

MODEL : MB-373NS/MB-377NS

List No : 1327-02

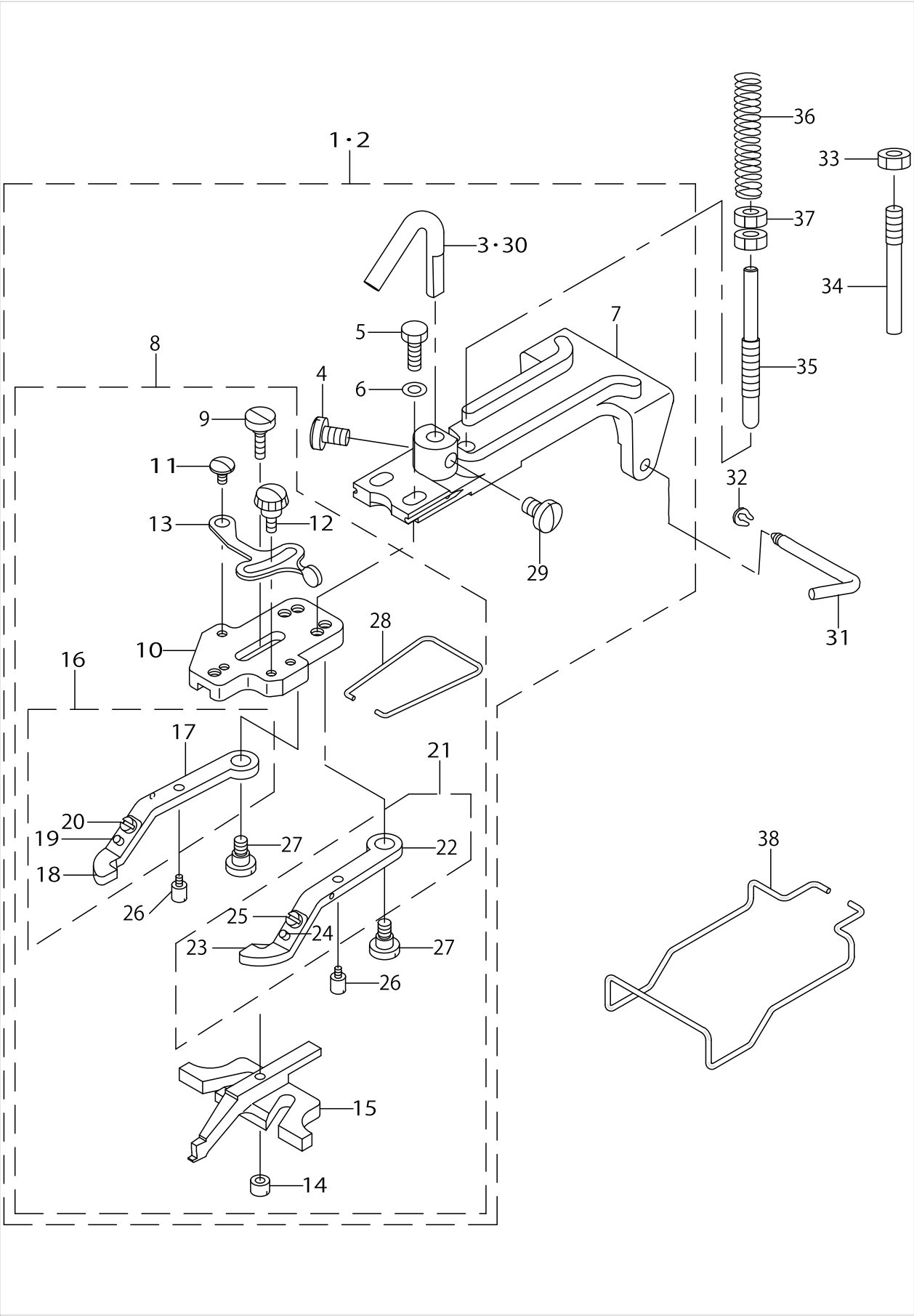
PARTS LIST

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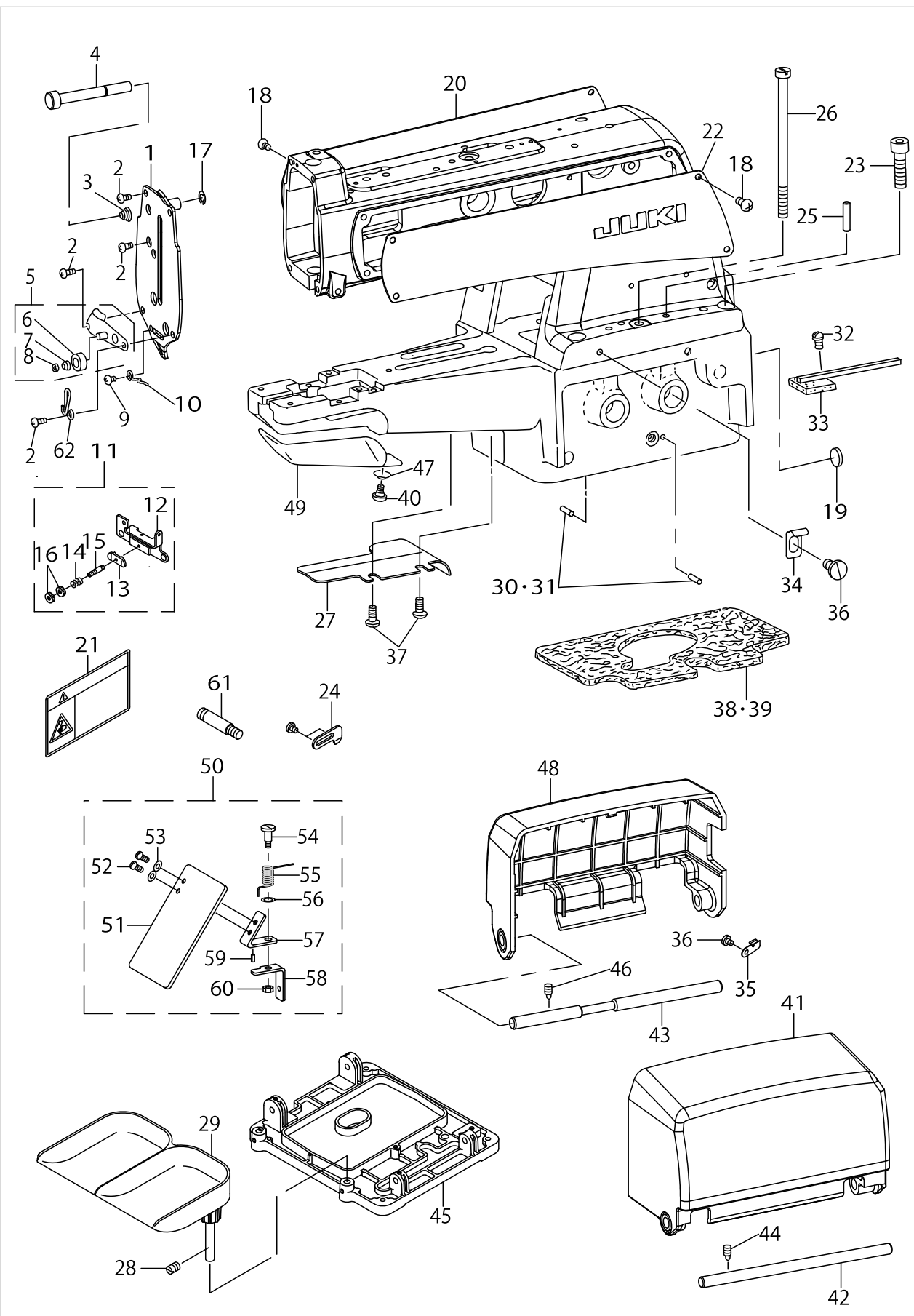
BUTTON CLAMP MECHANISM COMPONENTS



BUTTON CLAMP MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26025452	FLAT BUTTON CLAMP ASM.	FOR MB-373NS			1
2	26026856	PICK-UP DEVICE ASM.	FOR MB-377NS			1
3	26025601	BUTTON CLAMP LIFTING ROD	FOR MB-373NS	*		1
4	SS7150940SP	SCREW 15/64-28 L=9		*		1
5	SS9621413SP	SCREW 3/16-32 L=13.5		*		2
6	WP0501016SD	WASHER 5X10.5X1		*		2
7	26025502	BUTTON CLAMP HOLDER		*		1
8	B25473720C0	JAW LEVER HOLDER ASM.		*		1
9	SD0550301SP	HINGE SCREW D=5.5 H=3		*		1
10	26025403	JAW LEVER HOLDER		*		1
11	SD0550181SP	HINGE SCREW D= 5.50 H= 1.8		*		1
12	26025809	CLAMP SCREW A		*		1
13	26025700	SNAP FASTENER CLAMP STOP LEVER		*		1
14	26026005	NUT		*		1
15	26025908	BUTTON CLAMP SLIDE		*		1
16	B25553720A0	BUTTON CLAMP LEVER JAW, LEFT A		*		1
17	26026104	BUTTON CLAMP LEVER JAW (LEFT)		*		1
18	26026203	BUTTON HOLDING SPRING, LEFT		*		1
19	B2559372000	BUTTON CLAMP LOCATING PIN		*		1
20	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
21	B25573720A0	BUTTON CLAMP LEVER JAW, RIGHT		*		1
22	26026302	BUTTON CLAMP LEVER JAW RIGHT		*		1
23	26026401	BUTTON HOLDING SPRING, RIGHT		*		1
24	B2559372000	BUTTON CLAMP LOCATING PIN		*		1
25	SS7090410SP	SCREW 9/64-40 L= 3.5		*		1
26	26026609	BUTTON CLAMP STOP PIN		*		2
27	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9		*		2
28	26026708	BUTTON CLAMP SPRING		*		1
29	SS7150940SP	SCREW 15/64-28 L=9		*		1
30	26026807	PICK-UP DEVICE LIFTING HOOK	FOR MB-377NS	*		1
31	26025205	HINGE PIN				1
32	B2541372000	SNAP RING				1
33	NS6150430SP	NUT 15/64-28				1
34	26026906	PICK-UP DEVICE STOPPER PIN				1
35	26027003	BUTTON CLAMP PRESSER ADJUSTIN				1
36	26027102	PRESSURE ADJUSTING SPRING				1
37	NS6660511SP	NUT 1/4				2
38	26027409	FINGER GUARD				1

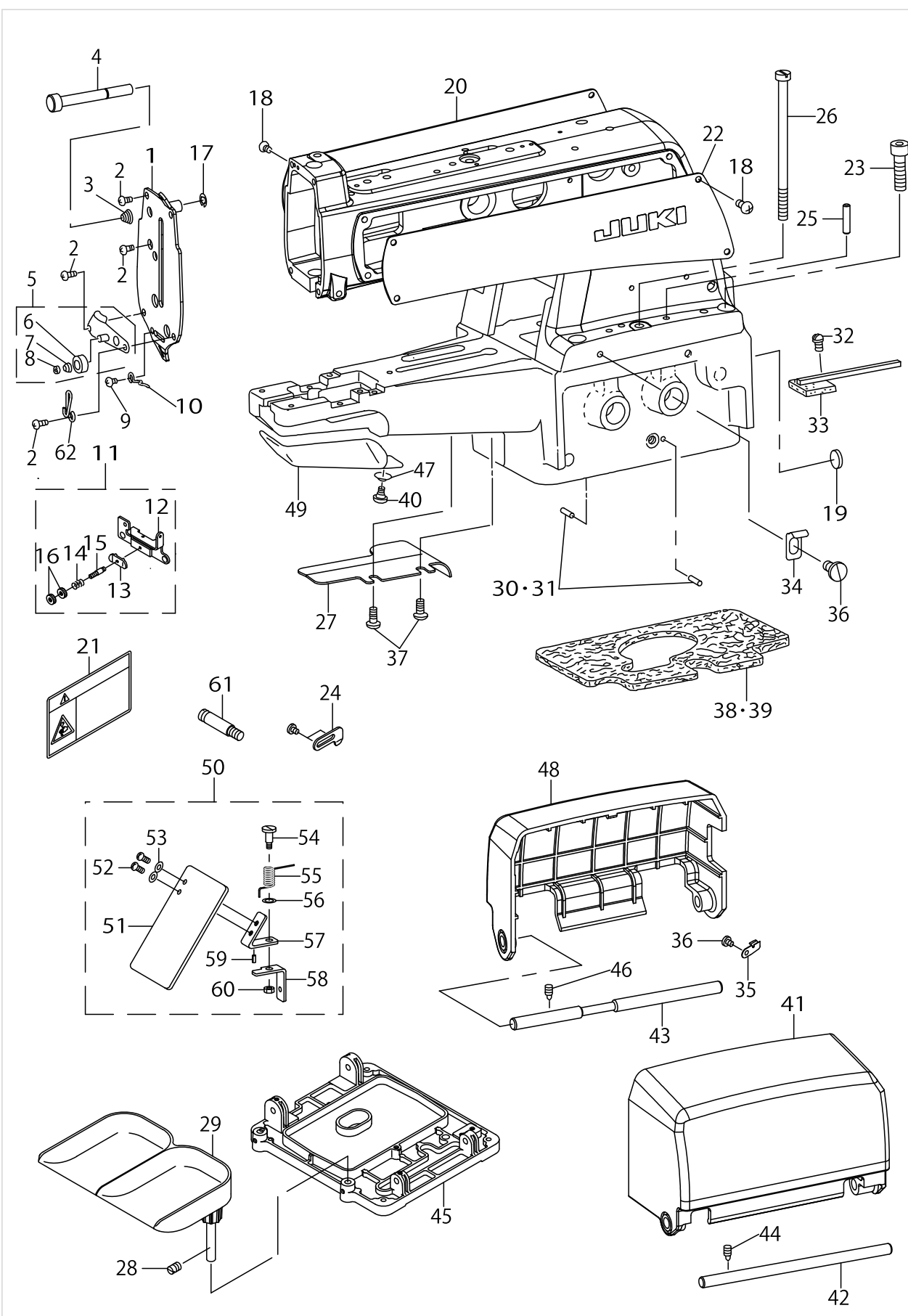
ARM & MISCELLANEOUS COVERS COMPONENTS



ARM & MISCELLANEOUS COVERS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26038752	FACE PLATE				1
2	SS4120915SP	SCREW 3/16-28 L=9				4
3	26021600	TENSION SPRING				1
4	26032003	NIPPER RELEASING STUD				1
5	26001164	THREAD TENSION GUIDE NO.3 ASM.	FOR MB-373NS			1
6	26001404	THREAD TENSION DISC NO.3		*		2
7	26001305	THREAD TENSION SPRING NO.3		*		1
8	RE0300000K0	E-RING 3		*		1
9	SS7110340SP	SCREW 11/64-40 L= 3.2				1
10	26031203	THREAD GUIDE NO. 4				1
11	26031351	THREAD TENSION NO.3 ASM.	FOR MB-377NS			1
12	26031302	TENSION ADJUSTING BASE NO.3		*		1
13	26031401	THREAD PRESSER PLATE		*		1
14	26031500	TENSION SPRING B		*		1
15	26031609	THREAD TENSION STUD		*		1
16	26031708	THREAD TENSION NUT		*		2
17	RE0320000K0	E-RING 3.2				1
18	SS4120915SP	SCREW 3/16-28 L=9				8
19	10004109	GROUND MARK				1
20	26012104	SIDE PLATE, LEFT				1
21	CM3002001B1	SAFETY LABEL 12				1
22	26012005	SIDE PLATE, RIGHT				1
23	SM6083042CH	SCREW M8 L=30				4
24	26033704	STOPPER	FOR MB-377NS			1
25	26011205	GUIDE PIN				2
26	26011908	SET SCREW				1
27	26010603	BED OIL SHIELD				1
28	SS8150710TP	SCREW 15/64-28 L=7				1
29	17848458	BUTTON TRAY ASM.				1
30	26022608	CAM INDICATING PIN A	SELECTIVE PARTS			2
31	26022707	CAM INDICATING PIN B	SELECTIVE PARTS			2
32	SS7110840SP	SCREW 11/64-40 L=7.8				1
33	B35033720A0A	OIL SUPPLY FELT				1
34	26011601	SIDE COVER SPRING				2
35	26011809	SIDE COVER SPRING, LEFT	FOR MB-377NS			1
36	SS7120640SP	SCREW 3/16-28 L=6				2
37	SS4110815SP	SCREW 11/64-40 L=8				2
38	B1104372A00	OIL DRIP FELT (A) 5MM	SELECTIVE PARTS			1
39	B1104372B00	OIL DRIP FELT (B) 7MM	SELECTIVE PARTS			1
40	SD0600271SP	HINGE SCREW D= 6 H= 2.7				1
41	26011502	SIDE COVER, RIGHT				1
42	26011304	SIDE COVER HINGE SHAFT				2
43	26011700	SIDE COVER SHAFT, LEFT	FOR MB-377NS			1
44	SS8150710TP	SCREW 15/64-28 L=7				1
45	26010504	MACHINE SUB-BASE				1
46	SS8150710TP	SCREW 15/64-28 L=7				1
47	WS0650389KP	SPRING WASHER 6.5X14.0X17				1

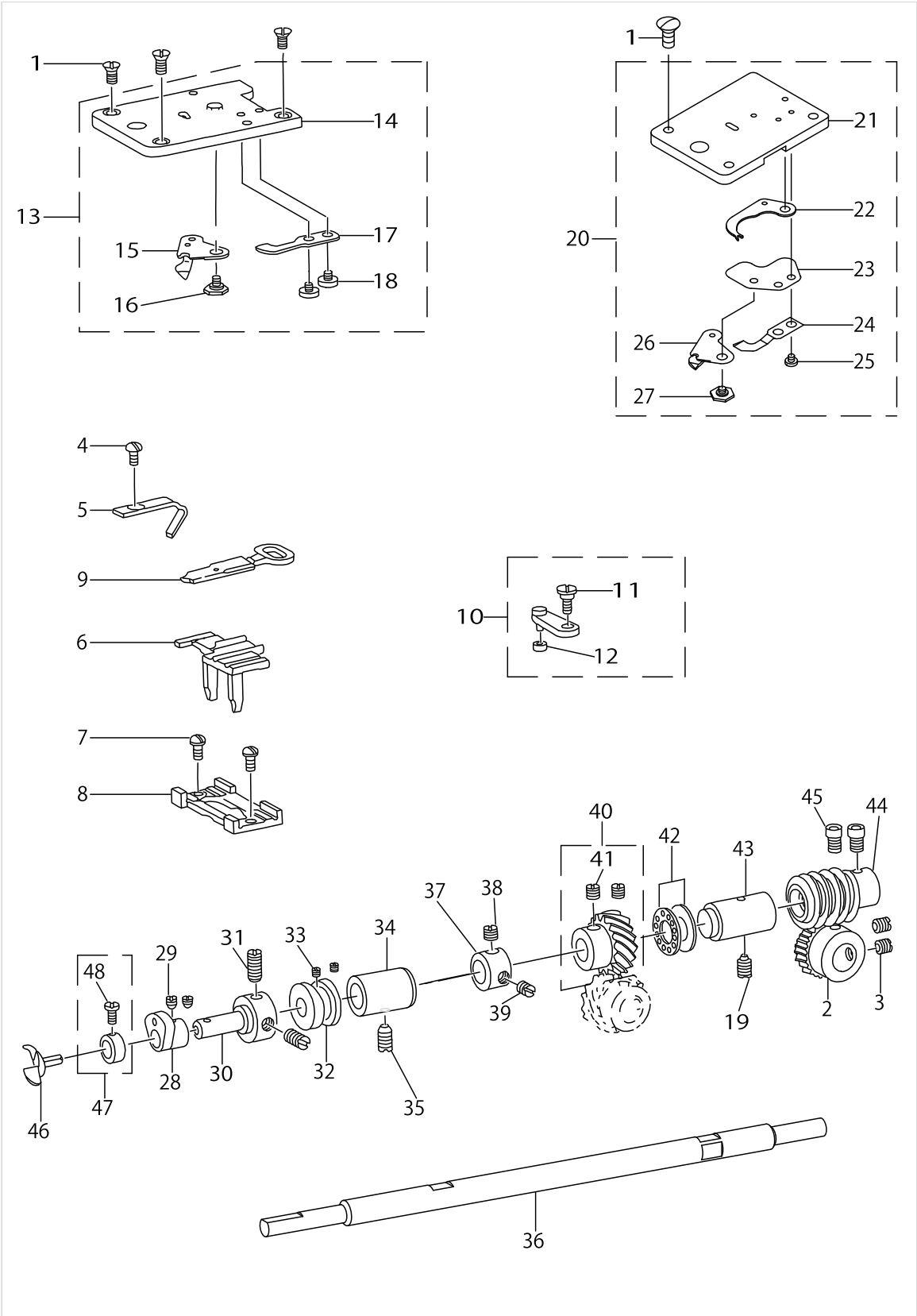
ARM & MISCELLANEOUS COVERS COMPONENTS



ARM & MISCELLANEOUS COVERS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	26011403	SIDE COVER, LEFT				1
49	26003608	LOOPER COVER				1
50	B31153720A0	SAFETY PLATE ASM.				1
51	26037200	SAFETY PLATE		*		1
52	SS4110715SP	SCREW 11/64-40 L=7		*		2
53	WP0450801SD	WASHER 4.5X10X0.8		*		2
54	SD0601021SP	HINGE SCREW D=6 H=10.2		*		1
55	26037408	SAFETY PLATE RETURN SPRING		*		1
56	WP0740516SP	WASHER 7.4X11.8X0.5		*		1
57	26037309	SAFETY PLATE INSTALLING PLATE		*		1
58	26037101	SAFETY PLATE INSTALLING BASE		*		1
59	PS0200062KH	SPRING PIN 2X6		*		1
60	NS6110310SP	NUT 11/64-40		*		1
61	13737507	SUSPENSION SCREW B	FOR MB-377NS			1
62	26031104	THREAD GUIDE NO. 3				1

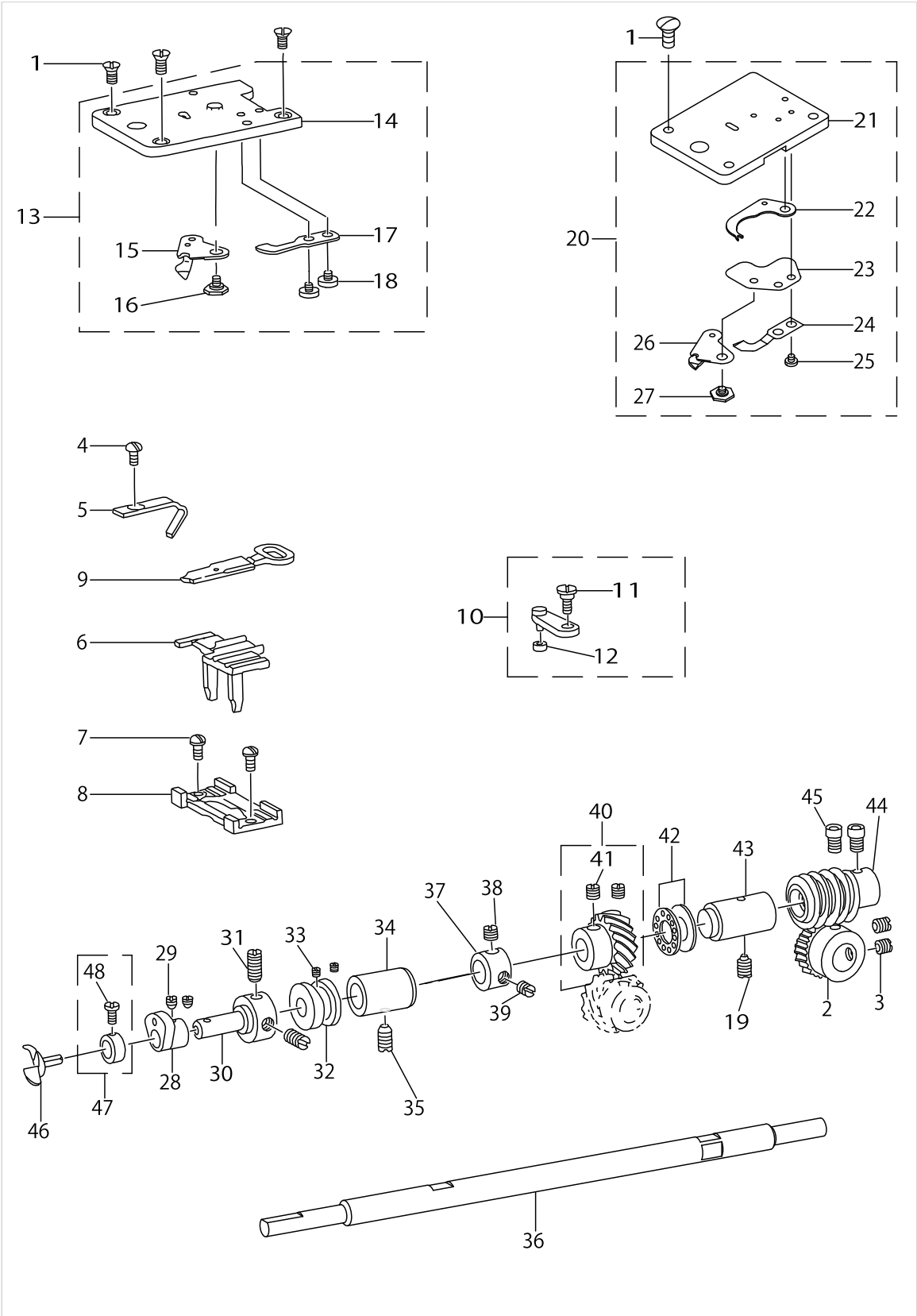
LOOPER SHAFT MECHANISM COMPONENTS



LOOPER SHAFT MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS2110920TP	SCREW 11/64-40 L=8.5				3
2	B1220372000	CAM SHAFT DRIVEN GEAR				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	SS7110840SP	SCREW 11/64-40 L=7.8				1
5	26015206	NEEDLE GUARD				1
6	B1236373000	POSITIONING FINGER YOKE SLIDE				1
7	SS1110710SP	SCREW 11/64-40 L=7				2
8	B1235373000	YOKE SLIDE INSERT				1
9	26013805	YOKE SLIDE				1
10	B12303720A0	LOOP POSITIONING FINGER LEVER				1
11	SD0640241SP	HINGE SCREW D= 6.35 H= 2.4		*		1
12	B1232372000	LOOP POSITIONING FINGER LEVER		*		1
13	B12413730B0	THROAT PLATE ASM.	FOR MB-373NS			1
14	B1241373000	THROAT PLATE	FOR MB-373NS	*		1
15	B24063730A0	MOVING KNIFE ASM.		*		1
16	SD0600095TH	HINGE SCREW D= 6 H= 0.85		*		1
17	B2410373000	COUNTER KNIFE		*		1
18	SS7080310SP	SCREW 1/8-44 L= 3.0		*		2
19	SS8151150TP	SCREW 15/64-28 L=10.5				1
20	B12413770B0	THROAT PLATE SET	FOR MB-377NS			1
21	B12413770A0	THROAT PLATE ASM.	FOR MB-377NS	*		1
22	B27033770A0	THREAD BIND PLATE ASM.	FOR MB-377NS	*		1
23	B2702377000	THREAD BIND SUPPORT PLATE	FOR MB-377NS	*		1
24	B2410373000	COUNTER KNIFE		*		1
25	SS7080310SP	SCREW 1/8-44 L= 3.0		*		2
26	B24063730A0	MOVING KNIFE ASM.		*		1
27	SD0600095TH	HINGE SCREW D= 6 H= 0.85		*		1
28	26003103	LOOP POSITIONING FINGER CAM				1
29	SS8110410TP	SCREW 11/64-40 L= 3.5				2
30	26015503	CAM & LOOPER SLEEVE				1
31	SS8150410TP	SCREW 15/64-28 L= 4.0				2
32	B1228372000	LOOP POSITIONING FINGER CAM RE				1
33	SS8110310SP	SCREW 11/64-40 L= 2.8				2
34	26015305	LOOPER SHAFT BUSHING, FRONT				1
35	SS8151150TP	SCREW 15/64-28 L=10.5				1
36	26013003	LOOPER SHAFT				1
37	CS1111019SH	THRUST COLLAR D=11.11 W=10				1
38	SS8660512TP	SCREW 1/4-40 L=5				1
39	SS8660512TP	SCREW 1/4-40 L=5				1
40	B12243720A0	LOOPER SHAFT DRIVEN GEAR ASM.				1
41	SS8660612TP	SCREW 1/4-40 L=6		*		2
42	B1215372A00	THRUST BALL BEARING				1
43	26013102	LOOPER SHAFT BUSHING, REAR				1
44	B1221372000	DRIVEN WORM GEAR				1
45	SS6660712TP	SCREW 1/4-40 L= 7.0				2
46	B1239372000	LOOPER				1
47	CS079072ATH	THRUST COLLAR ASM.				1

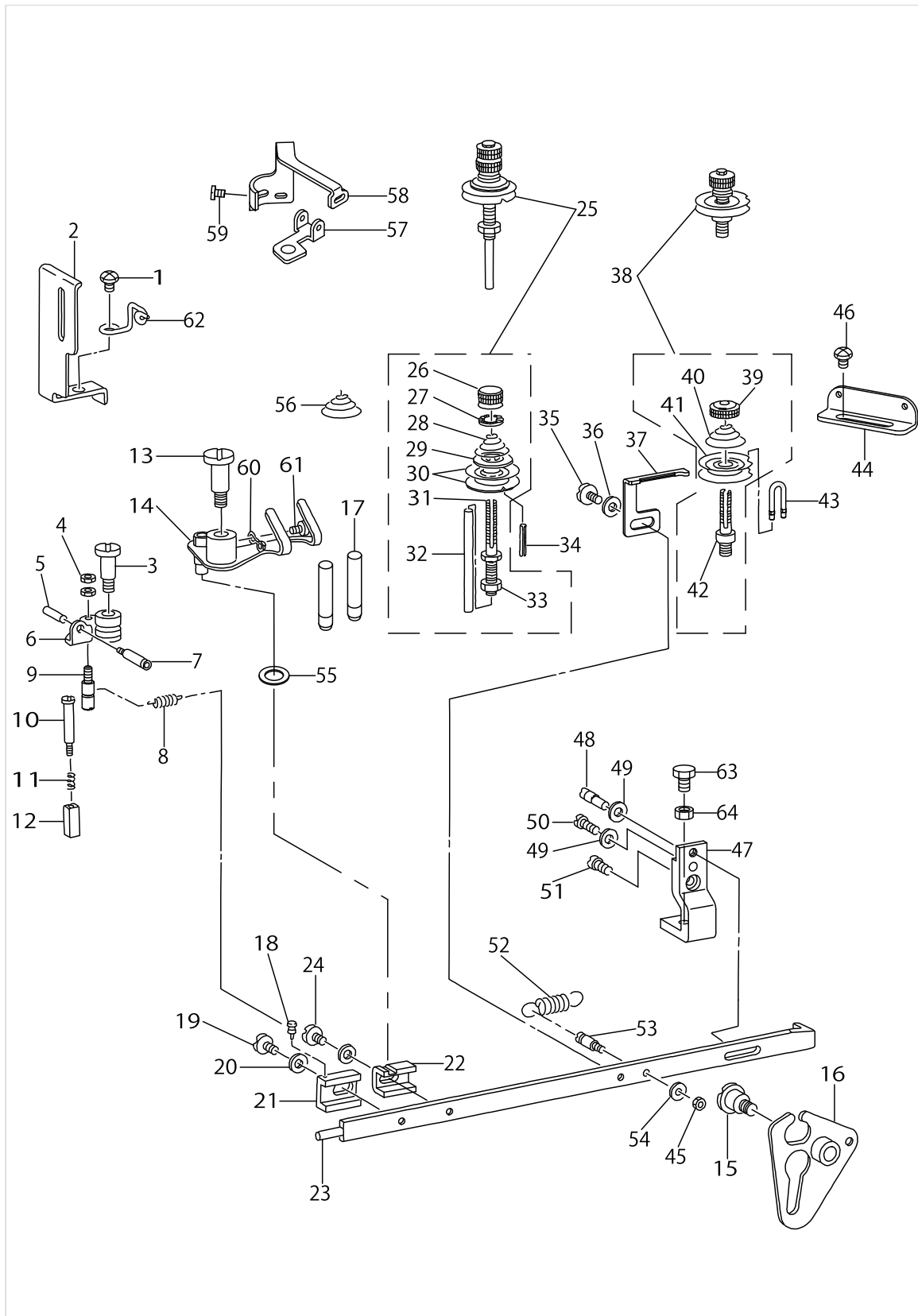
LOOPER SHAFT MECHANISM COMPONENTS



LOOPER SHAFT MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7090620TP	SCREW 9/64-40 L=6.1		*		1

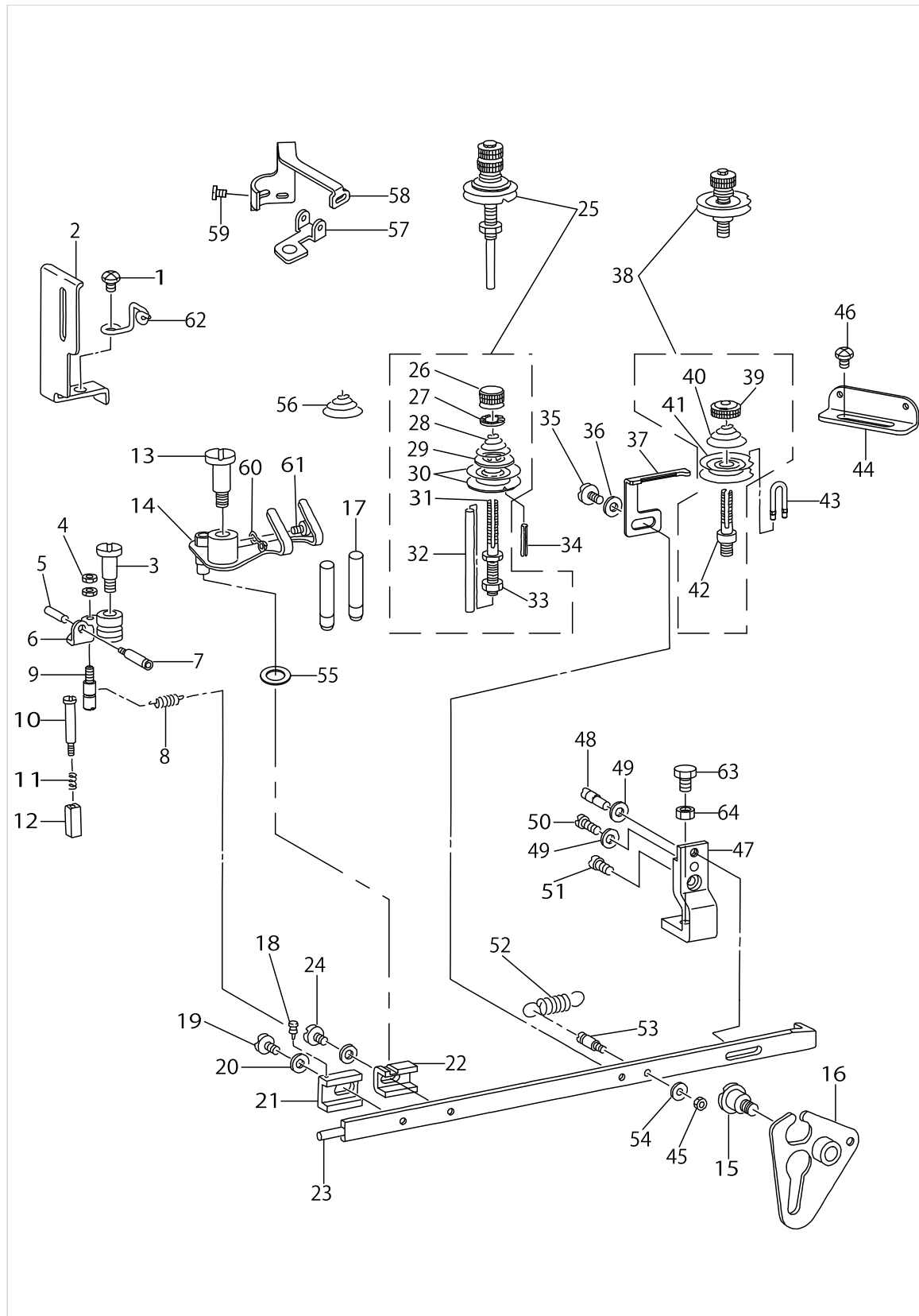
NIPPER & THREAD TENSION PARTS COMPONENTS



NIPPER & THREAD TENSION PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS4150915SP	SCREW 15/64-28 L=9				1
2	B1421372000	NEEDLE BAR GUARD				1
3	SD0791271SP	HINGE SCREW D= 7.94 H=12.7				1
4	NS6080210SP	NUT 1/8-44				2
5	26020602	NUT				1
6	26000950	NIPPER COMPL.				1
7	B2034372000	THREAD RELEASING SCREW STUD				1
8	26020800	NIPPER BAR BLOCK SPRING				1
9	26020701	NIPPER BAR BLOCK SPRING SCREW				1
10	SD0402001TP	HINGE SCREW D=4 H=20				1
11	B2029372000	NIPPER BLOCK SPRING				1
12	26020305	NIPPER BLOCK				1
13	SD0791503SP	HINGE SCREW D=7.94 H=15				1
14	26001560	THREAD PULL-OFF LEVER ASM.				1
15	SD0790802TP	HINGE SCREW D=7.94 H=8				1
16	26000455	NIPPER BAR ACTUATING LEVER ASM				1
17	26020206	THREAD GUIDE PIN				2
18	26019406	NIPPER BAR BLOCK SPRING PIN				1
19	SS6120930TP	SCREW 3/16-28 L=9				1
20	WP0501016SD	WASHER 5X10.5X1				2
21	26019307	NIPPER BAR BLOCK				1
22	26019208	TENSION LEVER ROCKING PIECE				1
23	26001909	NIPPER BAR				1
24	SS6120930TP	SCREW 3/16-28 L=9				1
25	B20193720AA	TESION POST ASM., NO.2				1
26	B3116125000	TENSION NUT		*		1
27	22921407	ROTATION STOPPER		*		1
28	B2021372000	THREAD TENSION SPRING NO.2		*		1
29	B3132012000	TENSION DISC HOLDER		*		1
30	B2016372000	TENSION DISC		*		2
31	B2019372000	TENSION POST NO.2		*		1
32	B2020372000	TENSION RELEASE PIN		*		1
33	NS6160520SP	NUT 1/4-24		*		1
34	PS0300162KH	SPRING PIN 3X16				1
35	SS6120930TP	SCREW 3/16-28 L=9				1
36	WP0501016SD	WASHER 5X10.5X1				1
37	26019109	THREAD TENSION RELEASING LEVER				1
38	26005157	THREAD TENSION ASM. (NO.1)				1
39	B3125012000	THREAD TENSION NUT		*		1
40	B2017372000	TENSION SPRING NO.1		*		1
41	B2016372000	TENSION DISC		*		2
42	B2015372000	THREAD TENSION STAFF NO. 1		*		1
43	26019505	THREAD GUIDE				1
44	26021402	THREAD GUIDE NO.1				1
45	NS6080340SP	NUT 1/8-44				1
46	SS4150915SP	SCREW 15/64-28 L=9				1
47	26001800	NIPPER BAR BEARING BLOCK				1

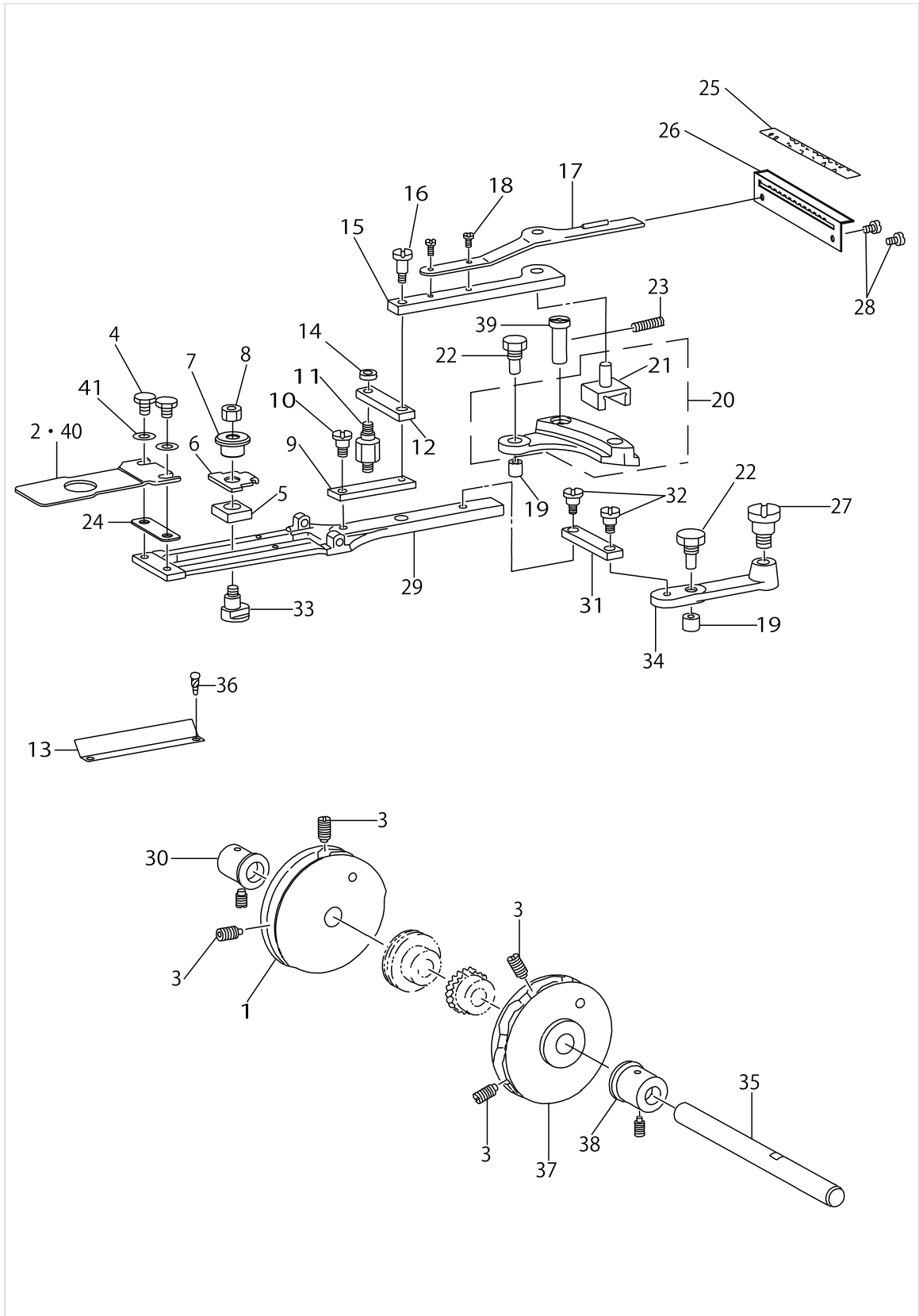
NIPPER & THREAD TENSION PARTS COMPONENTS



NIPPER & THREAD TENSION PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2006372000	ADJUSTING SCREW				1
49	WP0480856SP	WASHER 4.8X8.4X0.8				2
50	SS6121610TP	SCREW 3/16-28 L=15.5				1
51	SS6121050SP	SCREW 3/16-28 L= 9.5				1
52	26019000	THREAD TENSION SPRING				1
53	B2007372000	NIPPER BAR SPRING SCREW				1
54	WP0371016SD	WASHER 3.7X8X1				1
55	26019604	WASHER				1
56	B3114232000	THREAD TENSION SPRING				1
57	26021105	THREAD GUIDE	FOR MB-377NS			1
58	26021204	LEVER	FOR MB-377NS			1
59	SS7090540TP	SCREW 9/64-40 L=5	FOR MB-377NS			1
60	26021501	THREAD GUIDE	FOR MB-373NS			1
61	SS4090415SP	SCREW 9/64-40 L=4	FOR MB-373NS			1
62	B2038372000	THREAD GUIDE NO. 2	FOR MB-373NS			1
63	SM9061403CP	SCREW M6 L=14				1
64	NM6060001SE	NUT M6				1

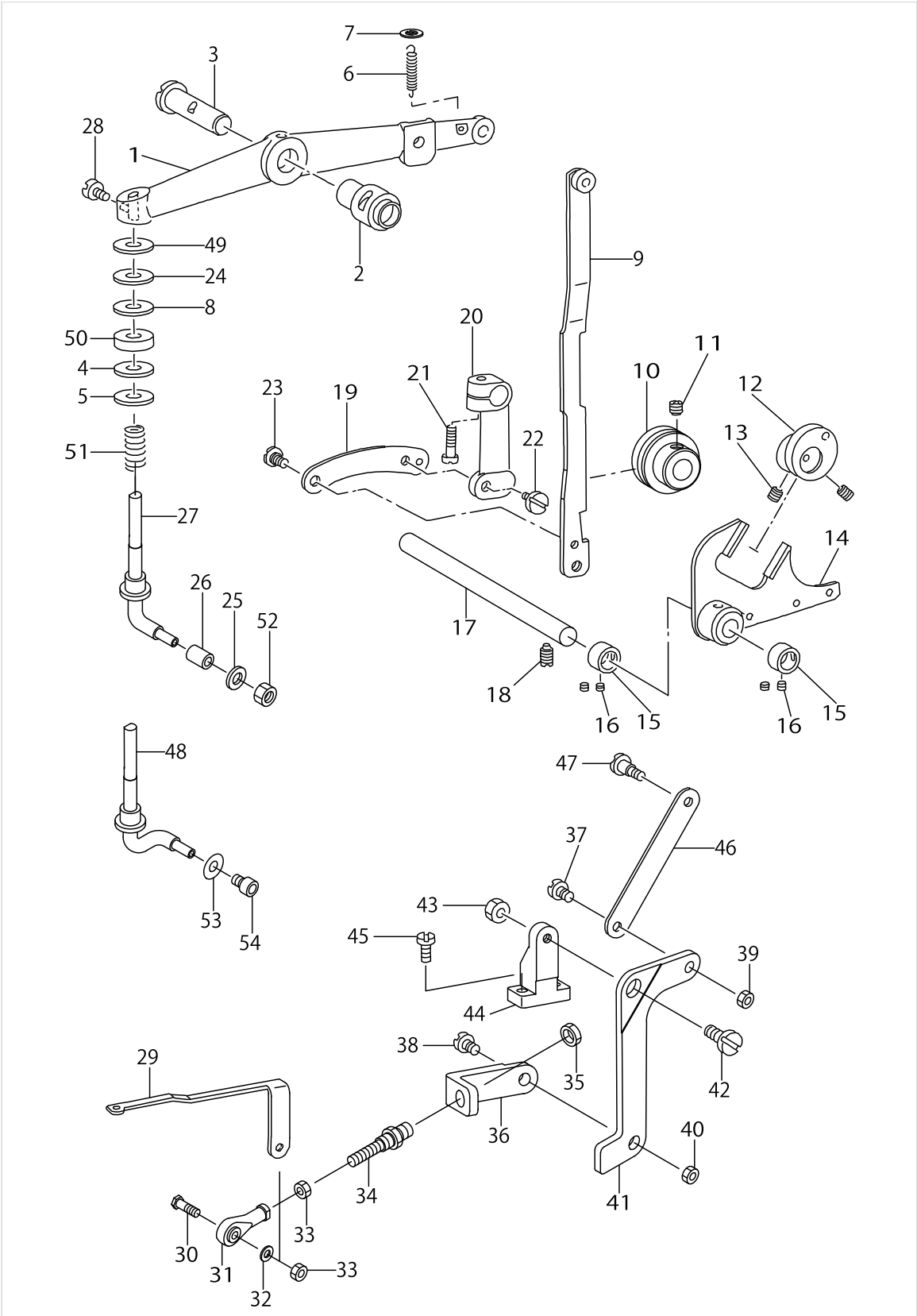
FEED PLATE COMPONENTS



FEED PLATE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2506373000A	LONGITUDINAL FEED CAM	FOR MB-377NS	*		1
2	B2529373000	FEED PLATE, SMALL BUTTON				1
3	SS8681412TP	SCREW 9/32-28 L=13.5				4
4	SS9120643TP	SCREW 3/16-28 L=6				2
5	26024604	INDICATOR PIN BEARING BLOCK				1
6	26024901	CROSSWISE FEED INDICATOR				1
7	26024703	CROSSWISE FEED INDICATOR PIN				1
8	NS6160520SP	NUT 1/4-24				1
9	26024109	SLIDE PLATE CONNECTING LINK A				1
10	SD0640481SP	HINGE SCREW D= 6.35 H= 4.8				1
11	26024307	STUD				1
12	26024208	INTERMEDI CONNECTING LINK				1
13	26024802	CROSSWISE FEED GRADVATED PLATE				1
14	NS6120630SP	NUT 3/16-28				1
15	B2513372000	INDICATOR SPRING CONNECTING LI				1
16	SD0640961SP	HINGE SCREW D= 6.35 H= 9.6				1
17	26024000	HANDLE & INDICATOR SPRING				1
18	SS4090615SP	SCREW 9/64-40 L=6				2
19	26023200	CAM ROLL				2
20	B25113720A0	LENGTHWISE FEED LEVER ASM.				1
21	B2512372000	LENGTHWISE FEED LEVER SLIDE BL				1
22	26023309	CAM ROLL SCREW STUD				2
23	SS8152030SP	SCREW 15/64-28 L=20				1
24	26025106	SPACER				1
25	B2563372000	LENGTHWISE FEED GRADUATE PLATE				1
26	26027300	PLATE BASE				1
27	SD0791051SP	HINGE SCREW D= 7.94 H=10.5				1
28	SS4120615SP	SCREW 3/16-28 L=6				2
29	B2522373000A	FEED PLATE				1
30	26022509	CAM SHAFT BUSHING, LEFT				1
31	26024208	INTERMEDI CONNECTING LINK				1
32	SD0640481SP	HINGE SCREW D= 6.35 H= 4.8				2
33	B2523372000	HINGE SCREW FOR CROSSWISE FEED				1
34	B2510372000A	CROSSWISE FEED LEVER				1
35	26004101	CAM SHAFT				1
36	B1161227000	RIVET				2
37	B2505373000A	LATERAL FEED CAM				1
38	26022400	CAM SHAFT BUSHING, RIGHT				1
39	26023408	FEED STUD				1
40	D2529373B00A	FEED PLATE MEDIUM SIZE BUTTON				1
41	WP0501016SD	WASHER 5X10.5X1				2

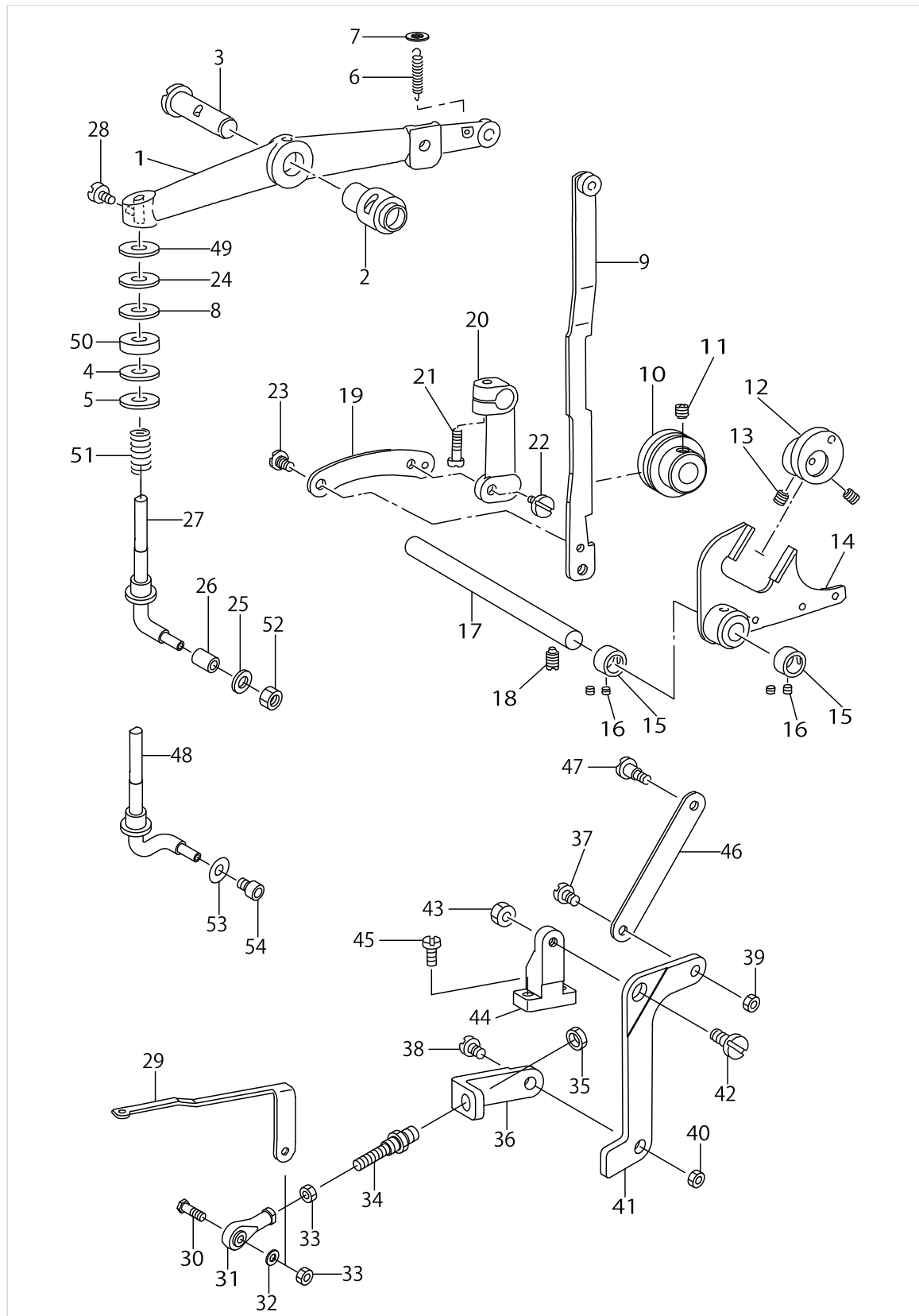
BUTTON CLAMP LIFTER COMPONENTS



BUTTON CLAMP LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B4412373000A	LIFTING LEVER				1
2	26018101	BUSHING				1
3	26018200	LIFTING LEVER SHAFT				1
4	WP0751576SD	WASHER 7.5X19X1.5	SELECTIVE PARTS (USE OF ONE OR TWO PARTS)			2
5	WP0851846SC	WASHER 8.5X22.0X1.8	SELECTIVE PARTS (USE OF ONE OR TWO PARTS)			2
6	26033407	SPRING				1
7	26033308	WASHER				1
8	WP0704016SP	WASHER 7X20X4	SELECTIVE PARTS (USE OF ONE PARTS)			1
9	B4411372000	BUTTON CLAMP LIFTING LINK				1
10	26032607	SLIDING ROLLER				1
11	SS8660612TP	SCREW 1/4-40 L=6				1
12	26003301	ECCENTRIC CAM ASM.				1
13	SS8660612TP	SCREW 1/4-40 L=6				2
14	B4401372000	BUTTON CLAMP LIFTING LINK				1
15	CS0950816SH	THRUST COLLAR D=9.5 W=8				2
16	SS8110410TP	SCREW 11/64-40 L= 3.5				4
17	26032300	LEVER SHAFT				1
18	SS8151150TP	SCREW 15/64-28 L=10.5				1
19	B4408372000	LIFTING LINK CONNECTING LINK				1
20	B4406372000C	LIFTING PLATE GUIDE ROD				1
21	SS6121610TP	SCREW 3/16-28 L=15.5				1
22	SD0640481SP	HINGE SCREW D= 6.35 H= 4.8				1
23	SD0640211SP	HINGE SCREW D= 6.35 H= 2.1				1
24	WP0703516SP	WASHER 7X20X3.5	SELECTIVE PARTS (USE OF ONE PARTS)			1
25	WP0371026SD	WASHER 3.7X7X1	FOR MB-373NS			1
26	B4417372000	BUTTON CLAMP LIFTING ROD ROLL				1
27	26000653	BUTTON CLAMP LIFTING ROD COMPL	FOR MB-373NS			1
28	SM6061002TP	SCREW M6 L=10				1
29	B2404373R00	CONNECTING LINK, FRONT				1
30	26022202	JOINT STUD				1
31	B1632180000	FEED ADJUSTING JOINT				1
32	WP0510516SD	WASHER 5.1X7.5X0.5				1
33	NM6050001SP	NUT M5				2
34	B2412373000	CONNECTING SCREW				1
35	NS6680410SP	NUT 9/32-28				2
36	26021808	CONNECTING LINK, REAR				1
37	SD0640323TP	HINGE SCREW D= 6.35 H= 3.2				1
38	SD0790402TP	HINGE SCREW D= 7.94 H= 4				1
39	NS6620310SP	NUT 3/16-32				1
40	NS6150310SP	NUT 15/64-28				1
41	26002006	THREAD TRIMMING LEVER				1
42	SD0790311TP	HINGE SCREW D= 7.94 H= 3.1				1
43	NS6110420SP	NUT 11/64-40				1
44	26022004	THREAD TRIM LEVER BASE				1
45	SS7111410TP	SCREW 11/64-40 L=14				2
46	26021709	THREAD TRIMMING LINK				1

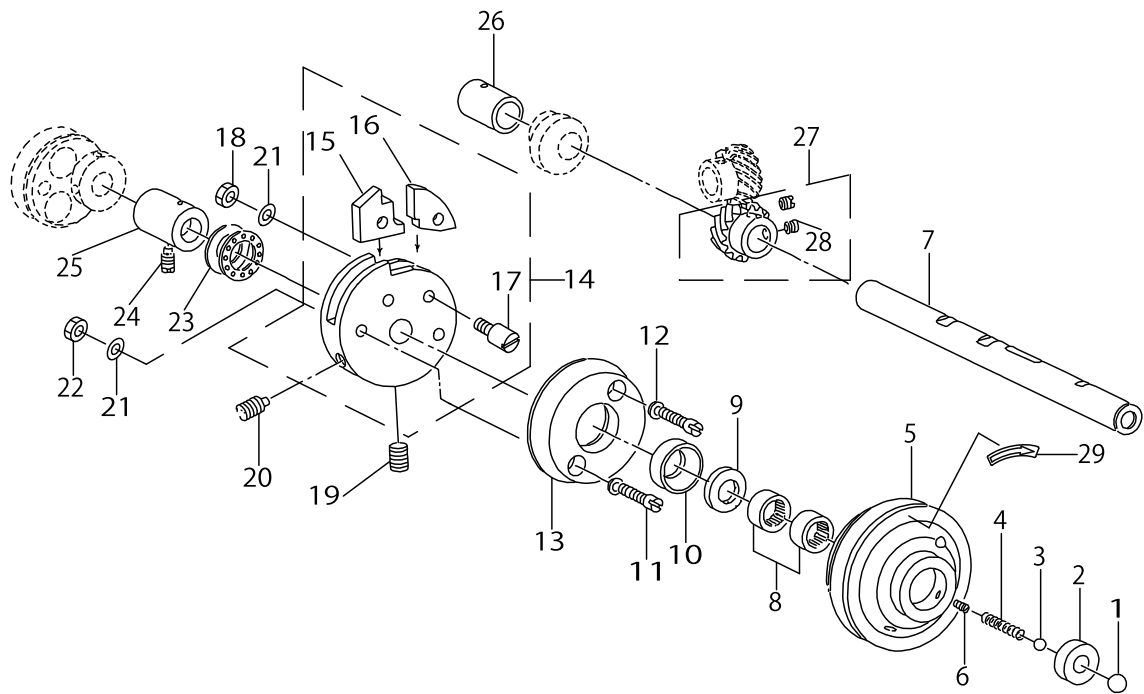
BUTTON CLAMP LIFTER COMPONENTS



BUTTON CLAMP LIFTER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
47	SD0641322TP	HINGE SCREW D=6.35 H=13.2				1
48	B44163770A0	LIFTING BAR ASM.	FOR MB-377NS			1
49	WP0704516SP	WASHER 7X20X4.5	SELECTIVE PARTS (USE OF ONE PARTS)			1
50	B4420373000	CUSHION				1
51	26033605	SAFETY MAGNET				1
52	NS6090310SP	NUT 9/64-40	FOR MB-373NS			1
53	WP0330501SB	WASHER M3	FOR MB-377NS			1
54	SM6030402TP	SCREW M3X0.5 L=4	FOR MB-377NS			1

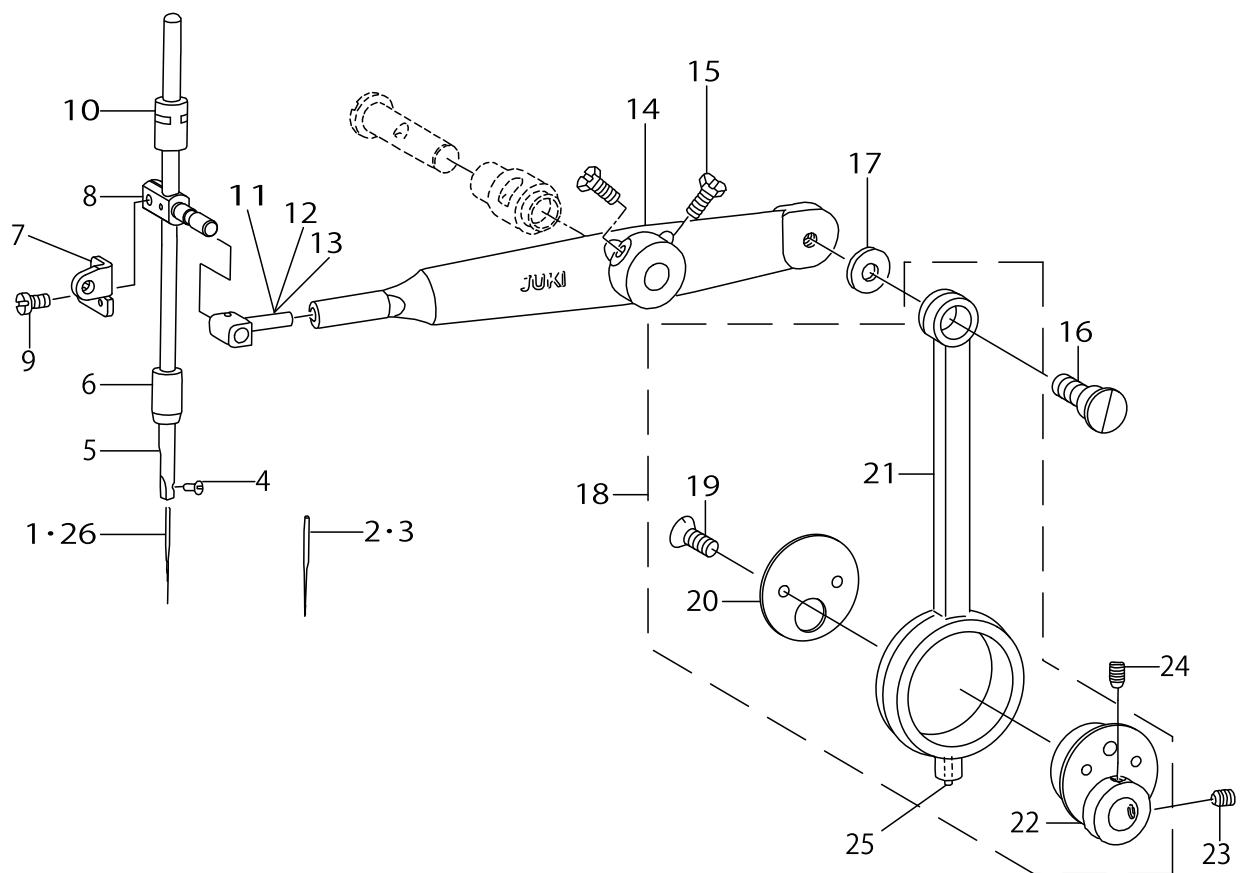
NEEDLE DRIVING PULLEY SHAFT COMPONENTS



NEEDLE DRIVING PULLEY SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1203372000	BALL LARGE				1
2	26012401	PULLEY INSERT				1
3	B1246372000	BALL SMALL				1
4	B1205372000	SPRING				1
5	B1202372000	NEEDLE DRIVING PULLEY				1
6	SS8110750SP	SCREW 11/64-40 L= 6.5				1
7	26003004	NEEDLE DRIVING PULLEY SHAFT				1
8	B1243372000	NEEDLE BEARING				2
9	B1206372000	GREASE RETAINING WICK				1
10	26012708	GREASE RETAINING WICK CASE				1
11	SS6152440SP	SCREW 15/64-28 L=23.5				2
12	WP0621026SP	WASHER 6.2X9.5X1				2
13	B1208372000	NEEDLE DRIVING PULLEY CLUTCH D				1
14	B12103720A0	STOP MOTION DISC ASM.				1
15	B1211372000	STOP MOTION DISC PAWL (A)		*		1
16	B1212372000	STOP MOTION DISC LATCH (B)		*		1
17	B1213372000	SCREW		*		2
18	NS6150430SP	NUT 15/64-28				2
19	SS8701042TP	SCREW 5/16-24 L=10.0				1
20	SS8701782TP	SCREW 5/16-24 L=17.0				1
21	WS0651310KP	SPRING WASHER 6.5X11X1.3				4
22	NS6150430SP	NUT 15/64-28				2
23	B1215372B00	THRUST BALL BEARING				1
24	SS8151150SP	SCREW 15/64-28 L=10.5				1
25	B1216372000	PULLEY SHAFT BUSHING, RIGHT				1
26	26013201	PULLEY SHAFT BUSING, LEFT				1
27	B12173720A0	DRIVING GEAR ASM.				1
28	SS8660612TP	SCREW 1/4-40 L=6		*		2
29	CM500200001	DIRECTION LABEL.				1

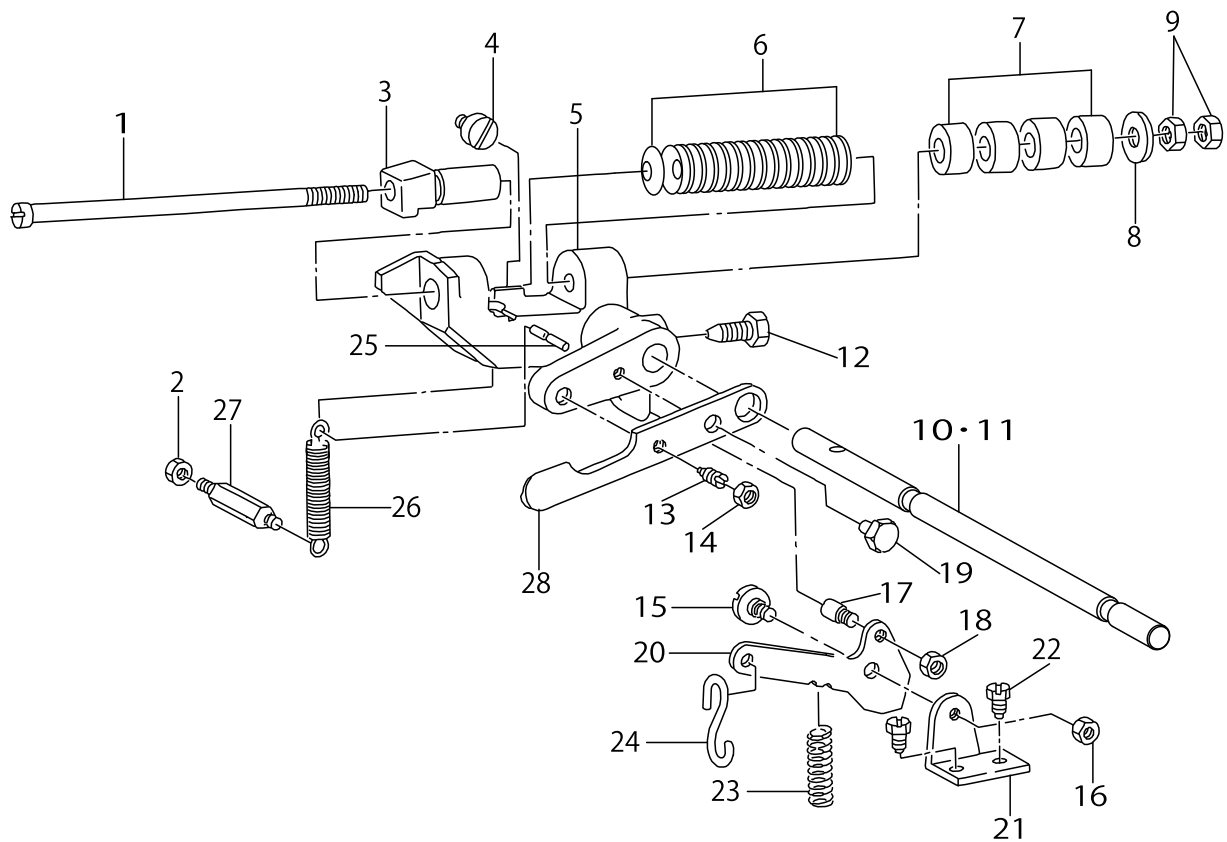
NEEDLE BAR DRIVING MECHANISM COMPONENTS



NEEDLE BAR DRIVING MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	MTQ700B1600	NEEDLE TQX7 #16	FOR MB-373NS			1
2	MTQ700B2000	NEEDLE TQX7 #20	FOR MB-373NS			1
3	MTQ700B1800	NEEDLE TQX7 #18	FOR MB-377NS			1
4	SS7080510TP	SCREW 1/8-44 L=4.5				1
5	26017509	NEEDLE BAR				1
6	26017707	NEEDLE BAR BUSHING LOWER				1
7	26031807	NEEDLE BAR BALANCE				1
8	26031906	NEEDLE BAR CLAMP				1
9	SS6091210TP	SCREW 9/64-40 L=12				1
10	B1402372000	NEEDLE BAR BUSHING, UPPER				1
11	26017806	NEEDLE ROD SLIDE BLOCK	SELECTIVE PARTS			1
12	26017905	NEEDLE ROD SLIDE BLOCK A	SELECTIVE PARTS			1
13	26018002	NEEDLE ROD SLIDE BLOCK B	SELECTIVE PARTS			1
14	B1409372000B	NEEDLE BAR ROCKING PIPE				1
15	SM9061403CP	SCREW M6 L=14				2
16	SD0950806SH	HINGE SCREW D= 9.53 H= 8				1
17	26018705	WASHER				1
18	B14243720A0	CRANK ROD ASM.				1
19	SS2110920TP	SCREW 11/64-40 L=8.5		*		2
20	26018606	THRUST HOLDER		*		1
21	26018408	CRANK ROD		*		1
22	26018507	ECCENTRIC CAM		*		1
23	SS8660612TP	SCREW 1/4-40 L=6				1
24	SS8660942TP	SCREW 1/4-40 L= 8.5				1
25	B1419372000	OIL WICK				1
26	MTQ100B1600	NEEDLE TQX1 #16	FOR MB-377NS			1

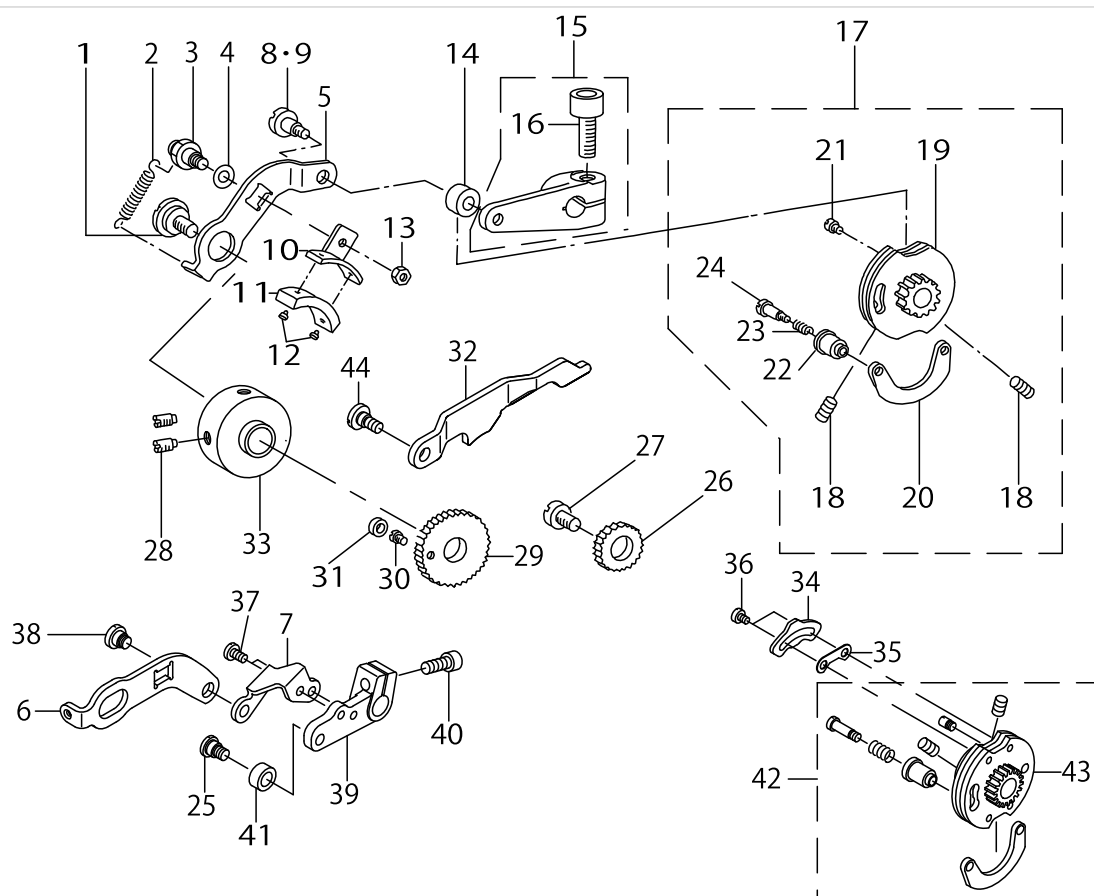
STOP MOTION MECAHNISM COMPONENTS



STOP MOTION MECAHNISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26027805	STOP MOTION PLUNGER ROD				1
2	NS6150310SP	NUT 15/64-28				1
3	26002907	STOP MOTION PLUNGER				1
4	SS6151040SP	SCREW 15/64-28 L=10				1
5	B2602372000A	STOP MOTION PLUNGER LEVER				1
6	26027904	STOP MOTION DISC SPRING				30
7	B2608280000	RUBBER CUSHION				4
8	26030601	WASHER				1
9	NS6680410SP	NUT 9/32-28				2
10	26027508	STOP-MOTION SHAFT	FOR MB-373NS			1
11	26029009	STOP-MOTION SHAFT	FOR MB-377NS			1
12	26027706	SCREW				1
13	SS8151570SP	SCREW 15/64-28 L=15.0				1
14	NS6150310SP	NUT 15/64-28				1
15	SD0680271SP	HINGE SCREW D= 6.80 H= 2.7				1
16	NS6150310SP	NUT 15/64-28				1
17	26028506	STOP SCREW				1
18	NS6150310SP	NUT 15/64-28				1
19	SM9061003CP	SCREW M6 L=10				1
20	B2614372000	STOP MOTION TRIP LEVER				1
21	B2612372000	STOP MOTION TRIP LEVER BRACKET				1
22	SS9150860SP	SCREW 15/64-28 L=8				2
23	B2616372000	SPRING				1
24	B8133019000	S SHAPED HOOK				1
25	26028001	STOP MOTION LEVER SPRING PIN				1
26	26028100	STOP MOTION LEVER SPRING				1
27	26028209	SCREW STUD				1
28	B2611372000	STOP MOTION DISC PRESSURE LEVE				1

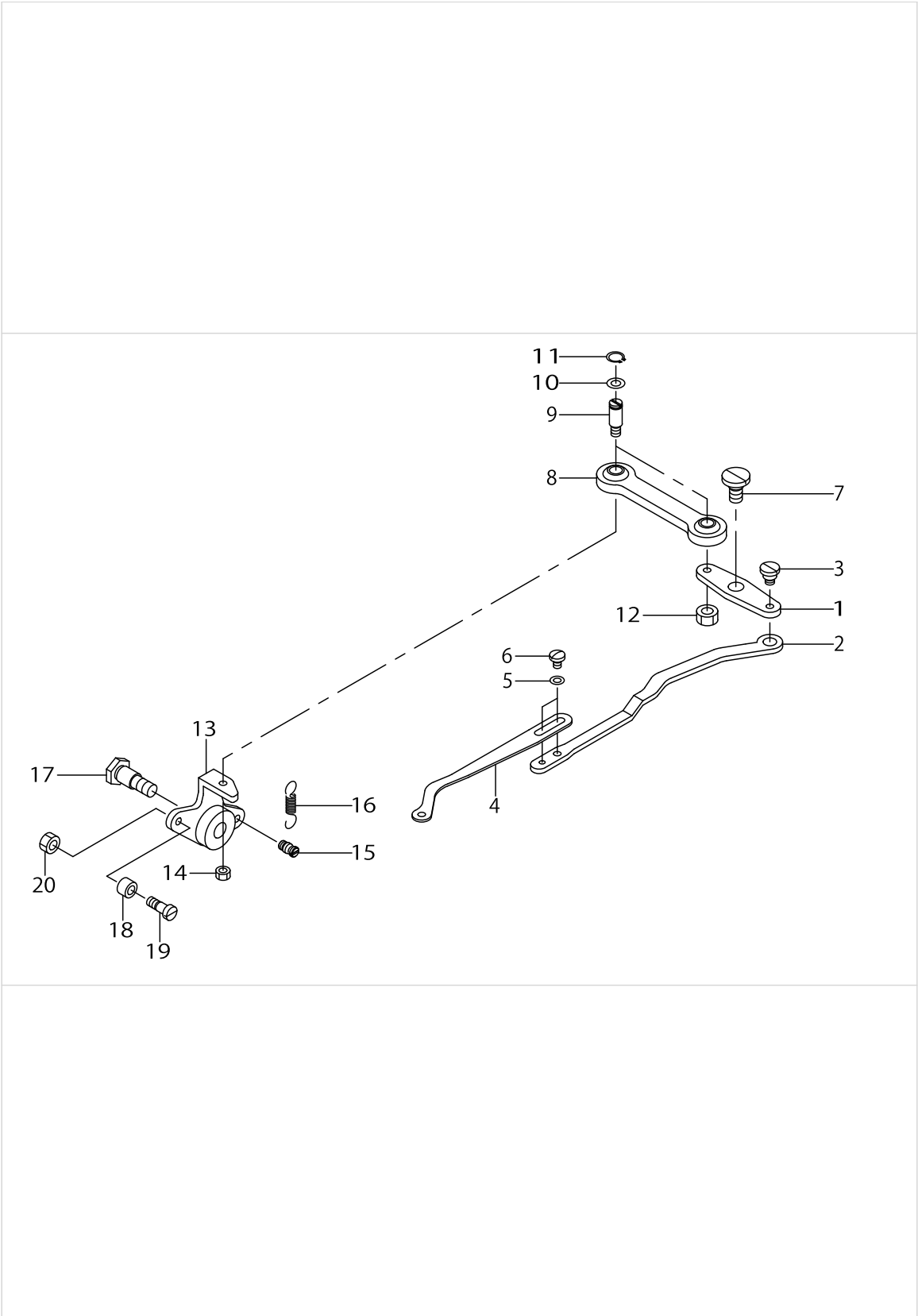
STITCH SELECTING PARTS COMPONENTS



STITCH SELECTING PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SD1127321SP	HINGE SCREW D=12.70 H= 3.2				1
2	B2643372000	SPRING FOR FRICTION PLATE				1
3	B2638372000A	FRICTION PLATE ROTATING SHAFT				1
4	WP0850002SP	WASHER 8.5X18X1.6				1
5	26029900	SPEED SLOWING LEVER	FOR MB-373NS			1
6	26030908	SPEED SLOWING LEVER	FOR MB-377NS			1
7	26031005	FITTING PLATE	FOR MB-377NS			1
8	SD0791331SP	HINGE SCREW D= 7.94 H=13.3	FOR MB-373NS			1
9	SD0710701SH	HINGE SCREW	FOR MB-377NS			1
10	26030106	FRICTION PLATE HOLDER				1
11	B2640372000	SPEED SLOWING FRICTION PLATE				1
12	B3211232000	POSITIONING PIN				2
13	NS6110310SP	NUT 11/64-40				1
14	26028803	STOP MOTION TRIPPING LEVER CAM	FOR MB-373NS			1
15	B26183720A0B	STOP MOTION TRIPPING LEVER ASM	FOR MB-373NS			1
16	SM6082502TP	SCREW M8 L=25		*		1
17	B26213720B0	STOP MOTION CAN ASM.	FOR MB-373NS			1
18	SS8150912TH	SCREW 15/64-28 L=9		*		2
19	B2623372000	STOP MOTION CAM SHOE	FOR MB-373NS	*		1
20	B2623372000	STOP MOTION CAM SHOE		*		1
21	B2624372000	SCREW FOR STOP MOTION CAM SHOE		*		1
22	B2625372000	STOP MOTION CAM KNOB		*		1
23	B2626372000	SPRING		*		1
24	SD0481451SP	HINGE SCREW D= 4.80 H=14.5		*		1
25	SD0790431SP	HINGE SCREW D= 7.94 H= 4.3	FOR MB-377NS			1
26	B2629372000	STITCH SELECTING SPUR GEAR, MI				1
27	26029306	INTERMEDIATE GEAR SHAFT				1
28	SS8151150TP	SCREW 15/64-28 L=10.5				2
29	B2630372000A	GEAR,LARGE				1
30	B2631372000	SCREW				1
31	B2632372000A	ROLL				1
32	B2642372000	STITCH ADJUSTING LEVER				1
33	26029801	SPEED SLOWING FRICTION WHEEL				1
34	26030700	THREAD BIND NOTCH	FOR MB-377NS			1
35	26030809	SPACER	FOR MB-377NS			1
36	SS6090560TP	SCREW 9/64-40 L=4.5	FOR MB-377NS			2
37	SS7110840SP	SCREW 11/64-40 L=7.8	FOR MB-377NS			2
38	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR MB-377NS			1
39	B2618377000	STITCH ADJUSTING ARM	FOR MB-377NS			1
40	SM6061602TN	SCREW M6 L=16	FOR MB-377NS			1
41	26029207	STITCH ADJUSTING ROLLER	FOR MB-377NS			1
42	B26213770B0	STITCH ADJUSTING CAM SET	FOR MB-377NS			1
43	B26213770A0	STITCH ADJUSTING CAM ASM.	FOR MB-377NS	*		1
44	SD0600361SP	HINGE SCREW D=6 H=3.6				1

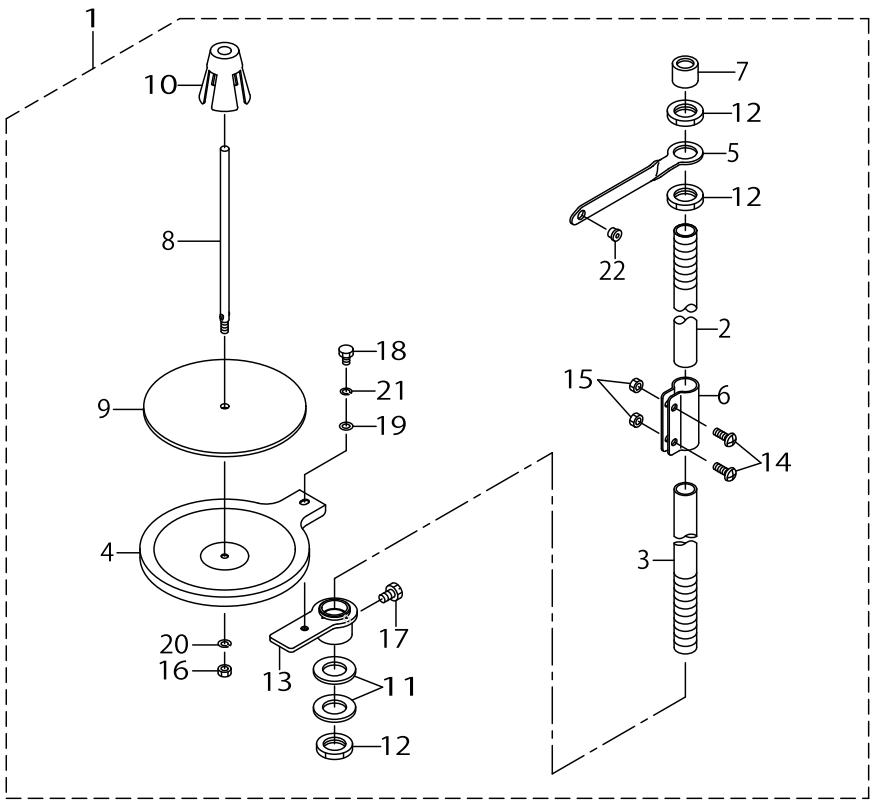
THREAD BIND NOTCH COMPONENTS (FOR MB-377NS)



THREAD BIND NOTCH COMPONENTS (FOR MB-377NS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26016709	THREAD BIND LEVER				1
2	26016600	CONNECTING PLATE, LARGE				1
3	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
4	26016501	CONNECTING PLATE, SMALL				1
5	WP0430800SD	WASHER M4				2
6	SS7090540TP	SCREW 9/64-40 L=5				2
7	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3				1
8	D2509282A00	WORK CAMP FOOT BALL LINK				1
9	26016808	THREAD BIND LINK SHAFT				2
10	WP0621026SP	WASHER 6.2X9.5X1				2
11	RC0560711KP	RETAINING RING				2
12	NS6110310SP	NUT 11/64-40				1
13	B27093770A0	THREAD BIND ARM ASM.				1
14	NS6110310SP	NUT 11/64-40				1
15	26017400	THREAD BIND ARM SPRING RAC				1
16	B2711377000	SPRING				1
17	SD0801021TP	HINGE SCREW D= 8 H=10.2				1
18	26017301	ROLLER				1
19	SD0460571CP	HINGE SCREW D=4.6 H=5.7				1
20	NS6110310SP	NUT 11/64-40				1

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	26008359	THREAD STAND ASM.				1
2	22930408	SPOOL REST ROD, UPPER		*		1
3	22930309	SPOOL REST ROD, LOWER		*		1
4	26008300	THREAD STAND HOLDER PLATE		*		1
5	26008409	THREAD RAISING THREAD GUIDE A		*		1
6	22931307	SPOOL REST ROD JOINT		*		1
7	22931406	SPOOL REST ROD RUBBER CAP		*		1
8	22931000	SPOOL PIN		*		1
9	22930903	SPOOL REST CUSHION		*		1
10	22931109	SPOOL RETAINER		*		1
11	WP1612616SE	WASHER 16X30X2.6		*		2
12	NM6160511SE	NUT M16X1.5		*		3
13	26008557	SPOOL REST BRACKET ASM.		*		1
14	SM4051405SE	SCREW M5 L=14		*		2
15	NM6050001SE	NUT M5		*		2
16	NM6050001SE	NUT M5		*		1
17	SM9061080SE	SCREW M6 L=10		*		1
18	SM9050813SE	SCREW M5X0.8 L=8		*		1
19	WP0520656SA	WASHER 5.2X9.5X0.6		*		1
20	WS0510002KN	SPRING WASHER		*		1
21	WS0521010KN	SPRING WASHER 5.2X8.2X1		*		1
22	22931208	THREAD GUIDE		*		1

TABLE & STAND COMPONENTS

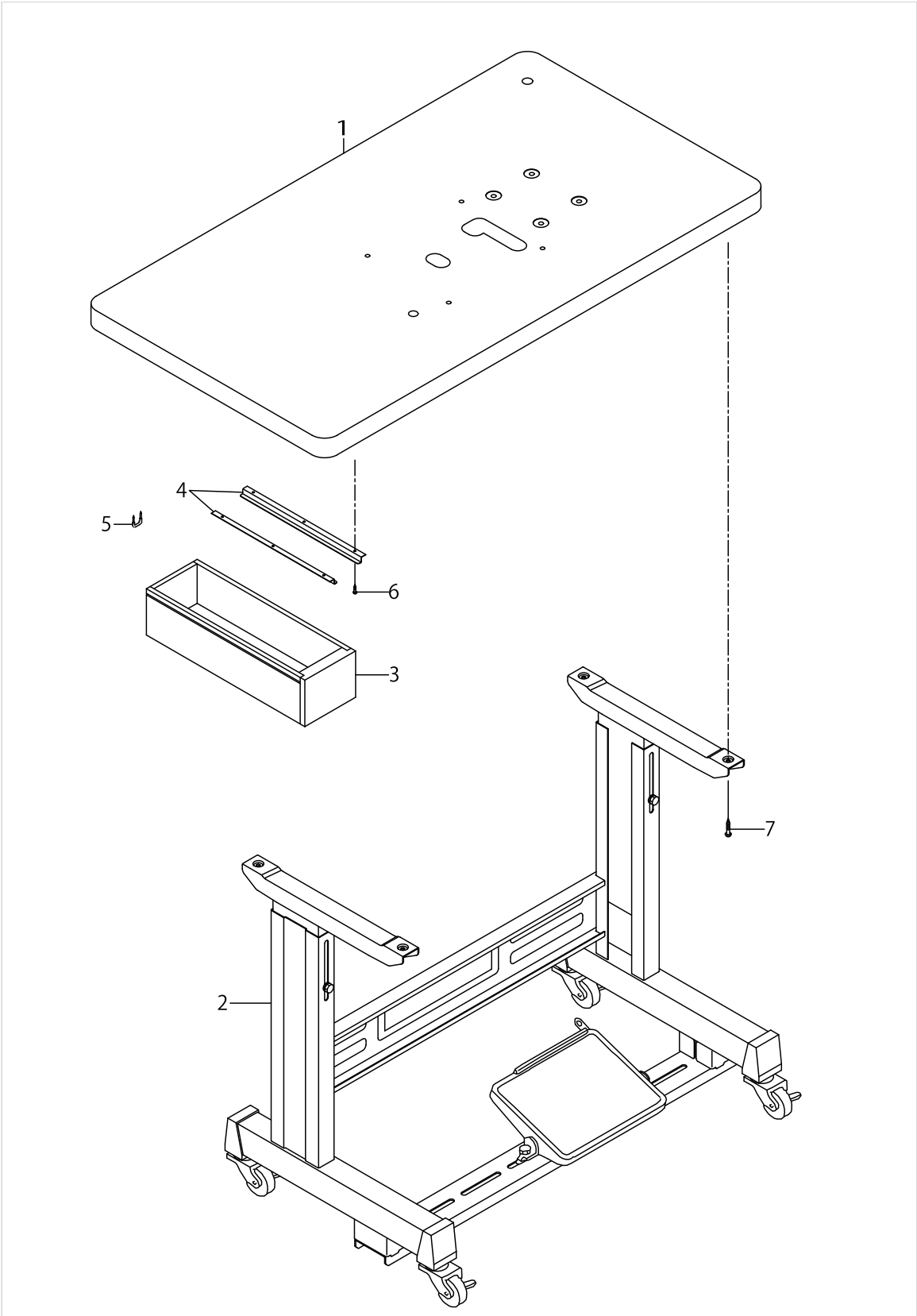
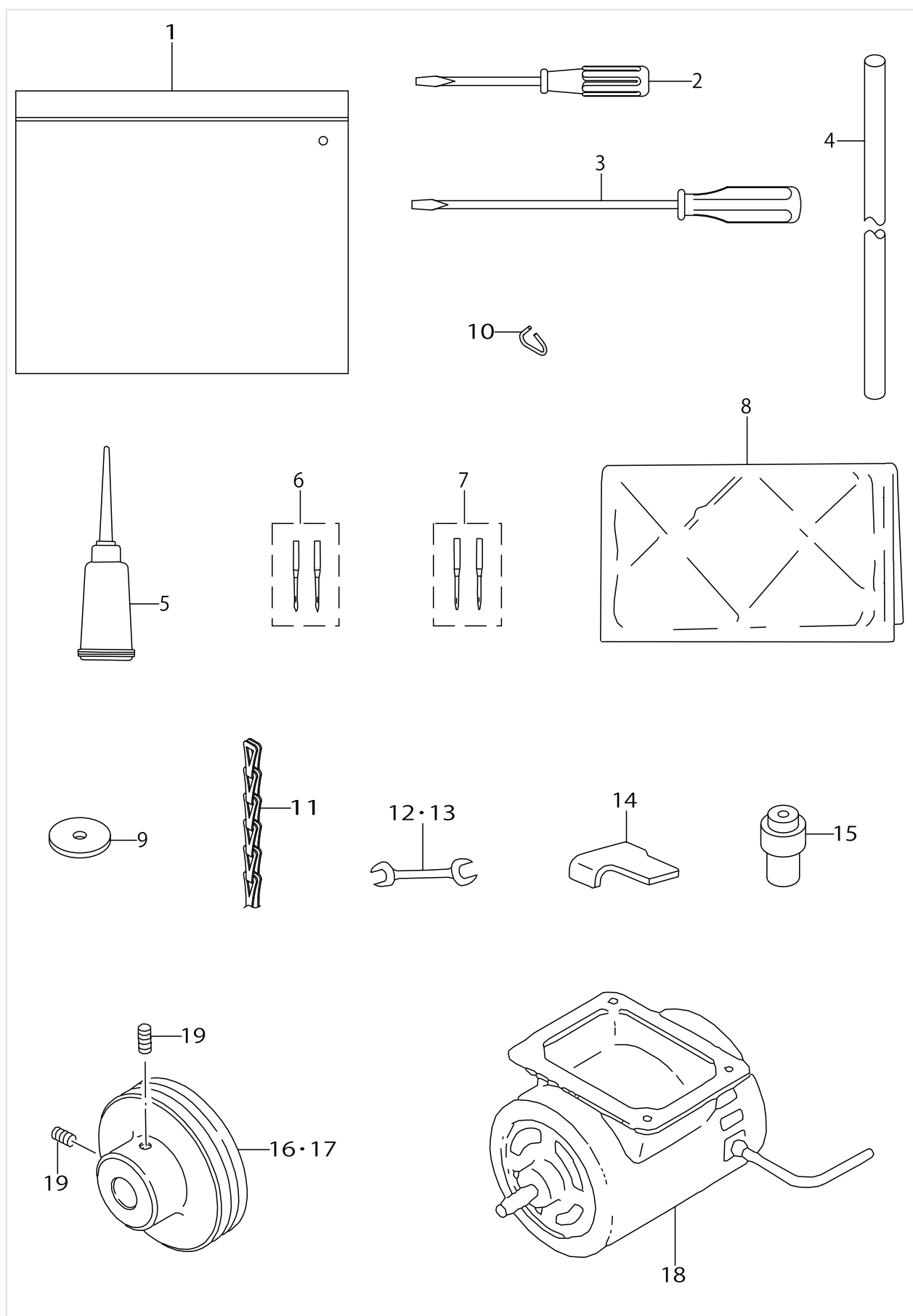


TABLE & STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B8201372A0AA	MOTOR TABLE				1
2	11159365	T STAND JUNCTION				1
3	11155108	DRAWER				1
4	11155207	DRAWER SUPPORT				2
5	D8204555D00	DRAWER STOPPER				1
6	SK3311600SE	WOOD SCREW D=3.1 L=16				6
7	SK3483200SE	WOOD SCREW D=4.8 L=32				4

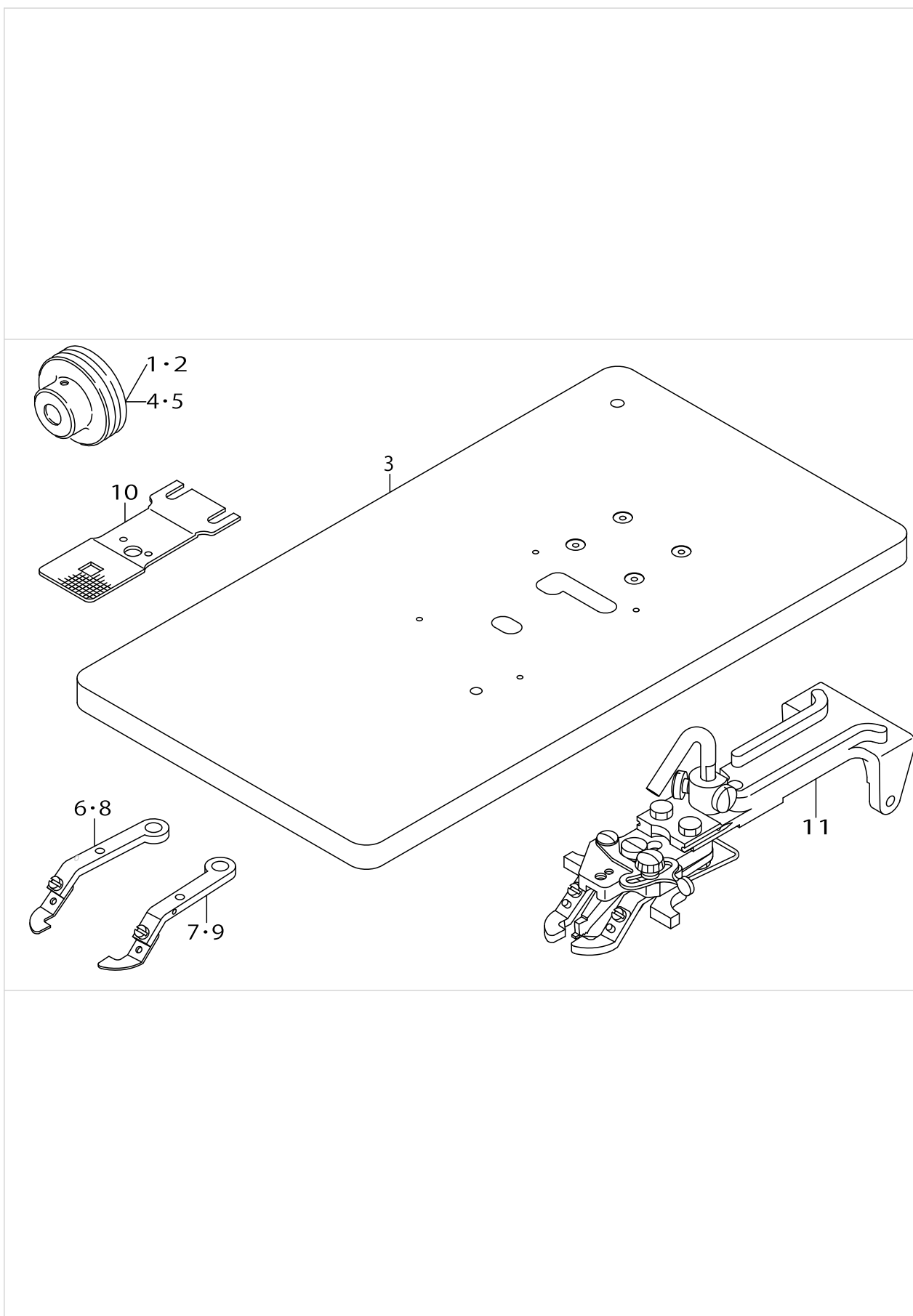
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933105	SCREW DRIVER,MIDDLE				1
3	22933006	SCREW DRIVER,LARGE				1
4	B7119372000	ROUND BELT				1
5	J1067000000	OILER				1
6	MTQ700B1602	NEEDLE TQX7 #16-2	FOR MB-373NS			1
7	MTQ100B1602	NEEDLE TQX1 #16-2	FOR MB-377NS			1
8	22933303	VINYL COVER				1
9	B1122372000	RUBBER				4
10	B7125012000	BELT HOOK				2
11	26037903	CHAIN				1
12	26034702	WRENCH (11 X 14)				1
13	B9143372000	WRENCH (7.1 X 8.1)				1
14	B2414373000	GAUGE	FOR MB-373NS			1
15	26038851	CUSHION ASM.				1
16	26035907	MOTOR PULLEY (FOR 50HZ)				1
17	B7103372000	MOTOR PULLEY, FOR 60HZ				1
18	MTG4200020S	MOTOR ASM.				1
19	SS8151150TP	SCREW 15/64-28 L=10.5				2

SPECIAL ORDER SPEC COMPONENTS

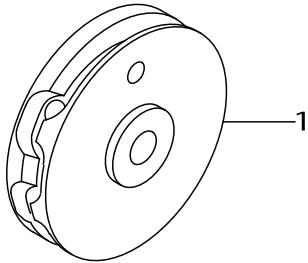


SPECIAL ORDER SPEC COMPONENTS

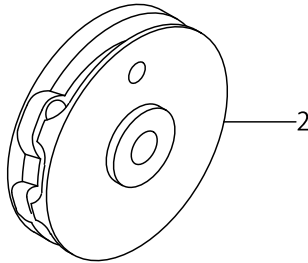
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B710237200J	MOTOR PULLEY (J)				1
2	B710137200J	MOTOR PULLEY (J)				1
3	B8201372A00A	TABLE				1
4	B710237200H	MOTOR PULLEY				1
5	B710137200H	MOTOR PULLEY				1
6	B25563720AA	BUTTON CLAMP JAW LEVER ASM., L				1
7	B25583720AA	BUTTON CLAMP JAW LEVER ASM., R				1
8	D2556372CAA	BUTTON CLAMP JAW LEVER ASM., L				1
9	D2558372CAA	BUTTON CLAMP JAW LEVER ASM., R				1
10	D2529373C00A	FEED PLATE, LARGE BUTTON				1
11	MAZ201010A0	PICK-UP DEVICE ASM. L BUTTON				1

SUBCLASS COMPONENTS

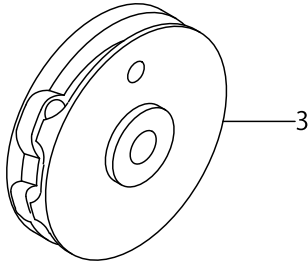
(1)MB-373NS-10



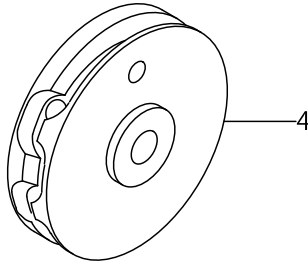
(2)MB-373NS-11



(3)MB-377NS-10



(4)MB-377NS-11



SUBCLASS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2505373C00A	CROSSWISE FEED CAM	FOR MB-377NS			1
2	D2506373L00A	LENGTHWISE FEED CAM				1
3	B2505373C00A	CROSSWISE FEED CAM				1
4	B2506377L00A	LENGTHWISE FEED CAM				1

LIST FOR INFORMATION OF CHANGE (1)

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

29353703
No.1327-02 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	* Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 01	2	1	B2547-372-0BA	A 02	2	1	260-25452
D 01	2	2	B2547-377-0A0	A 02	2	2	260-26856
D 01	2	3	B2546-372-000	A 02	2	3	260-25601
D 01	2	7	B2542-372-00A	A 02	2	7	260-25502
D 01	2	10	B2547-372-000	A 02	2	10	260-25403
D 01	2	12	B2549-372-000	A 02	2	12	260-25809
D 01	2	13	B2548-372-000	A 02	2	13	260-25700
D 01	2	14	B2553-372-000	A 02	2	14	260-26005
D 01	2	15	B2552-372-000	A 02	2	15	260-25908
D 01	2	17	B2555-372-000	A 02	2	17	260-26104
D 01	2	18	B2556-372-000	A 02	2	18	260-26203
D 01	2	22	B2557-372-000	A 02	2	22	260-26302
D 01	2	23	B2558-372-000	A 02	2	23	260-26401
D 01	2	26	B2560-372-000	A 02	2	26	260-26609
D 01	2	28	B2561-372-000	A 02	2	28	260-26708
D 01	2	30	B2546-377-000	A 02	2	30	260-26807
D 01	2	31	B2540-372-000	A 02	2	31	260-25205
D 01	2	36	B2545-372-000	A 02	2	36	260-27102
D 01	4	3	B3149-123-A00	A 02	4	3	260-21600
D 01	4	10	B3108-372-000	A 02	4	10	260-31203
D 01	4	11	B3109-377-0A0	A 02	4	11	260-31351
D 01	4	45	B1103-372-000	A 02	4	45	260-10504
D 01	4	51	B3120-372-000	A 02	4	51	260-37200
D 01	4	55	139-43204	A 02	4	55	260-37408
D 01	4	57	B3121-372-000	A 02	4	57	260-37309
D 01	4	58	B3115-372-000	A 02	4	58	260-37101
				A 02	4	62	260-31104
D 01	6	5	B1242-373-000	A 02	6	5	260-15206
D 01	6	9	B1237-373-000	A 02	6	9	260-13805
D 01	6	19	SS-8151150-SP	A 02	6	19	SS-8151150-TP
D 01	6	28	B1234-372-000	A 02	6	28	260-03103
D 01	6	30	B1233-372-000	A 02	6	30	260-15503
D 01	6	35	SS-8151150-SP	A 02	6	35	SS-8151150-TP
D 01	6	43	B1222-372-000	A 02	6	43	260-13102
D 01	6	47	CS-0790721-TH	A 02	6	47	CS-079072A-TH
D 01	8	5	B2035-372-000	A 02	8	5	260-20602

LIST FOR INFORMATION OF CHANGE (2)

*	Rev. No.	Page 頁	Ref. No.	Parts No. 品 番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品 番
D	01	8	8	B2037-372-000	A	02	8	8	260-20800
D	01	8	12	B2028-372-000	A	02	8	12	260-20305
D	01	8	15	SD-0790802-SP	A	02	8	15	SD-0790802-TP
D	01	8	17	B2024-372-000-A	A	02	8	17	260-20206
D	01	8	18	B2012-372-000	A	02	8	18	260-19406
D	01	8	21	B2011-372-000	A	02	8	21	260-19307
D	01	8	22	B2010-377-000	A	02	8	22	260-19208
D	01	8	43	B2014-372-000-A	A	02	8	43	260-19505
D	01	8	47	B2005-372-000	A	02	8	47	260-01800
D	01	8	52	B2008-372-000	A	02	8	52	260-19000
D	01	8	57	B2715-377-000	A	02	8	57	260-21105
D	01	8	58	B2716-377-000	A	02	8	58	260-21204
D	01	8	60	B2040-373-000	A	02	8	60	260-21501
					A	02	8	63	SM-9061403-CP
					A	02	8	64	NM-6060001-SE
D	01	10	5	B2524-372-000	A	02	10	5	260-24604
D	01	10	6	B2525-373-N00	A	02	10	6	260-24901
D	01	10	7	B2526-372-000	A	02	10	7	260-24703
D	01	10	9	B2518-372-000-A	A	02	10	9	260-24109
D	01	10	11	B2521-372-000	A	02	10	11	260-24307
D	01	10	12	B2519-372-000	A	02	10	12	260-24208
D	01	10	13	B2528-372-000-A	A	02	10	13	260-24802
D	01	10	17	B2515-372-000	A	02	10	17	260-24000
D	01	10	19	B2507-372-000	A	02	10	19	260-23200
D	01	10	22	B2508-372-000	A	02	10	22	260-23309
D	01	10	26	B2564-372-000	A	02	10	26	260-27300
D	01	10	30	B2503-372-000	A	02	10	30	260-22509
D	01	10	32	B2519-372-000	A	02	10	31	260-24208
D	01	10	35	B2501-372-000-A	A	02	10	35	260-04101
D	01	10	38	B2502-372-000	A	02	10	38	260-22400
D	01	10	39	B2509-372-000-A	A	02	10	39	260-23408
					A	02	10	41	WP-0501016-SD
D	01	12	2	B1407-372-000	A	02	12	2	260-18101
D	01	12	3	B1408-372-000	A	02	12	3	260-18200
D	01	12	6	B4419-372-000	A	02	12	6	260-33407
D	01	12	7	B4418-372-000	A	02	12	7	260-33308
D	01	12	18	SS-8151150-SP	A	02	12	18	SS-8151150-TP
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D	01	12	44	B2405-373-000	A	02	12	44	260-22004
D	01	12	46	B2401-373-000	A	02	12	46	260-21709
					A	02	12	52	NS-6090310-SP
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D	01	13	7	B1201-373-000	A	02	13	7	260-03004
D	01	13	10	B1207-372-000	A	02	13	10	260-12708
D	01	13	26	B1223-372-000	A	02	13	26	260-13201

LIST FOR INFORMATION OF CHANGE (3)

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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22931000	32	8	26013102	8	43	26022509	16	30
22931109	32	10	26013201	22	26	26022608	4	30·31
22931208	32	22	26013805	8	9	26022707	4	30·31
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22932800	36	1	26015503	8	30	26023408	16	39
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26000455	12	16	26016808	30	9	26024307	16	11
26000653	18	27	26017301	30	18	26024604	16	5
26000950	12	6	26017400	30	15	26024703	16	7
26001164	4	5	26017509	24	5	26024802	16	13
26001305	4	7	26017707	24	6	26024901	16	6
26001404	4	6	26017806	24	11	26025106	16	24
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26003301	18	12	26018705	24	17	26025908	2	15
26003608	6	49	26019000	14	52	26026005	2	14
26004101	16	35	26019109	12	37	26026104	2	17
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