415SP | SCREW 9/64-40 L=4             |                 | *     |      | 2    |
| 13  | WP0952616SD | WASHER 9.5X14.8X2.6           |                 | *     |      | 1    |
| 14  | CQ202000000 | OIL WICK                      |                 | *     |      | 1.06 |
| 15  | 23630007    | TUBE                          |                 | *     |      | 1.59 |
| 16  | 26501858    | INNER-HOOK-PRESSER ASM.       |                 | *     |      | 0.99 |
| 17  | B1822215P00 | INNER HOOK PRESSER SPRING     |                 | *     |      | 2    |
| 18  | RE0300000K0 | E-RING 3                      |                 | *     |      | 2    |
| 19  | CQ200000000 | OIL WICK                      |                 | *     |      | 0.43 |
| 20  | 14104004    | ONCE THROUGH OIL FELT PRESSER |                 | *     |      | 1    |
| 21  | SS6060410TP | SCREW 3/32-56 L=3.5           |                 | *     |      | 2    |
| 22  | BT0500300EA | OIL TUBE                      |                 | *     |      | 0.19 |
| 23  | 13529607    | SHUTTLE PACKING               |                 | *     |      | 2    |
| 24  | B1828210DAA | BOBBIN CASE ASM.              |                 |       |      | 1    |
| 25  | B1828210D0A | BOBBIN CASE                   |                 | *     |      | 1    |
| 26  | B1808210D00 | SPRING                        |                 | *     |      | 1    |
| 27  | SS6110480SP | SCREW 11/64-40 L=4.3          |                 |       |      | 1    |
| 28  | SS7110840SP | SCREW 11/64-40 L=7.8          |                 |       |      | 1    |
| 29  | SS8150822TP | SCREW 15/64-28 L=8            |                 |       |      | 2    |
| 30  | SS7111110TP | SCREW 11/64-40 L=10.5         |                 |       |      | 2    |
| 31  | 10523504    | WASHER                        |                 |       |      | 1    |
| 32  | B1802210D00 | CRANK ROD                     |                 |       |      | 1    |
| 33  | 14106306    | LOWER SHAFT METAL, REAR       |                 |       |      | 1    |
| 34  | 40142674    | CYLINDER_ARM_CAP_ASM.         |                 |       |      | 1    |
| 35  | 13508700    | HOOK COVER PRESSER SPRING PIN |                 | *     |      | 1    |
| 36  | 26221101    | HOOK COVER PRESSER SPRING A   |                 | *     |      | 1    |
| 37  | 40142675    | CYLINDER ARM CAP              |                 | *     |      | 1    |
| 38  | 40142677    | CYLINDER ARM CAP PLATE        |                 | *     |      | 1    |
| 39  | SM3030552TN | SCREW M3 L=5                  |                 | *     |      | 2    |
| 40  | SB30800100A | BEARING                       | SELECTIVE PARTS |       |      | 2    |
| 41  | SB30800100B | BEARING                       | SELECTIVE PARTS |       |      | 2    |
| 42  | SB30800100C | BEARING                       | SELECTIVE PARTS |       |      | 2    |
| 43  | SB30800100D | BEARING                       | SELECTIVE PARTS |       |      | 2    |
| 44  | SB30800100A | BEARING                       | SELECTIVE PARTS |       |      | 1    |
| 45  | SB30800100B | BEARING                       | SELECTIVE PARTS |       |      | 1    |
| 46  | SB30800100C | BEARING                       | SELECTIVE PARTS |       |      | 1    |
| 47  | SB30800100D | BEARING                       | SELECTIVE PARTS |       |      | 1    |

# SHUTTLE DRIVER SHAFT COMPONENTS

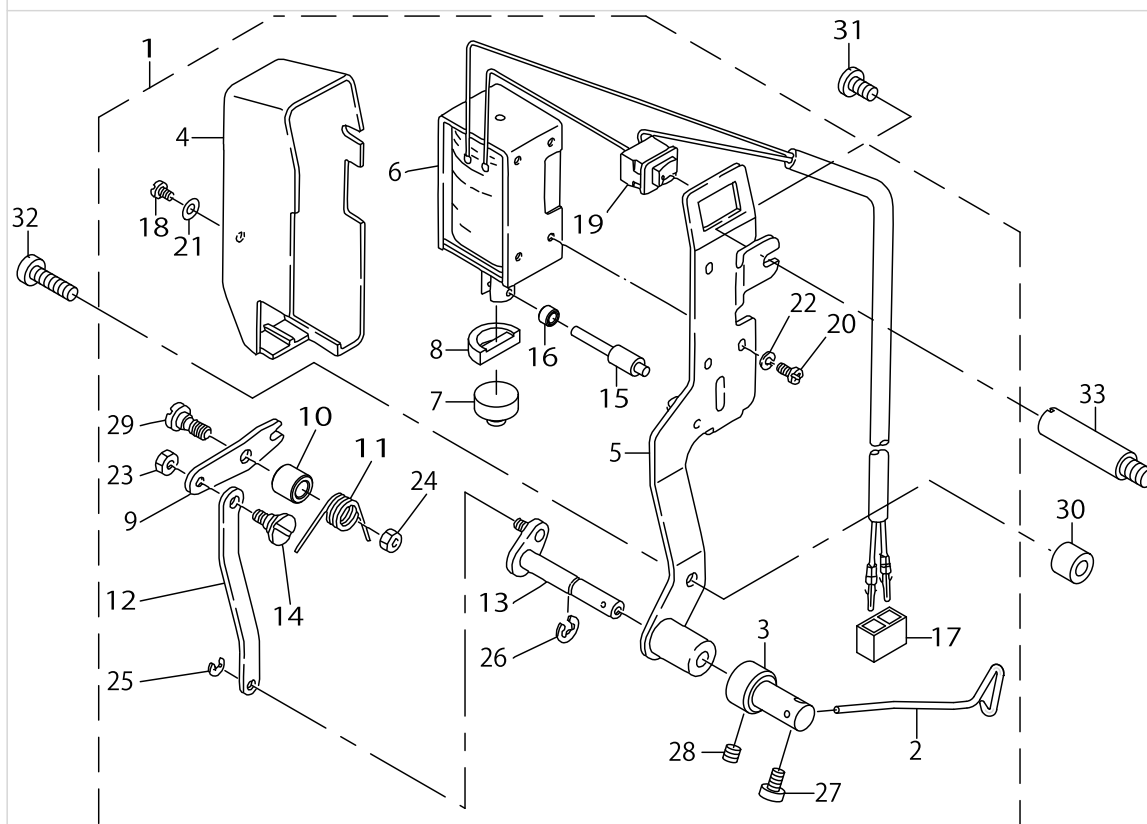


# SHUTTLE DRIVER SHAFT COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks          | Level | Cons | Qty |
|-----|-------------|------------------------------|------------------|-------|------|-----|
| 48  | 26222208    | SHUTTLE RACE ADJUSTING SHAFT |                  |       |      | 1   |
| 49  | CS100081CSP | THRUST COLLAR ASM.           |                  |       |      | 1   |
| 50  | CS1000811SP | THRUST COLLAR                |                  | *     |      | 1   |
| 51  | SS8110520TP | SCREW 11/64-40 L=4.5         |                  | *     |      | 2   |
| 52  | CS080081CSH | THRUST COLLAR ASM. D=8.0 W=8 |                  |       |      | 1   |
| 53  | NS6660430SP | NUT 1/4-40                   |                  |       |      | 1   |
| 54  | RE0900000K0 | E-RING 9                     |                  |       |      | 1   |
| 55  | SD0801021TP | HINGE SCREW D=8 H=10.2       |                  |       |      | 1   |
| 56  | 40060888    | SHUTTLE_DRIVER_ASM           |                  |       |      | 1   |
| 57  | SS6121212TP | SCREW 3/16-28 L=12.0         |                  | *     |      | 1   |
| 58  | SS6151220SP | SCREW 15/64-28 L=11.5        |                  |       |      | 1   |
| 59  | 14106256    | LOWER SHAFT GEAR ASM.        |                  |       |      | 1   |
| 60  | B1818210D0A | SHUTTLE                      | FOR LK-19△0SS,SA |       |      | 1   |
| 61  | B1818210D0B | SHUTTLE,H                    | FOR LK-19△0HS,HA |       |      | 1   |
| 62  | SS6060410TP | SCREW 3/32-56 L=3.5          |                  |       |      | 2   |
| 63  | B1806210D00 | BOBBIN                       |                  |       |      | 1   |
| 64  | 26221200    | HOOK COVER PRESSER SPRING B  |                  |       |      | 1   |
| 65  | B1808980000 | LOWER SHAFT THRUST WASHER    |                  |       |      | 1   |
| 66  | 26222109    | SHUTTLE UPPER SPRING         |                  |       |      | 1   |



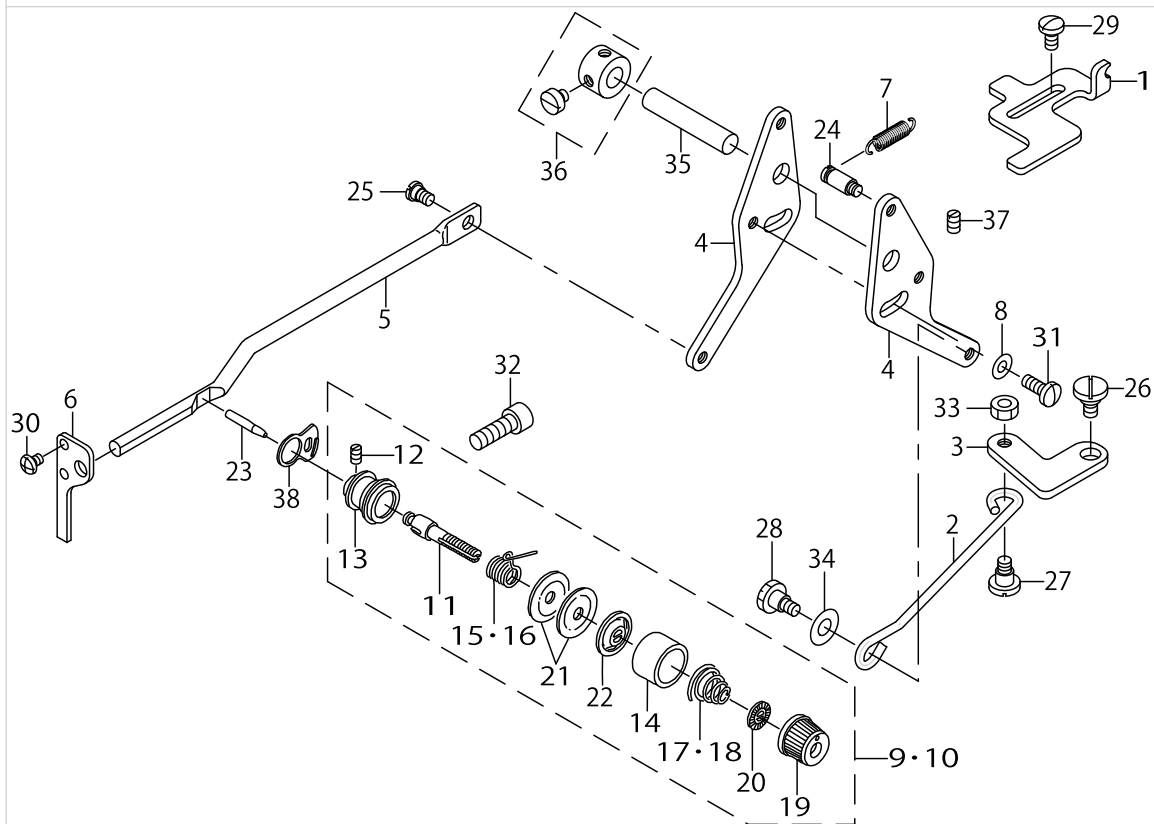
## WIPER MECHANISM COMPONENTS



# WIPER MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                | Remarks | Level | Cons | Qty |
|-----|-------------|---------------------------|---------|-------|------|-----|
| 1   | 14211551    | WIPER ASM.                |         |       |      | 1   |
| 2   | B2107210D0A | P WIPER                   |         | *     |      | 1   |
| 3   | 14211502    | WIPER SHAFT CAP           |         | *     |      | 1   |
| 4   | 22955504    | WIPER COVER               |         | *     |      | 1   |
| 5   | 40034676    | WIPER BASE ASM            |         | *     |      | 1   |
| 6   | 40097998    | WIPER SOLENOID ASM.       |         | *     |      | 1   |
| 7   | 22955900    | WIPER RUBBER A            |         | *     |      | 1   |
| 8   | 22956007    | WIPER RUBBER B            |         | *     |      | 1   |
| 9   | 22956106    | WIPER LINK A              |         | *     |      | 1   |
| 10  | 22956205    | WIPER HINGE SCREW COLLAR  |         | *     |      | 1   |
| 11  | B2130210D00 | WIPER SPRING              |         | *     |      | 1   |
| 12  | 22956403    | WIPER LINK B              |         | *     |      | 1   |
| 13  | 11111051    | WIPER DRIVING SHAFT ASM.  |         | *     |      | 1   |
| 14  | 22956908    | WIPER LINK B HINGE SCREW  |         | *     |      | 1   |
| 15  | 22957104    | WIPER SOLENOID SHAFT      |         | *     |      | 1   |
| 16  | 22957203    | WIPER LINK COLLAR         |         | *     |      | 1   |
| 17  | HK034610020 | 2-POLE NYLON PLUG         |         | *     |      | 1   |
| 18  | SM4030601SN | SCREW M3X6                |         | *     |      | 1   |
| 19  | HA00600000A | SWITCH                    |         | *     |      | 1   |
| 20  | SM4030601SN | SCREW M3X6                |         | *     |      | 3   |
| 21  | WP0320501SC | WASHER M3                 |         | *     |      | 1   |
| 22  | WS0310002KR | SPRING WASHER 3.1X5.9X0.7 |         | *     |      | 3   |
| 23  | NS6090310SP | NUT 9/64-40               |         | *     |      | 1   |
| 24  | NS6110310SP | NUT 11/64-40              |         | *     |      | 1   |
| 25  | RE0250000K0 | E-RING 2.5                |         | *     |      | 1   |
| 26  | RE0500000K0 | E-RING                    |         | *     |      | 1   |
| 27  | SS6090620TP | SCREW                     |         | *     |      | 1   |
| 28  | SS8110422TP | SCREW 11/64-40 L=4        |         | *     |      | 1   |
| 29  | SD0650321TP | HINGE SCREW D=6.5 H=3.2   |         | *     |      | 1   |
| 30  | 11315108    | COLLAR                    |         |       |      | 1   |
| 31  | SS7110840SP | SCREW 11/64-40 L=7.8      |         |       |      | 1   |
| 32  | SS6111610SP | SCREW 11/64-40 L=16       |         |       |      | 1   |
| 33  | 22924005    | PUMP BODY STRUT           |         |       |      | 1   |

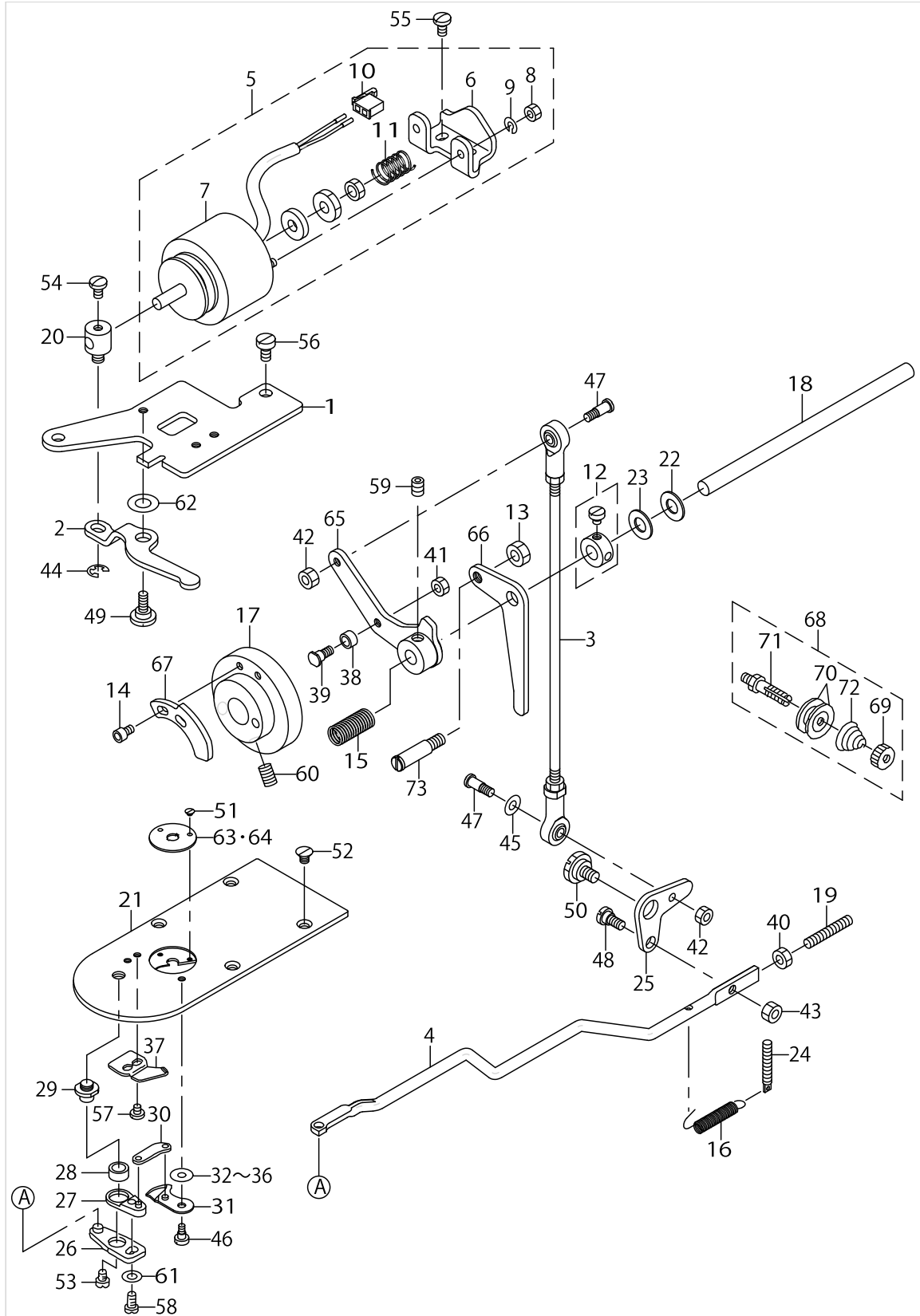
TENSION RELEASE & THREAD TENSION COMPONENTS



# TENSION RELEASE & THREAD TENSION COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks          | Level | Cons | Qty |
|-----|-------------|-------------------------------|------------------|-------|------|-----|
| 1   | 14107502    | STOPPER                       |                  |       |      | 1   |
| 2   | 14107700    | CONNECTING BAR                |                  |       |      | 1   |
| 3   | B2304210D00 | TENSION RELEASE LINK          |                  |       |      | 1   |
| 4   | 26500900    | TENSION RELEASE ADJUSTING ARM |                  |       |      | 2   |
| 5   | 26501304    | THREAD RELEASE BAR            |                  |       |      | 1   |
| 6   | 26218404    | THREAD TENSION ARM            |                  |       |      | 1   |
| 7   | B2545280000 | PRESSURE SPRING               |                  |       |      | 1   |
| 8   | WP0482086SD | WASHER 4.8X11.5X2             |                  |       |      | 1   |
| 9   | B23022800A0 | SECOND THREAD TENSION ASM.    | FOR LK-19Δ0SS,SA |       |      | 1   |
| 10  | B23022050A0 | TENSION CONTROLLER NO.2 ASM.  | FOR LK-19Δ0HS,HA |       |      | 1   |
| 11  | B2302280000 | SECOND THREAD TENSION ROD     |                  | *     |      | 1   |
| 12  | SS8090610SP | SCREW 9/64-40 L=5.9           |                  | *     |      | 1   |
| 13  | B2313280000 | THREAD TENSION ROD, LARGE     |                  | *     |      | 1   |
| 14  | B3107804000 | THREAD TENSION DISK PRESSER   |                  | *     |      | 1   |
| 15  | B3112761000 | THREAD TAKE-UP SPRING         |                  | *     |      | 1   |
| 16  | D3112L4BB00 | TAKE-UP SPRING (HEAVY)        |                  | *     |      | 1   |
| 17  | B3114232000 | THREAD TENSION SPRING         |                  | *     |      | 1   |
| 18  | B3129053000 | TENSION SPRING                |                  | *     |      | 1   |
| 19  | B3119771000 | THREAD TENSION NUT            |                  | *     |      | 1   |
| 20  | B3120125000 | ROTATING STOPPER              |                  | *     |      | 1   |
| 21  | B3126012000 | THREAD TENSION DISK           |                  | *     |      | 2   |
| 22  | B3132552000 | THREAD TENSION DISK PRESSER   |                  | *     |      | 1   |
| 23  | B2303280000 | TENSION RELEASE PIN           |                  |       |      | 1   |
| 24  | 26229302    | SUSPENSION SCREW              |                  |       |      | 1   |
| 25  | SD0530221SP | HINGE SCREW D=5.3 H=2.2       |                  |       |      | 1   |
| 26  | SD0720321TP | HINGE SCREW                   |                  |       |      | 1   |
| 27  | SD0640391TP | HINGE SCREW D=6.35 H=3.9      |                  |       |      | 1   |
| 28  | SD0640482SP | HINGE SCREW D=6.35 H=4.8      |                  |       |      | 1   |
| 29  | SS6110810TP | SCREW 11/64-40 L=8            |                  |       |      | 2   |
| 30  | SS4090515SP | SCREW 9/64-40 L=5             |                  |       |      | 2   |
| 31  | SS7111120TP | SCREW                         |                  |       |      | 1   |
| 32  | SS6151812TP | SCREW 15/64-28 L=18           |                  |       |      | 1   |
| 33  | NS6120310SP | NUT 3/16-28                   |                  |       |      | 1   |
| 34  | WP0651056SD | WASHER 6.5X11X1               |                  |       |      | 1   |
| 35  | 40009290    | HINGE STUD                    |                  |       |      | 1   |
| 36  | 22917157    | THRUST COLLAR ASM., REAR      |                  |       |      | 1   |
| 37  | SS8110510SP | SCREW 11/64-40 L=5            |                  |       |      | 1   |
| 38  | B2702210000 | GUIDE PLATE                   |                  |       |      | 1   |

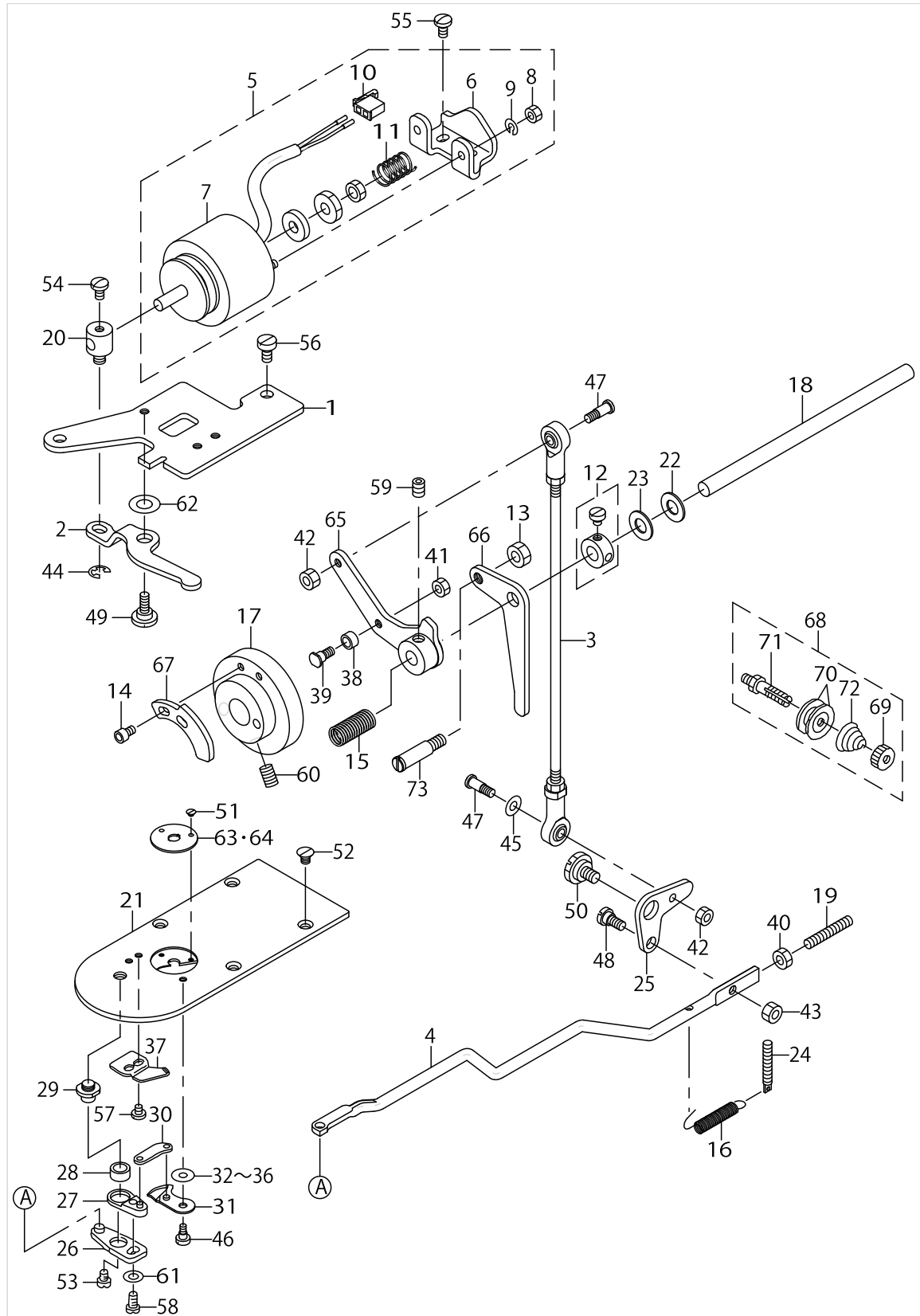
## TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



## TENSION RELEASE &amp; THREAD TRIMMER MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                      | Remarks         | Level | Cons | Qty |
|-----|-------------|---------------------------------|-----------------|-------|------|-----|
| 1   | 26501205    | CAM FOLLOWER STOPPER            |                 |       |      | 1   |
| 2   | 14108500    | SOLENOID ARM                    |                 |       |      | 1   |
| 3   | 14108609    | CONNECTING ROD                  |                 |       |      | 1   |
| 4   | 26501908    | CONNECTING BAR                  |                 |       |      | 1   |
| 5   | 40104895    | THREAD TRIMMER SOLENOID ASM.    |                 |       |      | 1   |
| 6   | 14108807    | SOLENOID INSTALLING BASE        |                 | *     |      | 1   |
| 7   | 40104889    | THREAD TRIMMER SOLENOID         |                 | *     |      | 1   |
| 8   | NM6040001SE | NUT M4                          |                 | *     |      | 2   |
| 9   | WS0410002KR | SPRING WASHER, M4               |                 | *     |      | 2   |
| 10  | HK034610020 | 2-POLE NYLON PLUG               |                 | *     |      | 1   |
| 11  | 13216601    | PUSH BUTTON SPRING              |                 | *     |      | 1   |
| 12  | CS080081BSH | THRUST COLLAR ASM. D=8.0 W=8    |                 |       |      | 1   |
| 13  | NS6150310SP | NUT 15/64-28                    |                 |       |      | 1   |
| 14  | SM6040602TP | SCREW M4 L=6                    |                 |       |      | 2   |
| 15  | B2617771000 | TRIPPING LEVER TENSION SPRING   |                 |       |      | 1   |
| 16  | 14109300    | THREAD TRIM LINK SPRING         |                 |       |      | 1   |
| 17  | B2401210D00 | THREAD TRIMMER CAM              |                 |       |      | 1   |
| 18  | B2408210D00 | THREAD TRIMMER SHAFT            |                 |       |      | 1   |
| 19  | SM8053002TP | SCREW M5 L=30                   |                 |       |      | 1   |
| 20  | 22951008    | SOLENOID PIN                    |                 |       |      | 1   |
| 21  | 14213003    | NEEDLE PLATE                    |                 |       |      | 1   |
| 22  | B1223771000 | NEEDLE ROD CRANK WASHER         |                 |       |      | 1   |
| 23  | B1116804000 | CLOTH PLATE WASHER              |                 |       |      | 1   |
| 24  | 26226506    | SPRING HOOK                     |                 |       |      | 1   |
| 25  | B2411210000 | THREAD TRIMMER LINK             |                 |       |      | 1   |
| 26  | B24142800A0 | THREAD CUTTER LEVER ASM., LARGE |                 |       |      | 1   |
| 27  | B24152800A0 | THREAD CUTTER LEVER ASM., SMALE |                 |       |      | 1   |
| 28  | B2416280000 | THREAD CUTTING LEVER RING       |                 |       |      | 1   |
| 29  | B2417280000 | THREAD CUTTER LEVER SHAFT       |                 |       |      | 1   |
| 30  | B2418280000 | MOVING KNIFE LINK               |                 |       |      | 1   |
| 31  | B24212800A0 | MOVING KNIFE ASM.               |                 |       |      | 1   |
| 32  | B242328000A | MOVING KNIFE WASHER A           | SELECTIVE PARTS |       |      | 1   |
| 33  | B242328000B | MOVING KNIFE WASHER B           | SELECTIVE PARTS |       |      | 1   |
| 34  | B242328000C | MOVING KNIFE WASHER C           | SELECTIVE PARTS |       |      | 1   |
| 35  | B242328000D | MOVING KNIFE WASHER D           | SELECTIVE PARTS |       |      | 1   |
| 36  | B242328000E | MOVING KNIFE WASHER E           | SELECTIVE PARTS |       |      | 1   |
| 37  | B2424280000 | FIXING KNIFE                    |                 |       |      | 1   |
| 38  | D2587L8WB00 | ROLLER                          |                 |       |      | 1   |
| 39  | D2588L8WB00 | ROLLER SHAFT                    |                 |       |      | 1   |
| 40  | NM6050001SP | NUT M5                          |                 |       |      | 1   |
| 41  | NS6110420SP | NUT 11/64-40                    |                 |       |      | 1   |
| 42  | NS6110420SP | NUT 11/64-40                    |                 |       |      | 2   |
| 43  | NS6120310SP | NUT 3/16-28                     |                 |       |      | 1   |
| 44  | RE0500000K0 | E-RING                          |                 |       |      | 1   |
| 45  | WP0501016SD | WASHER 5X10.5X1                 |                 |       |      | 1   |
| 46  | SD0500091TP | HINGE SCREW D=5.0 H=0.9         |                 |       |      | 1   |
| 47  | SD0500803TP | HINGE SCREW D=5 H=8             |                 |       |      | 2   |

# TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

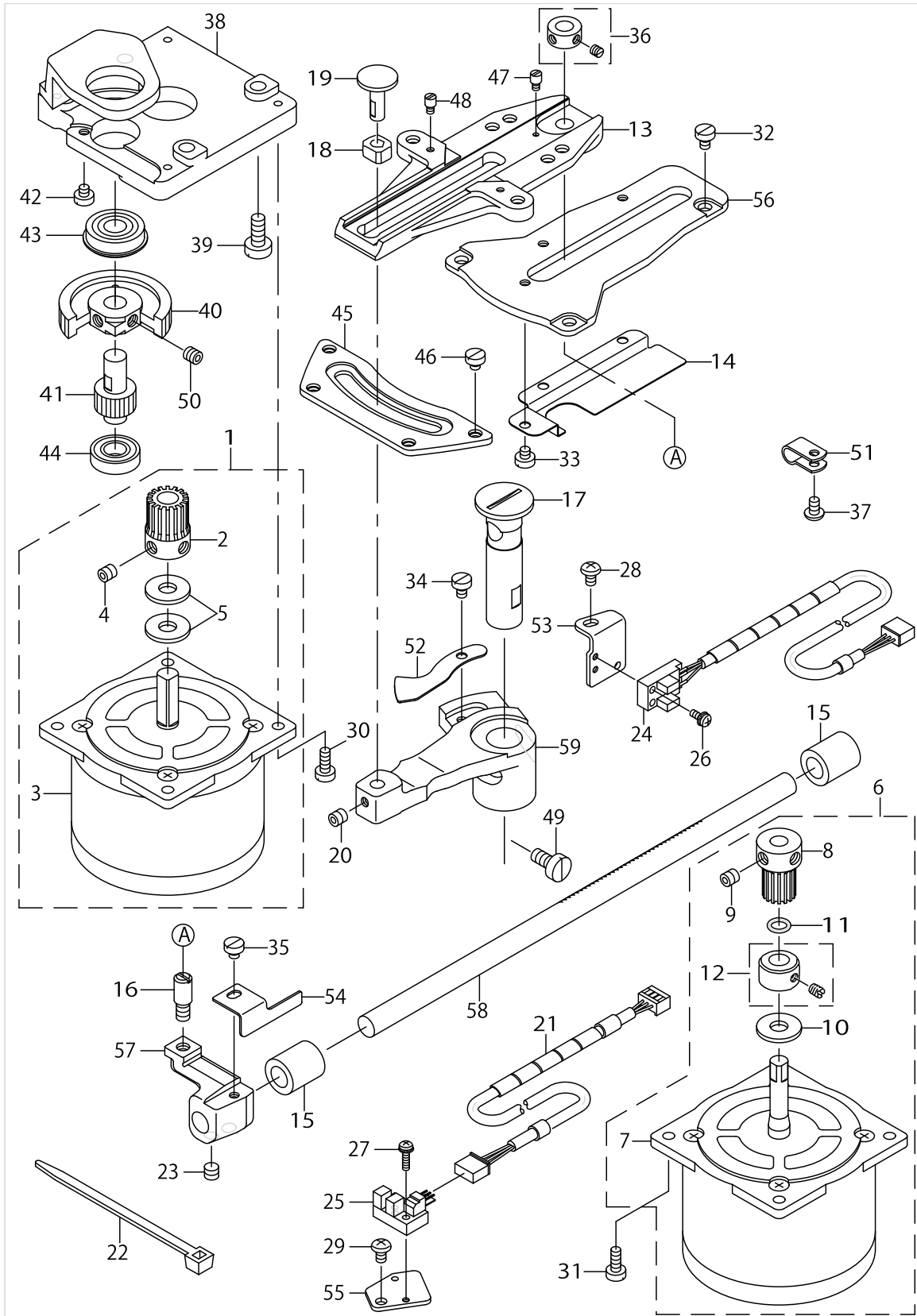


TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks          | Level | Cons | Qty |
|-----|-------------|-----------------------------|------------------|-------|------|-----|
| 48  | SD0650305TP | HINGE SCREW D=6.5 H=3       |                  |       |      | 1   |
| 49  | SD0790311TP | HINGE SCREW D=7.94 H=3.1    |                  |       |      | 1   |
| 50  | SD1100301TP | HINGE SCREW H=11 W=3        |                  |       |      | 1   |
| 51  | SS1060210TP | SCREW 3/32-56 L=2.2         |                  |       |      | 2   |
| 52  | SS1110640TP | SCREW 11/64-40 L=5.5        |                  |       |      | 4   |
| 53  | SS6110430TP | SCREW 11/64-40 L=4.0        |                  |       |      | 1   |
| 54  | SS7110740TP | SCREW 11/64-40 L=7          |                  |       |      | 1   |
| 55  | SS7110840SP | SCREW 11/64-40 L=7.8        |                  |       |      | 2   |
| 56  | SS6120930SP | SCREW 3/16-28 L=9           |                  |       |      | 2   |
| 57  | SS7090410SP | SCREW 9/64-40 L=3.5         |                  |       |      | 2   |
| 58  | SS7110740TP | SCREW 11/64-40 L=7          |                  |       |      | 1   |
| 59  | SS8150822TP | SCREW 15/64-28 L=8          |                  |       |      | 1   |
| 60  | SS8661012TP | SCREW                       |                  |       |      | 2   |
| 61  | WP0450846SP | WASHER                      |                  |       |      | 1   |
| 62  | WP0553216SD | WASHER                      |                  |       |      | 1   |
| 63  | D2426284M00 | NEEDLE HOLE GUIDE           | FOR LK-19△0SS,SA |       |      | 1   |
| 64  | 14109607    | NEEDLE HOLE GUIDE           | FOR LK-19△0HS,HA |       |      | 1   |
| 65  | 14109250    | CAM FOLLOWER ASM.           |                  |       |      | 1   |
| 66  | 14107601    | THREAD RELEASE ARM          |                  |       |      | 1   |
| 67  | B2312210D00 | TENSION RELEASE NOTCH       |                  |       |      | 1   |
| 68  | 26218651    | FIRST THREAD TENSION ASM.   |                  |       |      | 1   |
| 69  | 22928808    | NUT                         |                  | *     |      | 1   |
| 70  | 22921506    | THREAD TENSION DISK         |                  | *     |      | 2   |
| 71  | 26220400    | THREAD TENSION ROD          |                  | *     |      | 1   |
| 72  | 26218602    | FIRST THREAD TENSION SPRING |                  | *     |      | 1   |
| 73  | 26500504    | TENSION RELEASE ARM PIN     |                  |       |      | 1   |



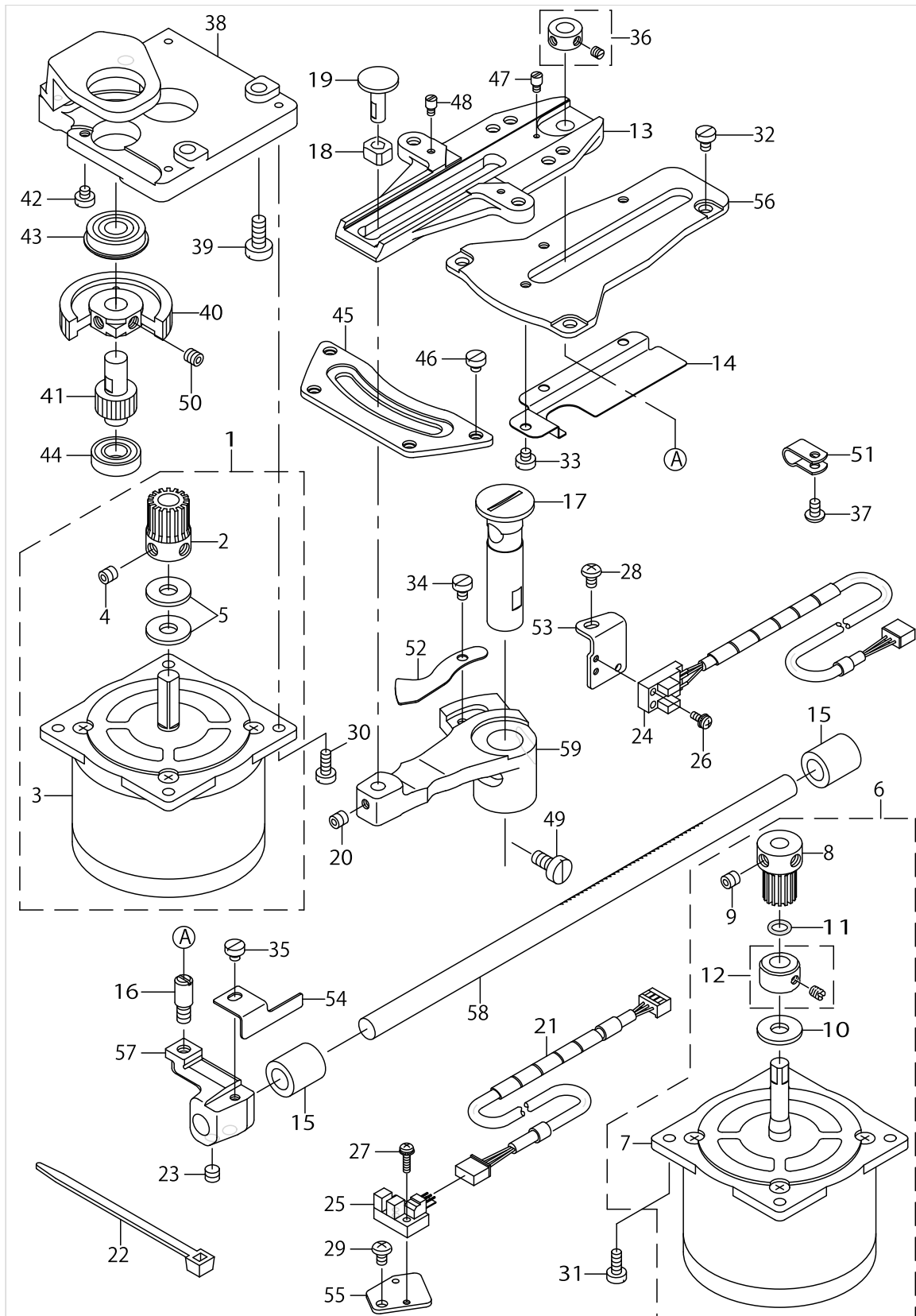
## FEED MECHANISM COMPONENTS



# FEED MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks | Level | Cons | Qty |
|-----|-------------|--------------------------------|---------|-------|------|-----|
| 1   | 14216352    | CROSSFEED MOTOR ASM.           |         |       |      | 1   |
| 2   | 26501403    | CROSSFEED GEAR                 |         | *     |      | 1   |
| 3   | 14216303    | CROSSFEED STEPPING MOTOR       |         | *     |      | 1   |
| 4   | SM8060812TP | SCREW M6 L=8                   |         | *     |      | 2   |
| 5   | 14112502    | RUBBER WASHER                  |         | *     |      | 2   |
| 6   | 14216469    | VERTICAL FEED MOTOR ASM.       |         |       |      | 1   |
| 7   | 14216410    | LENGTHWISE STEPPING MOTOR      |         | *     |      | 1   |
| 8   | 26501502    | VERTICAL FEED GEAR             |         | *     |      | 1   |
| 9   | SM8060812TP | SCREW M6 L=8                   |         | *     |      | 2   |
| 10  | 14112502    | RUBBER WASHER                  |         | *     |      | 1   |
| 11  | RO069180100 | RUBBER RING                    |         | *     |      | 1   |
| 12  | CS095081ASH | THRUST COLLAR ASM. D=9.53 W=8  |         | *     |      | 1   |
| 13  | 14214019    | CLOTH FEED PLATE               |         |       |      | 1   |
| 14  | 14215701    | CLOTH FEED SUPPORT PLATE COVER |         |       |      | 1   |
| 15  | B2509704000 | BUSHING, REAR                  |         |       |      | 2   |
| 16  | B1456057000 | HINGE SCREW                    |         |       |      | 1   |
| 17  | 14214506    | CROSSFEED FULCRUM SHAFT        |         |       |      | 1   |
| 18  | B1414232000 | SQUARE BLOCK                   |         |       |      | 1   |
| 19  | 26223305    | SLIDE BLOCK STUD               |         |       |      | 1   |
| 20  | SM8060612TP | SCREW M6 L=6                   |         |       |      | 1   |
| 21  | 14221352    | Y SENSOR CABLE ASM.            |         |       |      | 1   |
| 22  | EA9500B0100 | CABLE BAND                     |         |       |      | 1   |
| 23  | SS8660612TP | SCREW 1/4-40 L=6               |         |       |      | 2   |
| 24  | 14221451    | POWER SENSOR ASM.              |         |       |      | 1   |
| 25  | HD00057000A | PHOTO SENSOR                   |         |       |      | 1   |
| 26  | SL4030881SC | SCREW M3 L=8                   |         |       |      | 2   |
| 27  | SL4031291SC | SCREW M3X12                    |         |       |      | 1   |
| 28  | SS4110715SP | SCREW 11/64-40 L=7             |         |       |      | 1   |
| 29  | SS4110715SP | SCREW 11/64-40 L=7             |         |       |      | 1   |
| 30  | SS6111140SP | SCREW 11/64-40 L=11            |         |       |      | 4   |
| 31  | SS6111140SP | SCREW 11/64-40 L=11            |         |       |      | 4   |
| 32  | SS6110610TP | SCREW 11/64-40 L=6             |         |       |      | 3   |
| 33  | SS7110410SP | SCREW 11/64-40 L=4             |         |       |      | 3   |
| 34  | SS6110610TP | SCREW 11/64-40 L=6             |         |       |      | 1   |
| 35  | SS6110480SP | SCREW 11/64-40 L=4.3           |         |       |      | 1   |
| 36  | CS079073BSH | THRUST COLLAR                  |         |       |      | 1   |
| 37  | SS4110715SP | SCREW 11/64-40 L=7             |         |       |      | 2   |
| 38  | 14215057    | MOTOR BASE COMPL.              |         |       |      | 1   |
| 39  | SS6151440SP | SCREW 15/64-28 L=14            |         |       |      | 3   |
| 40  | 14215404    | CROSSFEED GEAR (LARGE)         |         |       |      | 1   |
| 41  | 14215305    | CROSSFEED GEAR (SMALL)         |         |       |      | 1   |
| 42  | SS6110480SP | SCREW 11/64-40 L=4.3           |         |       |      | 1   |
| 43  | SB110001300 | BEARING                        |         |       |      | 1   |
| 44  | SB110000900 | BEARING                        |         |       |      | 1   |
| 45  | 14214308    | CROSSFEED SLIDE PLATE          |         |       |      | 1   |
| 46  | SS6110420TP | SCREW 11/64-40 L=4.8           |         |       |      | 4   |
| 47  | B151902600G | HINGE STUD                     |         |       |      | 1   |

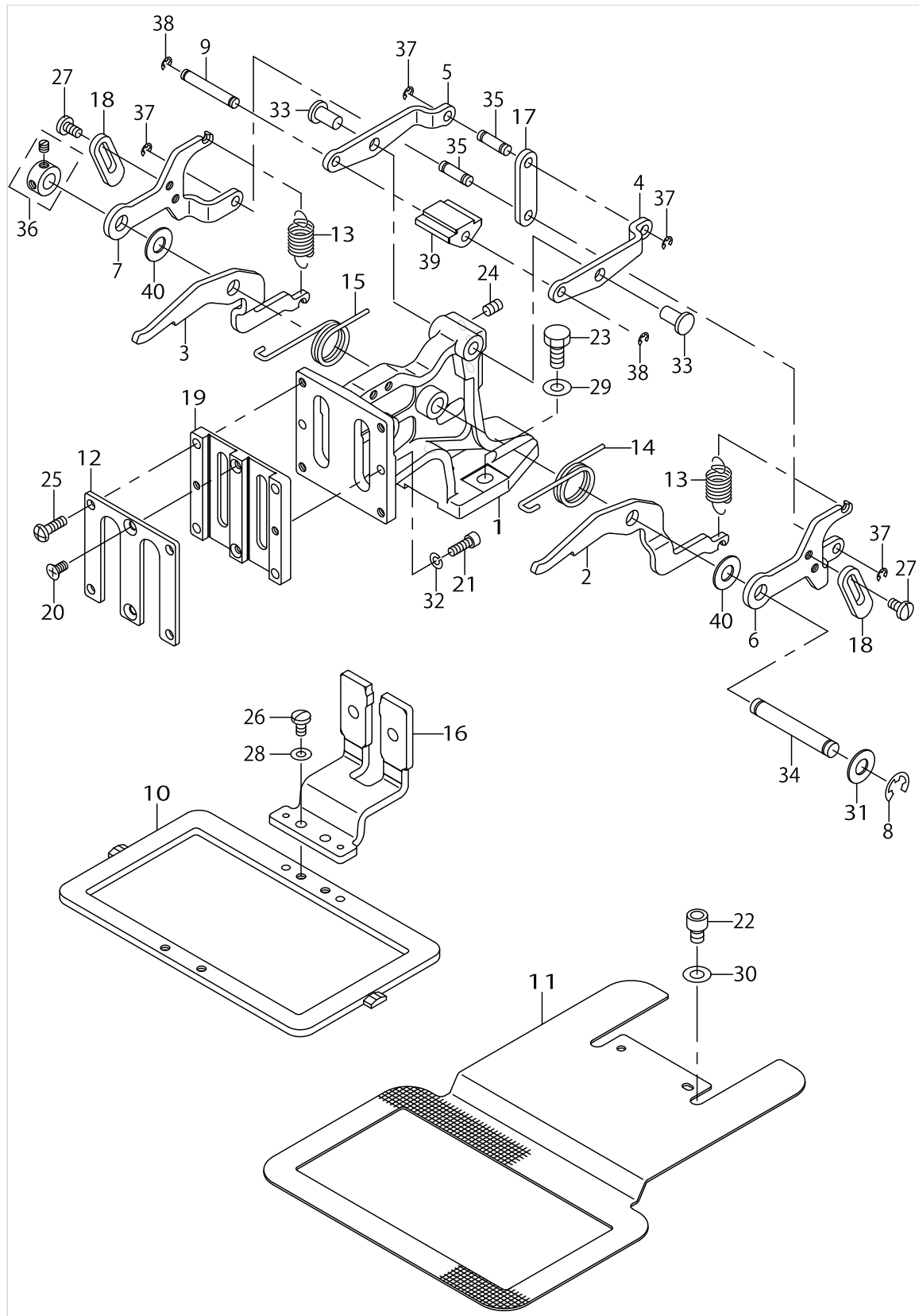
## FEED MECHANISM COMPONENTS



# FEED MECHANISM COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48  | B151902600G | HINGE STUD                    |         |       |      | 2   |
| 49  | SS6151220SP | SCREW 15/64-28 L=11.5         |         |       |      | 1   |
| 50  | SM8060612TP | SCREW M6 L=6                  |         |       |      | 2   |
| 51  | HX00150000B | CABLE CLIP                    |         |       |      | 1   |
| 52  | 14214712    | CROSSFEED SENSOR UNIT         |         |       |      | 1   |
| 53  | 14214803    | CROSSFEED SENSOR FITTING BASE |         |       |      | 1   |
| 54  | 14216006    | VERTICAL FEED SENSOR SLIT     |         |       |      | 1   |
| 55  | 40028986    | SENSOR INSTALLING BASE        |         |       |      | 1   |
| 56  | 14215602    | CLOTH FEED SUPPORT PLATE      |         |       |      | 1   |
| 57  | 14215909    | VERTICAL FEED ARM             |         |       |      | 1   |
| 58  | 14216204    | VERTICAL FEED SHAFT           |         |       |      | 1   |
| 59  | 14214605    | CROSSFEED ARM                 |         |       |      | 1   |

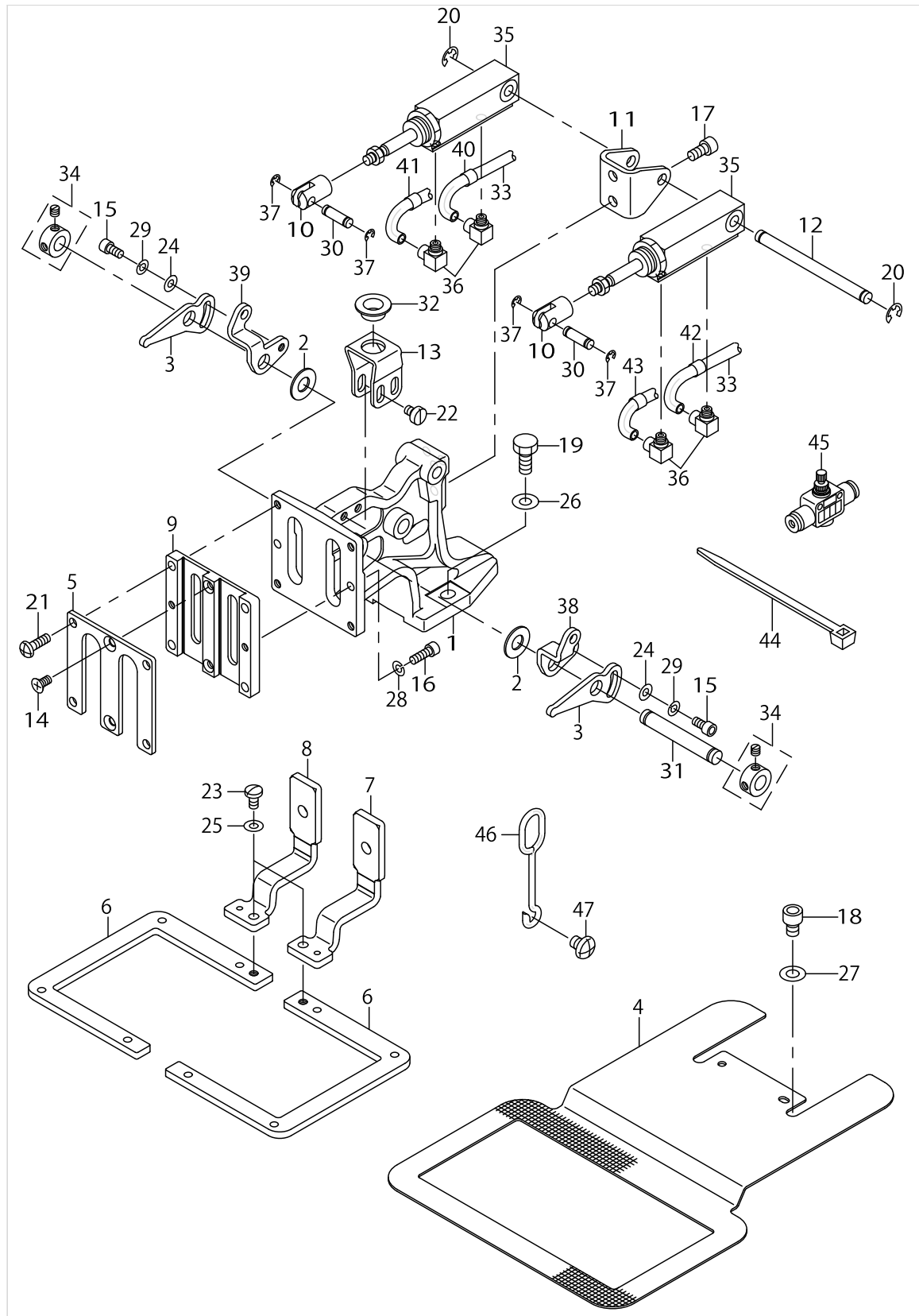
# CLOTH FEED MECHANISM COMPONENTS (FOR LK-19Δ0SS,19Δ0HS)



CLOTH FEED MECHANISM COMPONENTS (FOR LK-19△0SS,19△0HS)

| No. | Parts No.    | Parts name                    | Remarks | Level | Cons | Qty |
|-----|--------------|-------------------------------|---------|-------|------|-----|
| 1   | 14216501     | CLOTH FEED BASE               |         |       |      | 1   |
| 2   | 14217004     | CLOTH PRESSER HOOK,RIGHT      |         |       |      | 1   |
| 3   | 14217103     | CLOTH PRESSER HOOK,LEFT       |         |       |      | 1   |
| 4   | B2577210D00  | FEED BRACKET UPPER LINK,RIGHT |         |       |      | 1   |
| 5   | B2578210D00  | FEED BRACKET UPPER LINK,LEFT  |         |       |      | 1   |
| 6   | B2574210D00  | SUPPORT LINK,RIGHT            |         |       |      | 1   |
| 7   | B2575210D00  | SUPPORT LINK,LEFT             |         |       |      | 1   |
| 8   | RE0700000K0  | E-RING 7                      |         |       |      | 1   |
| 9   | B2573210D00  | SLIDER SHAFT                  |         |       |      | 1   |
| 10  | B2553210D00  | FEEDING FRAME                 |         |       |      | 1   |
| 11  | 14218002     | LOWER PLATE                   |         |       |      | 1   |
| 12  | B2572210D00  | WORK CLAMP FOOT PLATE COVER   |         |       |      | 1   |
| 13  | 14216808     | SPRING                        |         |       |      | 2   |
| 14  | B2581210D00  | SPRING,RIGHT                  |         |       |      | 1   |
| 15  | B2582210D00  | SPRING,LEFT                   |         |       |      | 1   |
| 16  | 14217764     | WORK CLAMP FOOT COMPL.        |         |       |      | 1   |
| 17  | B2576210D00  | FEED BRACKET LINK             |         |       |      | 1   |
| 18  | B2580210D00  | LINK STOPPER                  |         |       |      | 2   |
| 19  | B2610210D00  | WORK CLAMP FOOT PLATE         |         |       |      | 1   |
| 20  | SM1040801SP  | SCREW M4X0.7 L=8              |         |       |      | 2   |
| 21  | SM6041202TP  | SCREW M4X0.7 L=12             |         |       |      | 2   |
| 22  | SM6060802TP  | SCREW M6 L=8                  |         |       |      | 2   |
| 23  | SM9061403CP  | SCREW M6 L=14                 |         |       |      | 2   |
| 24  | SM8050812TP  | SCREW M5X8                    |         |       |      | 2   |
| 25  | SS4111415SP  | SCREW 11/64-40 L=14           |         |       |      | 4   |
| 26  | SS7110840SP  | SCREW 11/64-40 L=7.8          |         |       |      | 2   |
| 27  | SS7110840SP  | SCREW 11/64-40 L=7.8          |         |       |      | 4   |
| 28  | WP0480856SP  | WASHER 4.8X8.4X0.8            |         |       |      | 2   |
| 29  | WP0621016SD  | WASHER 6.2X13X1               |         |       |      | 2   |
| 30  | WP0621016SD  | WASHER 6.2X13X1               |         |       |      | 2   |
| 31  | B255728000C  | WASHER                        |         |       |      | 1   |
| 32  | WS0410002KP  | SPRING WASHER                 |         |       |      | 2   |
| 33  | B1626555000  | FEED REGULATOR CONNECTING ROD |         |       |      | 2   |
| 34  | D2502232D00  | SHAFT BLOCK SHAFT             |         |       |      | 1   |
| 35  | MAT80114T00  | PLUNGER PIN                   |         |       |      | 2   |
| 36  | 22917058     | THRUST COLLAR ASM., FRONT     |         |       |      | 1   |
| 37  | RE0300000K0  | E-RING 3                      |         |       |      | 4   |
| 38  | RE0300000K0  | E-RING 3                      |         |       |      | 2   |
| 39  | B2579210D00A | SLIDER                        |         |       |      | 1   |
| 40  | 13540406     | WASHER                        |         |       |      | 2   |

# CLOTH FEED MECHANISM COMPONENTS (FOR LK-19△0HA,19△0SA)

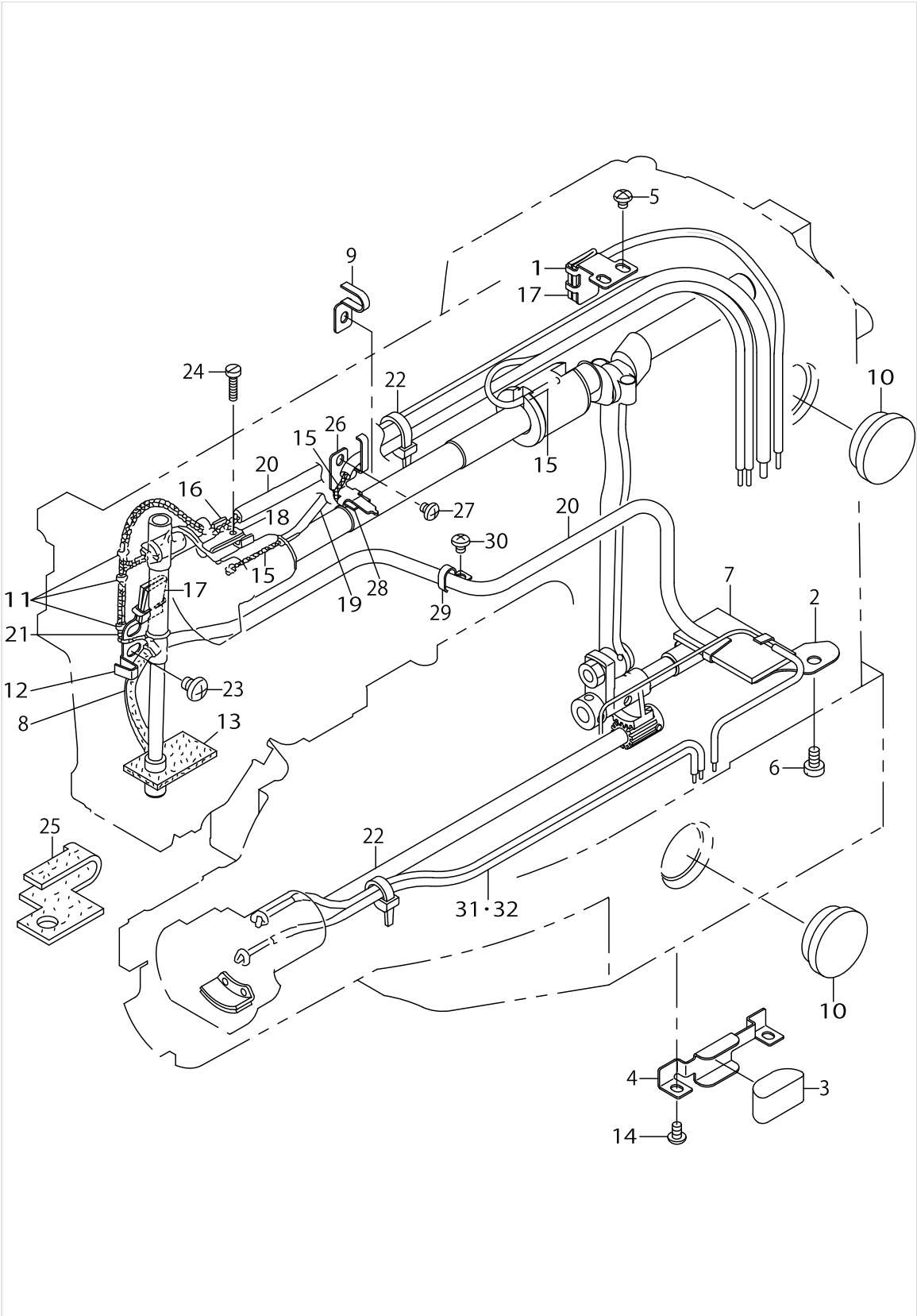


CLOTH FEED MECHANISM COMPONENTS (FOR LK-19△0HA,19△0SA)

| No. | Parts No.   | Parts name                   | Remarks         | Level | Cons | Qty |
|-----|-------------|------------------------------|-----------------|-------|------|-----|
| 1   | 14216501    | CLOTH FEED BASE              |                 |       |      | 1   |
| 2   | B255728000C | WASHER                       |                 |       |      | 2   |
| 3   | 14217202    | HOOK A                       |                 |       |      | 2   |
| 4   | 14218002    | LOWER PLATE                  |                 |       |      | 1   |
| 5   | B2572210D00 | WORK CLAMP FOOT PLATE COVER  |                 |       |      | 1   |
| 6   | B2554210D00 | FEEDING FRAME                |                 |       |      | 2   |
| 7   | 14217855    | WORK CLAMP FOOT COMPL.,RIGHT |                 |       |      | 1   |
| 8   | 14217954    | WORK CLAMP FOOT COMPL.,LEFT  |                 |       |      | 1   |
| 9   | B2610210D00 | WORK CLAMP FOOT PLATE        |                 |       |      | 1   |
| 10  | B2566210D00 | CYLINDER KNUCKLE             |                 |       |      | 2   |
| 11  | B2567210D00 | CYLINDER INSTALLING BASE     |                 |       |      | 1   |
| 12  | B2561210D00 | CYLINDER SHAFT               |                 |       |      | 1   |
| 13  | 14217509    | SLIDER BASE                  |                 |       |      | 1   |
| 14  | SM1040801SP | SCREW M4X0.7 L=8             |                 |       |      | 2   |
| 15  | SM6040802TP | SCREW M4X0.7 L=8             |                 |       |      | 2   |
| 16  | SM6041202TP | SCREW M4X0.7 L=12            |                 |       |      | 2   |
| 17  | SM6051002TP | SCREW M5X0.8 L=10            |                 |       |      | 2   |
| 18  | SM6060802TP | SCREW M6 L=8                 |                 |       |      | 2   |
| 19  | SM9061403CP | SCREW M6 L=14                |                 |       |      | 2   |
| 20  | RE0500000K0 | E-RING                       |                 |       |      | 2   |
| 21  | SS4111415SP | SCREW 11/64-40 L=14          |                 |       |      | 4   |
| 22  | SS6110610TP | SCREW 11/64-40 L=6           |                 |       |      | 4   |
| 23  | SS7110840SP | SCREW 11/64-40 L=7.8         |                 |       |      | 2   |
| 24  | WP0450000SD | WASHER 4.5X8X0.5             |                 |       |      | 2   |
| 25  | WP0480856SP | WASHER 4.8X8.4X0.8           |                 |       |      | 2   |
| 26  | WP0621016SD | WASHER 6.2X13X1              |                 |       |      | 2   |
| 27  | WP0621016SD | WASHER 6.2X13X1              |                 |       |      | 2   |
| 28  | WS0410002KP | SPRING WASHER                |                 |       |      | 2   |
| 29  | WS0410002KP | SPRING WASHER                |                 |       |      | 2   |
| 30  | B1626220000 | CYLINDER PIN                 |                 |       |      | 2   |
| 31  | D2502232D00 | SHAFT BLOCK SHAFT            |                 |       |      | 1   |
| 32  | E2193172000 | PT EV PP METAL               |                 |       |      | 1   |
| 33  | BT0400251EB | URETHANE HOSE, BLACK         |                 |       |      | 2.4 |
| 34  | 22917058    | THRUST COLLAR ASM., FRONT    |                 |       |      | 2   |
| 35  | PA1602006A0 | AIR CYLINDER                 |                 |       |      | 2   |
| 36  | PJ046052503 | HOSE ELBOW                   |                 |       |      | 4   |
| 37  | RE0300000K0 | E-RING 3                     |                 |       |      | 4   |
| 38  | 14217301    | HOOK B,RIGHT                 |                 |       |      | 1   |
| 39  | 14217400    | HOOK B,LEFT                  |                 |       |      | 1   |
| 40  | B471122000D | AIR TUBE LABEL J04 LEFT      |                 |       |      | 1   |
| 41  | B471122000C | AIR TUBE LABEL J03 LEFT      |                 |       |      | 1   |
| 42  | B471122000H | AIR TUBE LABEL J04 RIGHT     |                 |       |      | 1   |
| 43  | B471122000G | AIR TUBE LABEL J03 RIGHT     |                 |       |      | 1   |
| 44  | EA9500B0100 | CABLE BAND                   |                 |       |      | 3   |
| 45  | PC012401000 | SPEED CONTROLLER             |                 |       |      | 2   |
| 46  | B3403761000 | PRESSER BAR LIFTING ROD      | FORLK-1910SA,HA |       |      | 1   |
| 47  | SS4150715SP | SCREW 15/64-28 L=7           | FORLK-1910SA,HA |       |      | 1   |



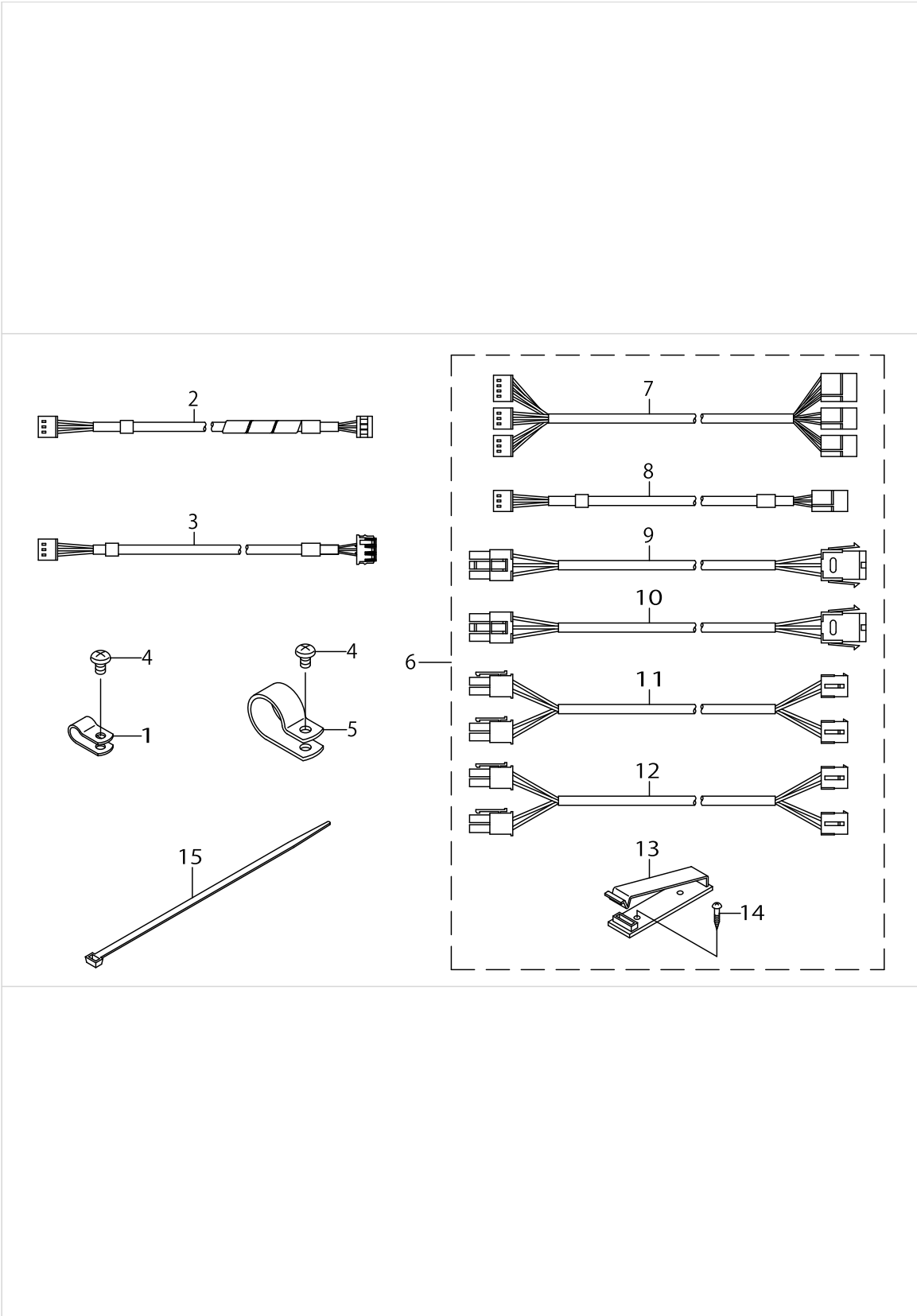
LUBRICATION COMPONENTS



# LUBRICATION COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks     | Level | Cons | Qty  |
|-----|-------------|------------------------------|-------------|-------|------|------|
| 1   | 14114102    | CLUTCH ROD OIL SHIELD        |             |       |      | 1    |
| 2   | 14114904    | LOWER SHAFT OIL SHIELD       |             |       |      | 1    |
| 3   | 14114300    | OIL FELT                     |             |       |      | 1    |
| 4   | 14114409    | FELT PRESSER                 |             |       |      | 1    |
| 5   | SS4110515SP | SCREW 11/64-40 L=5           |             |       |      | 2    |
| 6   | SS6120930SP | SCREW 3/16-28 L=9            |             |       |      | 1    |
| 7   | B3509210D00 | OIL FELT                     |             |       |      | 1    |
| 8   | B3541012000 | OIL WICK                     |             |       |      | 0.51 |
| 9   | B3523980000 | OIL WICK PIPE STOPPER        | FOR LK-1910 |       |      | 1    |
| 10  | B3501210000 | OIL GAUGE                    |             |       |      | 2    |
| 11  | 26230706    | OIL WICK PRESSER             |             |       |      | 3    |
| 12  | 14219513    | LUBRICATION PLATE            |             |       |      | 1    |
| 13  | 14114607    | FACE FELT                    | FOR LK-1910 |       |      | 1    |
| 14  | SS4110715SP | SCREW 11/64-40 L=7           |             |       |      | 2    |
| 15  | CQ200000000 | OIL WICK                     |             |       |      | 1.8  |
| 16  | 26231407    | BALANCE LUBRICATING PLATE    |             |       |      | 1    |
| 17  | B3509280000 | NEEDLE ROD CRANK LUBRICATING |             |       |      | 2    |
| 18  | B3518280000 | BALANCE LUBRICATING          |             |       |      | 1    |
| 19  | 23630007    | TUBE                         |             |       |      | 0.7  |
| 20  | BP600000000 | VINYL PIPE                   |             |       |      | 0.67 |
| 21  | CQ252200000 | OIL WICK                     |             |       |      | 1.6  |
| 22  | EA9500B0100 | CABLE BAND                   |             |       |      | 2    |
| 23  | SS4150715SP | SCREW 15/64-28 L=7           |             |       |      | 2    |
| 24  | SS6092120SP | SCREW 9/64-40 L=21.2         |             |       |      | 1    |
| 25  | 14219604    | OIL FELT                     | FOR LK-1920 |       |      | 1    |
| 26  | 14219711    | LUBRICATION PLATE            | FOR LK-1920 |       |      | 1    |
| 27  | SS4110515SP | SCREW 11/64-40 L=5           | FOR LK-1920 |       |      | 1    |
| 28  | B3518280000 | BALANCE LUBRICATING          | FOR LK-1920 |       |      | 1    |
| 29  | 26231902    | OIL WICK PIPE STOPPER        |             |       |      | 1    |
| 30  | SS4110515SP | SCREW 11/64-40 L=5           |             |       |      | 1    |
| 31  | CQ202000000 | OIL WICK                     |             |       |      | 1.06 |
| 32  | BP300000100 | VINYL TUBE                   |             |       |      | 0.7  |

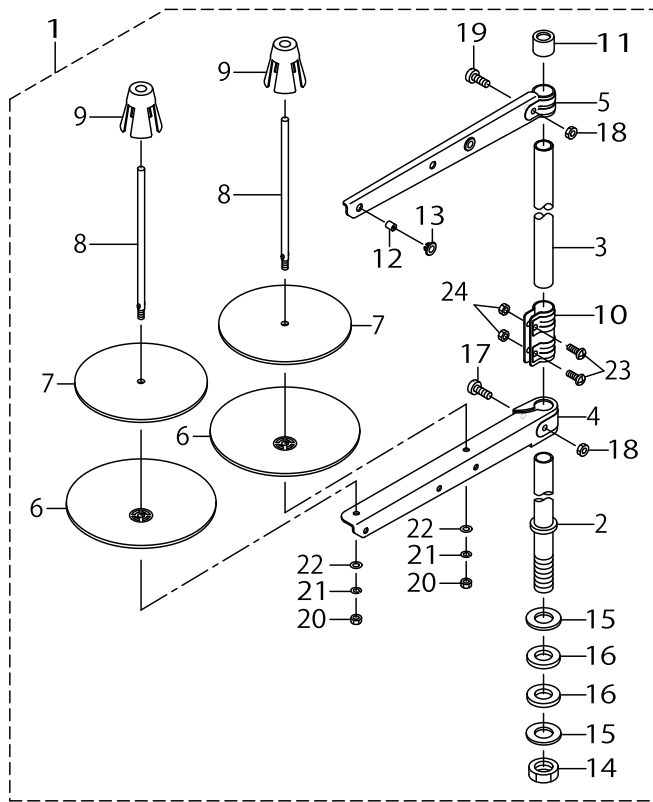
SENSOR & EXTENSION CABLE COMPONENTS



# SENSOR & EXTENSION CABLE COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks        | Level | Cons | Qty |
|-----|-------------|--------------------------------|----------------|-------|------|-----|
| 1   | HX00150000B | CABLE CLIP                     | FOR LK-1920,30 |       |      | 1   |
| 2   | 14221352    | Y SENSOR CABLE ASM.            |                |       |      | 1   |
| 3   | 14115356    | MAIN SHAFT SENSOR CABLE ASM.   |                |       |      | 1   |
| 4   | SS4110715SP | SCREW 11/64-40 L=7             |                |       |      | 1   |
| 5   | HX00150000J | CLIP                           | FOR LK-1910    |       |      | 1   |
| 6   | M85985920A0 | EXTENSION CABLE MAS.ASM.       | FOR JUS        |       |      | 1   |
| 7   | M90445920A0 | SENSOR EXTENSION CABLE ASM.    |                | *     |      | 1   |
| 8   | M90475900A0 | SENSOR EXTENSION CABLE ASM.    |                | *     |      | 1   |
| 9   | M90415900A0 | EXTENSION CABLE ASM.           |                | *     |      | 1   |
| 10  | M90425900A0 | EXTENSION CABLE ASM.           |                | *     |      | 1   |
| 11  | M90435900A0 | SOLENOID EXTENSION CABLE ASM.  |                | *     |      | 1   |
| 12  | M90435920A0 | SOLENOID EXTENSION CABLE A ASM |                | *     |      | 1   |
| 13  | M964051000A | CABLE CLIP                     |                | *     |      | 1   |
| 14  | SK3382001SE | SCREW D=3.8 L=20               |                | *     |      | 2   |
| 15  | EA9500B0200 | CABLE BAND 150                 | FOR LK-1910    |       |      | 1   |

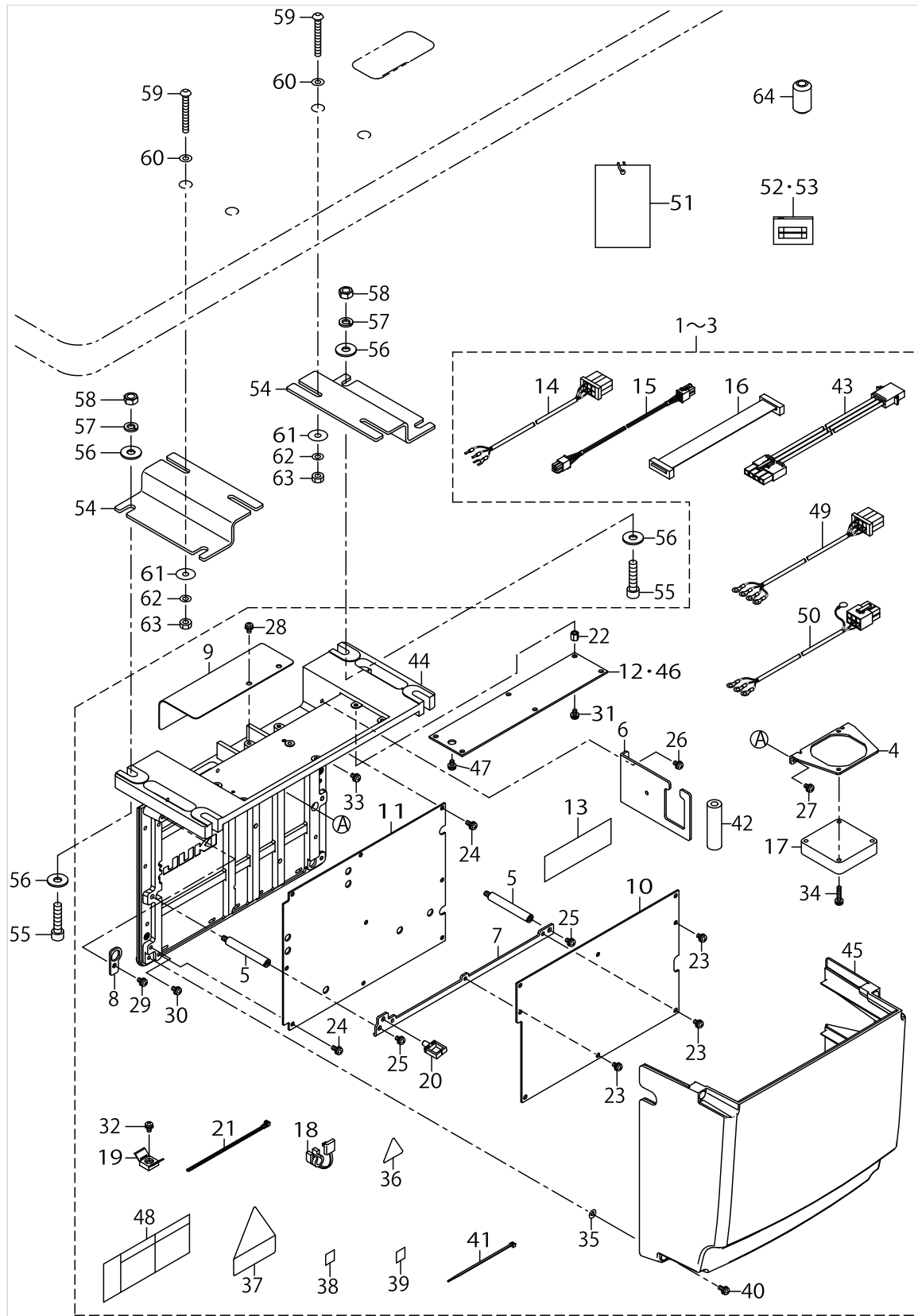
THREAD STAND COMPONENTS



# THREAD STAND COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 1   | 40096354    | THREAD STAND ASM.             |         |       |      | 1   |
| 2   | 40085784    | SPOOL REST ROD LOWER          |         | *     |      | 1   |
| 3   | 40085785    | SPOOL REST ROD UPPER          |         | *     |      | 1   |
| 4   | 40085786    | SPOOL REST ARM LOWER          |         | *     |      | 1   |
| 5   | 40085787    | SPOOL REST ARM UPPER          |         | *     |      | 1   |
| 6   | 40085788    | SPOOL REST                    |         | *     |      | 2   |
| 7   | 40085789    | SPOOL REST CUSHION            |         | *     |      | 2   |
| 8   | 40085790    | SPOOL PIN                     |         | *     |      | 2   |
| 9   | 40085791    | SPOOL RETAINER                |         | *     |      | 2   |
| 10  | 40085792    | SPOOL REST ROD JOINT          |         | *     |      | 1   |
| 11  | 40085793    | SPOOL REST ROD RUBBER CAP     |         | *     |      | 1   |
| 12  | 40085794    | THREAD GUIDE                  |         | *     |      | 2   |
| 13  | 40085795    | THREAD GUIDE BUSHING          |         | *     |      | 2   |
| 14  | 40096325    | SPOOL REST ROD NUT            |         | *     |      | 1   |
| 15  | WP1612616SE | WASHER 16X30X2.6              |         | *     |      | 2   |
| 16  | 40085796    | SPOOL REST ROD RUBBER CUSHION |         | *     |      | 2   |
| 17  | 40096326    | SPOOL REST ARM LOWER SCREW    |         | *     |      | 1   |
| 18  | NM6050001SE | NUT M5                        |         | *     |      | 2   |
| 19  | 40096327    | SPOOL REST ARM UPPER SCREW    |         | *     |      | 1   |
| 20  | NM6050001SE | NUT M5                        |         | *     |      | 2   |
| 21  | WS0510002KN | SPRING WASHER M5              |         | *     |      | 2   |
| 22  | WP0531001SC | WASHER M5                     |         | *     |      | 2   |
| 23  | SM4051405SE | SCREW M5 L=14                 |         | *     |      | 2   |
| 24  | NM6050001SE | NUT M5                        |         | *     |      | 2   |

## CONTROL BOX COMPONENTS

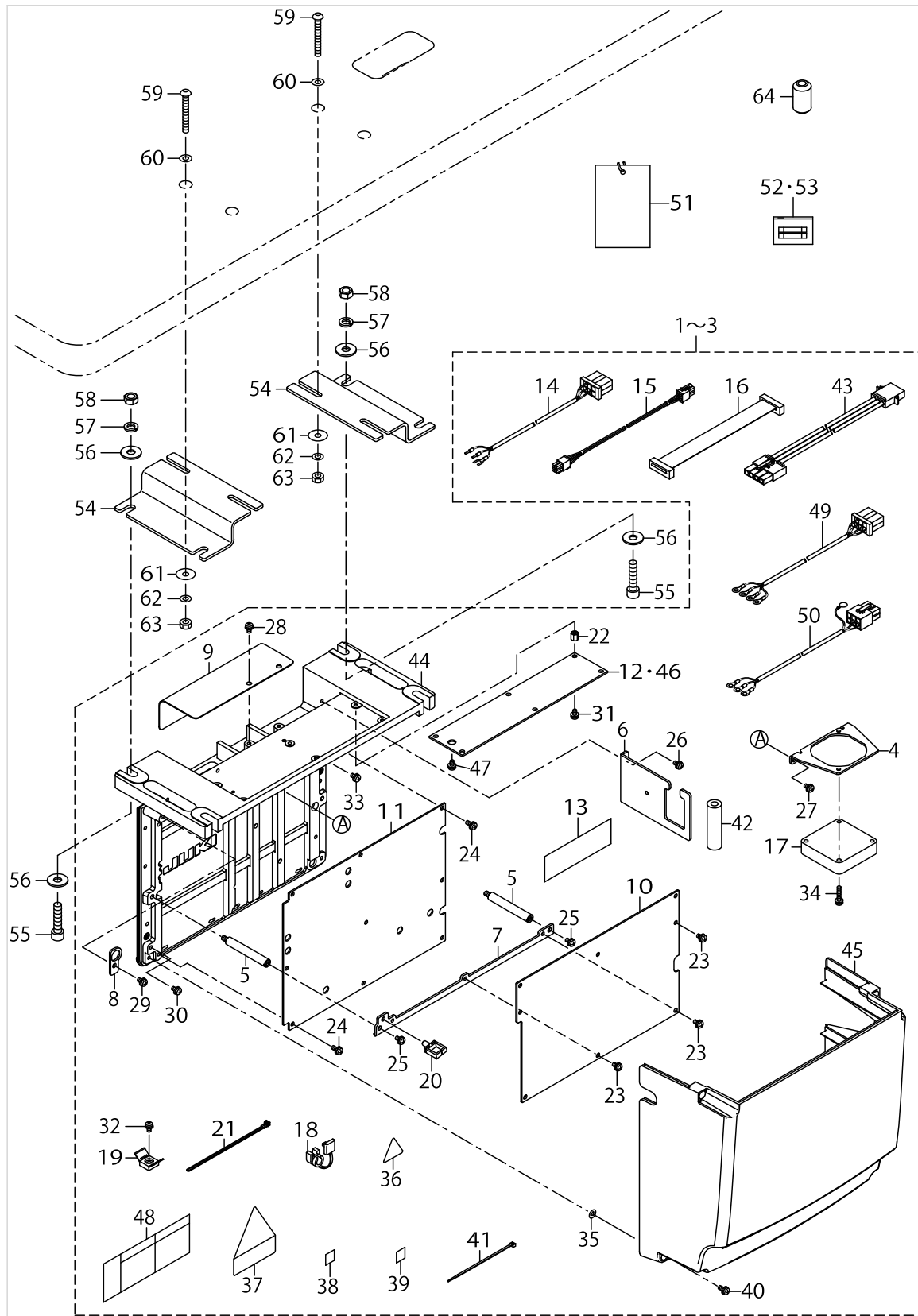


# CONTROL BOX COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks                 | Level | Cons | Qty   |
|-----|-------------|------------------------------|-------------------------|-------|------|-------|
| 1   | 40179440    | CONTROL BOX A ASM.           | FOR 1-PHASE 220~240V    |       |      | 1     |
| 2   | 40179441    | CONTROL BOX B ASM.           | FOR 3-PHASE 200~240V    |       |      | 1     |
| 3   | 40179442    | CONTROL BOX C ASM.           | FOR 1-PHASE CE 220~240V |       |      | 1     |
| 4   | 40115874    | FAN_PLATE                    |                         | *     |      | 1     |
| 5   | 40143990    | STUD                         |                         | *     |      | 2     |
| 6   | 40115876    | PLATE_B                      |                         | *     |      | 1     |
| 7   | 40115877    | MAIN_PLATE                   |                         | *     |      | 1     |
| 8   | 40115878    | PLATE_C                      |                         | *     |      | 1     |
| 9   | 40115879    | FAN_COVER                    |                         | *     |      | 1     |
| 10  | 40179421    | MAIN PCB ASSY                |                         | *     |      | 1     |
| 11  | 40179435    | SDC PCB ASSY                 |                         | *     |      | 1     |
| 12  | 40179444    | FLT-CE PCB ASSY              | FOR 1-PHASE CE 220~240V | *     |      | 1     |
| 13  | 40114398    | MAIN COOL SHEET              |                         | *     |      | 2     |
| 14  | 40146295    | AC POWER CORD C L ASM        | FOR 1-PHASE CE 220~240V | *     |      | 1     |
| 15  | 40114373    | SDC-MAIN P1 CORD ASM         |                         | *     |      | 1     |
| 16  | 40114375    | SDC-MAIN S CORD ASM          |                         | *     |      | 1     |
| 17  | 40179457    | FAN MOTOR ASSY               |                         | *     |      | 1     |
| 18  | KX000000320 | BUSH                         |                         | *     |      | 1     |
| 19  | KX000000260 | SADDLE TYPE TIE MOUNT        |                         | *     |      | 1     |
| 20  | HX00222000D | WIRE SADDLE                  |                         | *     |      | 1     |
| 21  | HX00292000A | CABLE BAND                   |                         | *     |      | 1     |
| 22  | HX00339000M | SPACER                       | FOR 3-PHASE 200~240V,CE | *     |      | 6     |
| 23  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 8     |
| 24  | SL4041081SC | SCREW M4 L=10                |                         | *     |      | 4     |
| 25  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 2     |
| 26  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 2     |
| 27  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 2     |
| 28  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 2     |
| 29  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 1     |
| 30  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 2     |
| 31  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 6     |
| 32  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 1     |
| 33  | SL4040881SC | SCREW M4 L=8                 |                         | *     |      | 1     |
| 34  | SL4042091SC | SCREW M4 L=20                |                         | *     |      | 2     |
| 35  | M8002430000 | STOPPER                      |                         | *     |      | 4     |
| 36  | CM300100001 | VOLTAGE WARNING LABEL (31.5) | FOR 1-PHASE 220~240V,CE | *     |      | 1     |
| 37  | CM300400602 | VOLTAGE CAUTION LABEL L=25   |                         | *     |      | 1     |
| 38  | CM600100101 | WEEE MARK LABEL S            | FOR 1-PHASE CE 220~240V | *     |      | 1     |
| 39  | 40150131    | EAC_MARK_LABEL_S             | FOR 1-PHASE CE 220~240V | *     |      | 1     |
| 40  | SL4041281SC | SCREW M4 L=12                |                         | *     |      | 4     |
| 41  | EA9500B0100 | CABLE BAND                   |                         | *     |      | 1     |
| 42  | E8760452S00 | TUBE                         |                         | *     |      | 0.055 |
| 43  | 40179443    | SERVO RELAY CABLE ASM        |                         | *     |      | 1     |
| 44  | 40171748    | BOX FRAME                    |                         | *     |      | 1     |
| 45  | 40114136    | COVER                        |                         | *     |      | 1     |
| 46  | 40105465    | FLT-T PCB ASSY               | FOR 3-PHASE 200~240V    | *     |      | 1     |
| 47  | SL4030881SC | SCREW M3 L=8                 | FOR 3-PHASE 200~240V    | *     |      | 1     |



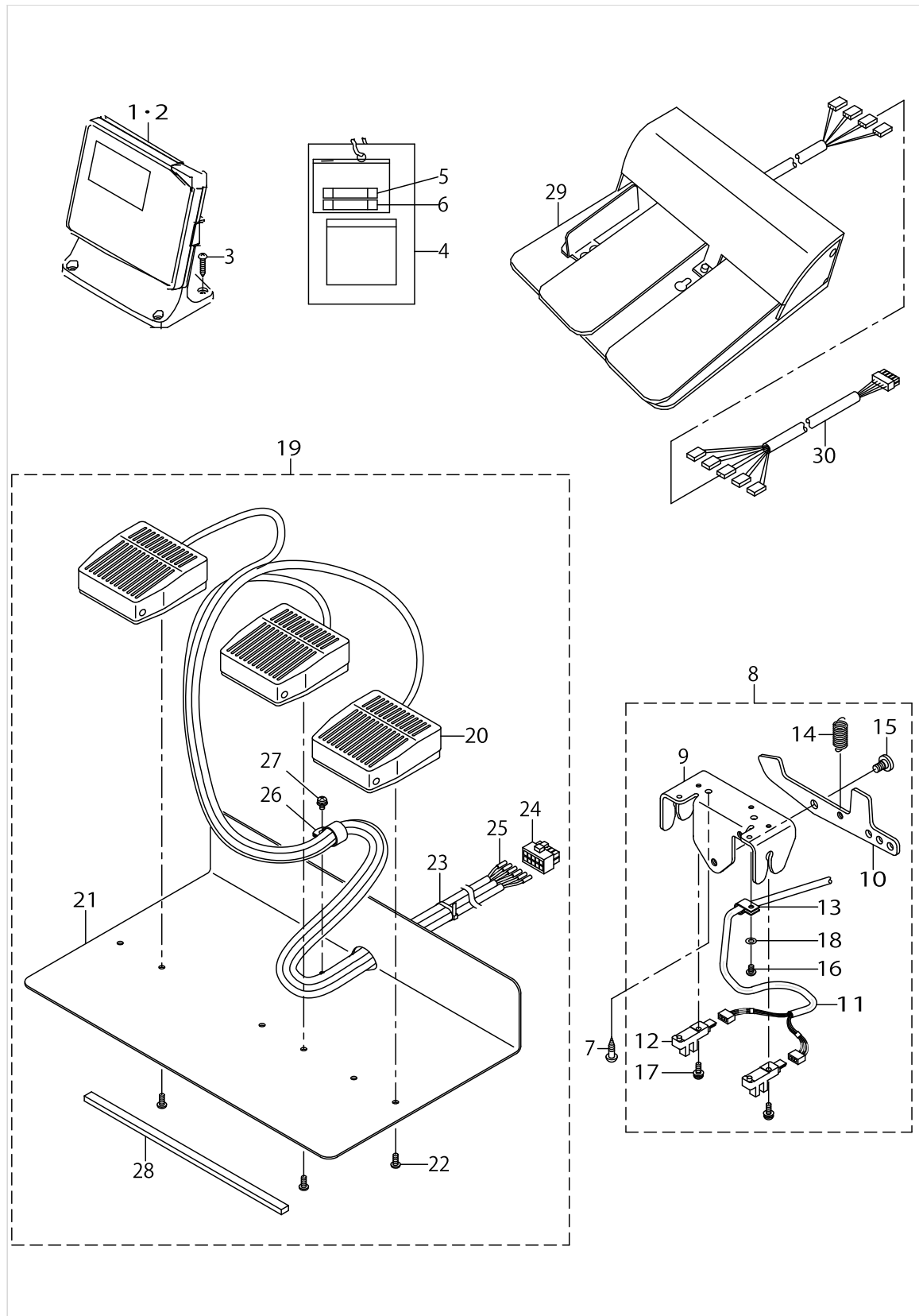
## CONTROL BOX COMPONENTS



# CONTROL BOX COMPONENTS

| No. | Parts No.   | Parts name                     | Remarks                 | Level | Cons | Qty |
|-----|-------------|--------------------------------|-------------------------|-------|------|-----|
| 48  | CM300100402 | VOLTAGE DANGER LABEL 3 (SMALL) | FOR 3-PHASE 200~240V    | *     |      | 1   |
| 49  | 40141488    | AC POWER CORD B ASM            | FOR 3-PHASE 200~240V    | *     |      | 1   |
| 50  | 40141487    | AC POWER CORD A ASM            | FOR 1-PHASE 220~240V    | *     |      | 1   |
| 51  | M300451100A | VOLTAGE INDICATION CARD        |                         |       |      | 1   |
| 52  | HF0013050P0 | SLO-BLO FUSE                   |                         |       |      | 1   |
| 53  | HF003000200 | FUSE                           |                         |       |      | 1   |
| 54  | 40179458    | CONTROL_BOX_BRACKET            |                         |       |      | 2   |
| 55  | SM6083502TN | SCREW                          |                         |       |      | 4   |
| 56  | WP0852086SC | WASHER M8                      |                         |       |      | 8   |
| 57  | WS0820002KR | SPRING WASHER                  |                         |       |      | 4   |
| 58  | NM6080003SC | NUT M8X1.25 TYPE3              |                         |       |      | 4   |
| 59  | SM3065052TC | SCREW M6 L=50                  |                         |       |      | 4   |
| 60  | WP0651001SC | WASHER                         |                         |       |      | 4   |
| 61  | WP0651646SC | WASHER                         |                         |       |      | 4   |
| 62  | WS0610002KN | SPRING WASHER 6.1X12.2X1.5     |                         |       |      | 4   |
| 63  | NM6060001SC | NUT M6X1 TYPE1                 |                         |       |      | 4   |
| 64  | HN002110000 | CORES                          | FOR 1-PHASE CE 220~240V |       |      | 1   |

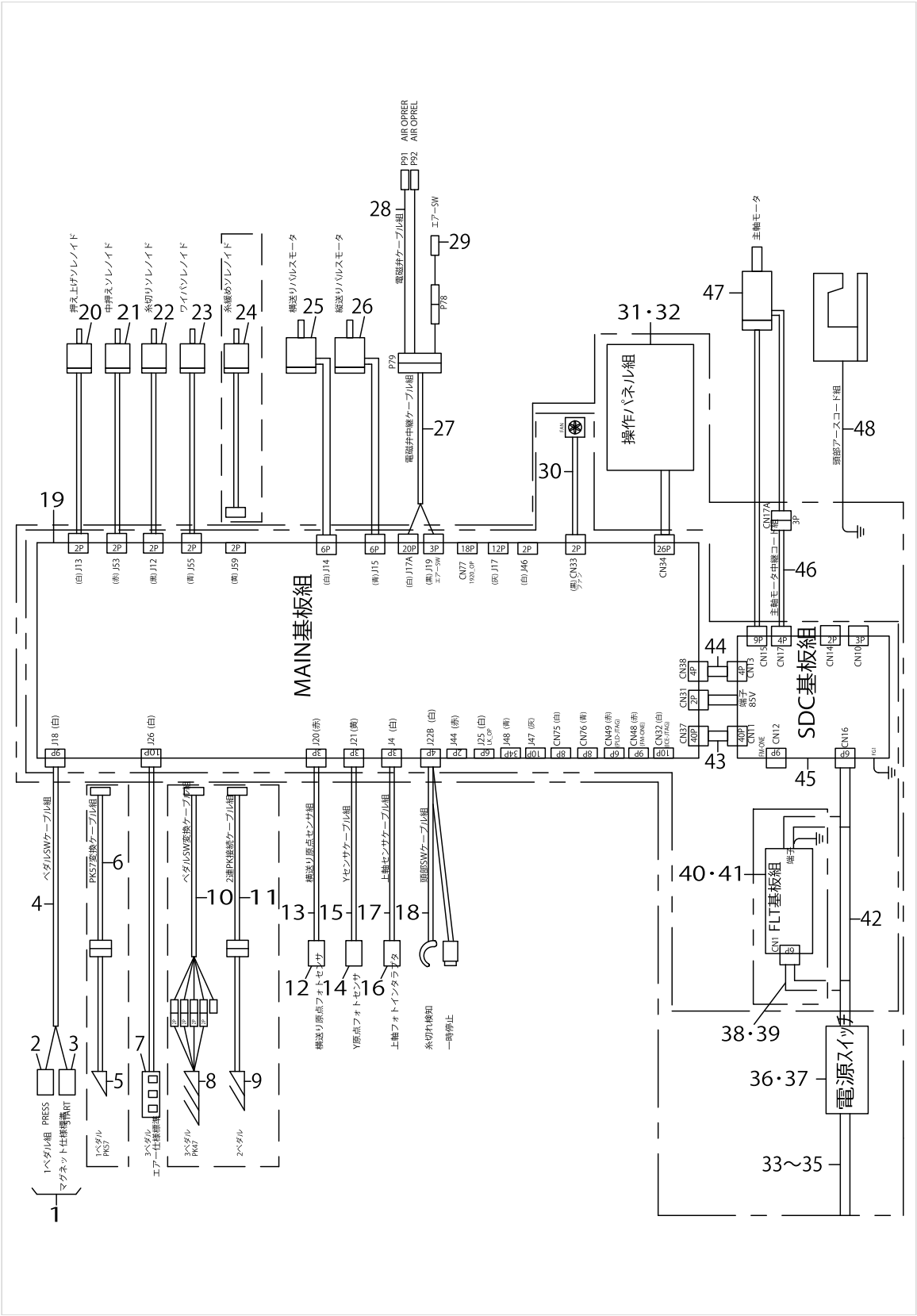
## OPERATION BOX & PEDAL COMPONENTS



OPERATION BOX & PEDAL COMPONENTS

| No. | Parts No.   | Parts name                   | Remarks            | Level | Cons | Qty |
|-----|-------------|------------------------------|--------------------|-------|------|-----|
| 1   | 40179452    | PUB OPERATION BOX ASSY       | FOR GENERAL EXPORT |       |      | 1   |
| 2   | 40179453    | CE OPERATION BOX ASSY        | FOR CE             |       |      | 1   |
| 3   | SK3382001SE | SCREW D=3.8 L=20             |                    |       |      | 4   |
| 4   | M300451100A | VOLTAGE INDICATION CARD,A    |                    |       |      | 1   |
| 5   | HF0013050P0 | SLO-BLO FUSE                 |                    |       |      | 1   |
| 6   | HF003000200 | FUSE 2A (220/240V)           |                    |       |      | 1   |
| 7   | SK3482001SE | WOOD SCREW D=4.8 L=20        |                    |       |      | 2   |
| 8   | M85205900A0 | 1-PEDAL ASM.                 |                    |       |      | 1   |
| 9   | M1030590000 | PEDAL SWITCH FRAME           |                    | *     |      | 1   |
| 10  | M1031590000 | PEDAL SWITCH LEVER           |                    | *     |      | 1   |
| 11  | M90115900A0 | PEDAL SWITCH CABLE ASM.      |                    | *     |      | 1   |
| 12  | HD002230000 | PHOTO SENSOR                 |                    | *     |      | 2   |
| 13  | HX001230000 | CABLE CLIP                   |                    | *     |      | 1   |
| 14  | B2583210D00 | SPRING                       |                    | *     |      | 1   |
| 15  | SD0800331TH | HINGE SCREW D=8 H=3.25       |                    | *     |      | 1   |
| 16  | SM4040601SC | SCREW M4X0.7 L=6             |                    | *     |      | 1   |
| 17  | SL4041291SC | SCREW M4 L=12                |                    | *     |      | 2   |
| 18  | WP0430801SC | WASHER 4.3X9X0.8             |                    | *     |      | 1   |
| 19  | M85215800A0 | 3-PEDAL ASM.                 | FOR LK-19△0SA,HA   |       |      | 1   |
| 20  | HA004260000 | FOOT SWITCH                  |                    | *     |      | 3   |
| 21  | M1016580000 | SW. MOUNT PLATE,B            |                    | *     |      | 1   |
| 22  | ST5041051SN | SCREW                        |                    | *     |      | 6   |
| 23  | EA9500B0100 | CABLE BAND                   |                    | *     |      | 4   |
| 24  | HK034610100 | 10P CONNECTOR                |                    | *     |      | 1   |
| 25  | HK034640000 | PIN CONTACT                  |                    | *     |      | 6   |
| 26  | EA9502B0500 | CABLE CLIP                   |                    | *     |      | 1   |
| 27  | SL4040881SF | SCREW M4 L=8                 |                    | *     |      | 1   |
| 28  | GPK26002000 | PEDAL BASE RUBBER            |                    | *     |      | 1   |
| 29  | GPK470010AB | 3-PEDAL ASM.                 | FOR LK-19△0SA,HA   |       |      | 1   |
| 30  | M90255800A0 | PEDAL SW.TRANSFER CABLE ASM. | FOR LK-19△0SA,HA   |       |      | 1   |

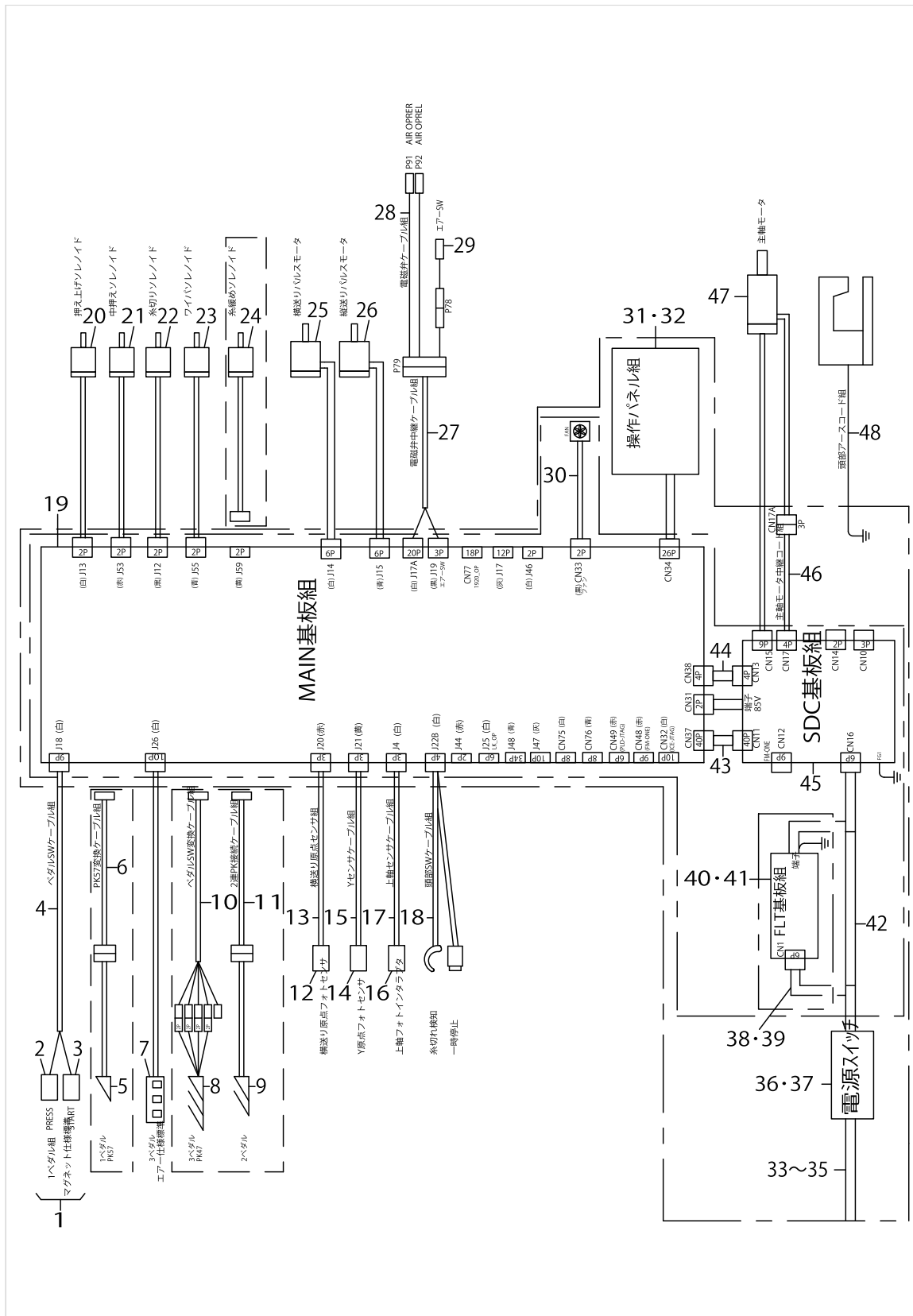
WIRING DIAGRAM



# WIRING DIAGRAM

| No. | Parts No.   | Parts name                     | Remarks                                  | Level | Cons | Qty |
|-----|-------------|--------------------------------|------------------------------------------|-------|------|-----|
| 1   | M85205900A0 | 1-PEDAL ASM.                   |                                          |       |      | 1   |
| 2   | HD002230000 | PHOTO SENSOR                   |                                          |       |      | 1   |
| 3   | HD002230000 | PHOTO SENSOR                   |                                          |       |      | 1   |
| 4   | M90115900A0 | PEDAL SWITCH CABLE ASM.        |                                          |       |      | 1   |
| 5   | GPK570010B0 | PEDAL SWITCH ASM.              |                                          |       |      | 1   |
| 6   | M90135900A0 | PK57 TRANSFER CABLE ASM.       |                                          |       |      | 1   |
| 7   | M85215800A0 | 3-PEDAL ASM.                   |                                          |       |      | 1   |
| 8   | GPK470010AB | 3-PEDAL ASM.                   |                                          |       |      | 1   |
| 9   | M85905130AA | PEDAL SWITCH ASM.              |                                          |       |      | 1   |
| 10  | M90255800A0 | PEDAL SW.TRANSFER CABLE ASM.   |                                          |       |      | 1   |
| 11  | M90315800A0 | 2-PEDAL CONNECTING CORD ASM.   |                                          |       |      | 1   |
| 12  | HD001970000 | SENSOR                         |                                          |       |      | 1   |
| 13  | 14221451    | POWER SENSOR ASM.              |                                          |       |      | 1   |
| 14  | HD00057000A | PHOTO SENSOR                   |                                          |       |      | 1   |
| 15  | 14221352    | Y SENSOR CABLE ASM.            |                                          |       |      | 1   |
| 16  | HD002230000 | PHOTO SENSOR                   |                                          |       |      | 1   |
| 17  | 14115356    | MAIN SHAFT SENSOR CABLE ASM.   |                                          |       |      | 1   |
| 18  | 14220750    | SWITCH CABLE ASM.              |                                          |       |      | 1   |
| 19  | 40179421    | MAIN PCB ASSY                  |                                          |       |      | 1   |
| 20  | 14104152    | PRESSER LIFTING SOLENOID ASM.  |                                          |       |      | 1   |
| 21  | 14209001    | SOLENOID                       |                                          |       |      | 1   |
| 22  | 40104895    | THREAD TRIMMER SOLENOID ASM.   |                                          |       |      | 1   |
| 23  | 14211551    | WIPER ASM.                     |                                          |       |      | 1   |
| 24  | 14224760    | DISK-RAISING DEVICE ASM.       |                                          |       |      | 1   |
| 25  | 14216303    | CROSSFEED STEPPING MOTOR       |                                          |       |      | 1   |
| 26  | 14216410    | LENGTHWISE STEPPING MOTOR      |                                          |       |      | 1   |
| 27  | M90145920A0 | SOLENOID VALVE RELAY CABLE ASM |                                          |       |      | 1   |
| 28  | 14204853    | SOLENOID VALVE CABLE ASM.      |                                          |       |      | 1   |
| 29  | B47152150A0 | FILTER REGULATOR ASM.          |                                          |       |      | 1   |
| 30  | 40179457    | FAN MOTOR ASSY                 |                                          |       |      | 1   |
| 31  | 40179452    | PUB OPERATION BOX ASSY         |                                          |       |      | 1   |
| 32  | 40179453    | CE OPERATION BOX ASSY          | FOR CE                                   |       |      | 1   |
| 33  | 40023371    | SINGLE PHASE POWER CORD ASSY   | FOR 1-PHASE 220~240V<br>(GENERAL EXPORT) |       |      | 1   |
| 34  | M90175800A0 | POWER CABLE ASM.               | FOR 3-PHASE 200~240V                     |       |      | 1   |
| 35  | 40005390    | JE POWER CABLE ASM             | FOR CE                                   |       |      | 1   |
| 36  | 40113427    | POWER SWITCH                   | FOR 1-PHASE 220~240V<br>(GENERAL EXPORT) |       |      | 1   |
| 37  | HA004250000 | SWITCH                         | FOR 3-PHASE 200~240V                     |       |      | 1   |
| 38  | 40141488    | AC POWER CORD B ASM            | FOR 3-PHASE 200~240V                     |       |      | 1   |
| 39  | 40146295    | AC POWER CORD C L ASM          | FOR CE                                   |       |      | 1   |
| 40  | 40105465    | FLT-T PCB ASSY                 | FOR 3-PHASE 200~240V                     |       |      | 1   |
| 41  | 40179444    | FLT-CE PCB ASSY                | FOR CE                                   |       |      | 1   |
| 42  | 40141487    | AC POWER CORD A ASM            | FOR 1-PHASE 220~240V<br>(GENERAL EXPORT) |       |      | 1   |
| 43  | 40114375    | SDC-MAIN S CORD ASM            |                                          |       |      | 1   |
| 44  | 40114373    | SDC-MAIN P1 CORD ASM           |                                          |       |      | 1   |
| 45  | 40179435    | SDC PCB ASSY                   |                                          |       |      | 1   |
| 46  | 40179443    | SERVO RELAY CABLE ASM          |                                          |       |      | 1   |

## WIRING DIAGRAM

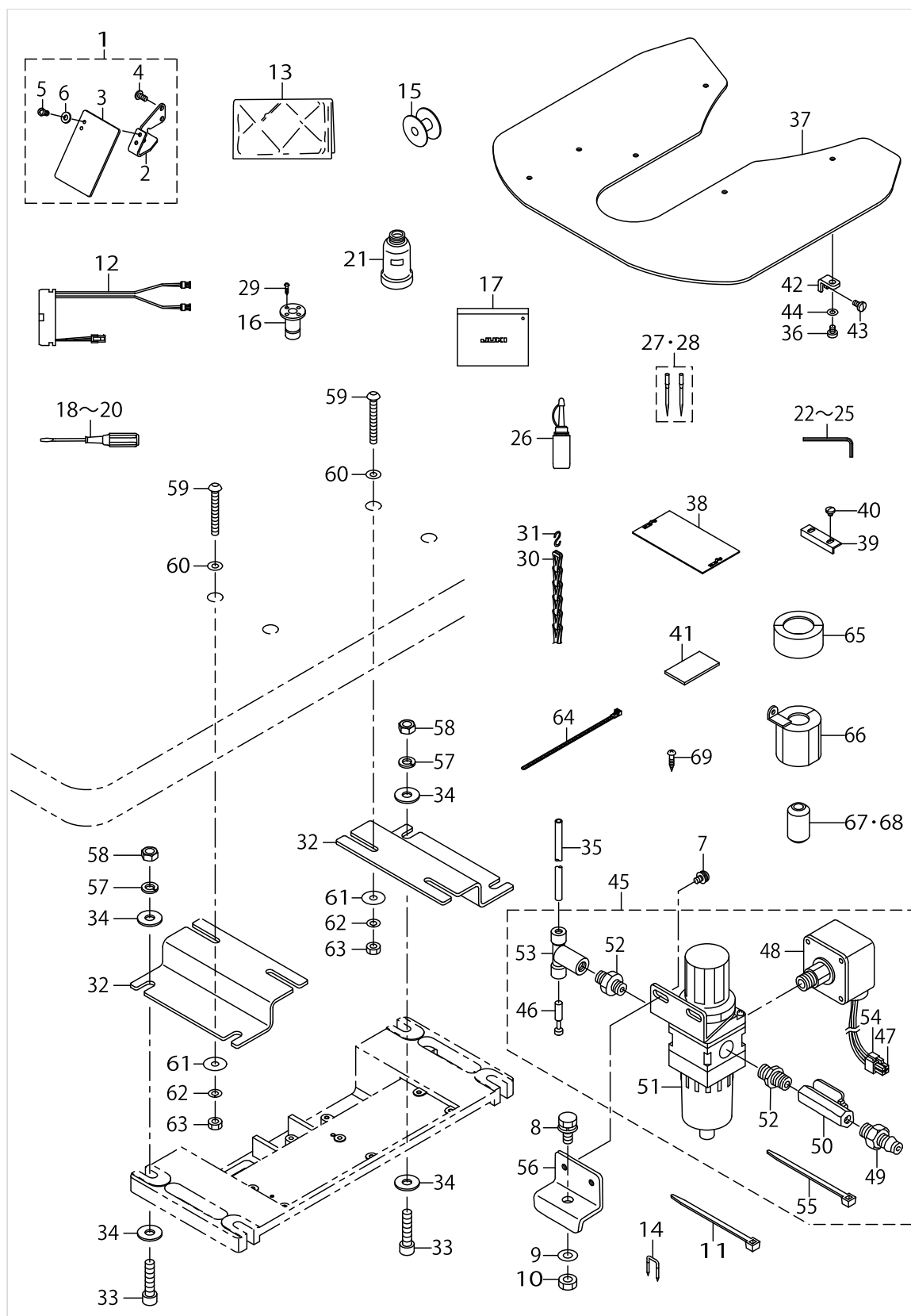


# WIRING DIAGRAM

| No. | Parts No.   | Parts name       | Remarks | Level | Cons | Qty |
|-----|-------------|------------------|---------|-------|------|-----|
| 47  | 40053326    | SERVO MOTOR 550W |         |       |      | 1   |
| 48  | M90195800A0 | EARTH CABLE ASM. |         |       |      | 1   |



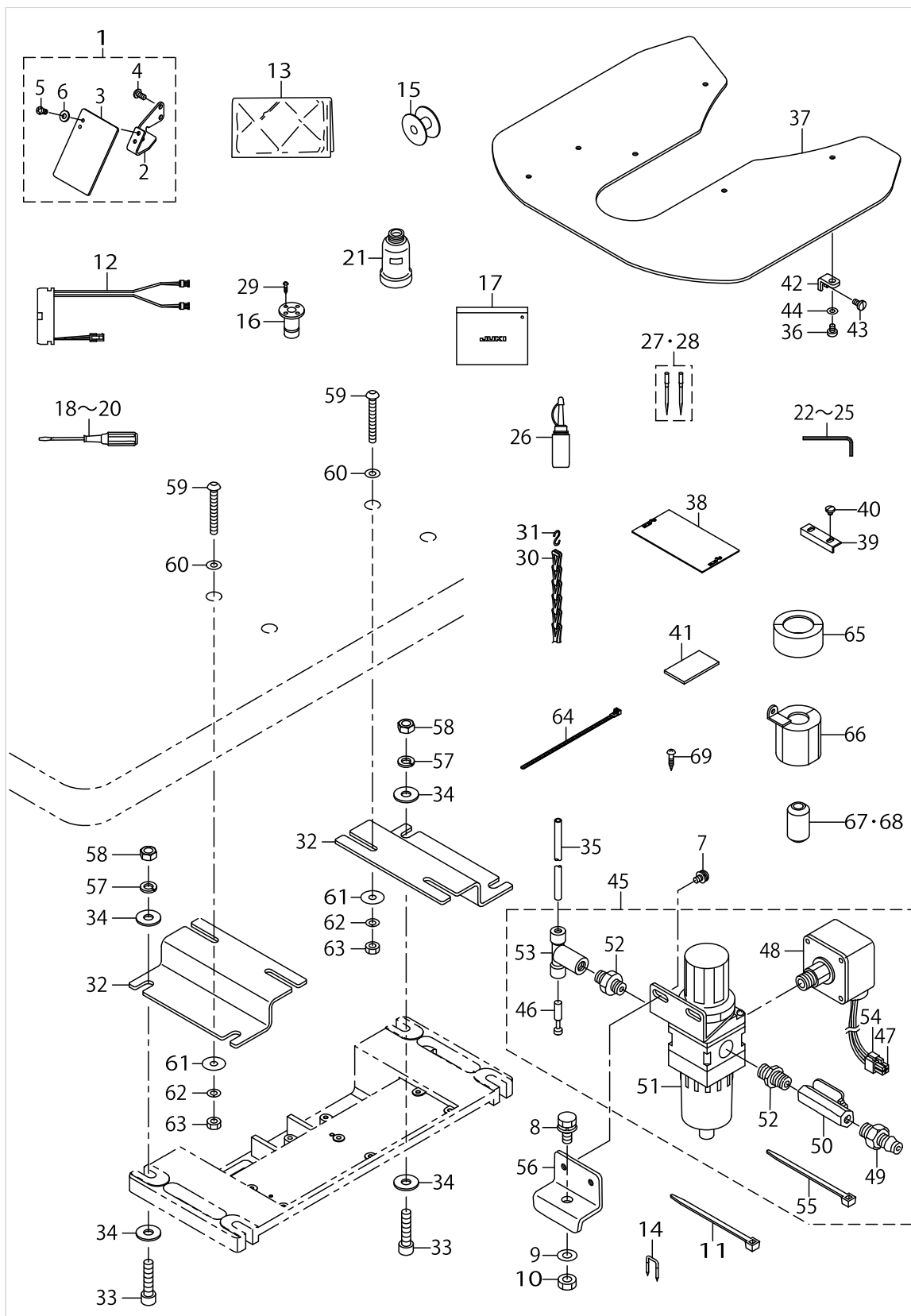
# ACCESSORIE PART COMPONENTS



## ACCESSORIE PART COMPONENTS

| No. | Parts No.   | Parts name                  | Remarks          | Level | Cons | Qty |
|-----|-------------|-----------------------------|------------------|-------|------|-----|
| 1   | 40052806    | SAFETY PLATE ASM            |                  |       |      | 1   |
| 2   | 40051987    | SAFETY PLATE BASE           |                  | *     |      | 1   |
| 3   | 26037200    | SAFETY PLATE                |                  | *     |      | 1   |
| 4   | SS4110715SP | SCREW 11/64-40 L=7          |                  | *     |      | 2   |
| 5   | SM4040655SP | SCREW M4 L=6                |                  | *     |      | 2   |
| 6   | WP0450801SD | WASHER 4.5X10X0.8           |                  | *     |      | 2   |
| 7   | SL4051091SC | SCREW M5X0.8 L=10           | FOR LK-19Δ0SA,HA |       |      | 2   |
| 8   | SL9082093SE | SCREW                       | FOR LK-19Δ0SA,HA |       |      | 1   |
| 9   | WP0871602SE | WASHER 8.7X18X1.6           | FOR LK-19Δ0SA,HA |       |      | 1   |
| 10  | NM6080721SE | NUT M8                      | FOR LK-19Δ0SA,HA |       |      | 1   |
| 11  | EA9500B0100 | CABLE BAND                  | FOR LK-19Δ0SA,HA |       |      | 5   |
| 12  | 14204853    | SOLENOID VALVE CABLE ASM.   | FOR LK-19Δ0SA,HA |       |      | 1   |
| 13  | 26234005    | VINYL COVER                 |                  |       |      | 1   |
| 14  | MAO11532000 | CORD STAPLE                 |                  |       |      | 10  |
| 15  | B1806210D00 | BOBBIN                      |                  |       |      | 1   |
| 16  | B8202205000 | OIL MANAGEMENT              |                  |       |      | 1   |
| 17  | 22932800    | ACCESSORIE BAG              |                  |       |      | 1   |
| 18  | 22933006    | SCREW DRIVER,LARGE          |                  |       |      | 1   |
| 19  | 22933105    | SCREW DRIVER,MIDDLE         |                  |       |      | 1   |
| 20  | 22933204    | SCREW DRIVER,SMALL          |                  |       |      | 1   |
| 21  | B9121012000 | OIL CAN                     |                  |       |      | 1   |
| 22  | B9140372000 | HEXAGONAL WRENCH, SMALL     |                  |       |      | 1   |
| 23  | 10038909    | HEXAGONAL WRENCH            |                  |       |      | 1   |
| 24  | J106600000D | HEXAGONAL WRENCH KEY        |                  |       |      | 1   |
| 25  | GCT02906000 | HEXAGONAL SPANNER           |                  |       |      | 1   |
| 26  | B91212200A0 | OILER (CONTAINING NO.2 OIL) |                  |       |      | 1   |
| 27  | MDP500B1402 | NEEDLE DPX5#14-2            | FOR LK-19Δ0SS,SA |       |      | 1   |
| 28  | MDP170B1802 | NEEDLE DPZ17#18-2           | FOR LK-19Δ0HS,HA |       |      | 1   |
| 29  | SK3311601SE | WOOD SCREW D=3.1 L=16       |                  |       |      | 4   |
| 30  | 26037903    | CHAIN                       | FOR LK-19Δ0SS,HS |       |      | 2   |
| 31  | 13160304    | S SHAPED HOOK               | FOR LK-19Δ0SS,HS |       |      | 4   |
| 32  | 40179458    | CONTROL_BOX_BRACKET         |                  |       |      | 2   |
| 33  | SM6083502TN | SCREW                       |                  |       |      | 4   |
| 34  | WP0852086SC | WASHER M8                   |                  |       |      | 8   |
| 35  | BT0600401EB | TUBE                        | FOR LK-19Δ0SA,HA |       |      | 1   |
| 36  | SS6110610TP | SCREW 11/64-40 L=6          |                  |       |      | 4   |
| 37  | 14223010    | NEEDLE PLATE SUPPORT COVER  |                  |       |      | 1   |
| 38  | B2557210DA0 | PLASTIC BLANK PLATE ASM.    | FOR LK-19Δ0SS,HS |       |      | 1   |
| 39  | B2592210000 | PLASTIC PLATE STOPPER       | FOR LK-19Δ0SS,HS |       |      | 1   |
| 40  | SS7110340SP | SCREW 11/64-40 L=3.2        | FOR LK-19Δ0SS,HS |       |      | 2   |
| 41  | B2564215000 | SPONGE                      |                  |       |      | 1   |
| 42  | B1113223C00 | COVER SUPPORTER             |                  |       |      | 4   |
| 43  | SS7110840SP | SCREW 11/64-40 L=7.8        |                  |       |      | 4   |
| 44  | WP0520656SA | WASHER 5.2X9.5X0.6          |                  |       |      | 4   |
| 45  | B47152150A0 | FILTER REGULATOR ASM.       | FOR LK-19Δ0SA,HA |       |      | 1   |
| 46  | PX950009000 | PLUG                        |                  | *     |      | 1   |
| 47  | HK034640000 | PIN CONTACT                 |                  | *     |      | 3   |

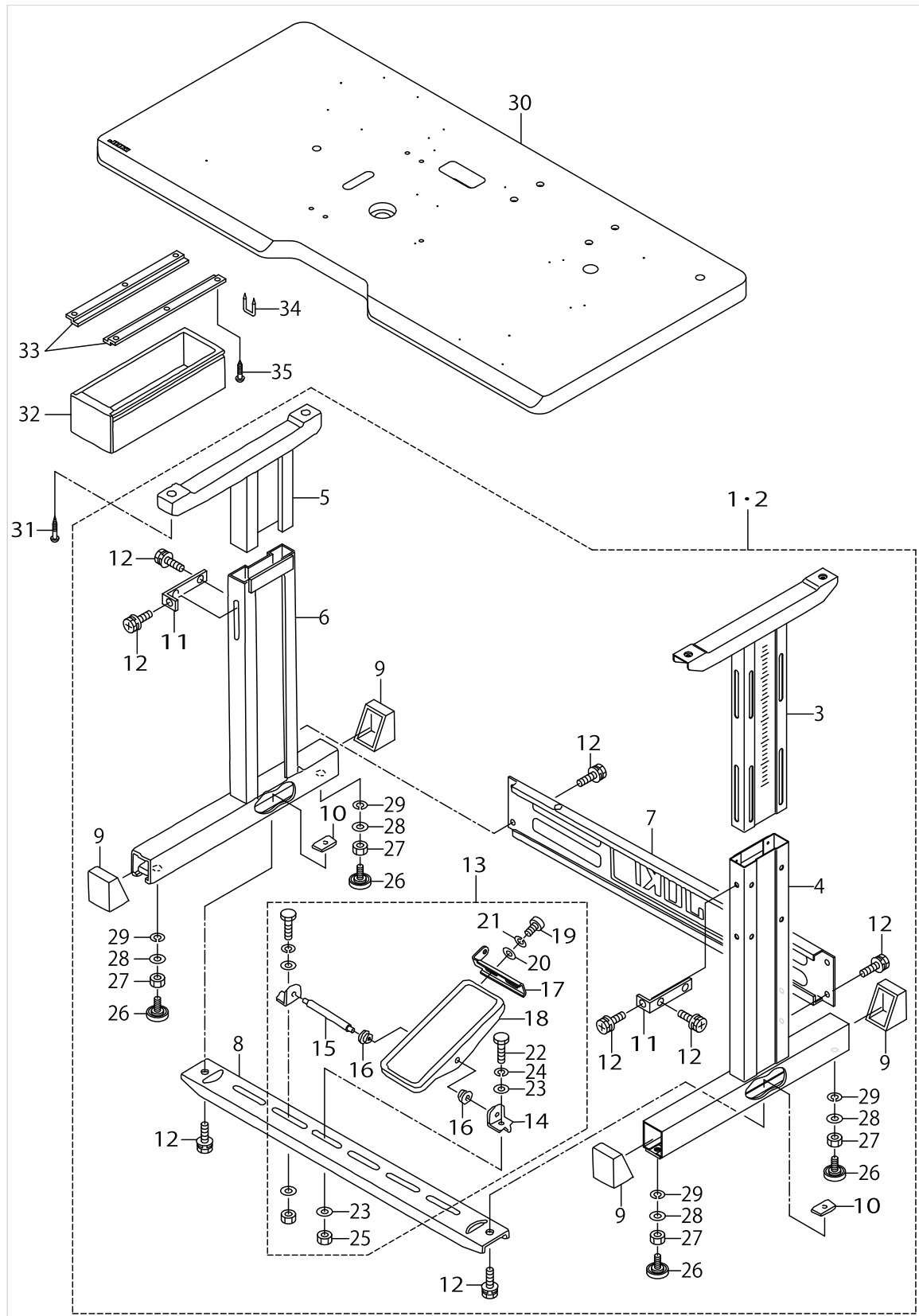
# ACCESSORIE PART COMPONENTS



## ACCESSORIE PART COMPONENTS

| No. | Parts No.   | Parts name                 | Remarks          | Level | Cons | Qty |
|-----|-------------|----------------------------|------------------|-------|------|-----|
| 48  | G8124270000 | AIR PRESSUE SWITCH         |                  | *     |      | 1   |
| 49  | PJ309005203 | QUICK JOINT PLUG           |                  | *     |      | 1   |
| 50  | G5430116000 | AIR COCK                   |                  | *     |      | 1   |
| 51  | PF0552040B0 | FILTER REGULATOR           |                  | *     |      | 1   |
| 52  | PJ030520001 | RING JOINT (NIPPLE)        |                  | *     |      | 2   |
| 53  | PJ305065202 | TEE                        |                  | *     |      | 1   |
| 54  | HK034610040 | HOUSING                    |                  | *     |      | 1   |
| 55  | EA9500B0100 | CABLE BAND                 |                  | *     |      | 5   |
| 56  | 40023662    | FILTER INSTALLING PLATE    | FOR LK-19△0SA,HA |       |      | 1   |
| 57  | WS0820002KR | SPRING WASHER              |                  |       |      | 4   |
| 58  | NM6080003SC | NUT M8X1.25 TYPE3          |                  |       |      | 4   |
| 59  | SM3065052TC | SCREW M6 L=50              |                  |       |      | 4   |
| 60  | WP0651001SC | WASHER                     |                  |       |      | 4   |
| 61  | WP0651646SC | WASHER                     |                  |       |      | 4   |
| 62  | WS0610002KN | SPRING WASHER 6.1X12.2X1.5 |                  |       |      | 4   |
| 63  | NM6060001SC | NUT M6X1 TYPE1             |                  |       |      | 4   |
| 64  | HX00292000A | CABLE BAND                 |                  |       |      | 1   |
| 65  | HN002460000 | CORES                      | FOR CE           |       |      | 2   |
| 66  | HN003560000 | CORES                      | FOR CE           |       |      | 1   |
| 67  | HN002110000 | CORES                      | FOR CE           |       |      | 1   |
| 68  | HN002110000 | CORES                      | FOR CE           |       |      | 2   |
| 69  | SK3382001SC | WOOD SCREW D=3.8 L=20      | FOR CE           |       |      | 2   |

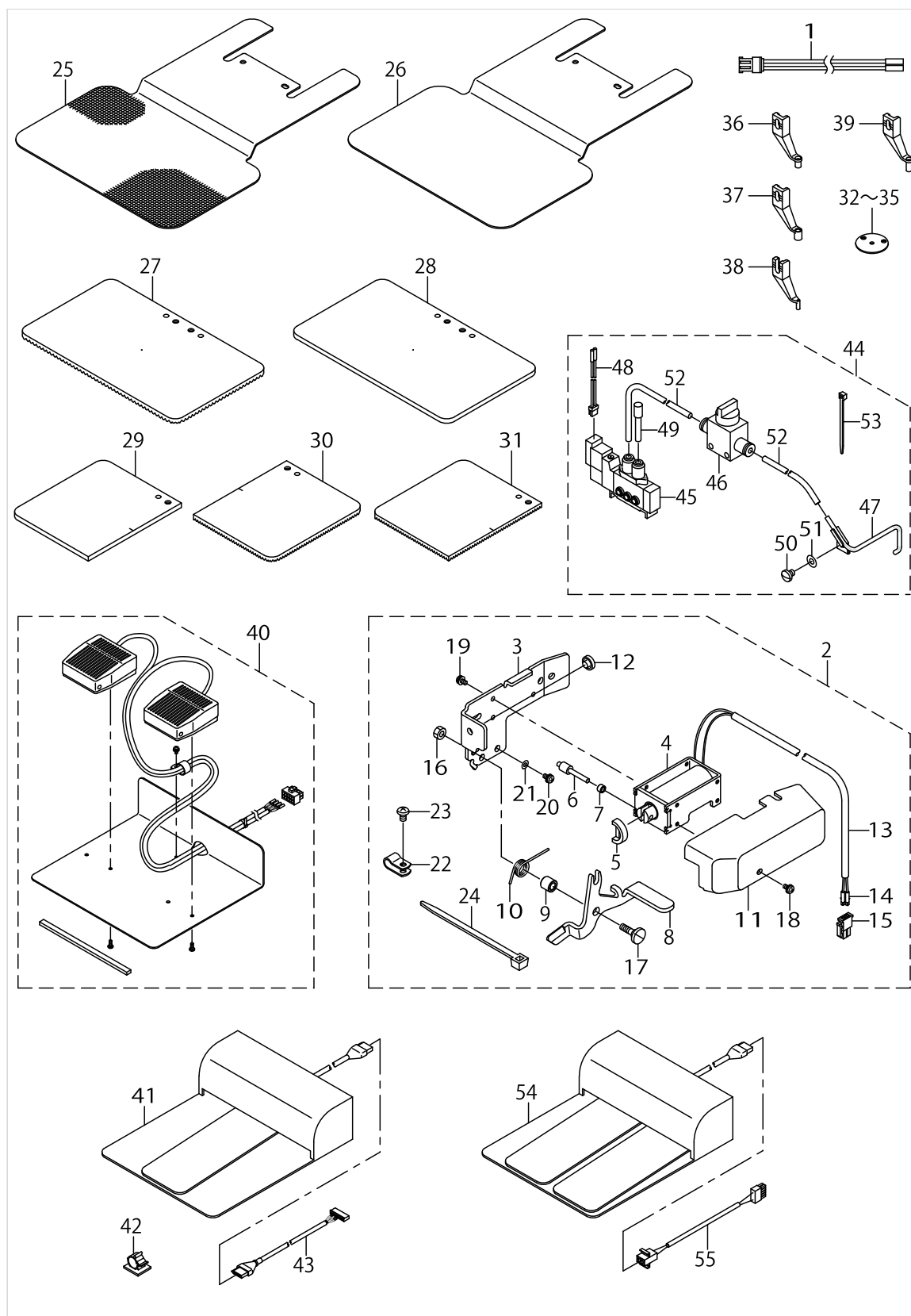
# TABLE COMPONENTS



# TABLE COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks          | Level | Cons | Qty |
|-----|-------------|-------------------------------|------------------|-------|------|-----|
| 1   | 14222053    | T-STAND COMPL.(SOLENOID TYPE) | FOR LK-19△0SS,HS |       |      | 1   |
| 2   | 14222152    | T-STAND COMPL.(AIR TYPE)      | FOR LK-19△0SA,HA |       |      | 1   |
| 3   | 14118152    | UPPER STAND ASM.,RIGHT        |                  | *     |      | 1   |
| 4   | 14118251    | STAND ASM.,RIGHT              |                  | *     |      | 1   |
| 5   | B8101210AAB | UPPER STAND ASM.              |                  | *     |      | 1   |
| 6   | B8105210AAA | STAND ASM.                    |                  | *     |      | 1   |
| 7   | 11158300    | STAND SIDE SUPPORT            |                  | *     |      | 1   |
| 8   | 11158409    | STAND SIDE SUPPORT            |                  | *     |      | 1   |
| 9   | 11158607    | RUBBER CAP                    |                  | *     |      | 4   |
| 10  | 17007402    | NUT                           |                  | *     |      | 2   |
| 11  | 11158516    | UPPER STAND PLATE             |                  | *     |      | 2   |
| 12  | SL9082091SE | WASHER HEXAGONAL BOLT         |                  | *     |      | 12  |
| 13  | 13817754    | Z-STAND PEDAL ASM.            | FOR LK-19△0SS,HS | *     |      | 2   |
| 14  | 11159001    | PEDAL SHAFT BRACKET           |                  | *     |      | 2   |
| 15  | B8153771000 | PEDAL CONNECTING ROD          |                  | *     |      | 1   |
| 16  | D8113555B00 | PEDAL BUSHING                 |                  | *     |      | 2   |
| 17  | GPF06080000 | PEDAL ADJUSTING PLATE         |                  | *     |      | 1   |
| 18  | GPF060600A0 | PEDAL ASM.                    |                  | *     |      | 1   |
| 19  | SM9061203SE | SCREW M6 L=12                 |                  | *     |      | 2   |
| 20  | WP0671016SE | WASHER 6.7X13X1               |                  | *     |      | 2   |
| 21  | WS0621210KR | SPRING WASHER 6.2X11.4X1.2    |                  | *     |      | 2   |
| 22  | SM9082023SE | SCREW M8 L=20                 |                  | *     |      | 2   |
| 23  | WP0871602SE | WASHER 8.7X18X1.6             |                  | *     |      | 4   |
| 24  | WS0861410KR | SPRING WASHER 8.6X15X1.4      |                  | *     |      | 2   |
| 25  | NM6080721SE | NUT M8                        |                  | *     |      | 2   |
| 26  | B81085550A0 | ADJUSTING SCREW ASM. WITH CAP |                  | *     |      | 4   |
| 27  | NM6120001SE | NUT M12                       |                  | *     |      | 4   |
| 28  | WP1302501SE | WASHER M12                    |                  | *     |      | 4   |
| 29  | WS1253010KN | SPRING WASHER 12.5X21.5X3     |                  | *     |      | 4   |
| 30  | 14117519    | UPRIGHT TABLE                 |                  |       |      | 1   |
| 31  | SK3513201SE | WOOD SCREW D=5.1 L=32         |                  |       |      | 4   |
| 32  | 11155108    | DRAWER                        |                  |       |      | 1   |
| 33  | 11155207    | DRAWER SUPPORT                |                  |       |      | 2   |
| 34  | D8204555D00 | DRAWER STOPPER                |                  |       |      | 1   |
| 35  | SK3311601SE | WOOD SCREW D=3.1 L=16         |                  |       |      | 6   |

## OPTIONAL PART COMPONENTS

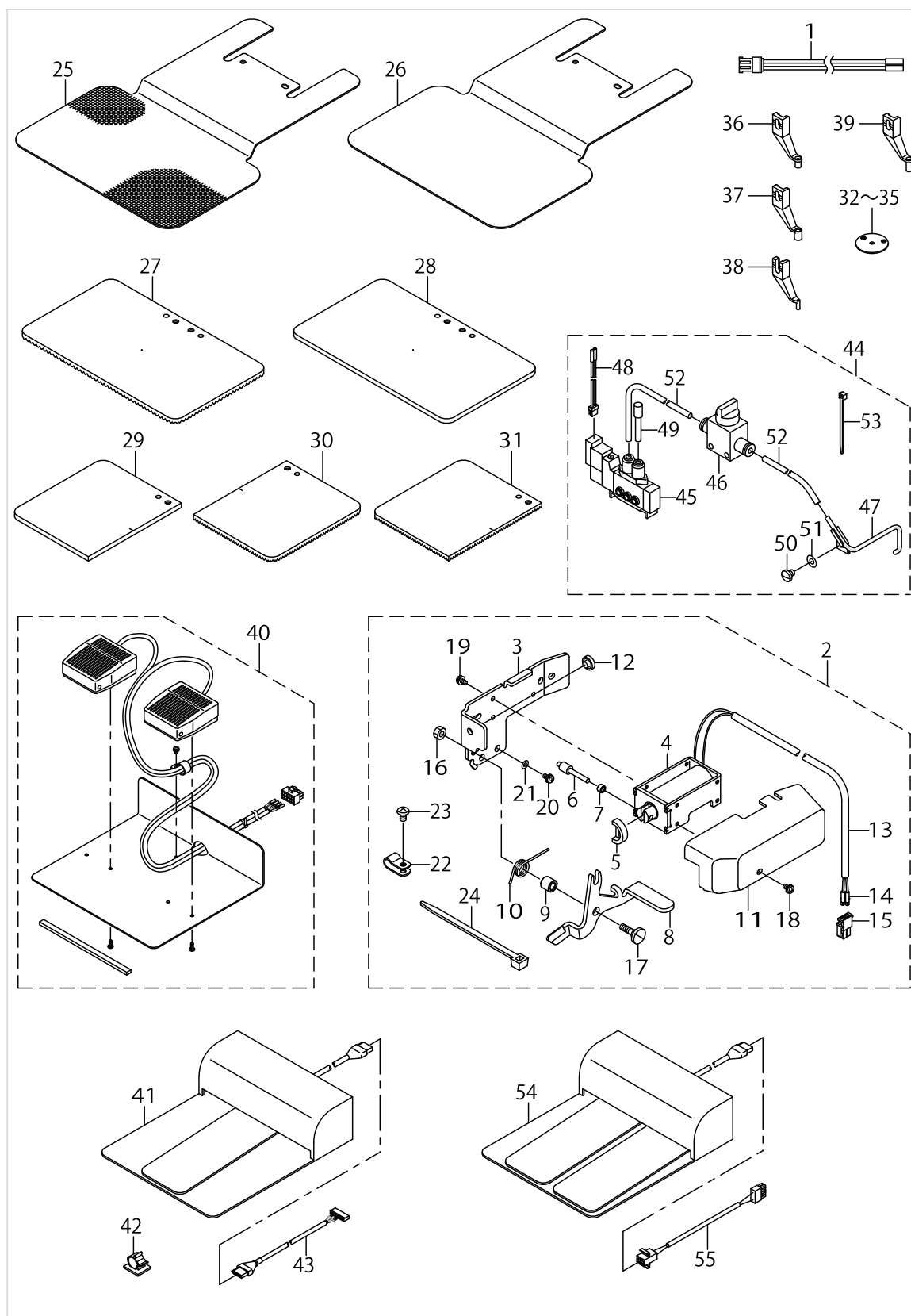


OPTIONAL PART COMPONENTS

| No. | Parts No.    | Parts name                     | Remarks | Level | Cons | Qty  |
|-----|--------------|--------------------------------|---------|-------|------|------|
| 1   | 14204754     | SOLENOID VALVE CONNECTOR ASM.  |         |       |      | 1    |
| 2   | 14224760     | DISK-RAISING DEVICE ASM.       |         |       |      | 1    |
| 3   | 14224703     | DISK-RAISING BASE              |         | *     |      | 1    |
| 4   | 11110301     | WIPER SOLENOID                 |         | *     |      | 1    |
| 5   | 22956007     | WIPER RUBBER B                 |         | *     |      | 1    |
| 6   | 22957104     | WIPER SOLENOID SHAFT           |         | *     |      | 1    |
| 7   | 22957203     | WIPER LINK COLLAR              |         | *     |      | 1    |
| 8   | 14224802     | DISK RAISING LEVER             |         | *     |      | 1    |
| 9   | 22956205     | WIPER HINGE SCREW COLLAR       |         | *     |      | 1    |
| 10  | 11110806     | WIPER SPRING                   |         | *     |      | 1    |
| 11  | 22955504     | WIPER COVER                    |         | *     |      | 1    |
| 12  | 12258000     | BUSH                           |         | *     |      | 1    |
| 13  | HW500070000  | 2-CORE CABTYRE CORD            |         | *     |      | 1.75 |
| 14  | HK034640000  | PIN CONTACT                    |         | *     |      | 2    |
| 15  | HK034610020  | 2-POLE NYLON PLUG              |         | *     |      | 1    |
| 16  | NS6110310SP  | NUT 11/64-40                   |         | *     |      | 1    |
| 17  | SD0650321TP  | HINGE SCREW D=6.5 H=3.2        |         | *     |      | 1    |
| 18  | SL4030681SC  | SCREW M3 L=6                   |         | *     |      | 1    |
| 19  | SL4030681SC  | SCREW M3 L=6                   |         | *     |      | 3    |
| 20  | SS4110915SP  | SCREW 11/64-40 L=9             |         | *     |      | 2    |
| 21  | WP0480856SP  | WASHER 4.8X8.4X0.8             |         | *     |      | 2    |
| 22  | HX00150000B  | CABLE CLIP                     |         | *     |      | 2    |
| 23  | SS4110715SP  | SCREW 11/64-40 L=7             |         | *     |      | 2    |
| 24  | EA9500B0200  | CABLE BAND 150                 |         | *     |      | 3    |
| 25  | 14224000     | LOWER PLATE BLANK              |         |       |      | 1    |
| 26  | 14224109     | LOWER PLATE BLANK              |         |       |      | 1    |
| 27  | B2553210D0A  | FEEDING FRAME BLANK            |         |       |      | 1    |
| 28  | B2553210D0B  | FEEDING FRAME BLANK            |         |       |      | 1    |
| 29  | B2554210D0A  | FEEDING FRAME BLANK            |         |       |      | 1    |
| 30  | B2554210D0B  | FEEDING FRAME BLANK,RIGHT      |         |       |      | 1    |
| 31  | B2554210D0C  | FEEDING FRAME BLANK,LEFT       |         |       |      | 1    |
| 32  | D2426282C00  | NEEDLE HOLE GUIDE              |         |       |      | 1    |
| 33  | 14224307     | NEEDLE HOLE GUIDE D=2          |         |       |      | 1    |
| 34  | B242628000D  | NEEDLE HOLE GUIDE D            |         |       |      | 1    |
| 35  | D2426MMCK0C  | NEEDLE PLATE NEEDLE HOLE GUIDE |         |       |      | 1    |
| 36  | B1601210D0BA | INTERMEDIATE PRESSER B         |         |       |      | 1    |
| 37  | B1601210D0CA | INTERMEDIATE PRESSER C         |         |       |      | 1    |
| 38  | B1601210D0E  | INNER PRESSER E                |         |       |      | 1    |
| 39  | B1601210D0FA | INTERMEDIATE PRESSER F         |         |       |      | 1    |
| 40  | M85205800A0  | 2-PEDAL ASM.                   |         |       |      | 1    |
| 41  | GPK570010B0  | PEDAL SWITCH ASM.              |         |       |      | 1    |
| 42  | E9607603000  | STICKER (SMALL)                |         |       |      | 2    |
| 43  | M90135900A0  | PK57 TRANSFER CABLE ASM.       |         |       |      | 1    |
| 44  | 14225056     | NEEDLE COOLER ASM.             |         |       |      | 1    |
| 45  | PV150209000  | 5 PORT SOLENOID VALVE          |         | *     |      | 1    |
| 46  | PV010011000  | VALVE                          |         | *     |      | 1    |
| 47  | B47202150A0  | NEEDLE COOLER UNION            |         | *     |      | 1    |



## OPTIONAL PART COMPONENTS



# OPTIONAL PART COMPONENTS

| No. | Parts No.   | Parts name                    | Remarks | Level | Cons | Qty |
|-----|-------------|-------------------------------|---------|-------|------|-----|
| 48  | 14204754    | SOLENOID VALVE CONNECTOR ASM. |         | *     |      | 1   |
| 49  | PX500014000 | PLUG                          |         | *     |      | 1   |
| 50  | SS7110510SP | SCREW 11/64-40 L=5            |         | *     |      | 1   |
| 51  | WP0450000SD | WASHER 4.5X8X0.5              |         | *     |      | 1   |
| 52  | BT0400251EB | URETHANE HOSE, BLACK          |         | *     |      | 2   |
| 53  | HX002330000 | CLIP                          |         | *     |      | 3   |
| 54  | M85905130AA | PEDAL SWITCH ASM.             |         |       |      | 1   |
| 55  | M90315800A0 | 2-PEDAL CONNECTING CORD ASM.  |         |       |      | 1   |

## HOW TO MAKE USE OF THIS PARTS LIST

- 1.As to "#01" and "#02" refer to the "Note" given at the bottom of the respective pages.
- 2.Codes on the "Qty" column
  - Each numeral indicates the number of parts required.
  - "0.1" and "2.5" indicate the length (in meters) of the respective parts.
- 3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.
- 4.Dotted lines on the Figures indicate assembly parts.
- 5.As to the parts with marks of "☆"(Consumable parts)and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1. リストページの# 0 1、# 0 2の印は、ページ下の"注記"の説明を参照下さい。
2. 数量欄の数字は、個数を表し、0. 1、2. 5等の数値は、長さ（単位メートル）を表します。
3. 数量欄の（ ）は、組部品を構成している子部品であることを意味します。
4. イラストページの-----枠は、組構成であることを意味します。
5. リストページの"☆"（消耗部品）、"◎"（オプション部品）の印が付いた部品は、予備を準備しておくことをお勧めします。

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| 10523504 | 20   | 31      | 14106702 | 20   | 2       | 14204309 | 16   | 23      |
| 11006004 | 16   | 40      | 14107502 | 26   | 1       | 14204754 | 62   | 48      |
| 11072402 | 6    | 97      | 14107601 | 30   | 66      | 14204754 | 64   | 48      |
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| 11110806 | 62   | 10      | 14108500 | 28   | 2       | 14204853 | 56   | 12      |
| 11111051 | 24   | 13      | 14108609 | 28   | 3       | 14204911 | 12   | 42      |
| 11155108 | 60   | 32      | 14108807 | 28   | 6       | 14205009 | 14   | 50      |
| 11155207 | 60   | 33      | 14109250 | 30   | 65      | 14205108 | 14   | 52      |
| 11158300 | 60   | 7       | 14109300 | 28   | 16      | 14205207 | 14   | 54      |
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| 11158516 | 60   | 11      | 14112502 | 32   | 10      | 14206650 | 16   | 11      |
| 11158607 | 60   | 9       | 14113450 | 4    | 94      | 14206908 | 16   | 21      |
| 11159001 | 60   | 14      | 14113468 | 4    | 92      | 14207054 | 16   | 22      |
| 11315108 | 24   | 30      | 14114102 | 40   | 1       | 14207252 | 16   | 9       |
| 12210803 | 14   | 62      | 14114300 | 40   | 3       | 14207500 | 16   | 10      |
| 12258000 | 62   | 12      | 14114409 | 40   | 4       | 14207609 | 16   | 7       |
| 13160304 | 56   | 31      | 14114508 | 8    | 33      | 14207807 | 16   | 5       |
| 13216601 | 28   | 11      | 14114607 | 40   | 13      | 14208201 | 16   | 8       |
| 13502307 | 2    | 13      | 14114904 | 40   | 2       | 14208300 | 16   | 36      |
| 13508700 | 20   | 35      | 14115356 | 10   | 63      | 14208508 | 16   | 42      |
| 13529607 | 20   | 23      | 14115356 | 42   | 3       | 14208607 | 10   | 61      |
| 13540406 | 36   | 40      | 14115356 | 52   | 17      | 14209001 | 16   | 1       |
| 13817754 | 60   | 13      | 14115653 | 2    | 41      | 14209001 | 52   | 21      |
| 14100309 | 2    | 39      | 14117519 | 60   | 30      | 14209308 | 16   | 13      |
| 14100408 | 2    | 2       | 14118152 | 60   | 3       | 14211502 | 24   | 3       |
| 14100457 | 2    | 1       | 14118251 | 60   | 4       | 14211551 | 24   | 1       |
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