

MODEL : DNU-1541/DNU-1541H/DNU-1541S

List No : 1401-07

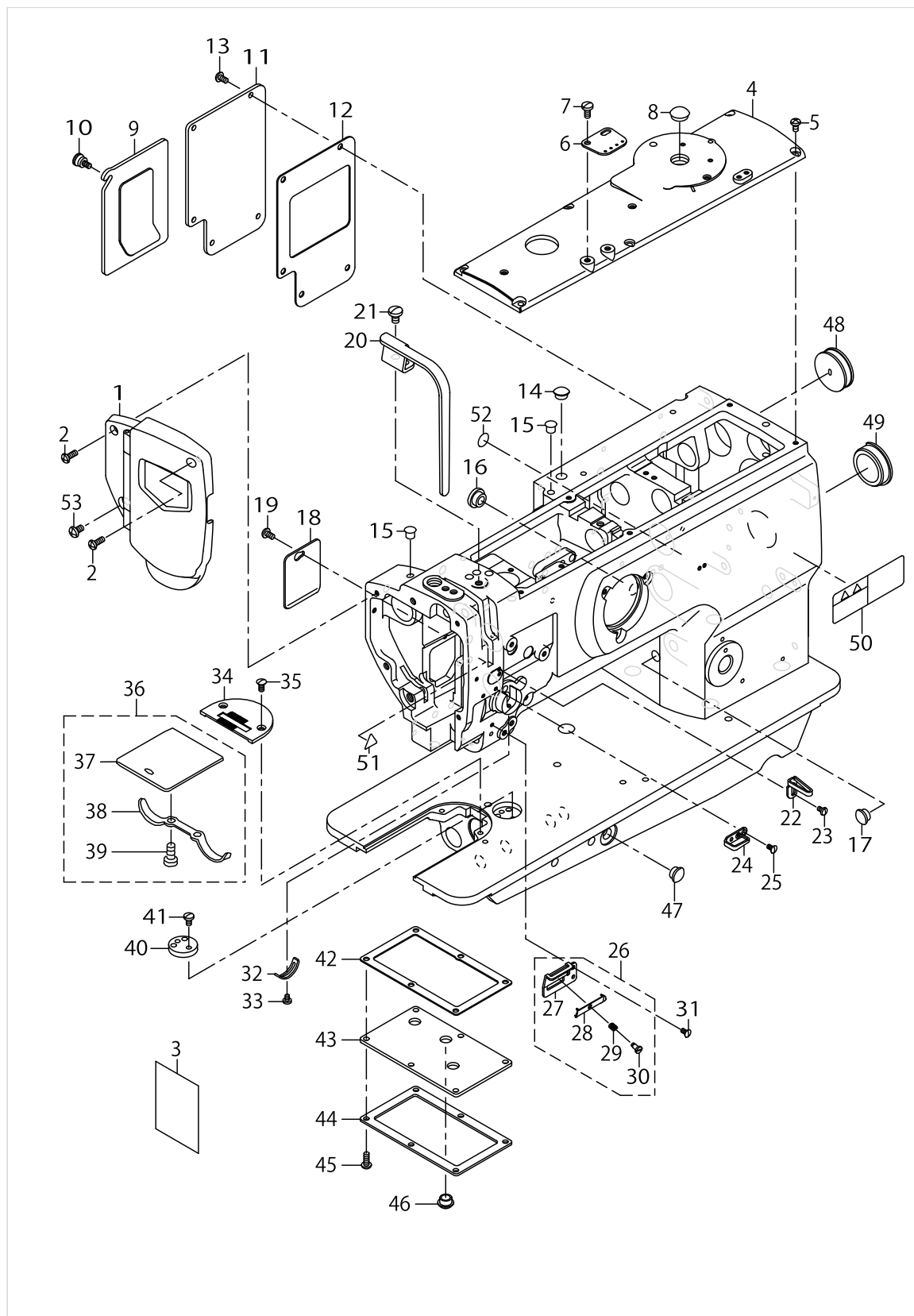
PARTS LIST

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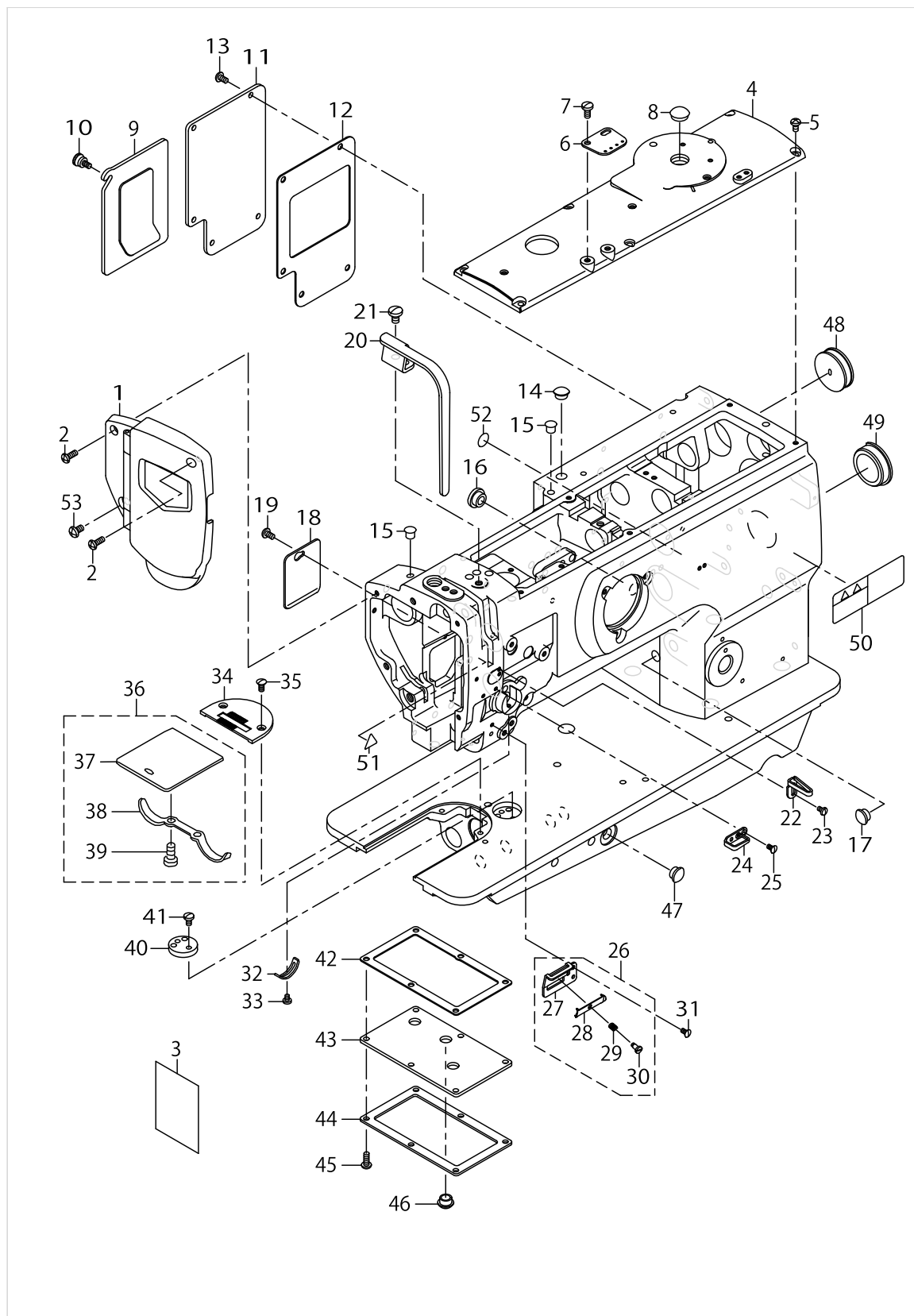
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40016798	FACE PLATE ASM.				1
2	SS4111215SP	SCREW 11/64-40 L=12				2
3	40152631	LUBRICATION SUPPLEMENT				1
4	21331301	TOP COVER B				1
5	SS4110815SP	SCREW 11/64-40 L=8				6
6	21355904	ARM THREAD GUIDE				1
7	SS7621040SP	SCREW 3/16-32 L= 9.5				2
8	TA1450404R0	RUBBER PLUG D=14.5 L=4				1
9	21331756	WINDOW PLATE A ASM.				1
10	21331202	SETSCREW				1
11	21331806	WINDOW PLATE B				1
12	21332002	WINDOW PLATE PACKING B				1
13	SS4110815SP	SCREW 11/64-40 L=8				5
14	TA1250504R0	RUBBER PLUG				1
15	TA0750704R0	RUBBER PLUG				2
16	TA1250504R0	RUBBER PLUG				1
17	TA1050504R0	RUBBER PLUG				1
18	21332309	SIDE COVER				1
19	SS4110815SP	SCREW 11/64-40 L=8				1
20	21331608	BALANCE COVER				1
21	SS7150910TP	SCREW 15/64-28 L=9				1
22	40108674	THREAD GUIDE	FOR DNU-1541·DNU-1541S			1
23	SS5090610SP	SCREW 9/64-40 L=6	FOR DNU-1541·DNU-1541S			1
24	40108675	FRAME THREAD GUIDE				1
25	SS2090710TP	SCREW 9/64-40 L=7.2				2
26	21408554	THREAD GUIDE ASM.				1
27	21408505	THREAD GUIDE PLATE		*		1
28	17912106	NEEDLE THREAD PRESSER PLATE		*		1
29	B1132521000	THREAD PRESSER PLATE SPRING		*		1
30	SD0380551SL	HINGE SCREW D= 3.80 H= 5.5		*		1
31	SS2090710TP	SCREW 9/64-40 L=7.2				1
32	B3138512000	TAKE-UP SPRING ADJUSTING PLATE				1
33	SS7090520TP	SCREW 9/64-40 L= 4.5				1
34	21410006	THROAT PLATE				1
35	SS2110920TP	SCREW 11/64-40 L=8.5				2
36	B1112241HA0	BED SLIDE ASM.				1
37	B1112241H00	BED SLIDE		*		1
38	A1111007000	SLIDE PLATE SPRING		*		1
39	SS6060210SP	SCREW 3/32-56 L= 1.9		*		2
40	B1103141H00	SCALE BASE PLATE				1
41	SS7110720SP	SCREW 11/64-40 L=7				2
42	21401302	GASKET				1
43	21401401	OIL TANK COVER				1
44	21401500	OIL TANK COVER PLATE				1
45	SS4111015SP	SCREW 11/64-40 L=10				6
46	TA1050504R0	RUBBER PLUG				3
47	TA1050504R0	RUBBER PLUG				1

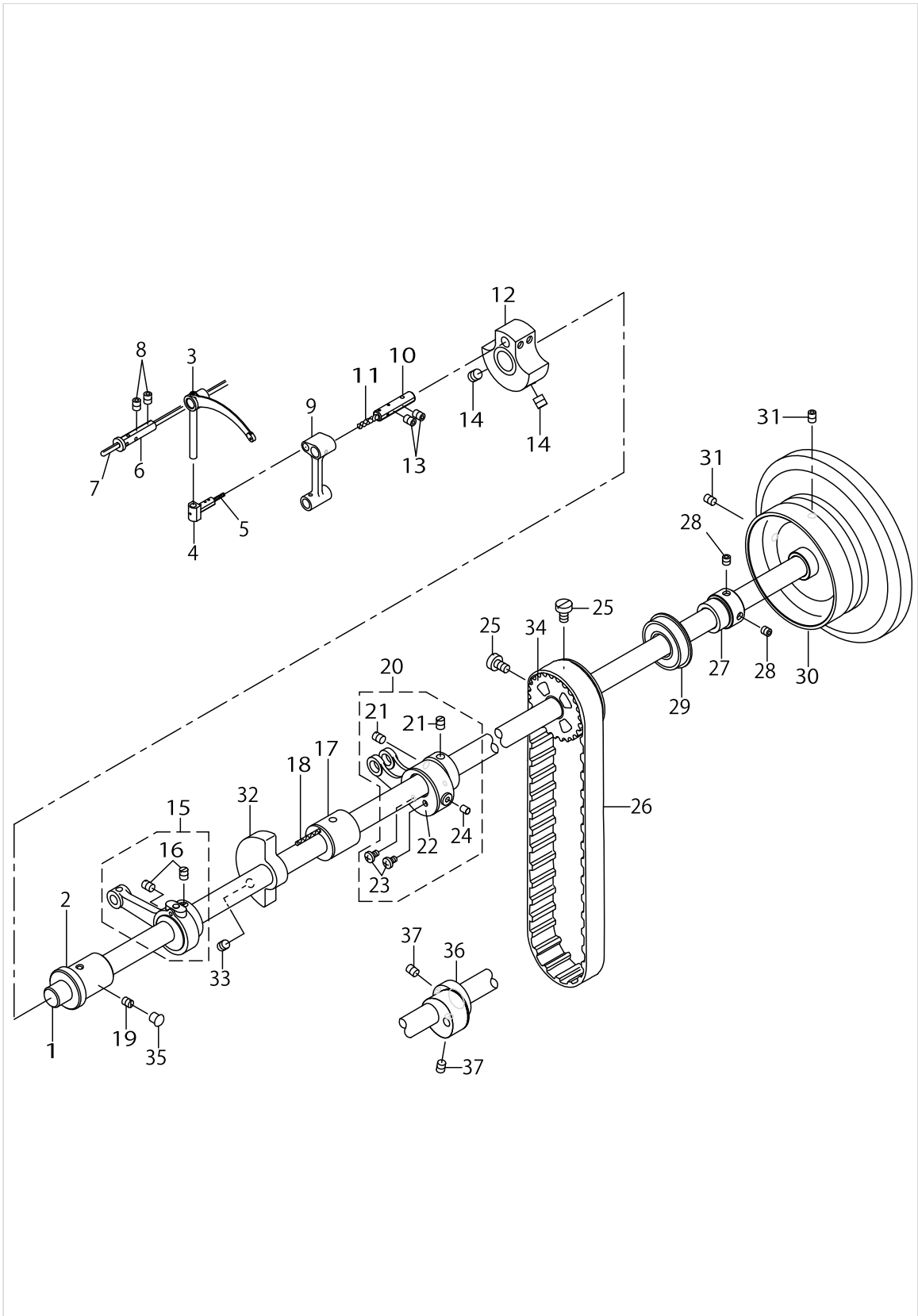
FRAME & MISCELLANEOUS COVER COMPONENTS



FRAME & MISCELLANEOUS COVER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	10201200	RUBBER PLUG	EXCEPT USE IN JAPAN			1
49	22619100	CAP				1
50	CM301300001	SAFETY LABEL				1
51	CM300200001	ATTENTION SEAL				1
52	22901805	GROUND MARK				1
53	SS4150915SP	SCREW 15/64-28 L=9				1

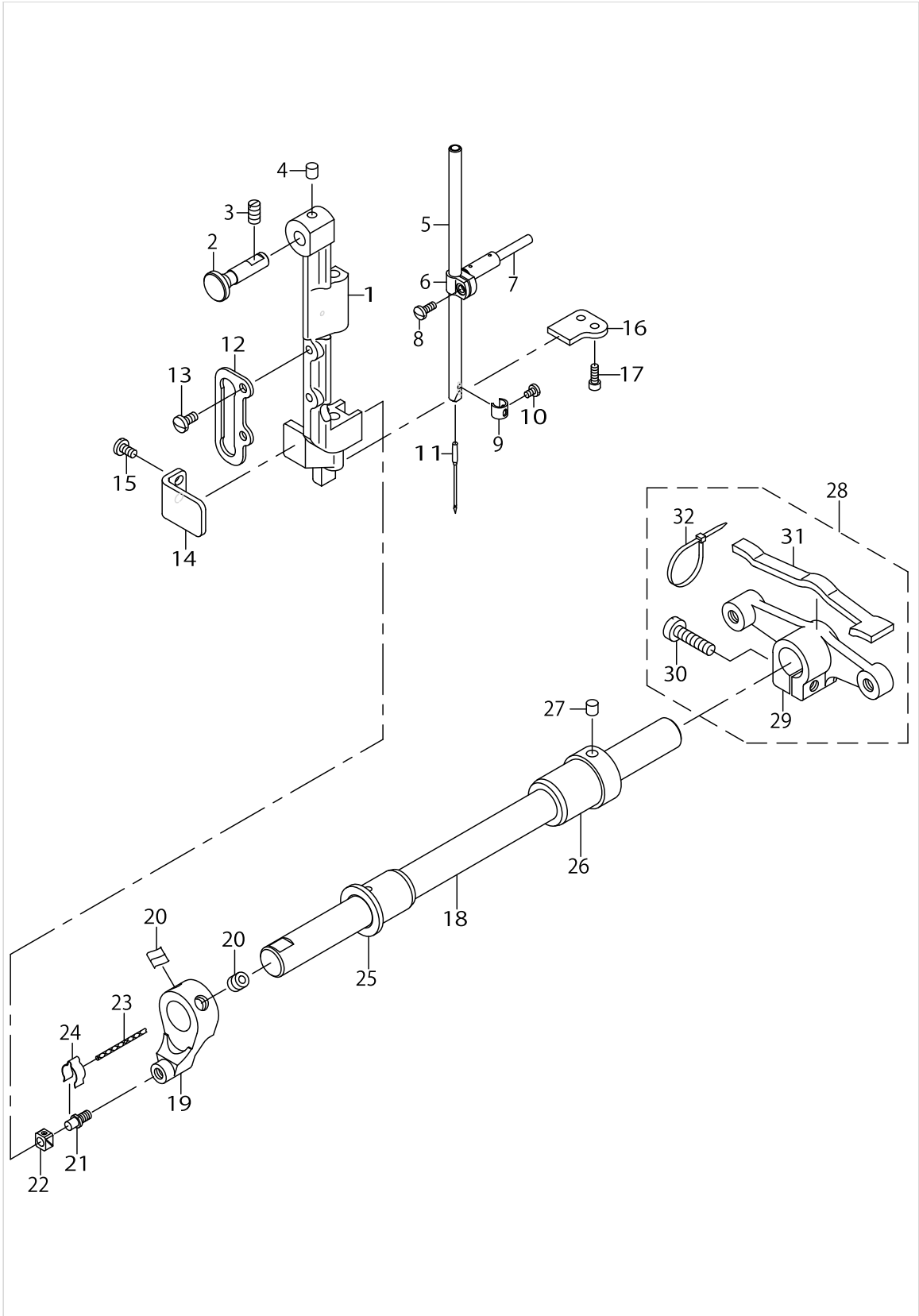
UPPER SHAFT DRIVING & BALANCE COMPONENTS



UPPER SHAFT DRIVING & BALANCE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21332705	UPPER SHAFT				1
2	21333000	UPPER SHAFT FRONT METAL				1
3	21401906	THREAD TAKE-UP LEVER				1
4	22605406	TAKE-UP LEVER THRUST PIN				1
5	CQ202000000	OIL WICK				0.03
6	B1906051000	TAKE-UP LEVER PIN				1
7	CQ303000000	OIL WICK				0.45
8	SS8150822TP	SCREW 15/64-28 L=8				2
9	21339106	NEEDLE BAR CRANK ROD				1
10	B1210051000	NEEDLE BAR CRANK PIN				1
11	CQ505000000	OIL WICK				0.03
12	21332507	COUNTER WEIGHT (A) (36MM)				1
13	SS8150822TP	SCREW 15/64-28 L=8				2
14	SM8080812TP	SCREW M8X8				2
15	40197297	UPPER_FEED_CAM_ASM				1
16	SS8660810TP	SCREW 1/4-40 L=8		*		2
17	21333109	UPPER SHAFT INNER METAL				1
18	CQ202000000	OIL WICK				0.15
19	SS8150710TP	SCREW 15/64-28 L=7				1
20	40197296	HORIZONTAL_FEED_ROD_ASM				1
21	SS8660810TP	SCREW 1/4-40 L=8		*		2
22	21353008	HORIZONTAL FEED CAM COVER		*		1
23	SS7110710SP	SCREW 11/64-40 L=7		*		2
24	21387402	FELT		*		1
25	SS6661110SP	SCREW 1/4-40 L=11				2
26	22604300	TIMING BELT				1
27	21402300	UPPER SHAFT BEARING HOOK				1
28	SM8060602TP	SCREW M6X6				2
29	B1203512000	BUSHING, REAR				1
30	21334008	FLYWHEEL				1
31	SS8150822TP	SCREW 15/64-28 L=8				2
32	21333406	BALANCER				1
33	SS8151550SP	SCREW 15/64-28 L=15				2
34	22604904	UPPER SPROCKET				1
35	TA0750704R0	RUBBER PLUG				1
36	40019905	TRIANGULAR CAM A	FOR DNU-1541H			1
37	SS8660810TP	SCREW 1/4-40 L=8	FOR DNU-1541H			2

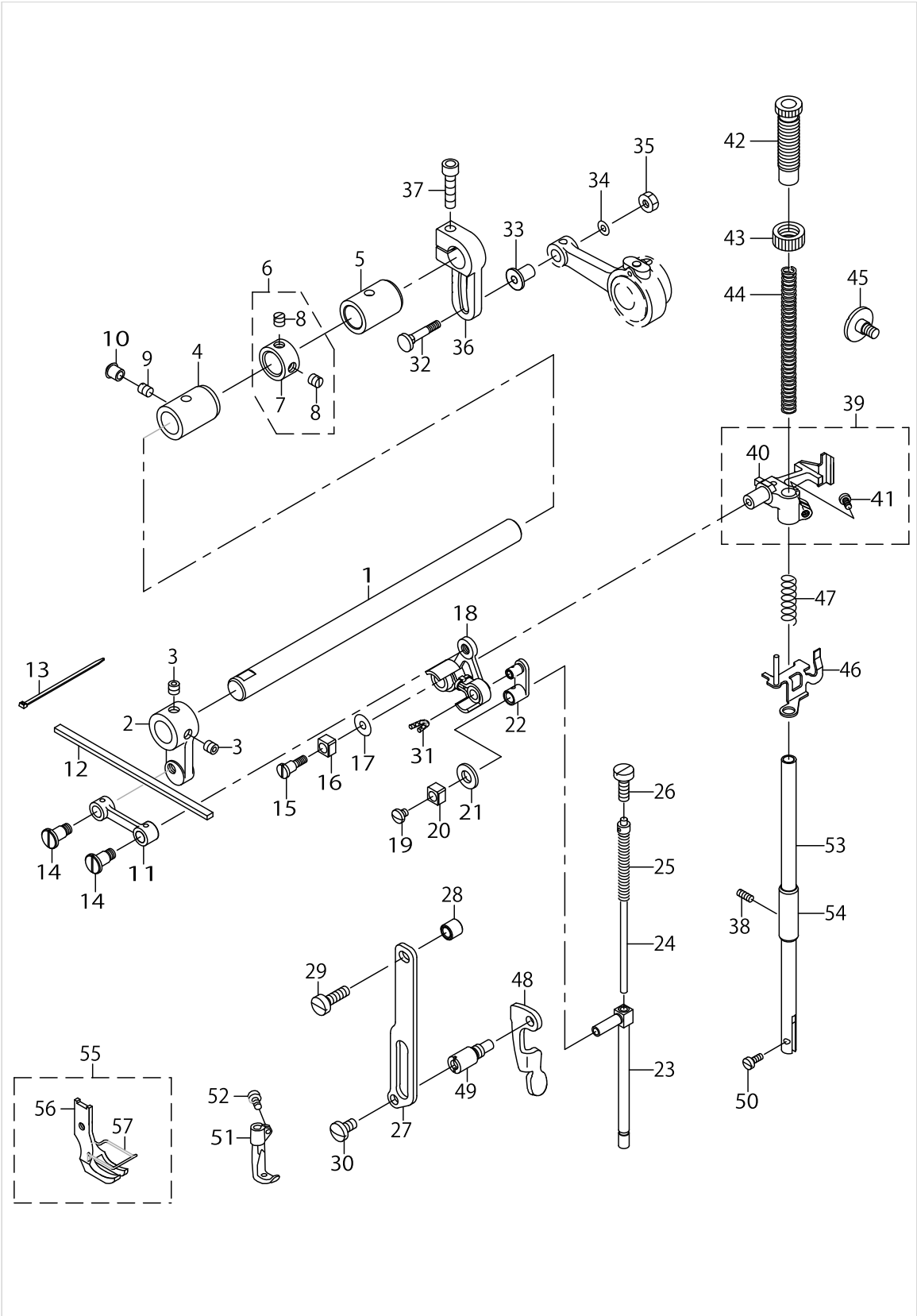
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1420563000	NEEDLE BAR FRAME				1
2	21405204	HINGE STUD				1
3	SS8151150TP	SCREW 15/64-28 L=10.5				1
4	22814909	FELT				1
5	B1401053000	NEEDLE BAR				1
6	B1411053000	NEEDLE BAR CONNECTION				1
7	B1412051000	FELT				1
8	SS7090910SP	SCREW 9/64-40 L= 8.5				1
9	10308609	THREAD GUARD				1
10	SS7080510TP	SCREW 1/8-44 L=4.5				1
11	M1351731600	NEEDLE 135X17 #160				1
12	B1467563000	UPPER FEED BAR GUIDE				1
13	SS7110910TP	SCREW 11/64-40 L= 8.5				2
14	21388400	ROCKING BASE GUIDE				1
15	SS7110830SP	SCREW 11/64-40 L= 7.5				2
16	21338603	ROCKING BASE GUIDE (B)				1
17	SS6091022TP	SCREW				2
18	21338900	ROCKING SHAFT				1
19	21338801	ROCKING FRONT ARM				1
20	SM8080802TP	SCREW				2
21	B1410771000	STUD				1
22	B1414232000	SQUARE BLOCK				1
23	CQ202000000	OIL WICK				0.05
24	B1437051000	OIL WICK RETAINER				1
25	21339304	ROCKING SHAFT FRONT METAL				1
26	40027746	BUSHING REAR				1
27	22814909	FELT				1
28	21339056	ROCKING REAR ARM ASM.				1
29	21339007	ROCKING REAR ARM		*		1
30	SS6152440SP	SCREW 15/64-28 L=23.5		*		1
31	21347406	ROCKING REAR ARM FELT		*		1
32	EA9500B0100	CABLE BAND		*		2

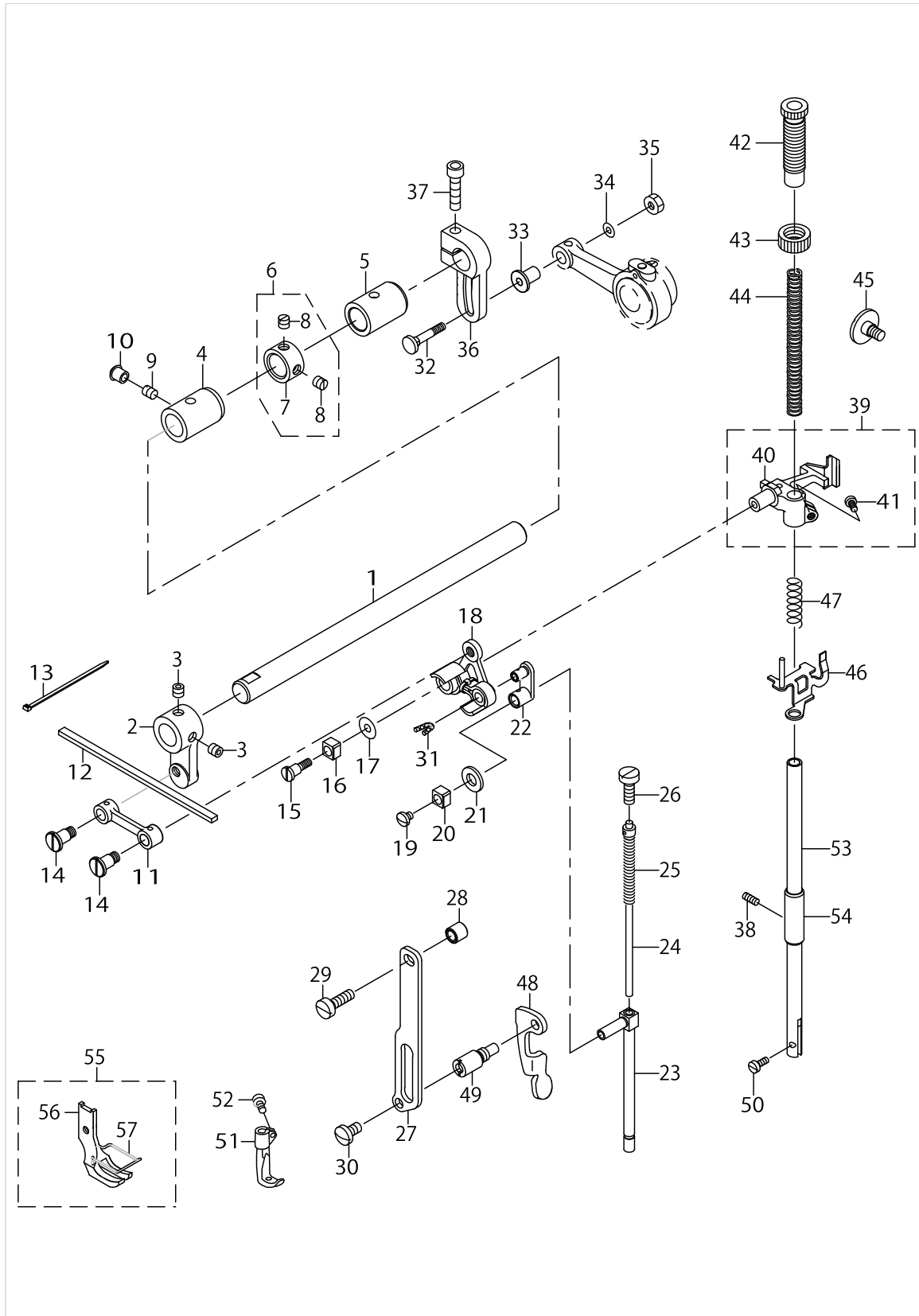
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21340401	UPPER FEED SHAFT				1
2	21340500	UPPER FEED FRONT ARM				1
3	SS8660612TP	SCREW 1/4-40 L=6				2
4	21341904	FRONT METAL				1
5	21378302	FEED SHAFT METAL				1
6	22904155	MAIN SHAFT THRUST COLLAR ASM.				1
7	22904106	MAIN SHAFT THRUST COLLAR		*		1
8	SS8660610TP	SCREW 1/4-40 L=6		*		2
9	SS8150710TP	SCREW 15/64-28 L=7				1
10	TA0750704R0	RUBBER PLUG				1
11	40033026	UPPER FEED LINK				1
12	21347109	FELT				1
13	EA9500B0000	CLIP CV-70S				2
14	40018340	SCREW				2
15	40018339	SCREW				1
16	B1414555000	SLIDE BLOCK				1
17	WP0501046SC	WASHER 5 X 14 X 1				1
18	40033029	TRIANGULAR LEVER ASM.				1
19	SS7110510SP	SCREW 11/64-40 L=5				1
20	B1414555000	SLIDE BLOCK				1
21	10509701	FELT				1
22	40018341	WALKING BAR DRIVING LINK				1
23	40033030	WALKING BAR A				1
24	B14670530A0	WALKING BAR ASM.				1
25	B1468053000	WALKING BAR SPRING				1
26	SS6151780SP	SCREW 15/64-28 L=17.0				1
27	21406509	UPPER FEED GUIDE PLATE				1
28	26225201	ROLLER				1
29	SS6151920SP	SCREW 15/64-28 L=19.0				1
30	SS7150740SP	SCREW 15/64-28 L=7				1
31	CQ252000000	OIL WICK				0.02
32	D1456055B00	HINGE SCREW				1
33	D1455055B00	CONNECTING STUD				1
34	WP0482086SD	WASHER 4.8X11.5X2				1
35	NS6110530SP	NUT 11/64-40				1
36	21437900	UPPER FEED REAR ARM				1
37	SM6062502TP	SCREW M6 L=25				1
38	SS8111010TP	SCREW 11/64-40 L=9.5				1
39	40033032	PRESSER BAR HOLDER A ASM.				1
40	40033031	PRESSER BAR HOLDER A		*		1
41	SS7110910TP	SCREW 11/64-40 L= 8.5		*		1
42	21340906	PRESSER ADJUSTING SCREW				1
43	22907604	PRESSER SPRING REGULATOR NUT				1
44	B1502246000	PRESSER SPRING				1
45	SD0800481SP	HINGE SCREW D= 8 H= 4.9				1
46	21341151	THREAD RELEASE HOLDING PLATE				1
47	B1462053000	THREAD RELEASE SPRING				1

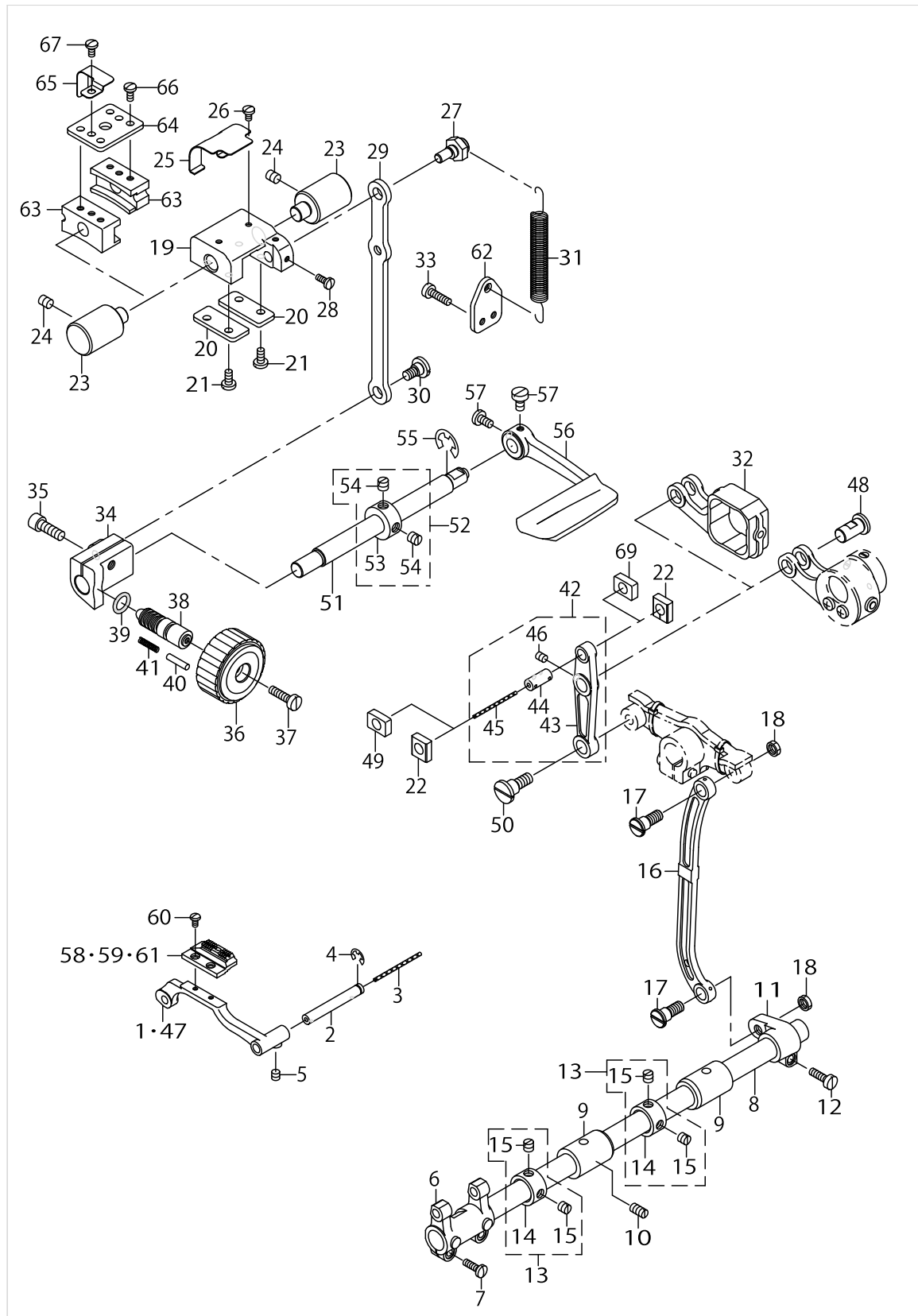
PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS



PRESSURE ADJUSTING & UPPER FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21406103	PRESSER LIFTER LEVER				1
49	21406608	GUIDE PLATE SPACER				1
50	SS6090910TP	SCREW 9/64-40 L=9				1
51	B1470241H00	WALKING FOOT				1
52	B1471241H00	SCREW				1
53	B1501241H00	PRESSER BAR				1
54	B1510155000	PRESSER BAR LOWER BUSHING				1
55	B1525241HA0	PRESSER FOOT ASM.				1
56	B1525241H00	PRESSER FOOT		*		1
57	10337905	FINGER GUARD		*		1

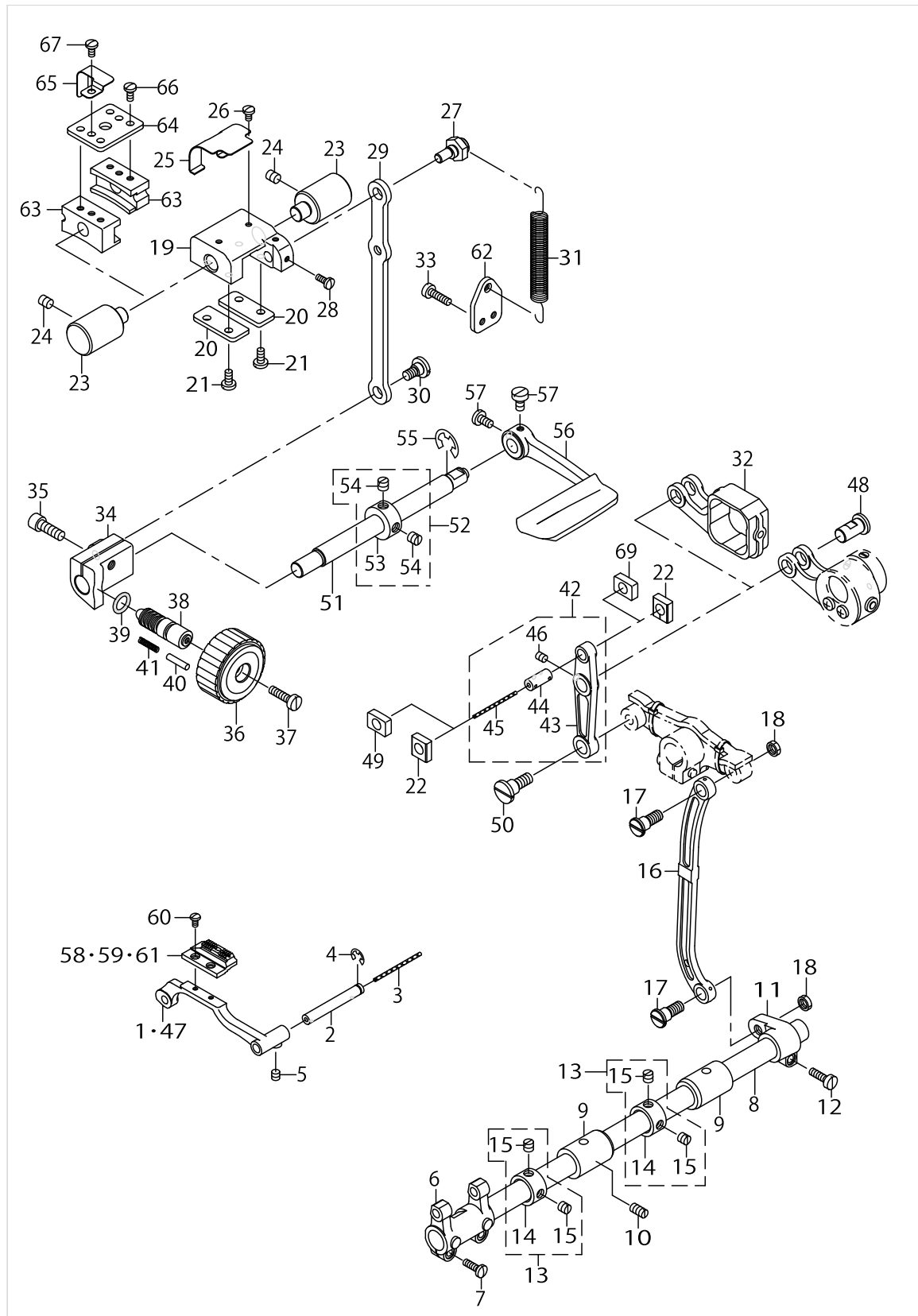
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21405006	FEED BASE	FOR DNU-1541,DNU-1541S			1
2	B1604012000A	FEED BAR SHAFT				1
3	CQ202000000	OIL WICK				0.14
4	RE0500711KP	SNAP RING 5				1
5	SM8050512TP	SCREW				1
6	21364104	FEED ROCKER				1
7	SS7111410TP	SCREW 11/64-40 L=14				2
8	22609408	FEED ROCK SHAFT				1
9	21378302	FEED SHAFT METAL				2
10	SS8151150TP	SCREW 15/64-28 L=10.5				1
11	22609309	FEED ROCKER SHAFT CRANK				1
12	SS6121610TP	SCREW 3/16-28 L=15.5				1
13	22904155	MAIN SHAFT THRUST COLLAR ASM.				2
14	22904106	MAIN SHAFT THRUST COLLAR		*		1
15	SS8660610TP	SCREW 1/4-40 L=6		*		2
16	10205201	NEEDLE BAR FRAME ROD				1
17	SD0900701TP	HINGE SCREW D= 9 H= 7				2
18	NS6680320SP	NUT 9/32-28				2
19	21337506	FEED ADJUSTING BASE	FOR DNU-1541,DNU-1541S			1
20	21337704	FEED ADJUSTING BASE COVER	FOR DNU-1541,DNU-1541S			2
21	SS7110910TP	SCREW 11/64-40 L= 8.5	FOR DNU-1541,DNU-1541S			4
22	21337407	SQUARE BLOCK	FOR DNU-1541,DNU-1541S			2
23	21337803	FEED ADJUSTING BASE SUPPORT				2
24	SS8150822TP	SCREW 15/64-28 L=8				2
25	21338306	FELT SUPPORT	FOR DNU-1541,DNU-1541S			1
26	SS7090610SP	SCREW 9/64-40 L=6	FOR DNU-1541,DNU-1541S			2
27	21337902	ECCENTRIC PIN				1
28	SS7090910TP	SCREW 9/64-40 L= 8.5				2
29	21337308	FEED ADJUSTING ROD				1
30	SD0800402TP	HINGE SCREW D= 8 H= 4				1
31	21337605	SPRING				1
32	40011400	FEED ROD (C)	FOR DNU-1541H			1
33	SS6111610SP	SCREW 11/64-40 L=16				2
34	21337209	FEED ADJUSTING A				1
35	SM6061802TP	SCREW M6 L=18				1
36	21336805	FEED DIAL A				1
37	SS6121860SP	SCREW 3/16-28 L=18				1
38	11009909	FEED REGULATOR SCREW				1
39	RO092270200	RUBBER RING				1
40	22912000	FEED REGULATOR PIN				1
41	22912109	FEED REGULATOR PIN SPRING				1
42	21336656	FEED LINK ASM.				1
43	21336607	FEED LINK		*		1
44	B1418761000	CONNECTING FORKED LINK PIN		*		1
45	CQ202000000	OIL WICK		*		0.04
46	SM8050612TP	SCREW M5X6		*		1
47	40019907	FEED BASE	FOR DNU-1541H			1

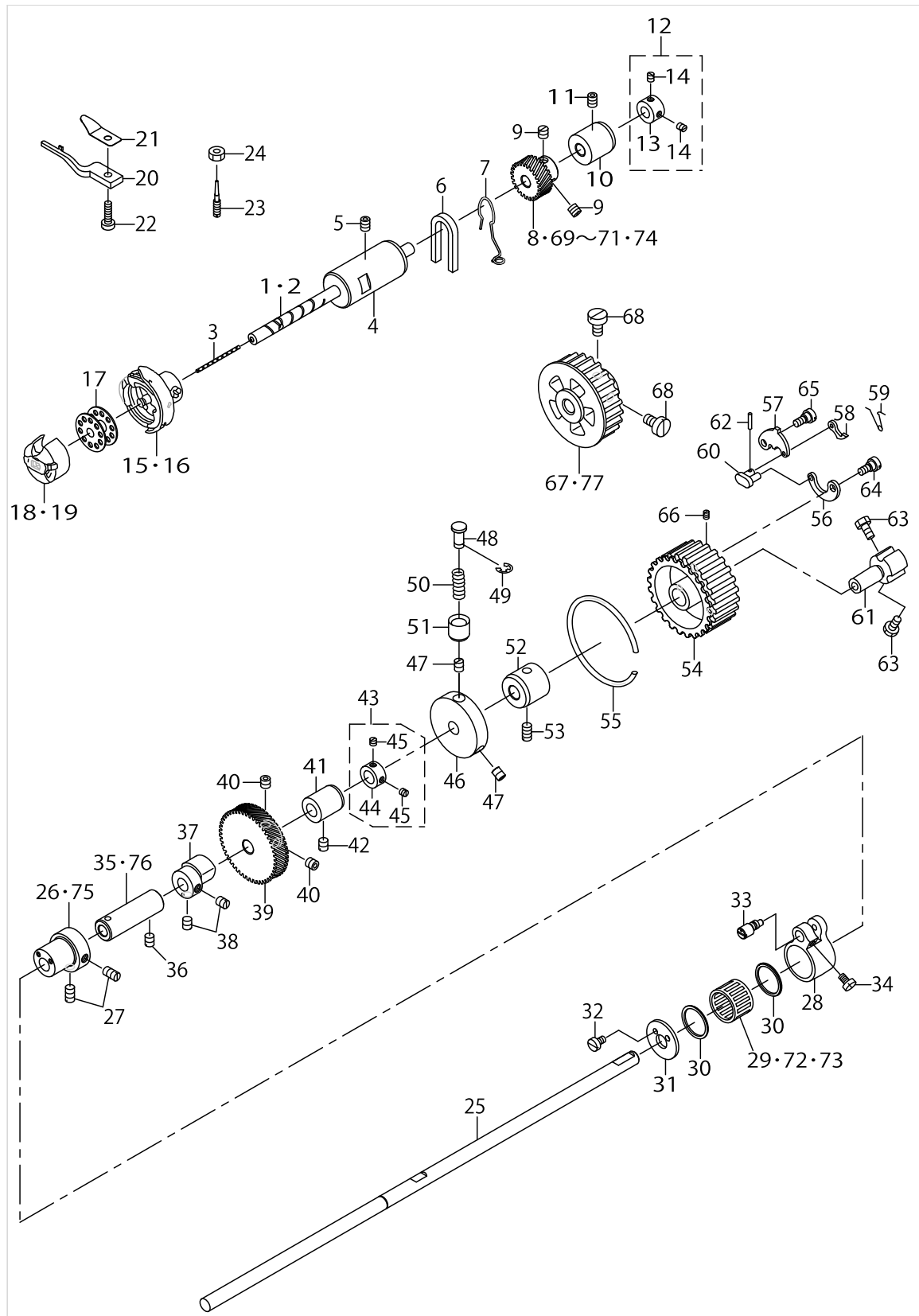
FEED MECHANISM COMPONENTS



FEED MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	21338207	FEED LINK PIN				1
49	21407309	SQUARE BLOCK	FOR DNU-1541H			2
50	SD1000801SH	HINGE SCREW D=10 H=8				1
51	21336300	BACKWARD FEED LEVER SHAFT				1
52	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
53	CS1201011SH	THRUST COLLAR D=12 W=10		*		1
54	SS8660610TP	SCREW 1/4-40 L=6		*		2
55	RE0900000K0	E-RING 9				1
56	21388004	REVERSE FEED ROCK SHAFT				1
57	SS6120930TP	SCREW 3/16-28 L=9				2
58	40019908	FEED DOG(4X2.5)	FOR DNU-1541			1
59	40019910	FEED DOG(6X2.5)	FOR DNU-1541S			1
60	SS4080620TP	SCREW 1/8-44 L=6				2
61	40019911	FEED DOG(2.6X2.2)	OPTIONAL PARTS			1
62	40019926	SPRING HOOK				1
63	40038711	FEED ADJUSTING BASE B	FOR DNU-1541H			2
64	21407408	FITTING PLATE	FOR DNU-1541H			2
65	40038712	FELT HOLDER	FOR DNU-1541H			1
66	SS7110910TP	SCREW 11/64-40 L= 8.5	FOR DNU-1541H			4
67	SS7110710SP	SCREW 11/64-40 L=7	FOR DNU-1541H			1

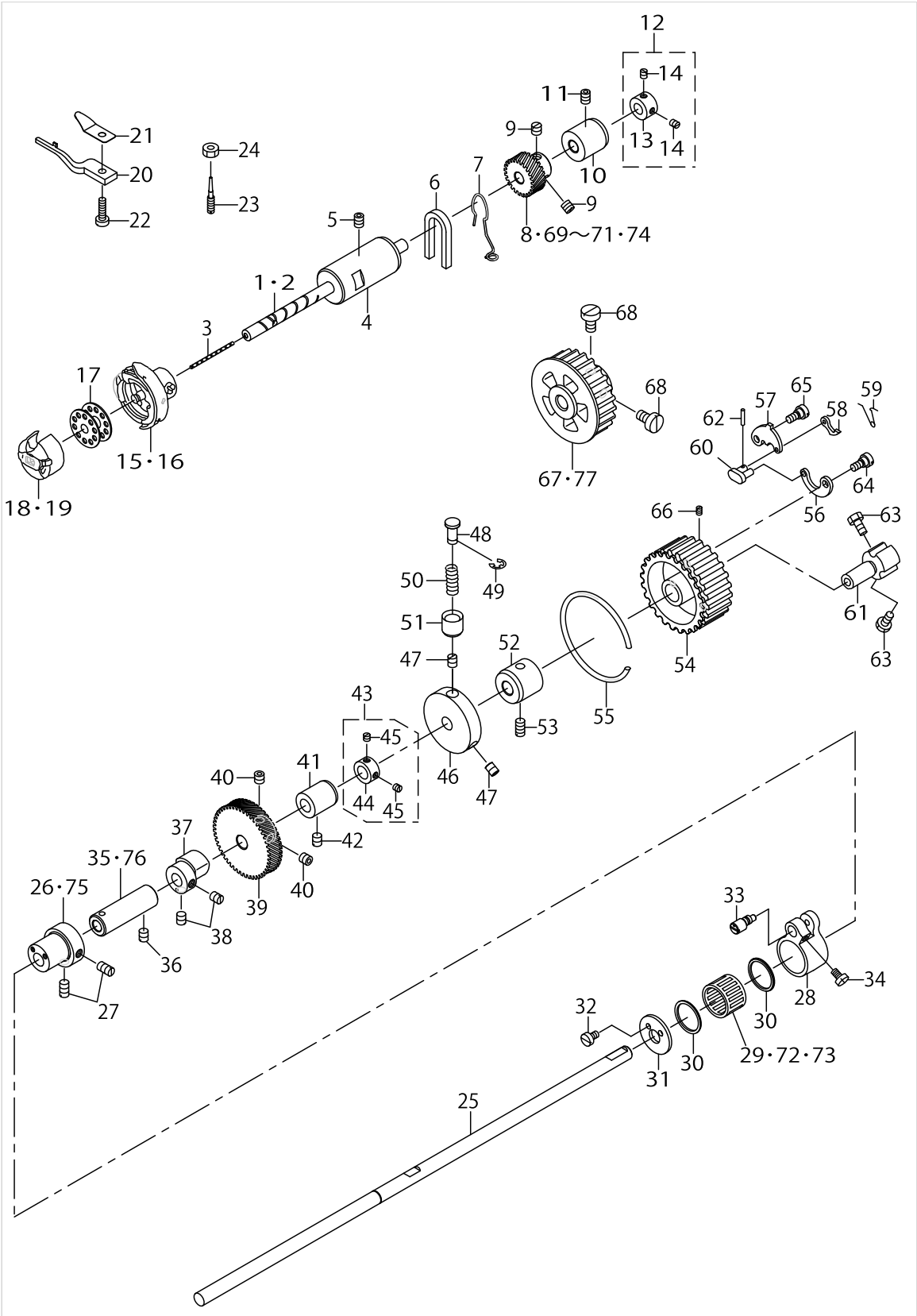
HOOK SHAFT & LOWER SHAFT COMPONENTS



HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21403506	HOOK SHAFT	FOR DNU-1541·DNU-1541H			1
2	21403605	HOOK SHAFT	FOR DNU-1541S			1
3	CQ200000000	OIL WICK				0.1
4	B1802141H00A	DRIVING SHAFT BUSHING, FRONT				1
5	SS8150822TP	SCREW 15/64-28 L=8				1
6	B1155141H00	OIL PIEP				1
7	21407804	FELT SUPPORT				1
8	21404009	HOOK SHAFT GEAR A				1
9	SS8660610TP	SCREW 1/4-40 L=6				2
10	B1803141H00	BUSHING, INTERMEDIATE				1
11	SS8150822TP	SCREW 15/64-28 L=8				1
12	CS0791010SH	THRUST COLLAR ASM. D=7.94 W=10				1
13	CS0791016SH	THRUST HOLDER D=7.94 W=10		*		1
14	SS8110422TP	SCREW 11/64-40 L=4		*		2
15	B1830241HA0	HOOK ASM.	FOR DNU-1541·DNU-1541H			1
16	B1830241SA0	HOOK ASM.	FOR DNU-1541S			1
17	B9117201000	BOBBIN				1
18	B1837241H00	BOBBIN CASE	FOR DNU-1541·DNU-1541H			1
19	B1837241S00	BOBBIN CASE	FOR DNU-1541S			1
20	11038809	BOBBIN CASE HOLDER				1
21	B1829241H00	THREAD PRESSER PLATE				1
22	SS6111620SP	SCREW 11/64-40 L=16.0				1
23	B1834512000A	OIL ADJUSTING SCREW				1
24	NS6110530SP	NUT 11/64-40				1
25	21402409	LOWER SHAFT				1
26	21405105	FEED DRIVING CAM				1
27	SS8151150TP	SCREW 15/64-28 L=10.5				2
28	23618200	FEED DRIVING BASE ARM				1
29	SB32000060A	BEARING	SELECTIVE PARTS			1
30	23618101	FEED DRIVING CAM THRUST BUSH				2
31	21405303	FEED DRIVING CAM PLATE				1
32	SS6090620TP	SCREW				2
33	23618408	FEED DRIVING BASE SHAFT				1
34	SS7110740TP	SCREW 11/64-40 L=7				1
35	21402508	LOWER SHAFT FRONT METAL				1
36	SS8150710TP	SCREW 15/64-28 L=7				1
37	21404405	OPENER CAM	FOR DNU-1541S			1
38	SS8150710TP	SCREW 15/64-28 L=7	FOR DNU-1541S			2
39	21402706	LOWER SHAFT GEAR				1
40	SS8660612TP	SCREW 1/4-40 L=6				2
41	21402607	LOWER SHAFT INNER METAL				1
42	SS8150710TP	SCREW 15/64-28 L=7				1
43	CS0950810SH	THRUST COLLAR ASM. D=9.5 W=8				1
44	CS0950816SH	THRUST COLLAR D=9.5 W=8		*		1
45	SS8110410TP	SCREW 11/64-40 L= 3.5		*		2
46	21403001	SAFETY CLUTCH DISC	FOR DNU-1541S			1
47	SS8150710TP	SCREW 15/64-28 L=7	FOR DNU-1541S			2

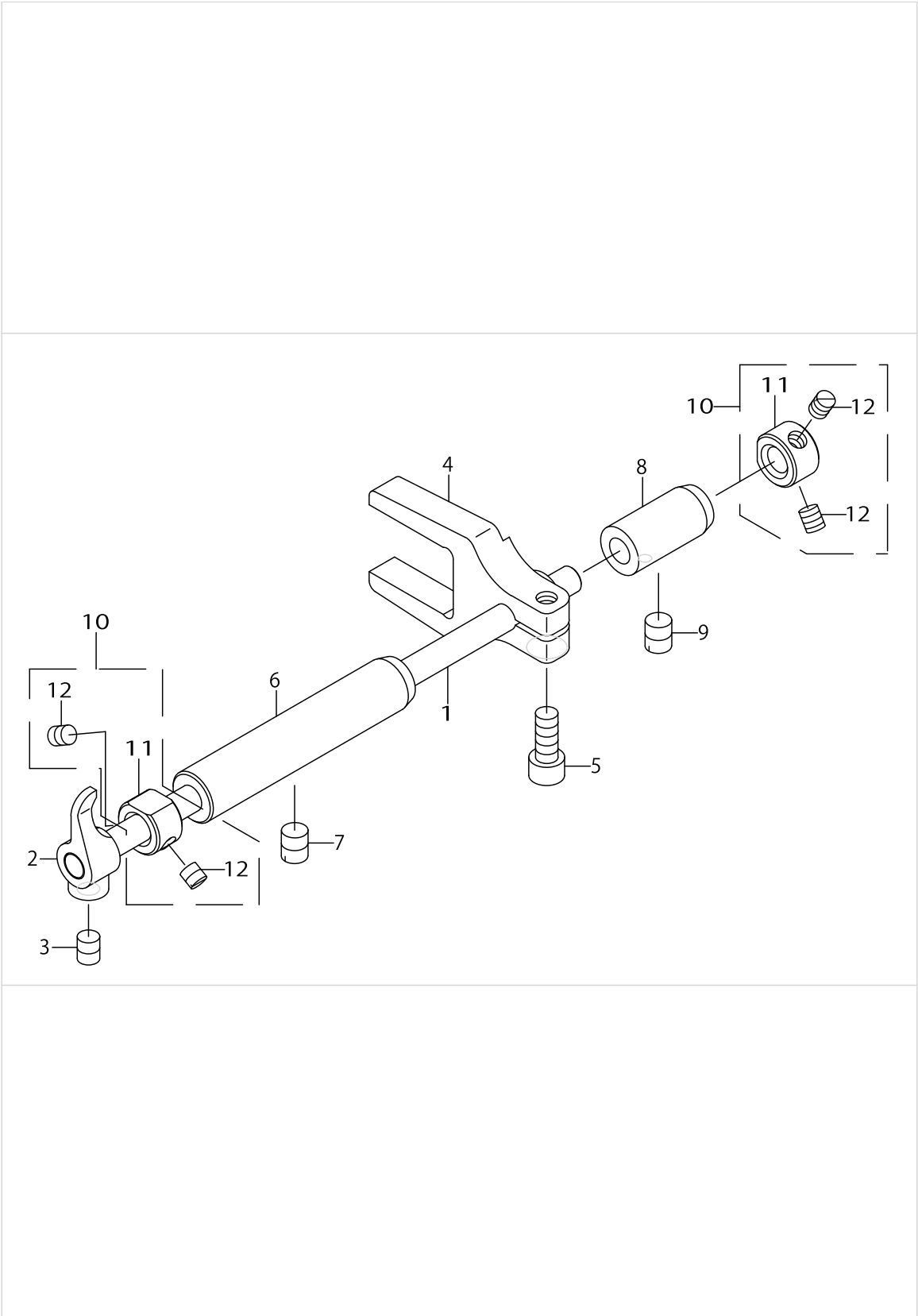
HOOK SHAFT & LOWER SHAFT COMPONENTS



HOOK SHAFT & LOWER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1312563000A	SAFETY CLUTCH PUSH BUTTON	FOR DNU-1541S			1
49	RE0500000K0	E-RING	FOR DNU-1541S			1
50	B1639051000	SPRING	FOR DNU-1541S			1
51	B1313055000	SAFETY CLUTCH KNOB SLEEVE	FOR DNU-1541S			1
52	21402805	LOWER SHAFT BACK METAL				1
53	SS8150710TP	SCREW 15/64-28 L=7				1
54	21333505	LOWER SPROCKET	FOR DNU-1541S			1
55	B1214019000	SPROCKET RING	FOR DNU-1541S			1
56	B1305055000A	SAFETY CLUTCH SPRING	FOR DNU-1541S			1
57	B1307055000	SAFETY CLUTCH HOOK	FOR DNU-1541S			1
58	B1308055000	SAFETY CLUTCH COUNTER-HOOK	FOR DNU-1541S			1
59	40113224	COUNTER HOOK SPRING	FOR DNU-1541S			1
60	B1310055000	SAFETY CLUTCH SMALL LINK	FOR DNU-1541S			1
61	10503605	SAFETY BASE	FOR DNU-1541S			1
62	B1314055000	SAFETY CLUTCH SMALL LINK PIN	FOR DNU-1541S			1
63	SS6661110SP	SCREW 1/4-40 L=11	FOR DNU-1541S			2
64	SD0640322TP	HINGE SCREW D= 6.35 H= 3.2	FOR DNU-1541S			1
65	SD0640322TP	HINGE SCREW D= 6.35 H= 3.2	FOR DNU-1541S			1
66	SS8090540SP	SCREW 9/64-40 L=5	FOR DNU-1541S			1
67	22623201	SPROCKET WHEEL	FOR DNU-1541·DNU-1541H			1
68	SS6661110SP	SCREW 1/4-40 L=11	FOR DNU-1541·DNU-1541H			2
69	21404207	HOOK SHAFT GEAR C	SELECTIVE PARTS			1
70	21404108	HOOK SHAFT GEAR B	SELECTIVE PARTS			1
71	21404306	HOOK SHAFT GEAR D	SELECTIVE PARTS			1
72	SB32000060B	BEARING	SELECTIVE PARTS			1
73	SB32000060C	BEARING	SELECTIVE PARTS			1
74	21403902	HOOK SHAFT GEAR Z	SELECTIVE PARTS			1
75	21405501	FEED DRIVING CAM	FOR DNU-1541H			1
76	40026828	LOWER SHAFT FRONT METAL ASM.	FOR DNU-1541H			1
77	40143190	LOWER_SPROCKET	SELECTIVE PARTS			1

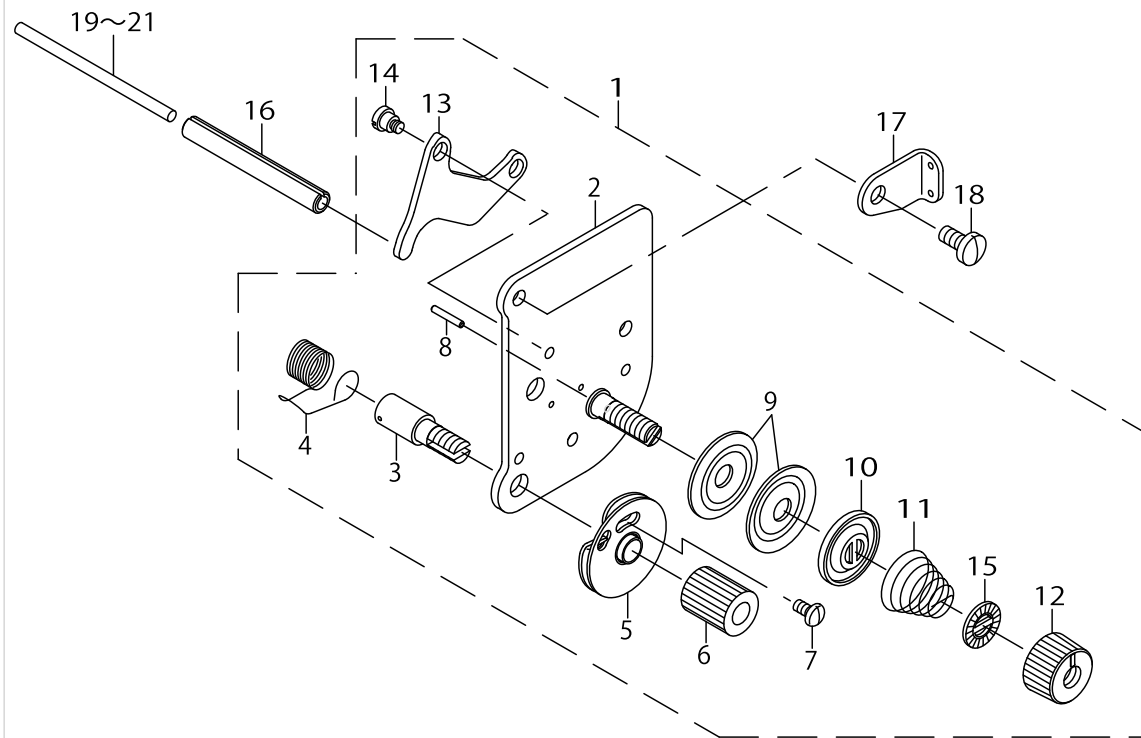
OPENER COMPONENTS (FOR DNU-1541S)



OPENER COMPONENTS (FOR DNU-1541S)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21404504	OPENER SHAFT				1
2	B1805241H00	OPENER				1
3	SM8050602TP	SCREW M5 L=6				1
4	B1806241H00	OPENER ARM				1
5	SM6051202TP	SCREW M5X0.8 L=12				1
6	21404603	BUSHING, FRONT				1
7	SS8150710TP	SCREW 15/64-28 L=7				1
8	B1810241H00	OPENER SHAFT REAR METAL				1
9	SS8150710TP	SCREW 15/64-28 L=7				1
10	CS0640860SH	THRUST COLLAR ASM. D=6.35 W=8				2
11	CS0640863SH	THRUST COLLAR D=6.35 W=8		*		2
12	SS8110510SP	SCREW 11/64-40 L=5		*		4

THREAD TENSION COMPONENTS



THREAD TENSION COMPONENTS

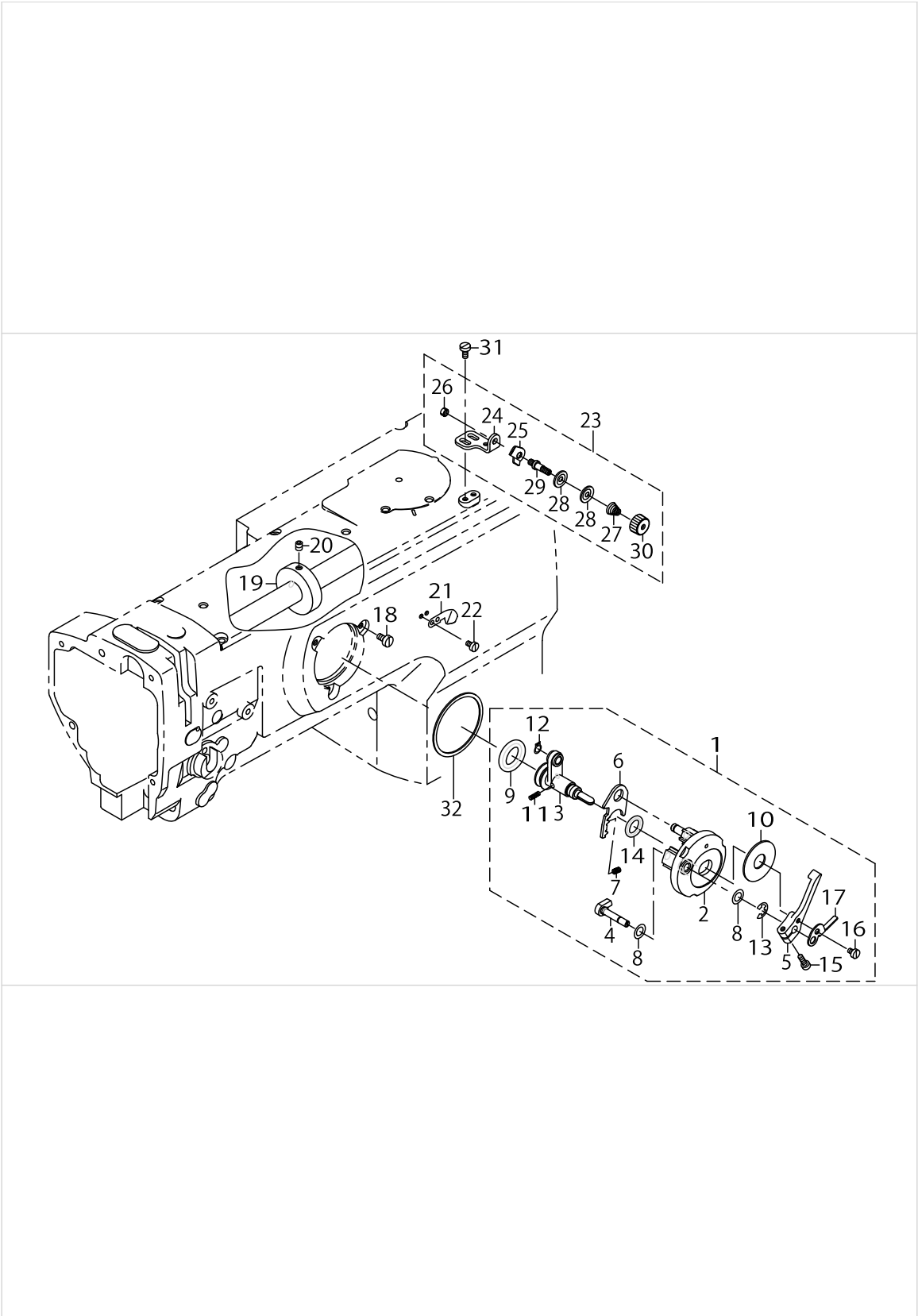
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40103059	THREAD TENSION ASM.				1
2	40103060	THREAD POST BASE COMPL.		*		1
3	10320109	SCREW STUD		*		1
4	B3128051000	THREAD TAKE-UP SPRING, A		*		1
5	B31370510A0	TAKE-UP SPRING GUIDE DISC ASM.		*		1
6	10320208	THRED TENSION STUD NUT		*		1
7	SS4080620TP	SCREW 1/8-44 L=6		*		1
8	B3127051000	TENSION RELEASE PIN, SHORT		*		1
9	13138201	THREAD TENSION DISK		*		2
10	22617906	THREAD TENSION DISK PRESSER		*		1
11	B3129053000	TENSION SPRING		*		1
12	22921308	THREAD TENSION NUT		*		1
13	B3134521000	TENSION RELEASE LEVER		*		1
14	SD0470281SP	HINGE SCREW D=4.7 H=2.8		*		2
15	22921407	ROTATION STOPPER		*		1
16	PS0600502KP	SPRING PIN				1
17	21409909	GUIDE PLATE				1
18	SS7110910TP	SCREW 11/64-40 L= 8.5				2
19	21348206	TENSION RELEASE BAR				1
20	10321107	TENSION RELEASE BAR	SELECTIVE PARTS			1
21	23006406	TENSION RELEASE BAR	SELECTIVE PARTS			1

This technical drawing is an exploded view of a mechanical assembly, showing the relationship between various components. The parts are numbered 1 through 30. The assembly includes a main housing (1), a long lever arm (12), a pivot bracket (10), a connecting link (15), and a circular disc (27). Key sub-assemblies are highlighted with dashed boxes: a pivot joint (17) containing a bush (18), a pin (19), and a washer (20); a mounting bracket (21) with screws (22, 23); a disc assembly (24) with a disc (27), a flange (28), and a pin (29) with a washer (30); and a handle assembly (26) with a handle (26) and a pin (25). Other components include a spring (16), a pin (14), a spring (11), a spring (5), a spring (8), a pin (9), a pin (7), a pin (6), a pin (4), a pin (13), a pin (3), and a pin (2).

KNEE LIFTING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21406053	KNEE LIFTER SHAFT ASM.				1
2	21406004	KNEE LIFTER SHAFT		*		1
3	21342605	KNEE LIFTER SHAFT PIN		*		1
4	21405808	KNEE LIFTER SPRING RACK				1
5	SM6052002TP	SCREW M5 L=20				1
6	21405907	KNEE LIFTER SHAFT SPRING				1
7	SD0450401SP	HINGE SCREW D= 4.5 H= 4				1
8	SM8052502TP	SCREW M5X0.8 L=25				1
9	NM6050001SD	NUT M5X0.8				1
10	21405709	KNEE LIFTER ARM				1
11	SM6052002TP	SCREW M5 L=20				1
12	21405600	KNEE LIFTER CONNECTING PLATE				1
13	SD0790451SP	HINGE SCREW D= 7.94 H= 4.5				1
14	SD0700451TP	HINGE SCREW D=7 H=4.5				1
15	21343355	KNEE LIFTER LEVER ASM.				1
16	SM6062502TP	SCREW M6 L=25				2
17	22863252	KNEE LIFTER JOINT ASM.				1
18	22863203	KNEE LIFTER JOINT		*		1
19	B3428521000	PRESSER SPRING		*		1
20	SS7090510SP	SCREW 9/64-40 L= 4.6		*		1
21	22932453	BRACKET ASM.				1
22	22932404	BRACKET		*		1
23	22934707	SCREW		*		2
24	21343157	KNEE PRESS PLATE ASM.				1
25	SM9061203SE	SCREW M6 L=12		*		1
26	21343108	KNEE PRESS LEVER		*		1
27	22934509	KNEE PAD PLATE COVER		*		1
28	22934400	KNEE PAD PLATE RUBBER		*		1
29	22934202	KNEE PAD PLATE		*		1
30	22934301	KNEE PAD PLATE SUPPORT		*		1

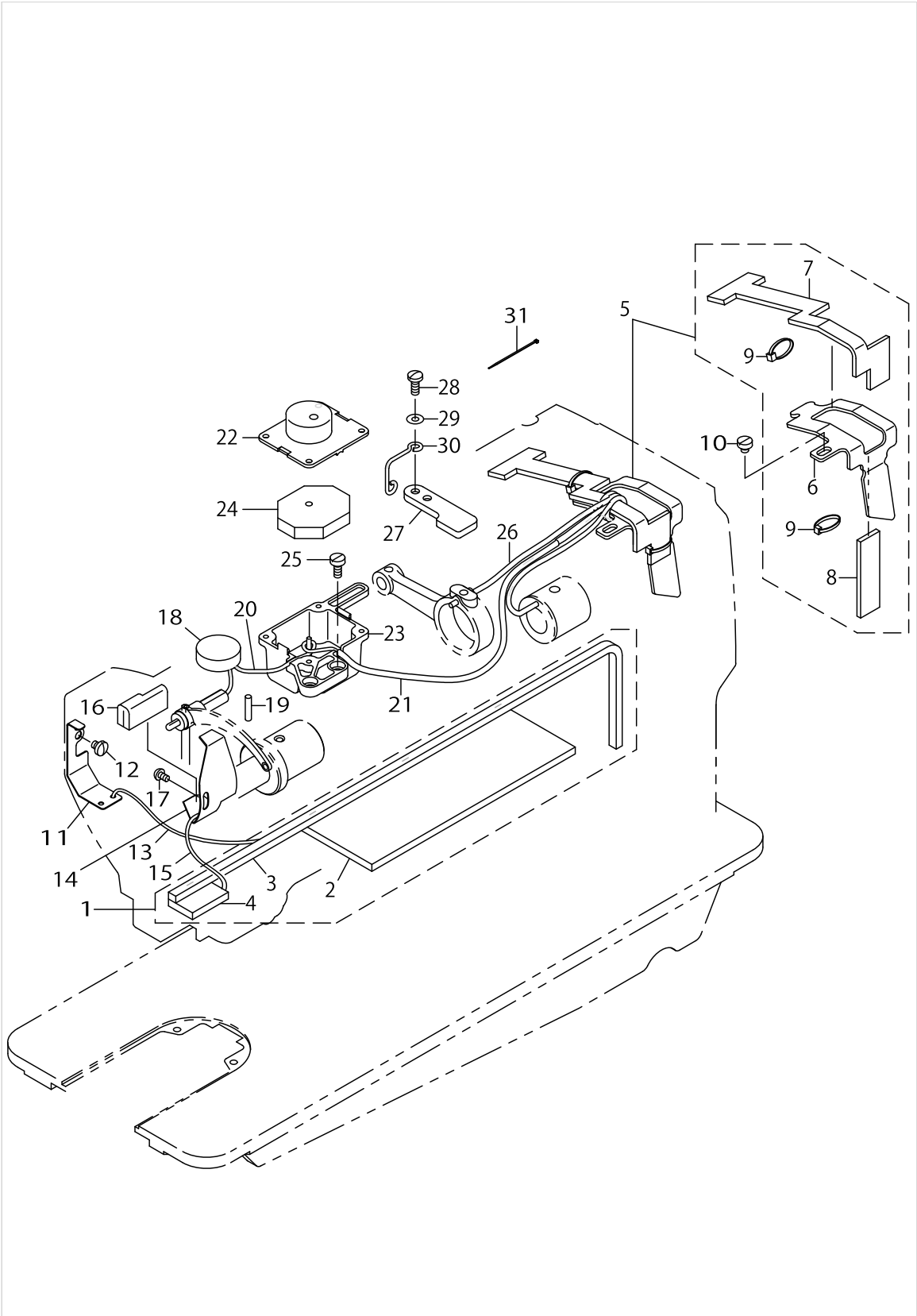
LOWER THREAD WINDER MECHANISM COMPONENTS



LOWER THREAD WINDER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21357967	BOBBIN DEVICE ASM.				1
2	22537658	BOBBIN FITTING BASIS COMPL.		*		1
3	21357959	BOBIN SHAFT COMPL.		*		1
4	22538151	BOBBIN CAM SHAFT COMPL.		*		1
5	23636202	BOBBIN LEVER		*		1
6	21356001	ADJUSTING PLATE		*		1
7	B152989000CA	PRESSUR FOOT SPRING		*		1
8	10618304	VERTICAL ROLLER WASHER		*		2
9	21358205	RUBBER RING		*		1
10	B3205210000	CUSHION		*		1
11	B1148555000	SPRING		*		1
12	RC0560711KP	RETAINING RING		*		1
13	RE0500000K0	E-RING		*		1
14	RO092270200	RUBBER RING		*		1
15	SS7091410SP	SCREW 9/64-40 L=13.5		*		1
16	SS6090520SP	SCREW 9/64-40 L= 5.0		*		1
17	14512503	BOBBIN ADJUSTING PLATE		*		1
18	SS6110810TP	SCREW 11/64-40 L=8				3
19	10704807	BOBBIN FRICTION WHEEL				1
20	SM8050602TP	SCREW M5 L=6				2
21	10502300	THREAD CUTTER				1
22	SS6090620TP	SCREW				2
23	21355755	LOWER THREAD GUIDE ASM.				1
24	21355706	FITTING BASE		*		1
25	D3162555B00	THREAD GUIDE		*		1
26	NS6110310SP	NUT 11/64-40		*		1
27	22945505	THREAD TENSION SPRING		*		1
28	40113092	THREAD TENSION DISK		*		2
29	21378708	THREAD TENSION POST		*		1
30	22945703	THREAD TENSION NUT		*		1
31	SM6040800SP	SCREW				2
32	22538706	PACKING				1

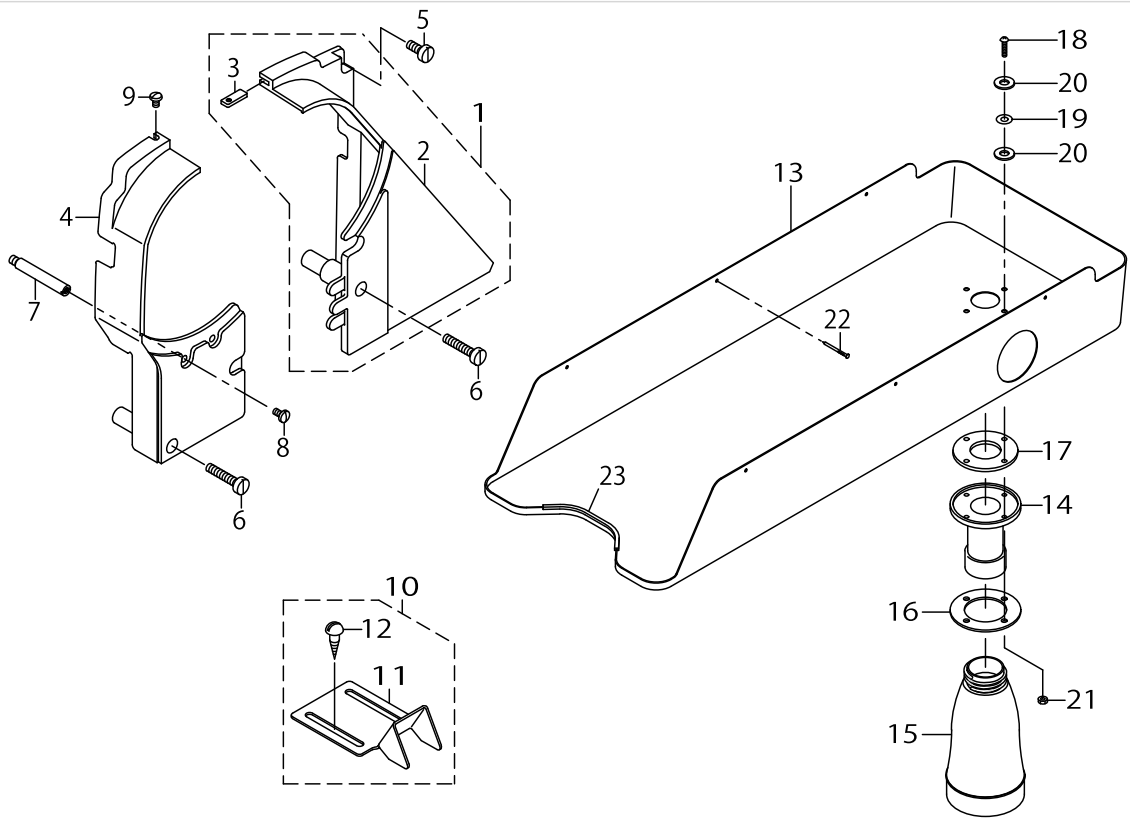
LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21345756	ARM ONCE THROUGH OIL FELT ASM.				1
2	21345707	ARM ONCE THROUGH FELT A				1
3	21345806	FELT B				1
4	21345905	FACE ONCE THROUGH FELT				1
5	21346358	FELT SUPPORT ASM.				1
6	21346309	FELT		*		1
7	21346507	FEED CHANGE FELT		*		1
8	21346408	FELT		*		1
9	EA9500B0000	CLIP CV-70S		*		2
10	SS6110480SP	SCREW 11/64-40 L=4.3				1
11	21340708	UPPER FEED OIL BAR PLATE				1
12	SS7110510SP	SCREW 11/64-40 L=5				1
13	CQ202000000	OIL WICK				0.2
14	21347000	TAKE-UP OIL PLATE				1
15	CQ202000000	OIL WICK				0.25
16	21347208	TAKE-UP LUBRICATION FELT				1
17	SS3090610SP	SCREW 9/64-40 L=6				1
18	21346002	FELT				1
19	B1412051000	FELT				1
20	CQ252000000	OIL WICK				0.3
21	BT0500300EA	OIL TUBE				0.25
22	21407507	OIL TANK A				1
23	21407606	OIL TANK B				1
24	21407705	FELT				2
25	SS6111010SP	SCREW 11/64-40 L= 9.5				2
26	CQ202000000	OIL WICK				0.2
27	21339700	UPPER FEED STOPPER PLATE (B)				1
28	SS7111120TP	SCREW				2
29	WP0450801SD	WASHER 4.5X10X0.8				1
30	22620504	OIL WICK HOLDER				1
31	EA9500B0000	CABLE BAND				1

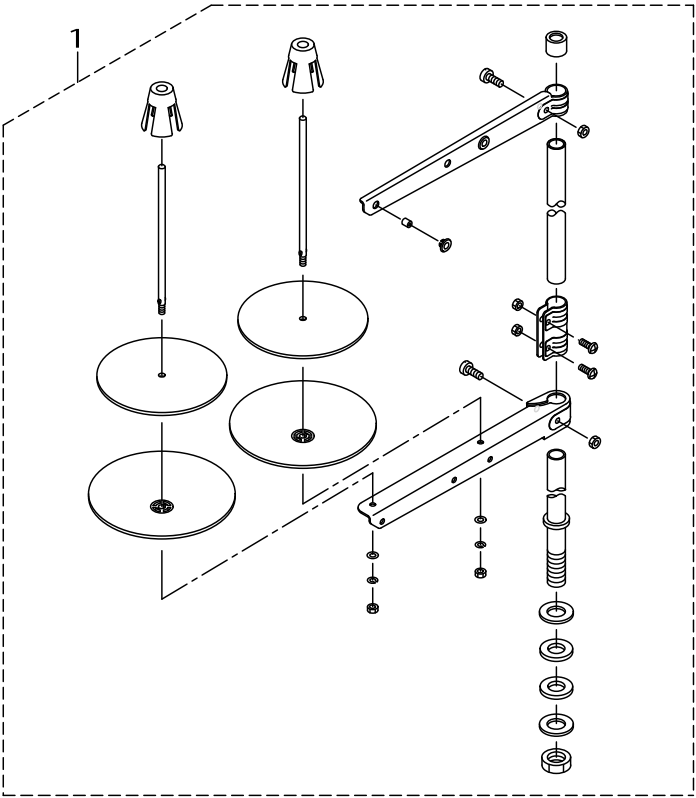
BELT COVER & OIL RESERVOIR COMPONENTS



BELT COVER & OIL RESERVOIR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	21351150	BELT COVER ASM. (RIGHT)				1
2	21351101	BELT COVER (RIGHT)		*		1
3	21351002	BELT COVER AUXILIARY PLATE		*		1
4	21351200	BELT COVER (LEFT)				1
5	SS6151440SP	SCREW 15/64-28 L=14				1
6	SS6153040SP	SCREW 15/64-28 L=30				2
7	D8232241E00	BELT COVER SUPPORT A				1
8	SS7110840SP	SCREW 11/64-40 L=7.8				1
9	SS5110740TP	SCREW 11/64-40 L= 6.5				1
10	10755254	BELT COVER C ASM. (FOR JE)				1
11	10755205	BELT COVER C(JE)		*		1
12	SK3482500SC	WOOD SCREW D=4.8 L=25		*		2
13	21413000	OIL RESERVOIR				1
14	B8202205000	OIL MANAGEMENT				1
15	B9121012000	OIL CAN				1
16	21379003	OIL MANAGEMENT WASHER				1
17	B8112220000	OIL SEAL				1
18	SM3031401SE	SCREW M3X0.5 L=14				4
19	WP0320501SC	WASHER M3				4
20	10748101	OIL REMOVING SETSCREW PACKING				8
21	NM6030001SC	NUT M3				4
22	10539906	SET NAIL				6
23	MAV02130000	EDGING				1

THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096354	THREAD STAND ASM.				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1401-07・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

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10502300	28	21	21339007	8	29	21379003	32	16
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10509701	10	21	21339106	6	9	21388004	16	56
10539906	32	22	21339304	8	25	21388400	8	14
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B3129053000	24	11	PS0600502KP	24	16	SS4111215SP	2	2
B3134521000	24	13	RC0560711KP	28	12	SS4150915SP	4	53
B31370510A0	24	5	RE0500000K0	20	49	SS5090610SP	2	23
B3138512000	2	32	RE0500000K0	28	13	SS5110740TP	32	9
B3205210000	28	10	RE0500711KP	14	4	SS6060210SP	2	39
B3428521000	26	19	RE0900000K0	16	55	SS6090520SP	28	16
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B8202205000	32	14	RO092270200	28	14	SS6090620TP	28	22
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B9121012000	32	15	SB32000060B	20	29-72-73	SS6091022TP	8	17
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CQ202000000	8	23	SD0700451TP	26	14	SS6120930TP	16	57
CQ202000000	14	45	SD0790451SP	26	13	SS6121610TP	14	12
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