

MODEL : LBH-1790AN,LBH-1795AN

List No : 1706-01

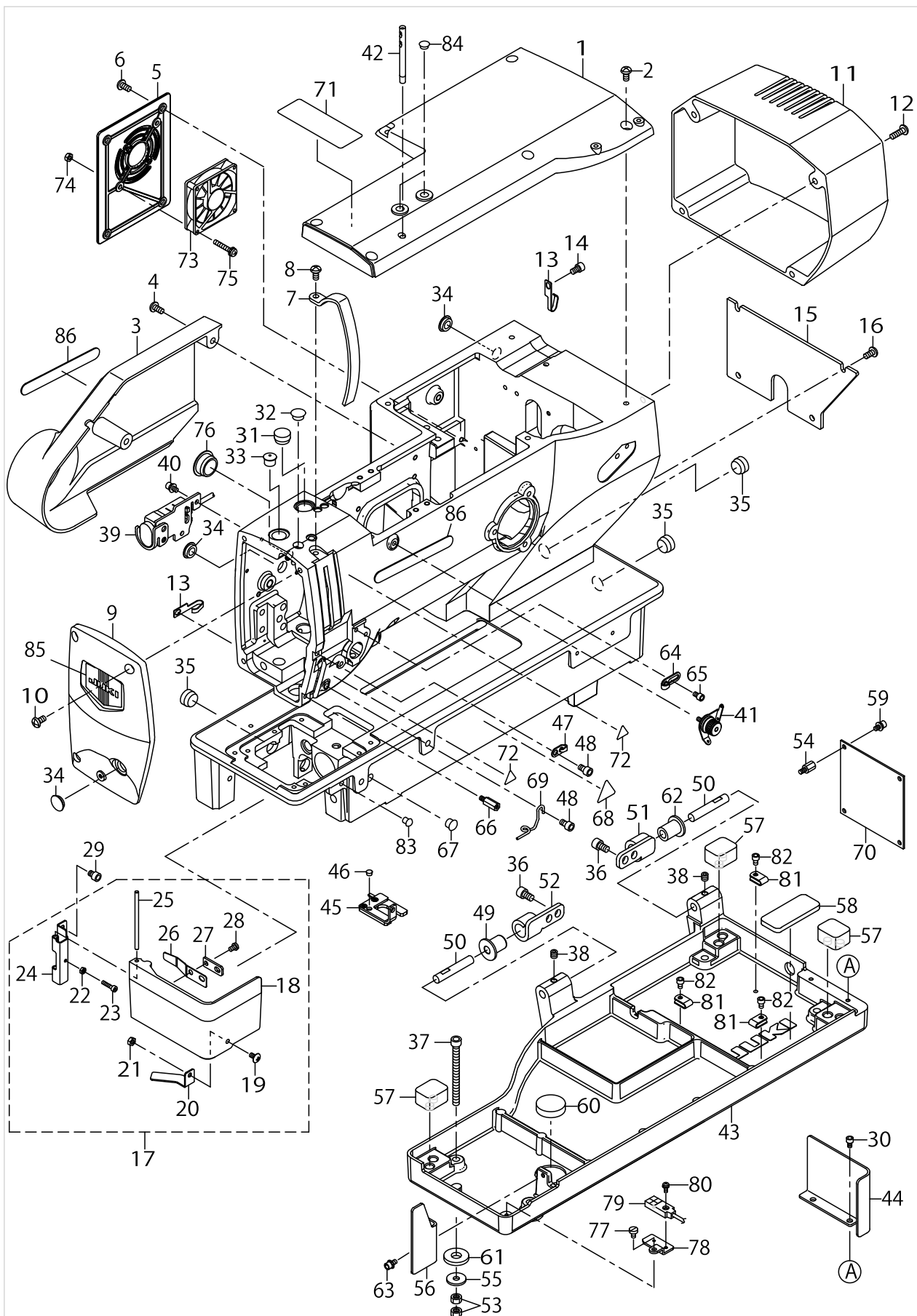
PARTS LIST

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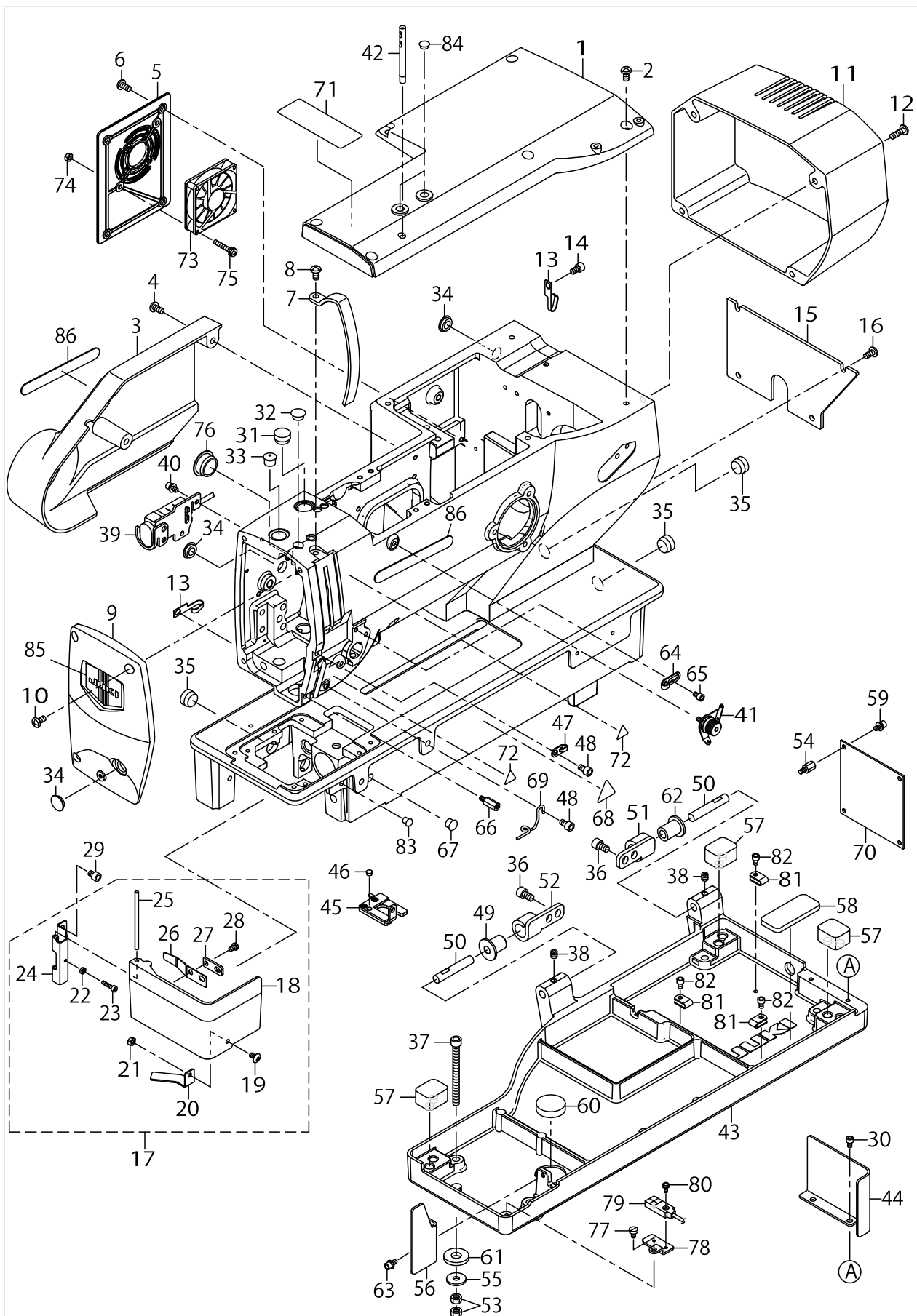
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40189612	UPPER_COVER				1
2	SM4051055SP	SCREW				6
3	40189633	LEFT_COVER				1
4	SM4051055SP	SCREW				2
5	40189613	LEFT_COVER_B				1
6	SM4051055SP	SCREW				4
7	40189616	THREAD_TAKE_UP_LEVER_COVER				1
8	SM4051055SP	SCREW				1
9	40189617	FRONT_COVER				1
10	SM4051055SP	SCREW				3
11	40189615	MOTOR_COVER				1
12	SM4051655SP	SCREW M5 L=16				4
13	26230409	LUBRICATING OIL WICK STOPPER				2
14	SM6050802TP	SCREW M5X0.8 L=8				1
15	40189614	REAR_COVER				1
16	SM4051055SP	SCREW				4
17	40189635	HOOK_OIL_SHIELD_COVER_COMPL				1
18	40189636	HOOK_OIL_SHIELD_COVER		*		1
19	SM0040801SC	SCREW		*		1
20	40145328	SENSOR SLIT PLATE C		*		1
21	NM6040001SC	NUT M4X0.7 TYPE1		*		1
22	NM6030001SD	NUT M3X0.5		*		1
23	SM6031402TP	SCREW		*		1
24	13703806	HOOK OIL SHIELD HINGE		*		1
25	13703905	HINGE PIN		*		1
26	40141710	HINGE_SPRING		*	☆	1
27	40141711	HINGE_SPRING_WASHER		*		1
28	SM4040655SP	SCREW M4 L=6		*		1
29	SM6050652TP	HEXAGON SOCKET HEAD SCREW M5X6				2
30	SM6040602TP	SCREW M4 L=6				2
31	TA1550902R0	PLUG				1
32	TA1050504R0	RUBBER PLUG				1
33	40141795	PBL_METAL_CAP				1
34	TA1250406R0	RUBBER PLUG D=12.5 L=4				3
35	TA1550902R0	PLUG				3
36	SM6061002TP	SCREW M6 L=10	ACCESSORIE PARTS			4
37	SM6067052TP	HEXAGON BOLT				1
38	SM80606A2TP	SCREW M6 L=6				2
39	40189631	SWITCH ASM.				1
40	SL6040892TN	SCREW				2
41	22528764	PRE-TENSION CONTROLLER ASM.				1
42	22502504	THREAD GUIDE BAR	ACCESSORIE PARTS			1
43	40189634	BED_BASE_N				1
44	40189618	BED_REAR_COVER				1
45	40141706	ASSY_LED_DEVICE			☆	1
46	TA0500301R0	PLUG 5X5.8 L=3				1
47	13922208	TAKE-UP THREAD GUIDE B				1

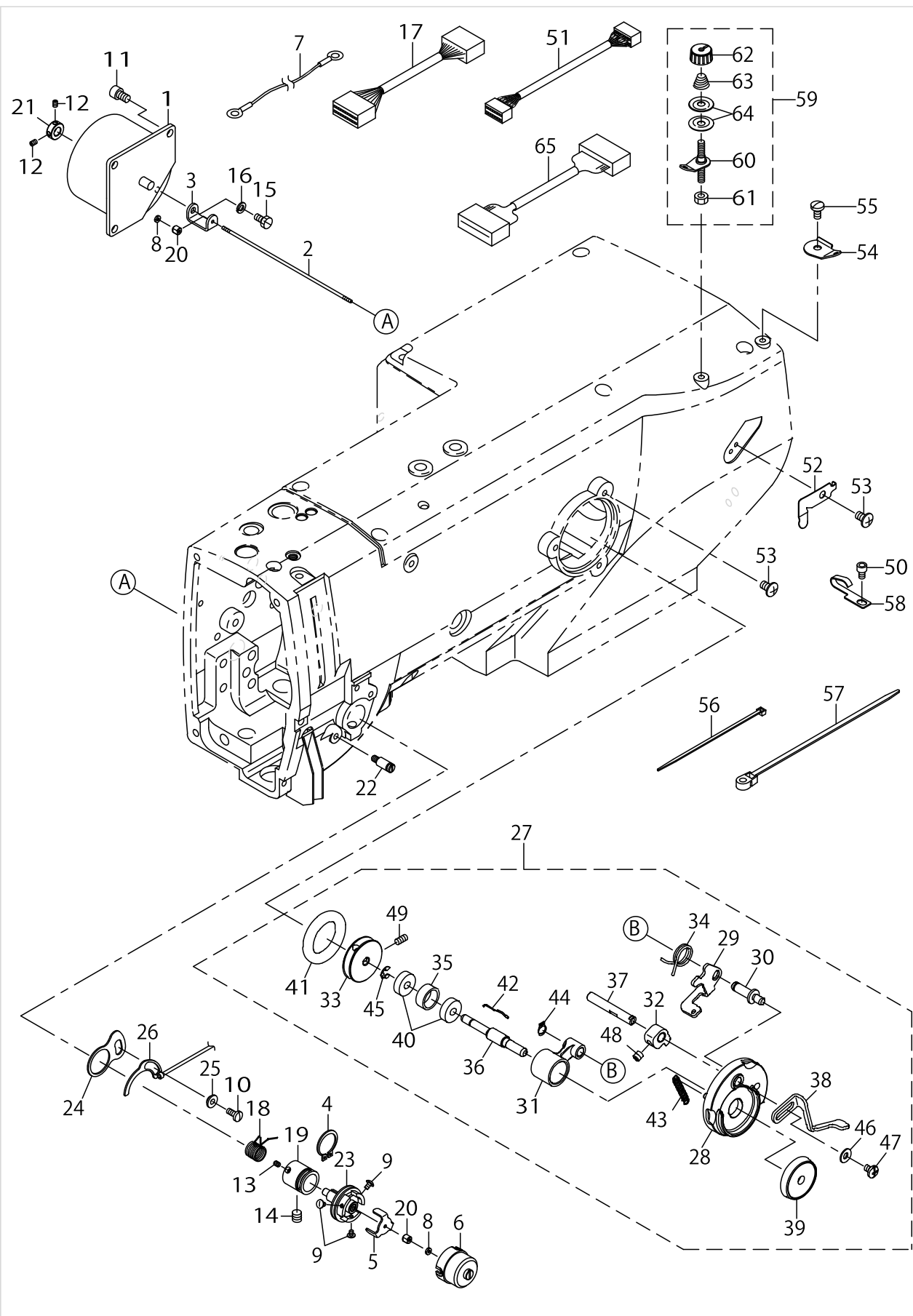
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM6050802TP	SCREW M5X0.8 L=8				2
49	40006314	HINGE_BUSH	ACCESSORIE PARTS			1
50	13700604	HINGE PIN				2
51	13700406	HINGE PLATE A	ACCESSORIE PARTS			1
52	13700505	HINGE PLATE B	ACCESSORIE PARTS			1
53	NM6060001SD	NUT M6				2
54	KX000000380	SPACER				4
55	WP0612056SD	WASHER 6.1X18.5X2				1
56	13943303	OIL SHIELD	ACCESSORIE PARTS			1
57	40008977	RUBBER C				3
58	40008978	RUBBER D				1
59	SL6040892TN	SCREW				4
60	E2002855000	Z STOPPER RUBBER				1
61	D6056555B00	RUBBER CUSHION (B)				1
62	13700703	RUBBER HINGE	ACCESSORIE PARTS			1
63	SL6040892TN	SCREW	ACCESSORIE PARTS			1
64	40009037	TAKE-UP THREAD GUIDE A				1
65	SM6040602TP	SCREW M4 L=6				1
66	40141713	STUD				1
67	TA0850604R0	RUBBER PLUG				1
68	CM300200003	ATTENTION LABEL				1
69	13705405	NEEDLE BAR THREAD GUIDE				1
70	40138611	INT PCB ASSY				1
71	CM301300001	SAFETY LABEL				1
72	CM300200001	ATTENTION SEAL				2
73	40111214	FAN MOTOR ASSY				1
74	NM6040001SC	NUT M4X0.7 TYPE1				2
75	SL4042591SC	SCREW M4 L=25				2
76	TA2100904R0	RUBBER PLUG				1
77	SM6040650TP	SCREW				1
78	40145327	SENSOR PALTE C				1
79	40141483	COVER SENSOR ASSY				1
80	SL4030881SC	SCREW M3 L=8				1
81	HX001500000	CLIP				3
82	SM6040602TP	SCREW M4 L=6				3
83	TA0550604R0	RUBBER PLUG				1
84	TA0750404R0	PLUG D=7.5 L=3.5				2
85	40172374	FACE_COVER_PLATE				1
86	40172375	EMBLEM_JUKI_SMART_SOLUTIONS				2

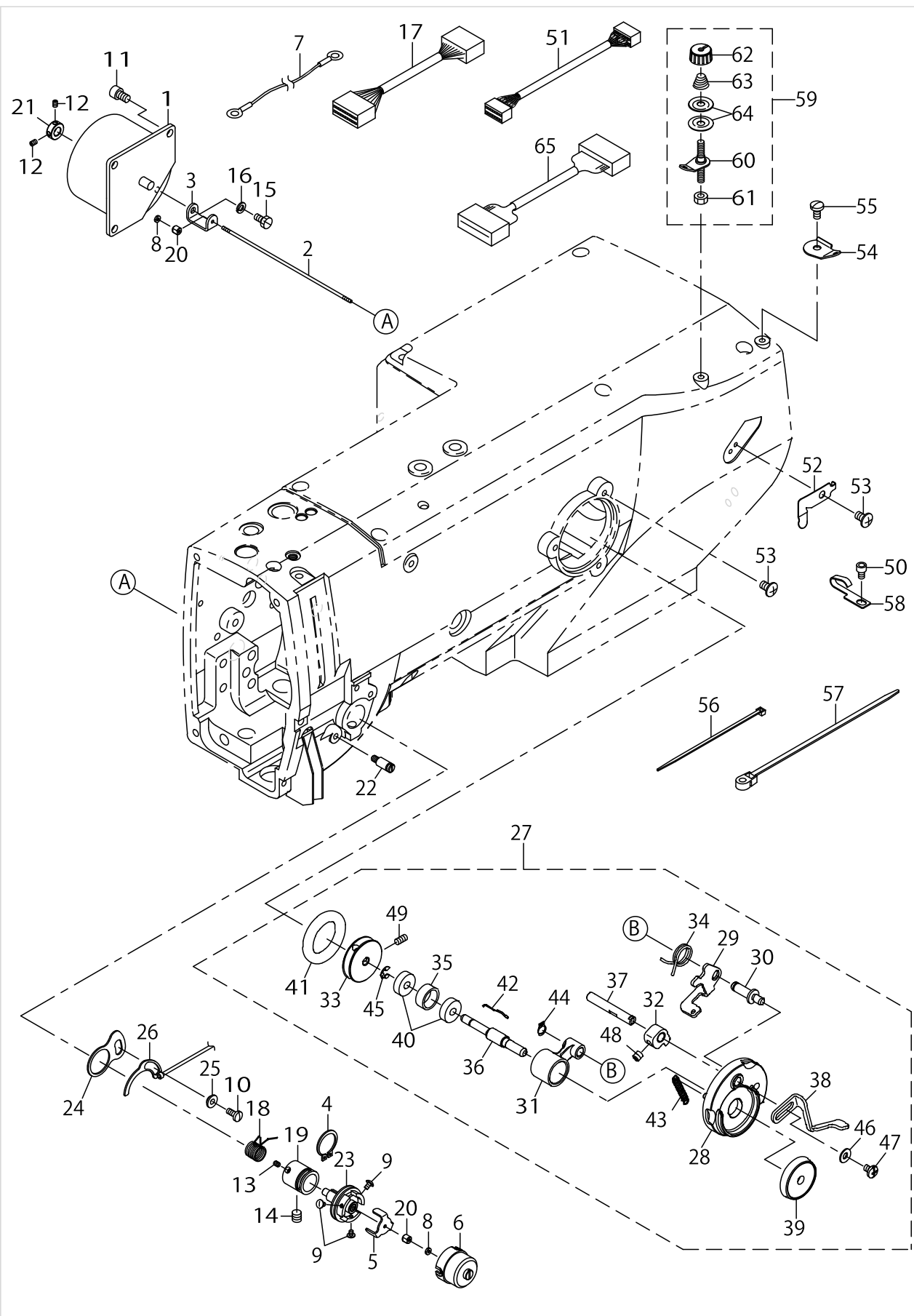
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40006261	ASSY_AT_SOLENOID				1
2	40006263	AT_SHAFT				1
3	40006264	AT_SHAFT_HOLDER				1
4	RC1700001KP	RETAINING RING				1
5	40010514	DISK_STOPPER				1
6	40010511	DISK_STOPPER_HOLDER_CAP				1
7	14115554	HEAD GROUND CABLE A ASM.				1
8	40010522	SHAFT_NUT				2
9	SM0860400SN	SCREW				3
10	SM6040860TP	SCREW M4 L=8				1
11	SM6050802TP	SCREW M5X0.8 L=8				3
12	SM8030412TP	SCREW				2
13	SM8030412TP	SCREW				1
14	SM80606A2TP	SCREW M6 L=6				1
15	SM9040800SP	SCREW				1
16	WS0410002KP	SPRING WASHER				1
17	40141478	INT CORE B ASSY				1
18	10006104	TAKE-UP SPRING			☆	1
19	40010510	THREAD_TENSION_POST_BASE				1
20	40010512	THREAD_TENSION_SHAFT_COLLAR				2
21	32055402	THRUST COLLAR				1
22	40004252	UTT_SUSPENSION_SCREW_9				1
23	40006265	ASSY_THREAD_TENSION_POST				1
24	B2702210000	GUIDE PLATE				1
25	B2703210000	BUSHING				1
26	40003499	THREAD BREAK DETECTOR A				1
27	40189628	ASSY_BTW				1
28	40189600	BTW_BASE		*		1
29	26260208	BTW_CAM_PLATE		*		1
30	26260307	BTW_BASE_SHAFT		*		1
31	26260406	BTW_SHAFT_BASE		*		1
32	26260505	BTW_CAM_LEVER		*		1
33	26260604	BTW_WHEEL		*		1
34	40011144	BTW_TORSION_SPRING		*		1
35	26260802	BTW_BEARING_SPACER		*		1
36	40011145	BTW_SHAFT		*		1
37	40011146	BTW_LEVER_SHAFT		*		1
38	40021933	BTW_LEVER		*		1
39	26261206	BTW_SPACER		*		1
40	26261305	BTW_BEARING		*		2
41	26261503	BTW_WHEEL_RUBBER		*	☆	1
42	26261602	BOBBIN_SPRING		*	☆	1
43	26261701	BTW_SPRING		*		1
44	RC0560711KP	RETAINING RING		*		1
45	RE0400000K0	E-RING 4		*		1
46	WP0450826SC	WASHER 4.5X10X0.8		*		1
47	SM5040655SN	SCREW		*		1

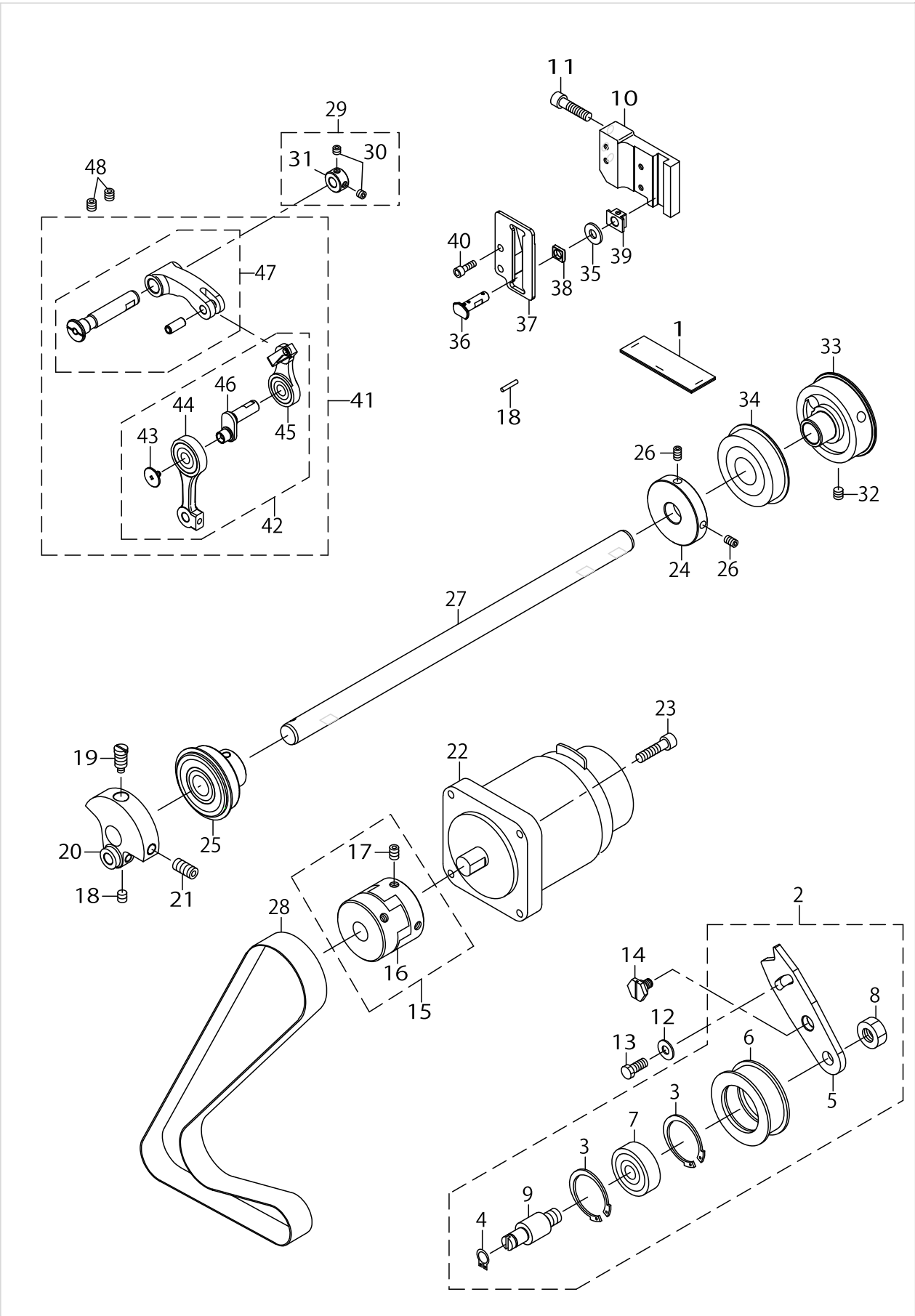
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM8050502TP	SCREW M5 L=5		*		1
49	SM8040802TP	SCREW M4X8		*		2
50	SM6040602TP	SCREW M4 L=6				2
51	40141479	INT CORD C ASSY				1
52	40037008	THREAD_CUTTER			☆	1
53	SM0050801SC	SCREW				4
54	D3162555B00	THREAD GUIDE				1
55	SS7110840SP	SCREW 11/64-40 L=7.8				1
56	EA9500B0100	CABLE BAND				10
57	HX00151000A	CABLE BAND				2
58	26230409	LUBRICATING OIL WICK STOPPER				3
59	22529481	BOBBIN THREAD TENSION ASM.				1
60	22529473	BOBBIN THREAD TENSION ROD ASM.		*		1
61	NS6110310SP	NUT 11/64-40		*		1
62	11072402	THREAD TENSION NUT		*		1
63	11093606	THREAD TENSION SPRING		*		1
64	B3214047000	BOBBIN WINDER TENSION DISC		*		2
65	40141477	INT CORD A ASSY				1

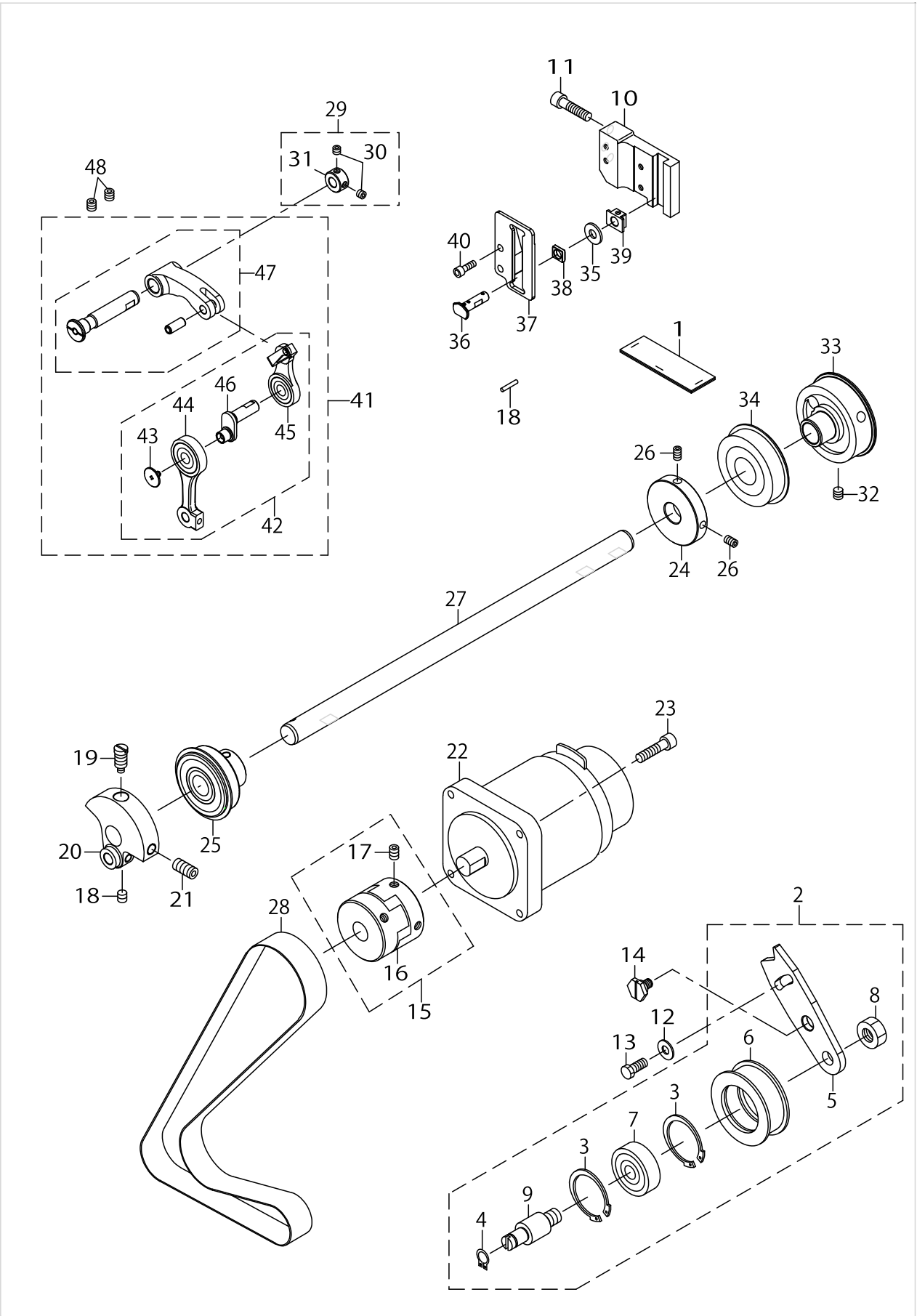
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40011517	NEEDLE_BAR_CRANK_FELT				1
2	40142152	IDLER_ASSY				1
3	RC3781518KP	RETAINING RING		*		2
4	RC0100001KP	SNAP RING M10		*		1
5	40143150	IDLER FIXED PLATE		*		1
6	40141721	IDLER_PULLEY		*		1
7	SB110000700	BALL BEARING		*		1
8	NM6100001SD	NUT M10		*		1
9	40141720	IDLER_SHAFT		*		1
10	40006307	SQUARE_BLOCK_GUIDE				1
11	SM6062502TP	SCREW M6 L=25				3
12	WP0621046SP	WASHER				1
13	SM9061403CP	SCREW M6 L=14				1
14	40004185	HINGE_SCREW				1
15	40051473	COUPLING ASM.				1
16	40051474	COUPLING		*		1
17	SM80608A2TP	SCREW M6 L=8		*		4
18	CQ252000000	OIL WICK				0.014
19	40004171	COUNTER_WEIGHT_SCREW				1
20	40141716	COUNTER_WEIGHT				1
21	SM8081652TP	SCREW M8 L=16				1
22	40138137	IPM550W MOTOR				1
23	SM6052002TR	SCREW M5 L=20				4
24	40010534	BTW_DRIVING_WHEEL				1
25	40150011	FRONT_BEARING				1
26	40010535	DRIVING_WHEEL_SCREW				2
27	40141717	MAIN_SHAFT				1
28	40141719	TIMING_BELT				1
29	40032269	THRUST COLLAR				1
30	SM80506A2TP	SCREW M5 L=6		*		2
31	CS1000881TP	THRUST COLLAR		*		1
32	SM80606A2TP	SCREW M6 L=6				2
33	40141718	SPROCKET_A				1
34	SB1200008C0	BEARING				1
35	40008423	WASHER				1
36	40165704	NEEDLE CRANK SHAFT				1
37	40165701	SQUARE BLOCK GUIDE B				1
38	40165703	SQUARE BLOCK B				1
39	40004206	SQUARE_BLOCK				1
40	SM6041202TP	SCREW M4X0.7 L=12				2
41	40141725	THREAD_TAKE_UP_COMP				1
42	40141726	THREAD_TAKE_UP_ASM_C		*		1
43	22918304	SCREW		*		1
44	40142880	NEEDLE_BAR_CRANK_ROD_ASM.		*		1
45	40141727	THREAD_TAKE_UP_ASM_B		*		1
46	40141730	NEEDLE_BAR_CRANK		*		1
47	40142878	TAKE_UP_CRANK_ASM.		*		1

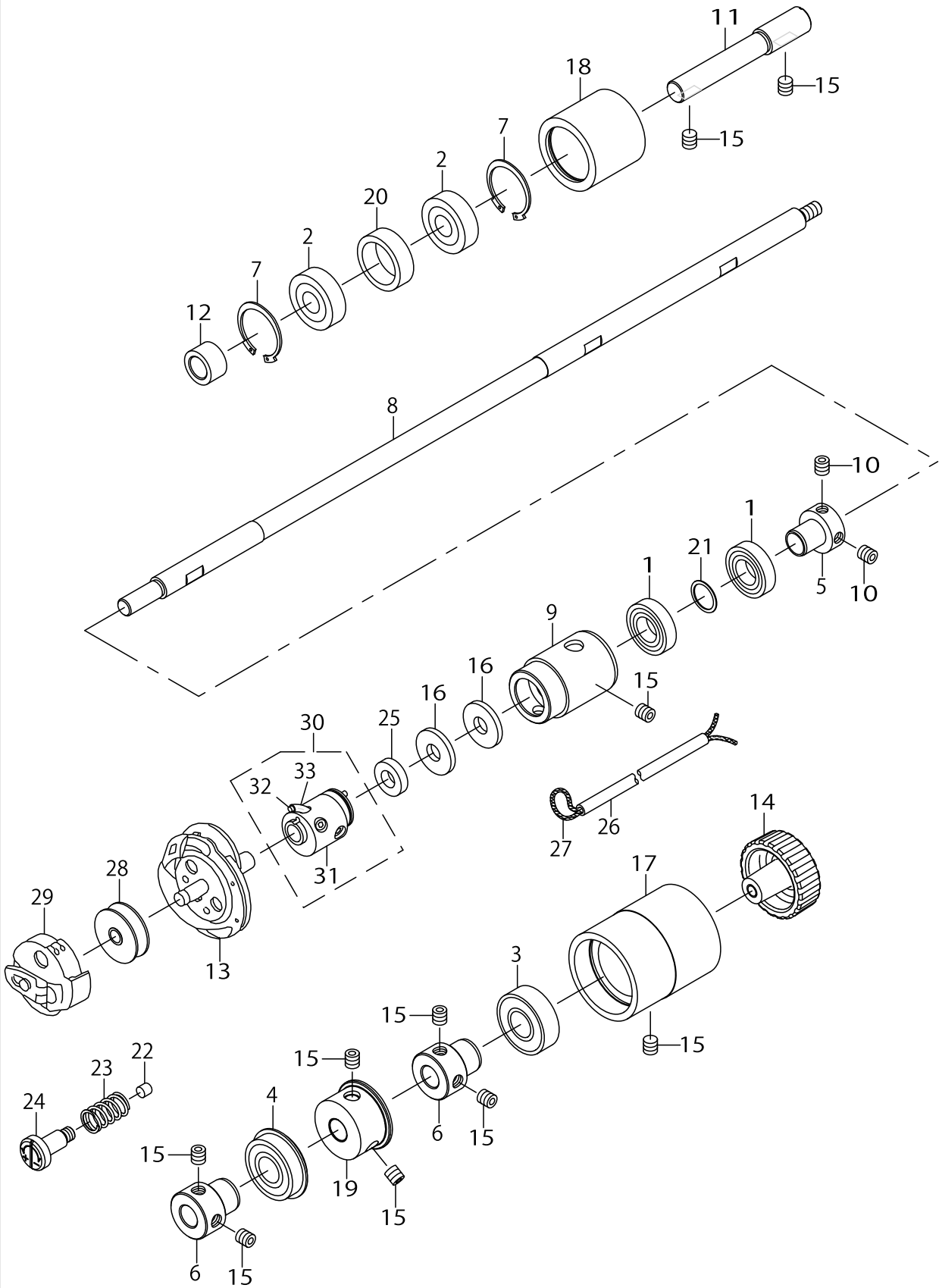
MAIN SHAFT COMPONENTS



MAIN SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM80608A2TP	SCREW M6 L=8				2

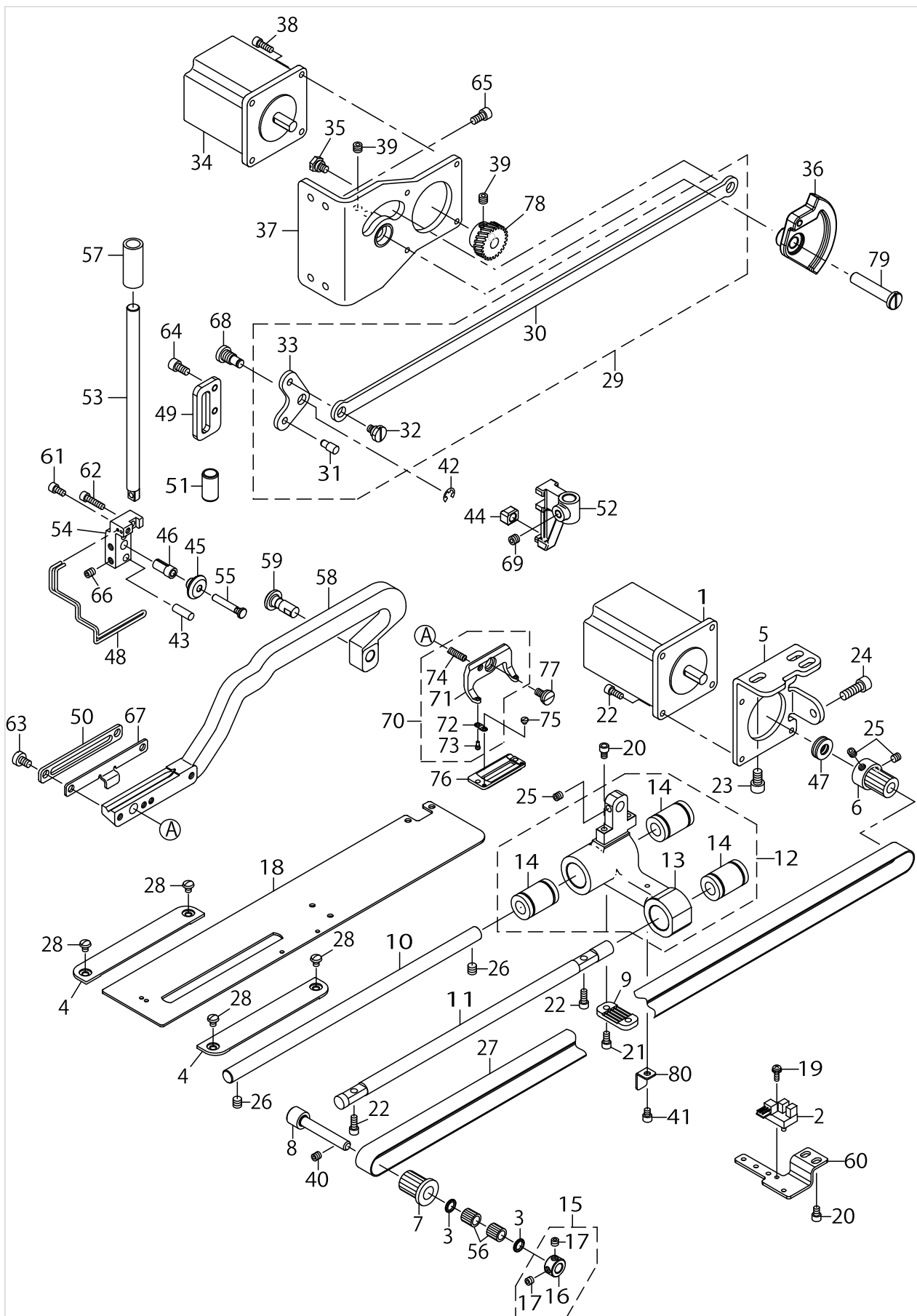
HOOK DRIVING SHAFT COMPONENTS



HOOK DRIVING SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SB112001600	BEARING				2
2	SB110000600	BALL BEARING				2
3	SB115000200	BEARING				1
4	SB115001500	BEARING				1
5	40004188	BEARING_SUPPORT				1
6	23536204	BUSH				2
7	RC2791218KP	RETAINING RING				2
8	40004186	HOOK_DRIVING_SHAFT				1
9	40004187	HOOK_DRIVING_SHAFT_METAL				1
10	SM8050502TP	SCREW M5 L=5				2
11	13710306	INTERMEDIATE SPROCKET SHAFT				1
12	13710504	INTERMEDIATE SPROCKET WASHER				1
13	13729066	HOOK COMPL.			☆	1
14	40141739	LOWER_SHAFT_KNOB_B				1
15	SM80606A2TP	SCREW M6 L=6				10
16	40011355	OIL_FILTER				2
17	14504401	BEARING SUPPORT				1
18	40004180	SPROCKET_B				1
19	40141740	SPROCKET_C				1
20	13710405	INTERMEDIATE SPROCKET RING				1
21	40006317	WASHER				1
22	40142753	ADJUSTING_PIN_B				1
23	40142754	ADJUSTING_SPRING_B				1
24	40142752	ADJUSTING_SCREW_B				1
25	40006320	FELT				1
26	23630007	TUBE				1
27	CQ202000000	OIL WICK				1
28	B1811771000	BOBBIN			☆	1
29	13729769	BOBBIN CASE ASM.			☆	1
30	13729652	HOOK SLEEVE CONNEC.				1
31	13729603	HOOK SLEEVE		*		1
32	CQ252000000	OIL WICK		*		0.04
33	HX002550000	TUBE		*		0.017

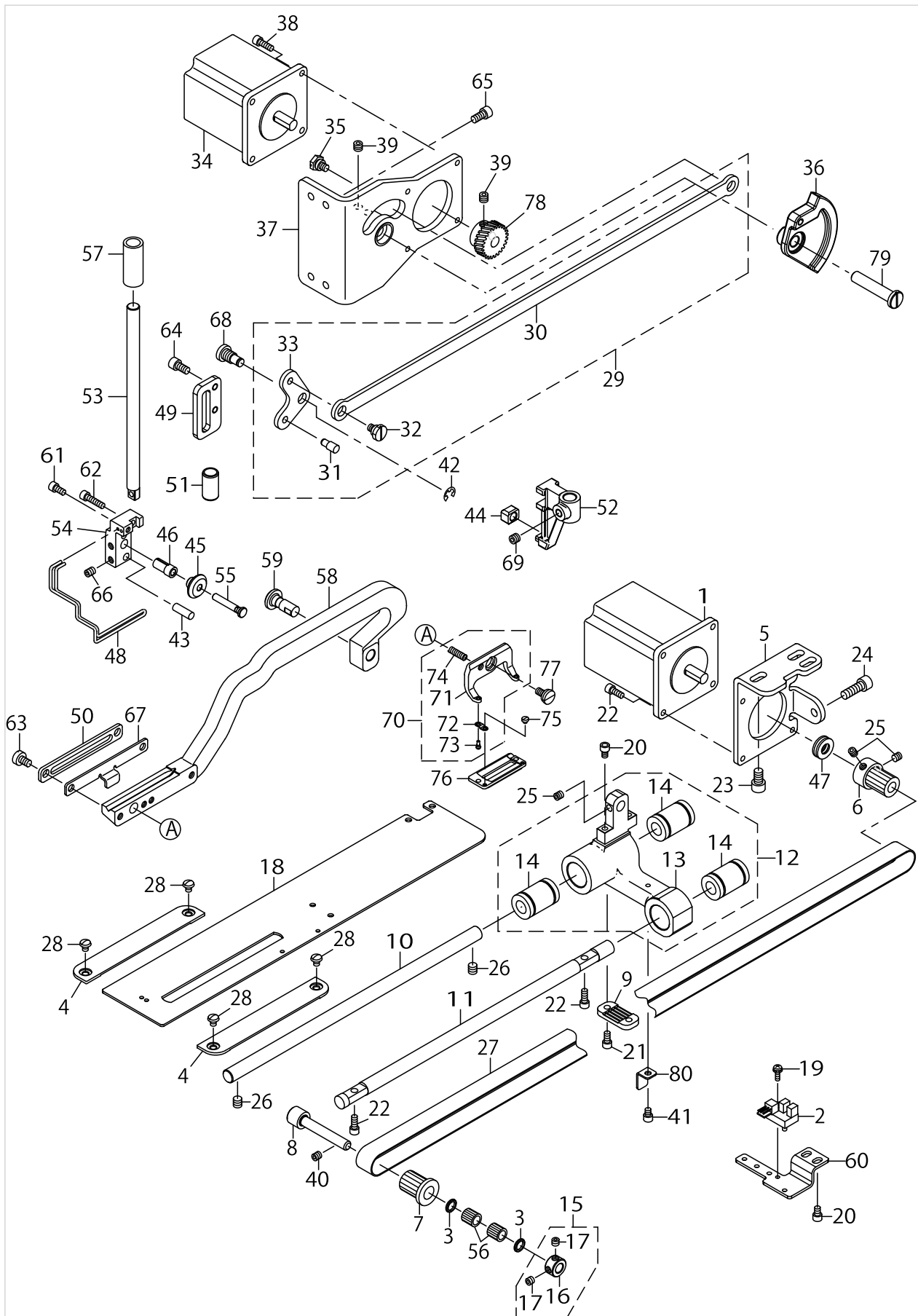
PRESSER & FEED COMPONENTS



PRESSER & FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40139181	FEED MOTOR ASSY				1
2	HD00057000A	PHOTO SENSOR				1
3	22891204	BEARING SUPPORT				2
4	40075297	THROAT_PLATE_BASE_COVER				2
5	40004194	MOTOR_BRACKET				1
6	40108754	PULLEY_B				1
7	40004197	PULLEY_C				1
8	40004198	SUPPORT_SHAFT				1
9	40004200	TIMING_BELT HOLDER				1
10	40004201	FEED_SHAFT				1
11	40022121	FEED_GUIDE_SHAFT				1
12	40004203	FEED_BASE_ASM				1
13	40004204	FEED_BASE		*		1
14	40110933	BEARING		*		3
15	40010434	THRUST_COLLAR_ASM.				1
16	40010435	THRUST_COLLAR		*		1
17	SM8050412TP	SCREW M5 L=4		*		2
18	40004205	WORK_CLAMP_CARRIER				1
19	SL4031091SC	SCREW M3 L=10				1
20	SM6040602TP	SCREW M4 L=6				4
21	SM6040802TP	SCREW M4X0.7 L=8				2
22	SM6041002TP	SCREW M4 L=10				6
23	SM6061002TP	SCREW M6 L=10				3
24	SM6061802TP	SCREW M6 L=18				1
25	SM8050502TP	SCREW M5 L=5				3
26	SM80606A2TP	SCREW M6 L=6				2
27	40141742	TIMING_BELT				1
28	SM5040550TP	SCREW M4 L=5				4
29	40142161	LIFTING_LINK_ASSY				1
30	40141788	LINK_ROD_S		*		1
31	40141801	LIFTING_LINK_PIN		*		1
32	SD0800326TP	SHOULDER SCREW		*		1
33	40142755	LIFTING_LINK		*		1
34	40139182	CLAMP MOTOR ASSY				1
35	SD0800326TP	SHOULDER SCREW				1
36	40004289	ASSY PBL GEAR L				1
37	40004267	ASSY_PBL_MOTOR_BASE				1
38	SM6041202TP	SCREW M4X0.7 L=12				4
39	SM8060552TP	SCREW M6 L=5				5
40	SM8050502TP	SCREW M5 L=5				1
41	SM6040502TP	SCREW M4X0.7 L=5				1
42	RE0500000K0	E-RING				1
43	13127402	PIN (SHORT) C				1
44	40141757	SQUARE_BLOCK				1
45	40141755	SLIDE_ROLLER				1
46	40141754	COLLAR				1
47	SB408000100	BEARING				1

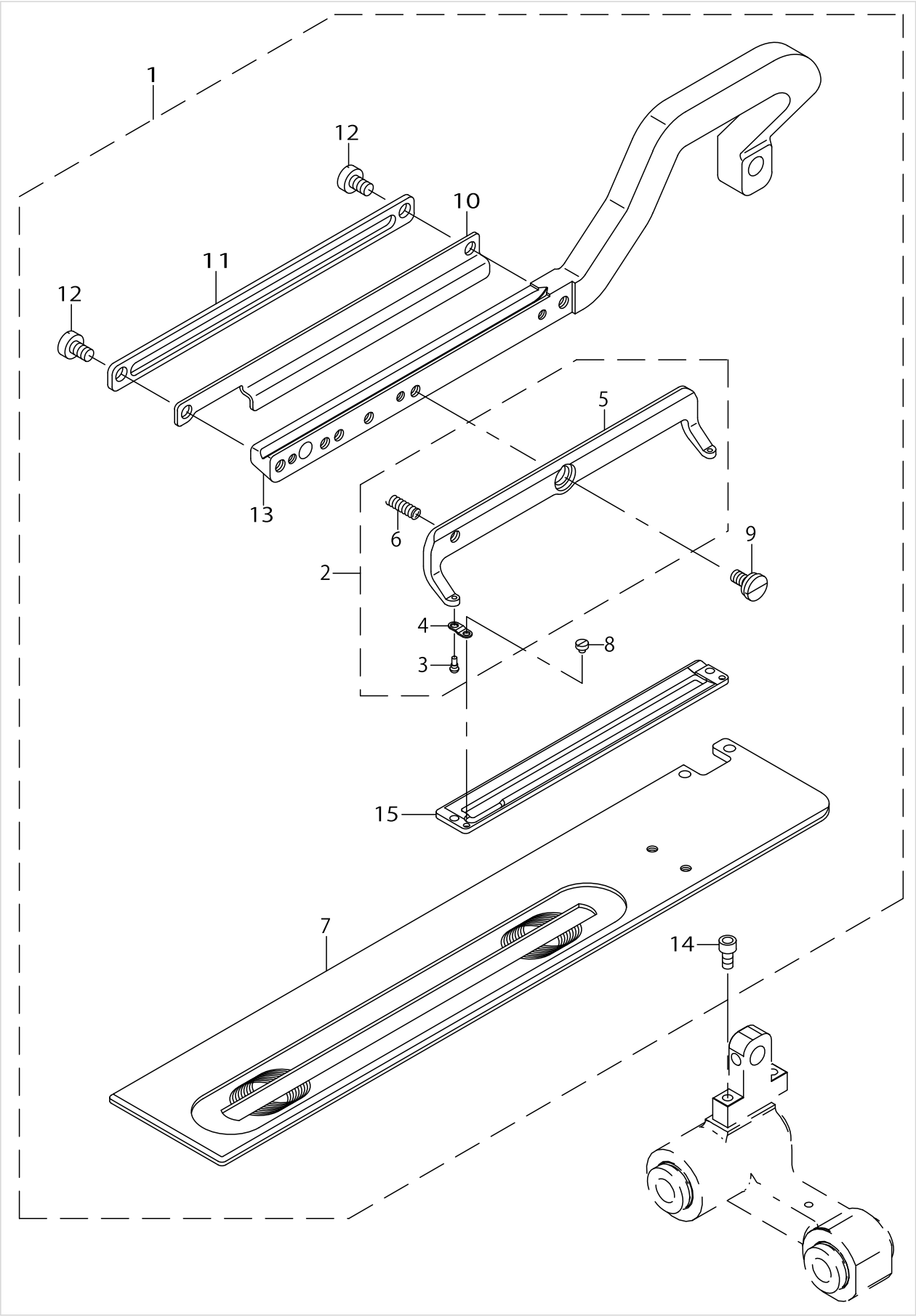
PRESSER & FEED COMPONENTS



PRESSER & FEED COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40004285	PBL_FINGER_GUARD			☆	1
49	40141794	PBL_GUIDE				1
50	40004280	PBL_LIFTING_PLATE				1
51	40004279	PBL_METAL				1
52	40141747	POSITION_BRACKET				1
53	40141745	PRESSER_BAR				1
54	40141753	PBL_ROLLER_BASE				1
55	40141756	PBL_ROLLER_SHAFT				1
56	SB307000200	BEARING				2
57	40141746	METAL_U				1
58	40004287	PBL_WORK_CLAMP_ARM				1
59	40004288	PBL_WORK_CLAMP_ARM_SHAFT				1
60	40141743	SENSOR_PLATE				1
61	SM6040802TP	SCREW M4X0.7 L=8				1
62	SM6041602TP	SCREW M4X0.7 L=16				1
63	SM6050800SP	SCREW M5 L=8				2
64	SM6051002TP	SCREW M5X0.8 L=10				4
65	SM6051002TP	SCREW M5X0.8 L=10				4
66	SM8050602TP	SCREW M5 L=6				2
67	40020310	UTT_CLOSE_CAM_B				1
68	40141748	LIFTING_LINK_SHAFT				1
69	SM8060612TP	SCREW M6 L=6				1
70	D1511771KA0A	WORK_CLAMP_CHECK HOLDER ASM.				1
71	B1511771000B	PRESSER FOOT		*		1
72	B1509761000	WORK_CLAMP_CHECK SPRING		*		2
73	B151077100B	WORKCLAMPCHECKSPRINGSETPIN(B)		*		2
74	B1512761000	WORK_CLAMP_CHECK HOLDER SPRING		*		1
75	SS6060210SP	SCREW 3/32-56 L=1.9				2
76	B1552781000A	WORK_CLAMP_CHECK			☆	1
77	SD0790203SP	HINGE SCREW D=7.94 H=2				1
78	40004291	PBL_GEAR S				1
79	40004275	PBL_GEAR_SHAFT				1
80	40141744	SENSOR_SLIT_PLATE				1

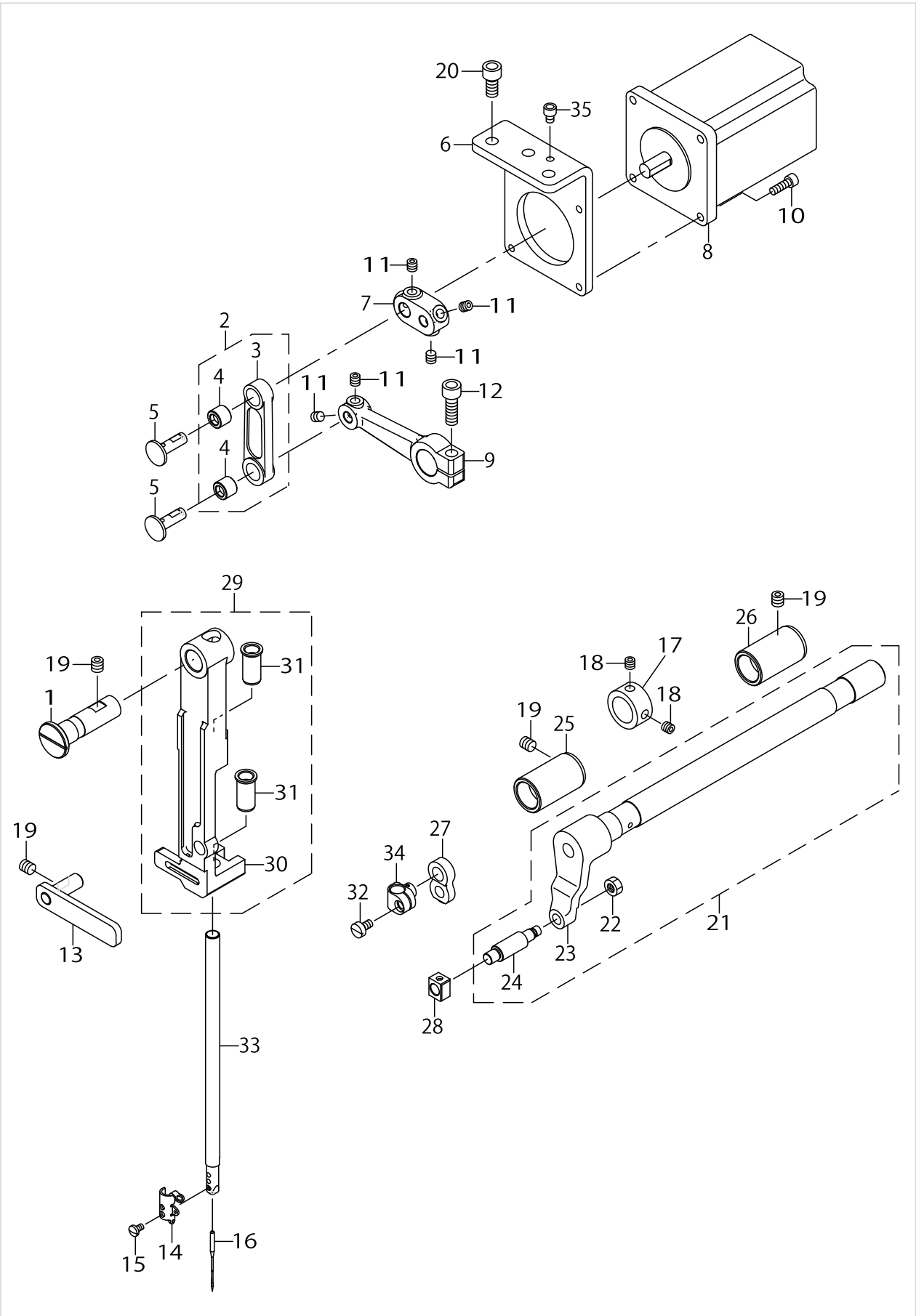
PRESSER & FEED COMPONENTS (FOR LBH-1795ANS)



PRESSER & FEED COMPONENTS (FOR LBH-1795ANS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40067165	LIFTING PLATE PARTS 120MM				1
2	40008646	ASSY_WORK_CLAMP_CHECK HOLDER_120		*		1
3	B151077100B	WORKCLAMPCHECKSPRINGSETPIN(B)		*		2
4	B1509761000	WORK CLAMP CHECK SPRING		*		2
5	40008647	WORK_CLAMP_CHECK_HOLDER_120		*		1
6	40008638	WORK_CLAMP_CHECK_HOLDER_SPRING B		*		1
7	40006339	WORK_CLAMP_CARRIER_120		*		1
8	SS6060210SP	SCREW 3/32-56 L=1.9		*		6
9	SD0790203SP	HINGE SCREW D=7.94 H=2		*		3
10	40028682	UTT_CLOSE_CAM_120B		*		1
11	40112711	LIFTING_PLATE_120		*		1
12	SM6050800SP	SCREW M5 L=8		*		2
13	40006335	WORK_CLAMP_ARM_120		*		1
14	SM6040802TP	SCREW M4X0.7 L=8		*		2
15	40008658	WORK_CLAMP_120		*	☆	1

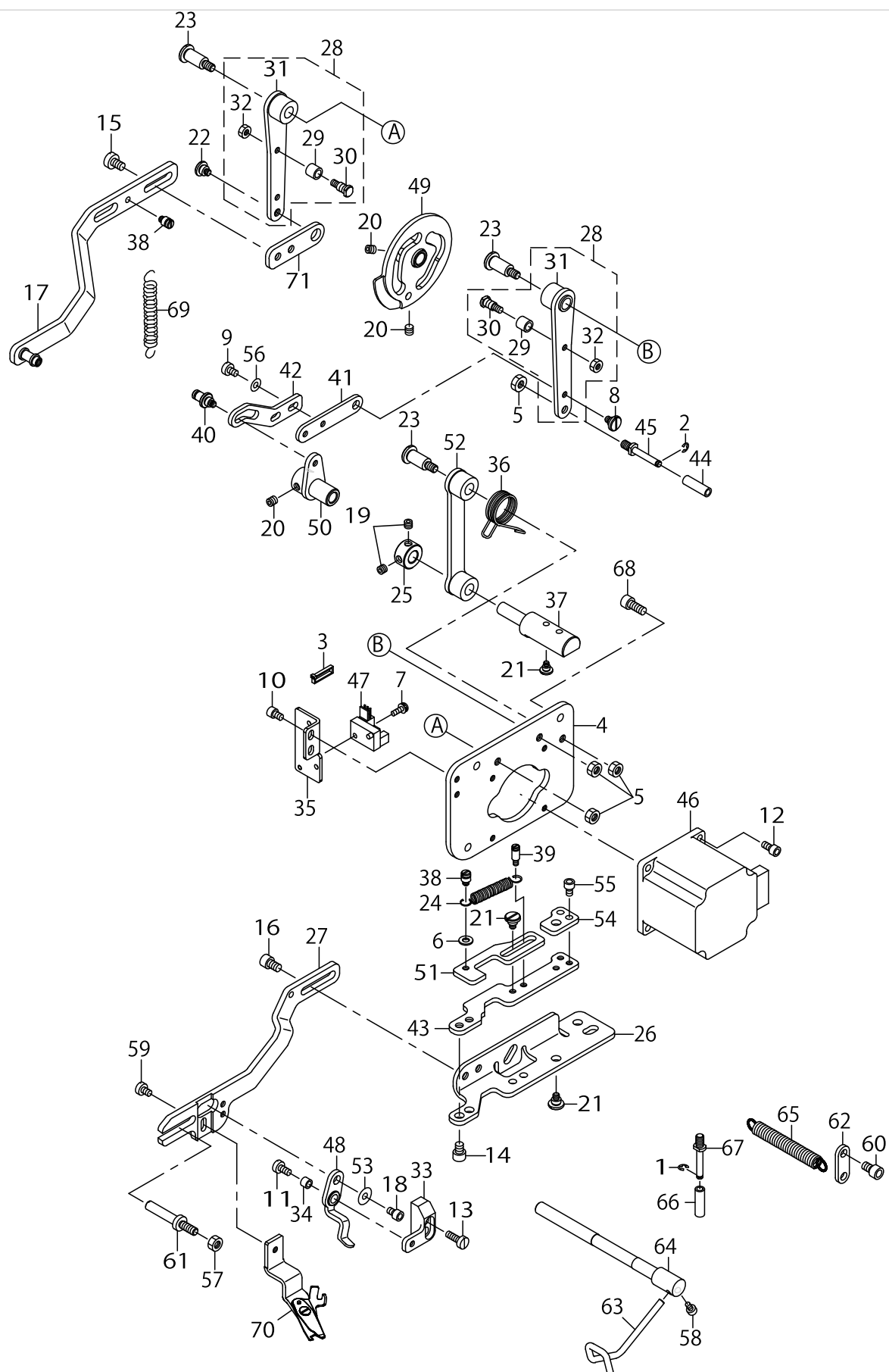
NEEDLE BAR ROCKING COMPONENTS



NEEDLE BAR ROCKING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40088990	SUPPORT_SHAFT	SELECTIVE PARTS			1
2	40004378	ZIGZAG ROD ASM.				1
3	40004379	ZIGZAG ROD		*		1
4	23530405	SHAFT HOLDER LINK BUSH		*		2
5	40008671	P=JUNCTION SHAFT SELECTIVE PARTS				2
6	40141758	ZIGZAG_DRIVE_UNIT_BASE				1
7	40141759	MOTOR_LEVER				1
8	40139180	NEEDLE SWING MOTOR ASSY				1
9	40141760	ZIGZAG_LEVER_REAR				1
10	SM6041202TP	SCREW M4X0.7 L=12				4
11	SM8050502TP	SCREW M5 L=5				6
12	SM6061802TP	SCREW M6 L=18				1
13	40004218	FRAME SUPPORT PLATE ASM.				1
14	13706403	NEEDLE BAR THREAD GUIDE			☆	1
15	SM7030550TP	SCREW M3 L=4.5			☆	1
16	MDP5J0B1100	NEEDLE DPX5 #11J			☆	1
17	CS1501181TP	THRUST COLLAR D=15 W=11				1
18	SM8050502TP	SCREW M5 L=5				2
19	SM80606A2TP	SCREW M6 L=6				4
20	SM6061202TP	SCREW M6 L=12				3
21	40004224	ZIGZAG LEVER SHAFT ASM.				1
22	NM6050001SP	NUT M5		*		1
23	40004373	ZIGZAG LEVER SHAFT		*		1
24	40004374	ZIGZAG_STUD		*		1
25	40004216	BUSHING				1
26	40004217	BUSHING REAR				1
27	40004209	NEEDLE_BAR_ROD				1
28	B1414232000	SQUARE BLOCK				1
29	40004222	NEEDLE_BAR_FRAME_ASSY				1
30	40004212	NEEDLE_BAR_FRAME		*		1
31	40004213	NEEDLE BAR METAL		*		2
32	SM6040750TP	SCREW M4 L=7				1
33	40004215	NEEDLE BAR				1
34	40004214	NEEDLE_BAR_CONNECTION				1
35	SM6040502TP	SCREW M4X0.7 L=5				1

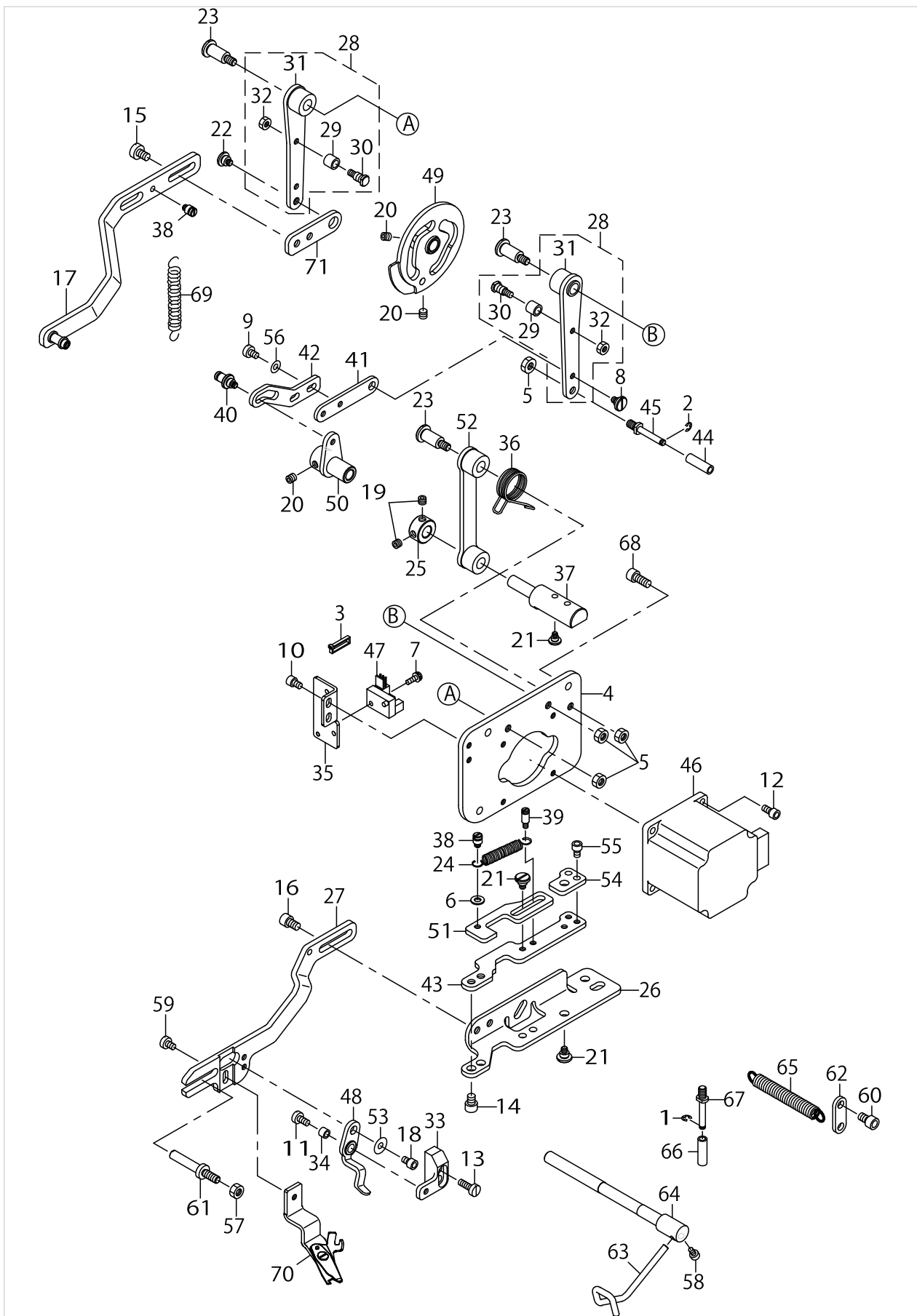
NEEDLE THREAD TRIMMER COMPONENTS



NEEDLE THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	RE0300000K0	E-RING 3				1
2	RE0300000K0	E-RING 3				1
3	EA9500B0100	CABLE BAND				1
4	40004293	UTT BASE PLATE				1
5	NM6050001SP	NUT M5				4
6	WP0430801SC	WASHER 4.3X9X0.8				1
7	SL4031091SC	SCREW M3 L=10				1
8	SD0600266TP	SHOULDER SCREW D=6 H=2.6				1
9	SM6040600SP	SCREW M4 L=6				2
10	SM6040602TP	SCREW M4 L=6				2
11	SM6040860TP	SCREW M4 L=8				1
12	SM6040802TP	SCREW M4X0.7 L=8				4
13	SM6041200SP	SCREW M4 L=12				2
14	SM6050652TP	HEXAGON SOCKET HEAD SCREW M5X6				2
15	SM6050800SP	SCREW M5 L=8				2
16	SM6050802TP	SCREW M5X0.8 L=8				2
17	40004400	ASSY UTT RELEASE ARM B				1
18	SM6040602TP	SCREW M4 L=6				1
19	SM8050412TP	SCREW M5 L=4				2
20	SM8050502TP	SCREW M5 L=5				4
21	SD0600326TP	SHOULDER SCREW D=6 H=3.2				4
22	SD0800406TP	SHOULDER SCREW D=8 H=4				1
23	SD0801506TP	SHOULDER SCREW D=8 H=15				3
24	11272507	SPRING				1
25	CS0800881TP	THRUST COLLAR				1
26	40004235	UTT ARM A				1
27	40004238	UTT_ARM_B				1
28	40101641	ASSY_UTT_CAM_ARM				2
29	40004254	UTT CAM ROLLER		*		1
30	40101638	UTT_CAM_ROLLER_SHAFT		*		1
31	40101642	UTT_CAM_ARM		*		1
32	NM6040000SN	NUT M4		*		1
33	40004264	UTT RELEASE LEVER BASE				1
34	40004265	UTT RELEASE LEVER SHAFT				1
35	40141774	SENSOR_PLATE_UTT				1
36	40004296	UTT_SUPPORT_ARM_SPRING				1
37	40004234	UTT SUPPORT SHAFT				1
38	40004248	UTT SUSPENSION SCREW 4				2
39	40004252	UTT SUSPENSION SCREW 9				1
40	40004247	UTT SUSPENSION SHOULDER SCREW				1
41	40004244	UTT THREAD PULLING LINK A				1
42	40004245	UTT THREAD PULLING LINK B				1
43	40004236	UTT X-CAM				1
44	40004297	UTT Y-DRIVE ROLLER				1
45	40004298	UTT Y-DRIVE SHAFT				1
46	40140040	UTT TRIM MOTOR ASSY				1
47	HD00057000A	PHOTO SENSOR				1

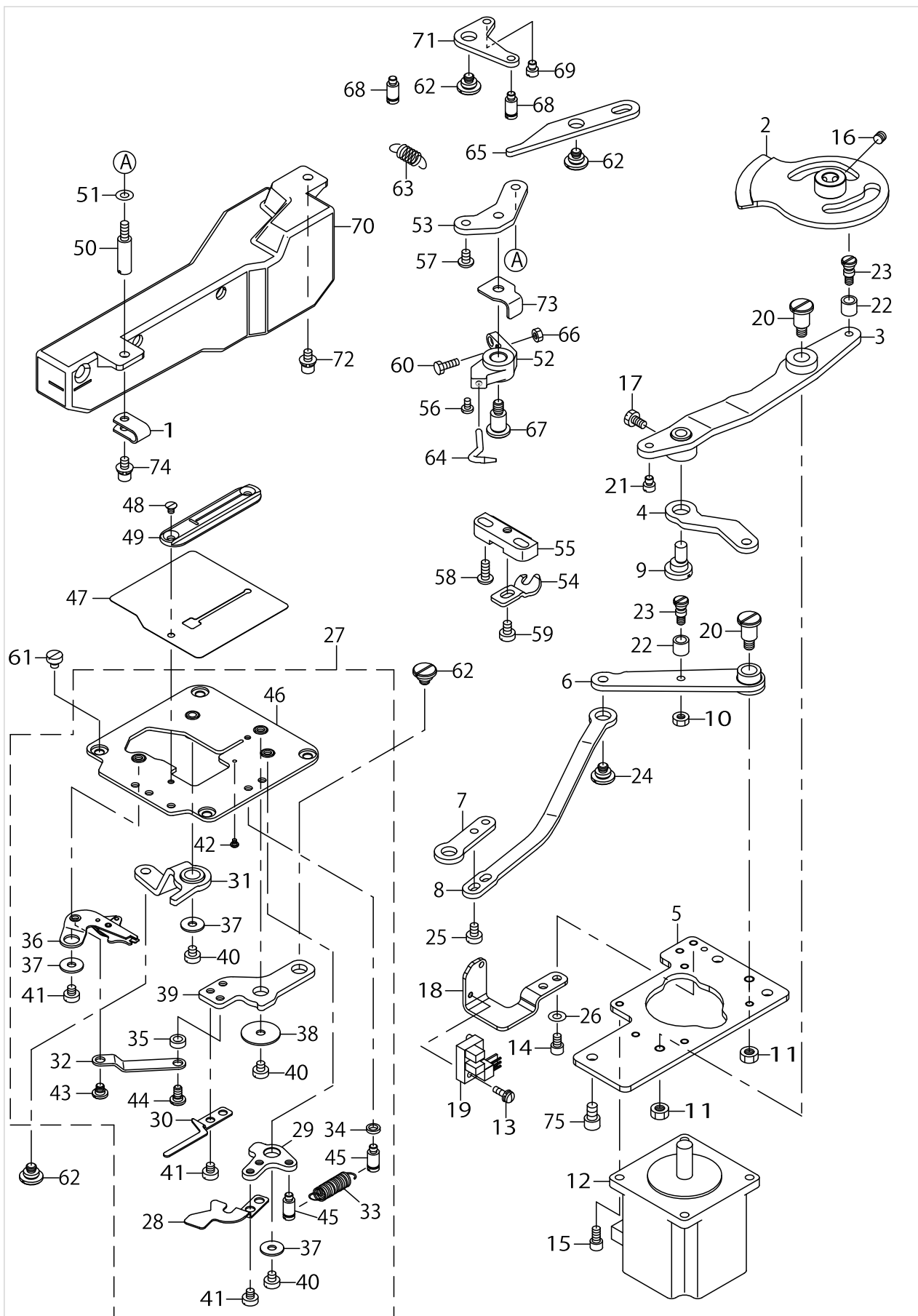
NEEDLE THREAD TRIMMER COMPONENTS



NEEDLE THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40028634	ASSY_UTT_RELEASE_LEVER_B				1
49	40142166	ASSY_UTT_DRIVE_CAM				1
50	40004240	ASSY_UTT_THREAD_PULLING_ARM				1
51	40015702	UTT_RATCH_PLATE_B				1
52	40004232	ASSY_UTT_SUPPORT_ARM				1
53	WP0431005SP	PLAIN WASHER 4.3X12X1				1
54	40015674	UTT_RATCH_STOPPER				1
55	SM6040602TP	SCREW M4 L=6				2
56	WP0550800SP	WASHER 5.5X10X0.8				2
57	NM6050001SP	NUT M5				1
58	SM6040602TP	SCREW M4 L=6				1
59	SM6040600SP	SCREW M4 L=6				1
60	SM6050802TP	SCREW M5X0.8 L=8				1
61	40028636	UTT_GUIDE_SHAFT_B				1
62	40004249	UTT_SUSPENSION_PLATE				1
63	40004243	UTT_THREAD_PULLING_LEVER				1
64	40004246	UTT_THREAD_PULLING_SHAFT				1
65	40004250	UTT_TRIMMER_CLOSE_SPRING				1
66	40004297	UTT_Y-DRIVE_ROLLER				1
67	40004298	UTT_Y-DRIVE_SHAFT				1
68	SM6051202TP	SCREW M5X0.8 L=12				3
69	MAZ16013000	BUTTON_SUPPORT_LEVER_SPRING				1
70	40004255	ASSY_UTT_TRIMMER			☆	1
71	40004294	UTT_RELEASE_ARM_A				1

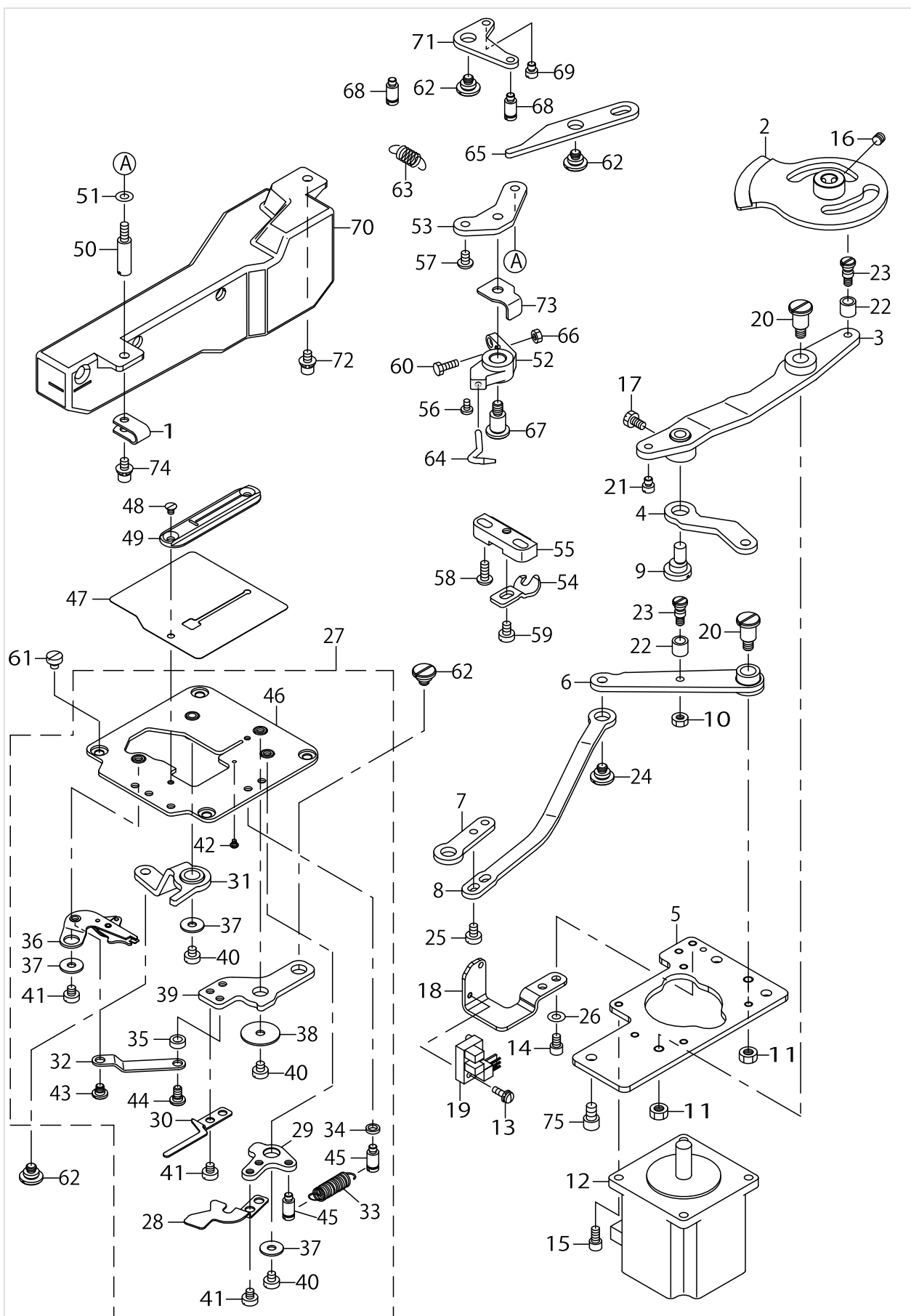
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	HX00150000A	CABLE CLAMP				1
2	40142170	ASSY_BTT_DRIVE_CAM				1
3	40004336	ASSY_BTT_DRIVE_LEVER				1
4	40004329	BTT_DRIVE_LINK				1
5	40141778	BTT_DRIVE_UNIT_BASE				1
6	40101649	BTT_RELEASE_LEVER				1
7	40004343	BTT_RELEASE_LINK_F				1
8	40004344	BTT_RELEASE_LINK_R				1
9	13737408	LINK ROD				1
10	NM6040001SD	NUT M4				1
11	NM6050001SP	NUT M5				2
12	40140041	DT TRIM MOTOR ASSY				1
13	SL4031091SC	SCREW M3 L=10				1
14	SM6040602TP	SCREW M4 L=6				2
15	SM6040802TP	SCREW M4X0.7 L=8				4
16	SM8050412TP	SCREW M5 L=4				2
17	SM9040700SP	HEXAGONAL BOLT				1
18	40141779	SENSOR_PLATE_BTT				1
19	HD00057000A	PHOTO SENSOR				1
20	SD0801006TP	SHOULDER SCREW D=8 H=10				2
21	40004299	STOPPER_PIN				1
22	40004254	UTT_CAM_ROLLER				2
23	40101638	UTT_CAM_ROLLER_SHAFT				2
24	SD0800296TP	SHOULDER SCREW D=8 H=2.9				1
25	SM6040600SP	SCREW M4 L=6				2
26	WP0430801SC	WASHER 4.3X9X0.8				2
27	40021998	THROAT_PLATE_BASE_UNIT				1
28	40022323	BT_CLAMP_B		*	☆	1
29	40004309	BT_CLAMP_LEVER		*		1
30	40022322	BT_PULLER_B		*	☆	1
31	40004321	ASSY_BT_RELEASE_ARM		*		1
32	40004308	BT_TRIMMER_LINK		*		1
33	40029613	CLAMP_SPRING		*		1
34	B1623180000	WASHER		*		1
35	B3013141H0A	WASHER		*		1
36	40004311	BT_TRIMMER		*	☆	1
37	WP0431005SP	PLAIN WASHER 4.3X12X1		*		3
38	WP0451016SP	WASHER 4.5X20X1		*		1
39	40004306	BTT_LEVER		*		1
40	SM6040450TP	SCREW M4 L=4		*		3
41	SM6040450TP	SCREW M4 L=4		*		5
42	SD0250101SP	HINGE SCREW		*		1
43	SD0500166TP	SHOULDER SCREW D=5 H=1.6		*		1
44	SD0500167TP	SHOULDER SCREW D=5 H=1.6		*		1
45	40004327	SUSPENSION_SCREW		*		2
46	40004301	ASSY_THROAT_PLATE_BASE		*		1
47	40004324	OIL_SHIELD				1

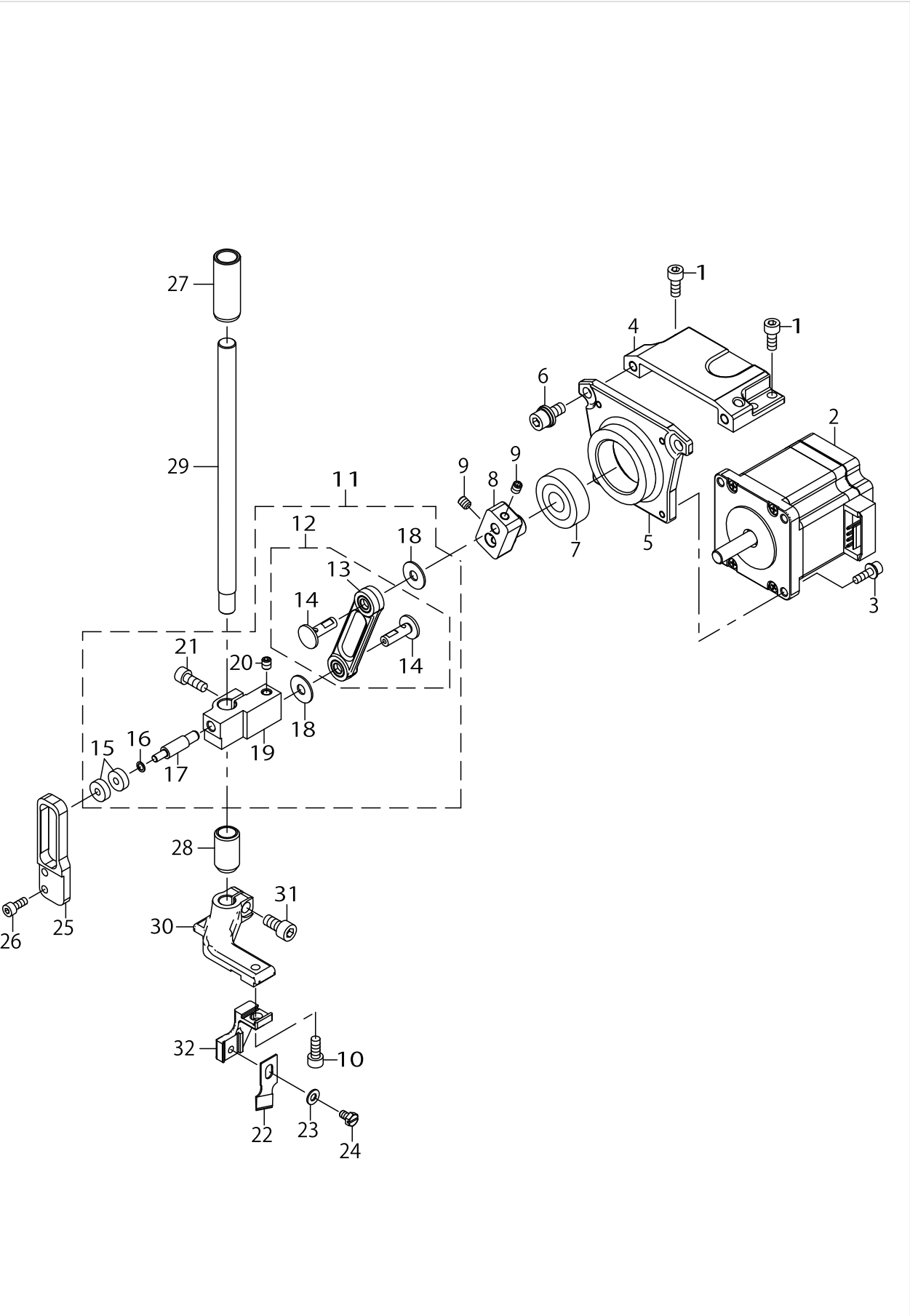
BOBBIN THREAD TRIMMER COMPONENTS



BOBBIN THREAD TRIMMER COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM1030400SP	SCREW M3 L=4				2
49	40027553	THROAT_PLATE(1790S5)			☆	1
50	40011205	STUD				1
51	WP0430800SC	WASHER M4				1
52	40004345	PICKER_BASE				1
53	40004347	PICKER_BASE_FITTING_PLATE				1
54	13727102	STOPPER A			☆	1
55	13729306	BOBBIN CASE POSITIONING PLATE				1
56	SM7030550TP	SCREW M3 L=4.5				1
57	SM6040602TP	SCREW M4 L=6				1
58	SM4041050TP	SCREW M4 L=10				2
59	SM6040600SP	SCREW M4 L=6				1
60	SM6041200SP	SCREW M4 L=12				1
61	SM6040450TP	SCREW M4 L=4				4
62	SD0800296TP	SHOULDER SCREW D=8 H=2.9				4
63	40011327	PICKER_SPRING				1
64	40004346	PICKER			☆	1
65	40004348	PICKER_ACTUATING_LEVER				1
66	NM6040001SD	NUT M4				1
67	SD0801006TP	SHOULDER SCREW D=8 H=10				1
68	40004327	SUSPENSION_SCREW				2
69	40004299	STOPPER_PIN				1
70	40141802	OIL_TANK				1
71	40004349	PICKER_ACTUATING_L_LINK				1
72	SL6040892TN	SCREW				4
73	40004328	PICKER_BASE_STOPPER				1
74	SL6041292TN	SCREW				1
75	SM6050802TP	SCREW M5X0.8 L=8				3

CLOTH CUTTING KNIFE COMPONENTS



CLOTH CUTTING KNIFE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SM6051202TP	SCREW M5X0.8 L=12				4
2	40139183	CLOTH CUT MOTOR ASSY				1
3	SL6041492TN	SCREW				4
4	40141781	MOTOR_BASE_A				1
5	40141780	MOTOR_BASE_B				1
6	SL6061492TN	BOLT				2
7	SB1120003C0	BEARING				1
8	40141782	KNIFE_DRIVING_BLOCK				1
9	SM8050612TP	SCREW M5X6				3
10	SM6051202TP	SCREW M5X0.8 L=12				1
11	40142163	KNIFE_DRIVING_ASSY				1
12	40142164	KNIFE_DRIVING_LINK_ASSY		*		1
13	40141783	KNIFE_DRIVING_LINK_COMBINATION		*		1
14	40008671	P=JUNCTION SHAFT SELECTIVE	SELECTIVE PARTS	*		2
15	SB1040008C0	BEARING		*		2
16	40010489	AT_PIVOT_SCREW_WASHER		*		1
17	40141786	SUPPORT_SHAFT		*		1
18	40042089	THRUST WASHER		*		2
19	40141785	KNIFE_BAR_BRACKET		*		1
20	SM8050612TP	SCREW M5X6		*		1
21	SM6051402TP	SCREW M5X0.8 L=14		*		1
22	B2702047L00A	KNIFE 1/2			☆	1
23	WP0430801SC	WASHER M4				1
24	SM9040700SP	HEXAGONAL BOLT			☆	1
25	40141787	SUPPORT_GUIDE				1
26	SM6041002TP	SCREW M4 L=10				2
27	40004398	KNIFE_BAR_BUSH				1
28	40040276	KNIFE_BAR_LOWER_BUSHING				1
29	40004394	KNIFE BAR				1
30	40004396	KNIFE BAR BASE				1
31	SM6061202TP	SCREW M6 L=12				1
32	40004393	KNIFE FITTING BASE				1

TABLE COMPONENTS

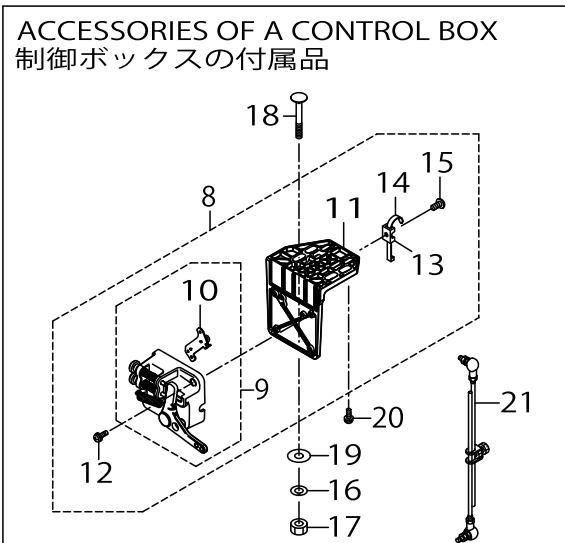
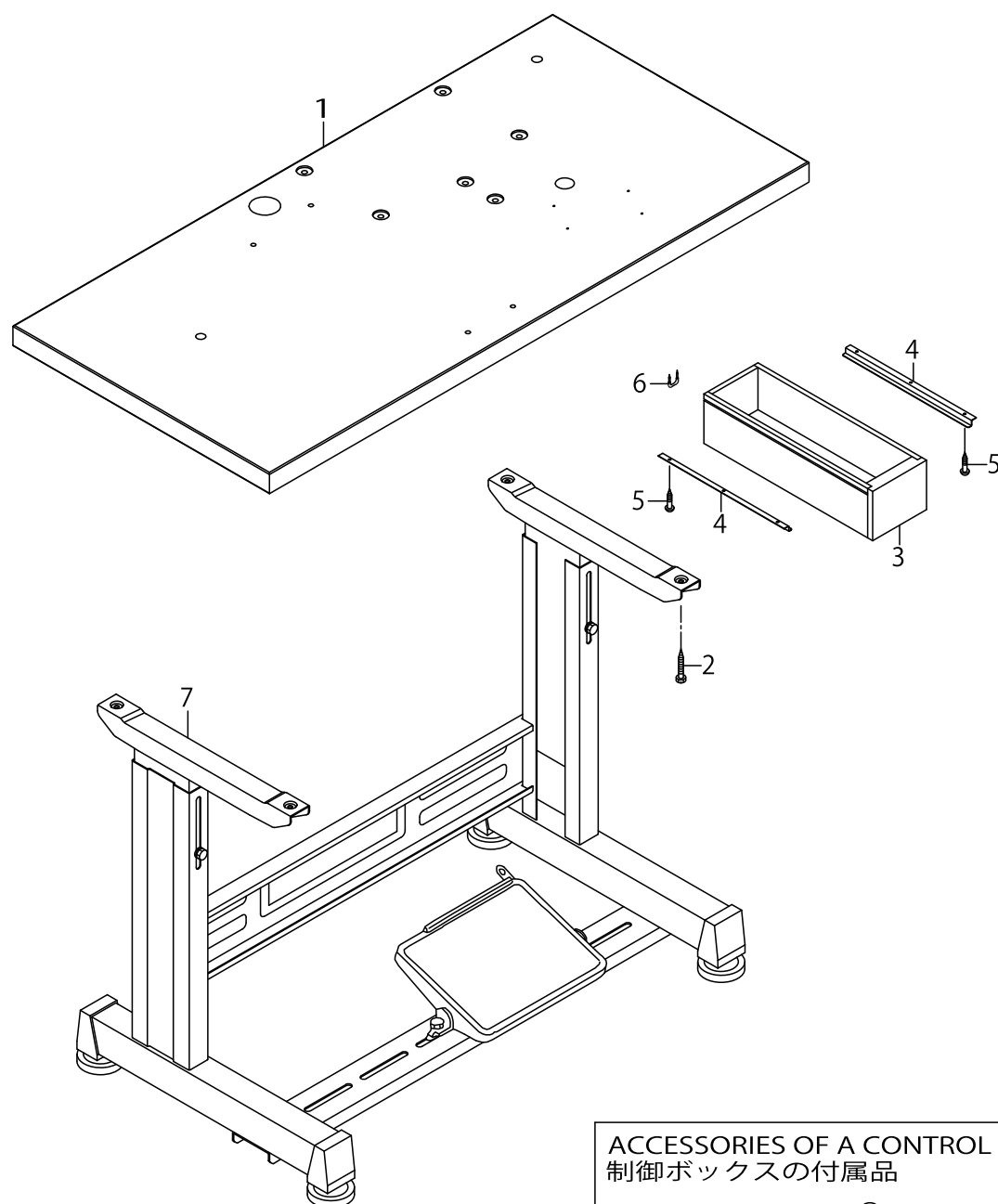
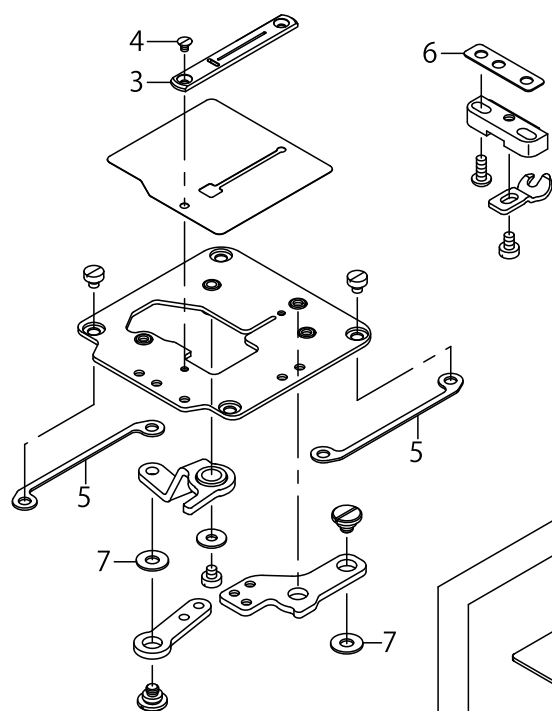


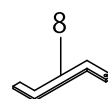
TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40142966	TABLE				1
2	ST9053511SR	TAPPING SCREW M5X35				4
3	11155108	DRAWER				1
4	11155207	DRAWER SUPPORT				2
5	SK3311600SC	WOOD SCREW D=3.1 L=16				6
6	D8204555D00	DRAWER STOPPER				1
7	11157567	T LEG JUNCTION				1
8	40094262	PEDAL SENSOR BASE ASSY				1
9	40094259	PEDAL SENSOR ASM.		*		1
10	40094260	SENSOR COIL HOLD ASSY		*		1
11	40099913	SENSOR_BRACKET		*		1
12	SL4041601SC	SCREW M4 L=16		*		3
13	KX000000210	SADDLE TYPE TIE MOUNT		*		1
14	KX000000230	RELEASIBLE CABLE TIE		*		1
15	SM4051001SC	SCREW M5 L=10		*		1
16	WS0820002KR	SPRING WASHER M8				2
17	NM6080002SC	NUT M8				2
18	MTSHJ100003	BOLT				2
19	WP0851846SC	WASHER 8.5X22.0X1.8				2
20	SL4051291SC	SCREW M5X0.8 L=12				2
21	40042134	CONNECING_ROD_ASSY				1

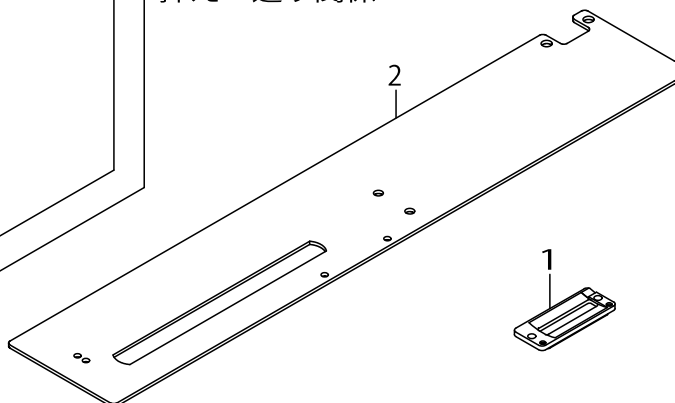
BOBBIN THREAD TRIMMER COMPONENTS
下糸切り関係



ACCESSORIE PARTS COMPONENTS
付属品関係



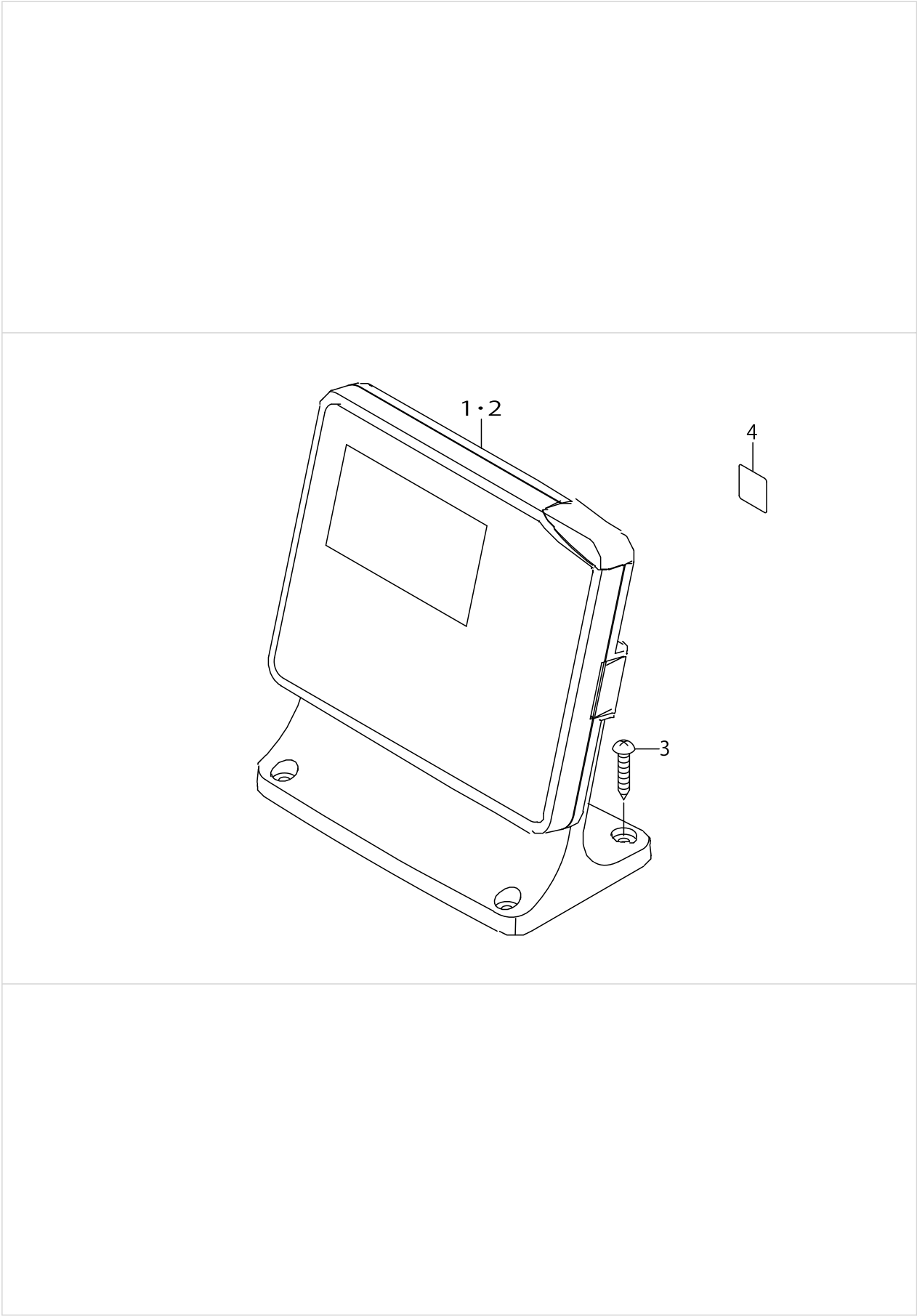
PRESSER & FEED COMPONENTS
押え・送り関係



EXCLUSIVE PARTS FOR LBH-1790ANB

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40160113	WORK CLAMP				1
2	40160114	WORK CLAMP CARRIER				1
3	40153019	THROAT_PLATE_2B				1
4	40153923	SCREW_ADD				1
5	40011319	THROAT_PLATE_BASE_SPACER				2
6	40004326	BTT_SPACER				1
7	WP0551016SH	WASHER 5.5X13X1				2
8	40152575	TIMING_GAUGE_T				1

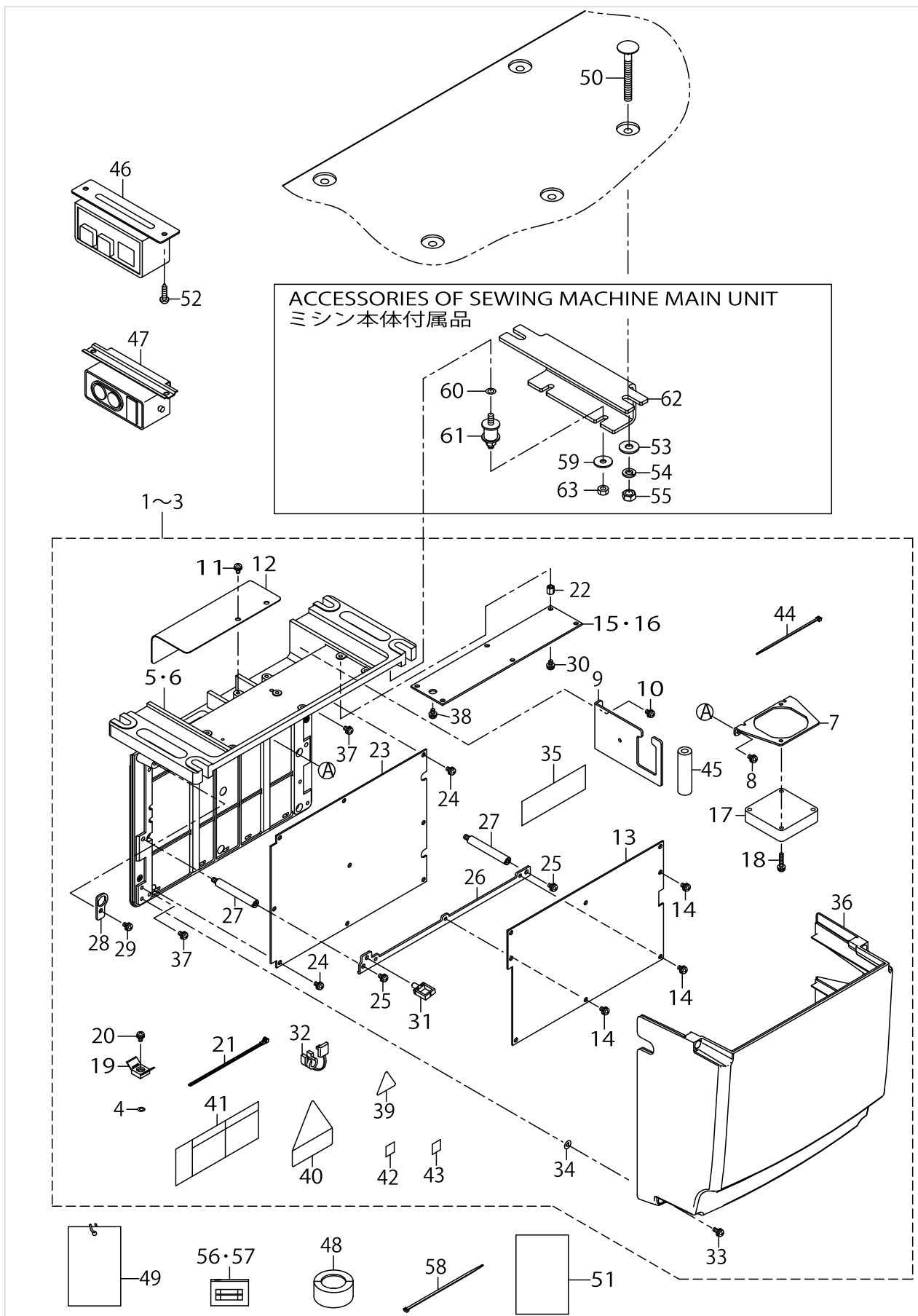
OPERATION BOX COMPONENTS (ACCESSORIES OF A CONTROL BOX)



OPERATION BOX COMPONENTS (ACCESSORIES OF A CONTROL BOX)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40189780	LBH OPERATION BOX ASSY	FOR 1-PHASE 220~240V, 3-PHASE 200~240V, 1-PHASE 220~240V (FOR CHINA)			1
2	40191872	LBH OPERATION BOX ASSY CE	FOR 1-PHASE CE 220~240V			1
3	SK3382001SE	SCREW D=3.8 L=20				4
4	CM600100101	WEEE MARK LABEL S	FOR 1-PHASE CE 220~240V			1

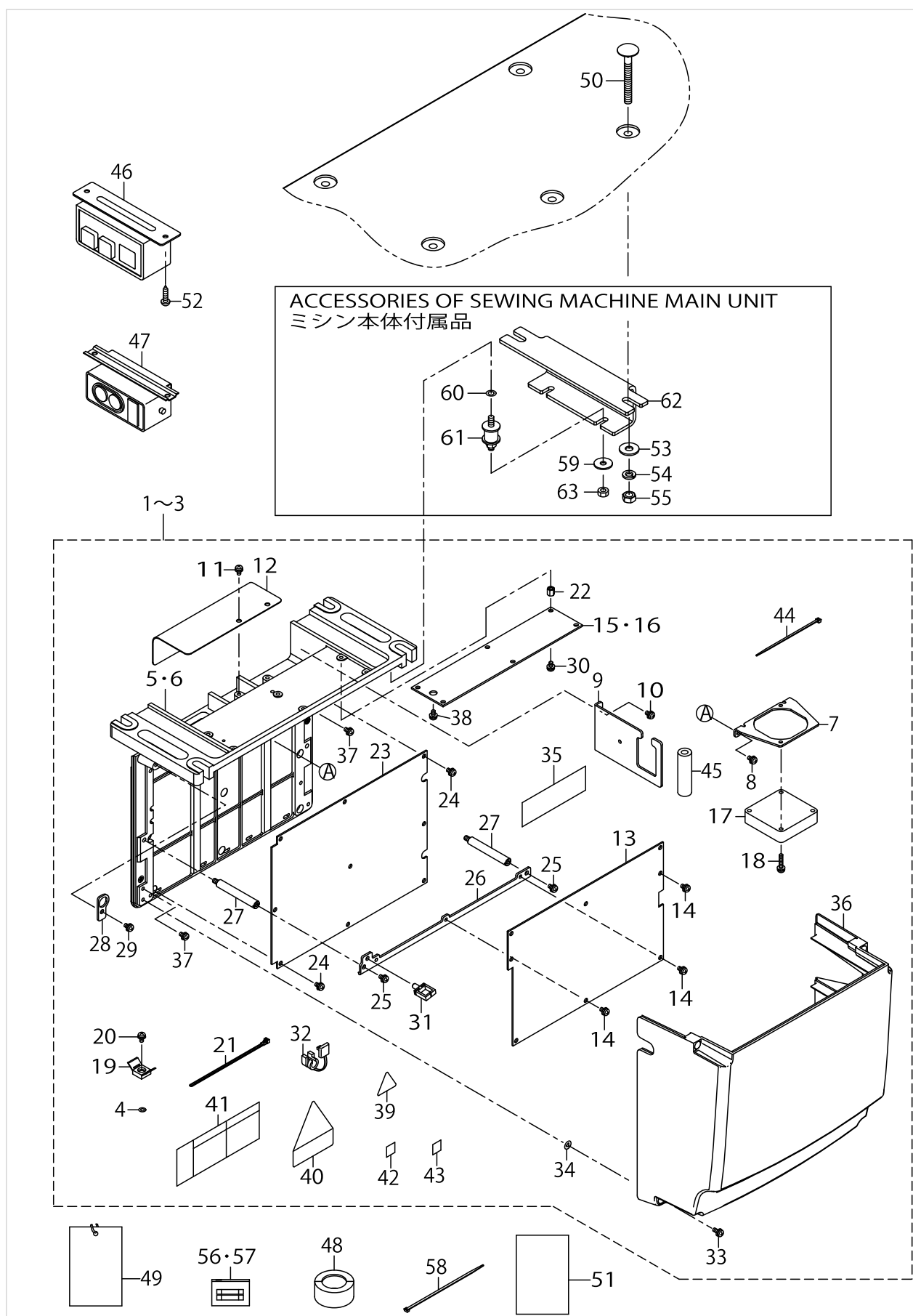
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40189854	MC602N CTL BOX A ASM.	FOR 1-PHASE 220~240V			1
2	40189855	MC602N CTL BOX B ASM.	FOR 3-PHASE 200~240V			1
3	40189856	MC602N CTL BOX C ASM.	FOR 1-PHASE CE 220~240V			1
4	WP0430800SC	WASHER M4	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		1
5	40143989	FRAME_B	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		1
6	40143988	FRAME_A	FOR 1-PHASE 220~240V	*		1
7	40115874	FAN PLATE		*		1
8	SL4040881SC	SCREW M4 L=8		*		2
9	40115876	PLATE B		*		1
10	SL4040881SC	SCREW M4 L=8		*		2
11	SL4040881SC	SCREW M4 L=8		*		2
12	40115879	FAN COVER		*		1
13	40193750	MAIN PCB ASSY		*		1
14	SL4040881SC	SCREW M4 L=8		*		8
15	40105465	FLT-T PCB ASSY	FOR 3-PHASE 200~240V	*		1
16	40105475	FLT-CE PCB ASSY	FOR 1-PHASE CE 220~240V	*		1
17	40111214	FAN MOTOR ASSY		*		1
18	SL4042091SC	SCREW M4X0.7 L=20		*		2
19	KX000000260	SADDLE TYPE TIE MOUNT		*		1
20	SL4040881SC	SCREW M4 L=8		*		1
21	HX00292000A	CONNECTING PARTS		*		1
22	HX00339000M	SPACER	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		6
23	40142267	SDC PCB ASSY		*		1
24	SL4041081SC	SCREW M4 L=10		*		4
25	SL4040881SC	SCREW M4 L=8		*		2
26	40115877	MAIN PLATE		*		1
27	40143990	STUD		*		2
28	40115878	PLATE C		*		1
29	SL4040881SC	SCREW M4 L=8		*		1
30	SL4040881SC	SCREW M4 L=8	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		6
31	HX00222000D	WIRE SADDLE		*		1
32	KX000000320	BUSH		*		1
33	SL4041281SC	SCREW M4X0.7 L=12		*		4
34	M8002430000	STOPPER		*		4
35	40114398	MAIN COOL SHEET		*		2
36	40189853	COVER		*		1
37	SL4040881SC	SCREW M4 L=8		*		3
38	SL4030881SC	SCREW M3 L=8	FOR 3-PHASE 200~240V	*		1
39	CM300100001	LABEL	FOR 1-PHASE 220~240V, 1-PHASE CE 220~240V, 1-PHASE 220~240V (FOR CHINA)	*		1
40	CM300400602	VOLTAGE CAUTION LABEL L=25		*		1
41	CM300100402	VOLTAGE DANGER LABEL 3(SMALL)	FOR 3-PHASE 200~240V	*		1
42	CM600100101	WEEE MARK LABEL S	FOR 1-PHASE CE 220~240V	*		1
43	40150131	EAC_MARK_LABEL_S	FOR 1-PHASE CE 220~240V	*		1
44	EA9500B0100	CABLE BAND		*		1

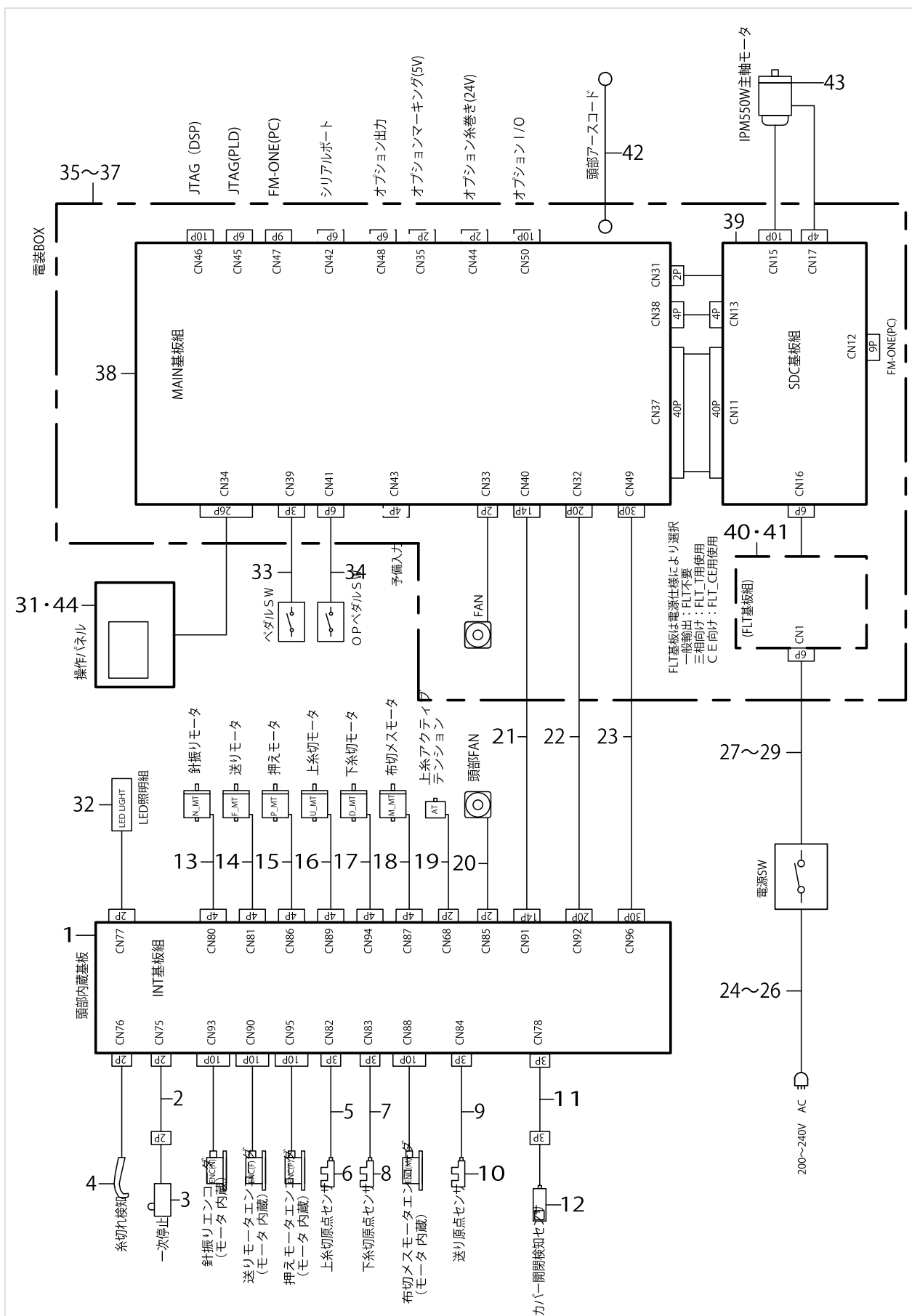
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
45	E8760452S00	TUBE	FOR 3-PHASE 200~240V, 1-PHASE CE 220~240V	*		0.055
46	40113427	POWER SWITCH	FOR 1-PHASE 220~240V			1
47	HA004250000	SWITCH	FOR 3-PHASE 200~240V			1
48	HN002460000	CORES	FOR1-PHASECE220~240V			6
49	M300451100A	VOLTAGE INDICATION CARD A				1
50	MTSHJ100003	BOLT				4
51	40144294	CORE SET UP MANUAL	FOR1-PHASECE220~240V			1
52	SK3512001SE	WOOD SCREW D=5.1 L=20	EXCEPT CE			2
53	WP0852086SC	WASHER M8				4
54	WS0820002KR	SPRING WASHER M8				4
55	NM6080002SC	NUT M8				4
56	HF0013050P0	FUSE 5A			☆	1
57	HF003000200	FUSE 2A (220/240V)			☆	1
58	EA9500B0200	CABLE BAND 150				2
59	WP0651646SC	WASHER				8
60	WT0640001KN	TOOTH WASHER				1
61	40165702	RUBBER_CUSHION				4
62	40142969	RUBBER CUSHION BRKT				2
63	NM6060001SC	NUT M6X1 TYPE1				4

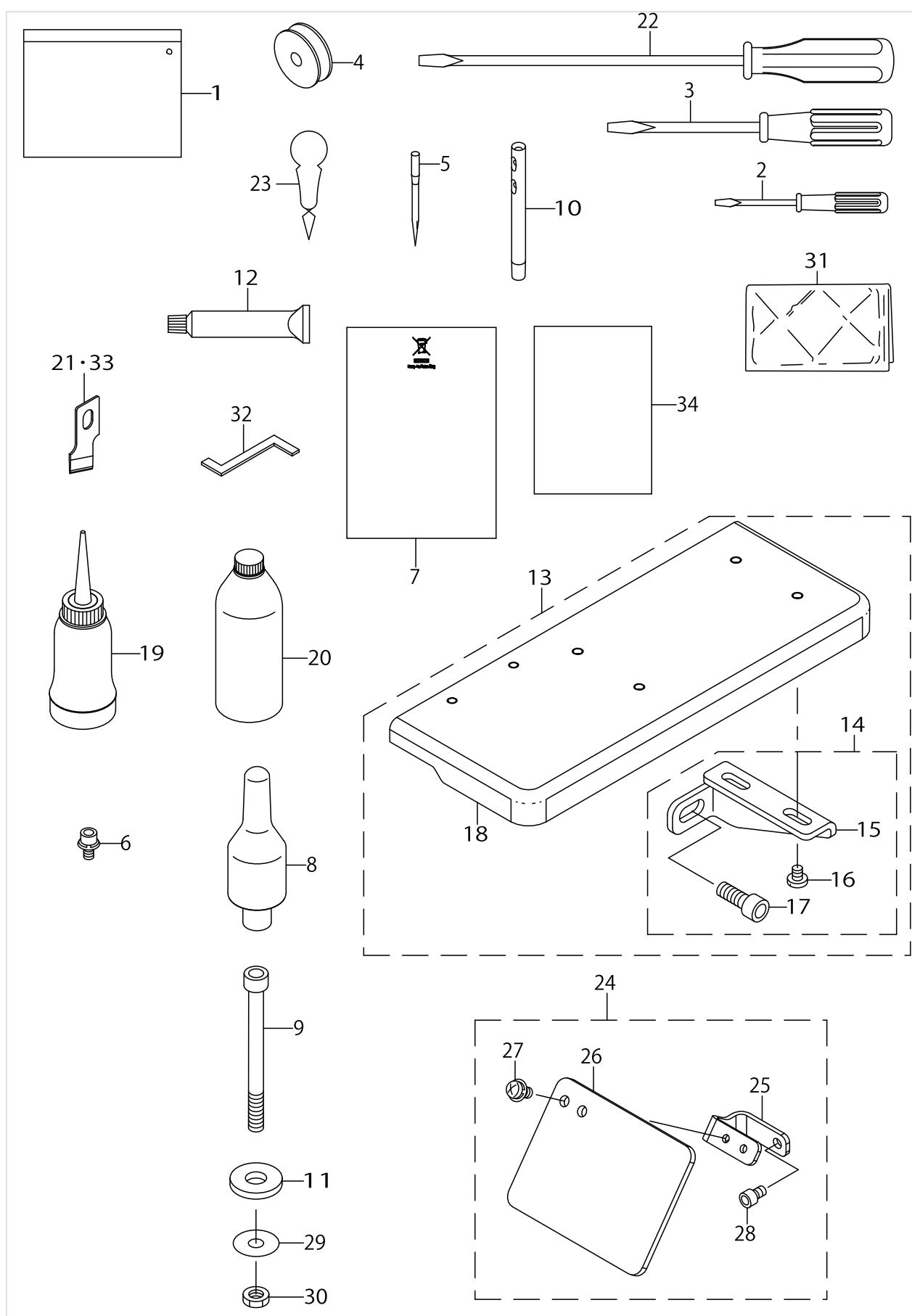
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40138611	INT PCB ASSY				1
2	40005400	PAUSE SWITCH JOINT CORD				1
3	32002354	SWITCH ASM.				1
4	40003499	THREAD BREAK DETECTOR A				1
5	40141480	UT TRIM SENSOR CORD ASSY				1
6	HD00057000A	PHOTO SENSOR				1
7	40141481	DT TRIM SENSOR CORD ASSY				1
8	HD00057000A	PHOTO SENSOR				1
9	40141482	FEED SENSOR CORD ASSY				1
10	HD00057000A	PHOTO SENSOR				1
11	40141484	COVER SENSOR RELAY CORD ASSY				1
12	40141483	COVER SENSOR ASSY				1
13	40139180	NEEDLE SWING MOTOR ASSY				1
14	40139181	FEED MOTOR ASSY				1
15	40139182	CLAMP MOTOR ASSY				1
16	40140040	UT TRIM MOTOR ASSY				1
17	40140041	DT TRIM MOTOR ASSY				1
18	40139183	CLOTH CUT MOTOR ASSY				1
19	40006261	ASSY_AT_SOLENOID				1
20	40111214	FAN MOTOR ASSY				1
21	40141479	INT CORD C ASSY				1
22	40141478	INT CORE B ASSY				1
23	40141477	INT CORD A ASSY				1
24	40023371	SINGLE PHASE POWER CORD ASSY	FOR 1-PHASE 220V~240V			1
25	M90175800A0	POWER CABLE ASM.	FOR 3-PHASE 200V~240V			1
26	40005390	JE POWER CABLE ASM.	FOR CE 220V~240V			1
27	40141487	AC POWER CORD A ASM.	FOR 1-PHASE 220V~240V			1
28	40141488	AC POWER CORD B ASM.	FOR 3-PHASE 200V~240V			1
29	40141489	AC POWER CORD C ASM.	FOR CE 220V~240V			1
30	40113427	POWER SWITCH				1
31	40189780	LHB OPERATION BOX ASSY	FOR 1-PHASE 220~240V, 3-PHASE 200~240V, 1-PHASE 220~240V (FOR CHINA)			1
32	40141706	ASSY_LED_DEVICE				1
33	40094262	PEDAL SENSOR BASE ASSY				1
34	40003491	ASSY_4_POSITION_PEDAL				1
35	40189854	MC602N CTL BOX A ASM.	FOR 1-PHASE 220V~240V			1
36	40189855	MC602N CTL BOX B ASM.	FOR 3-PHASE 200V~240V			1
37	40189856	MC602N CTL BOX C ASM.	FOR CE 220V~240V			1
38	40193750	MAIN PCB ASSY				1
39	40142267	SDC PCB ASSY				1
40	40105465	FLT-T PCB ASSY	FOR 3-PHASE 200V~240V			1
41	40105475	FLT-CE PCB ASSY	FOR CE 220V~240V			1
42	14115554	HEAD GROUND CABLE A ASM.				1
43	40138137	IPM550W MOTOR				1
44	40191872	LBH OPERATION BOX ASSY CE	FOR 1-PHASE CE 220~240V			1

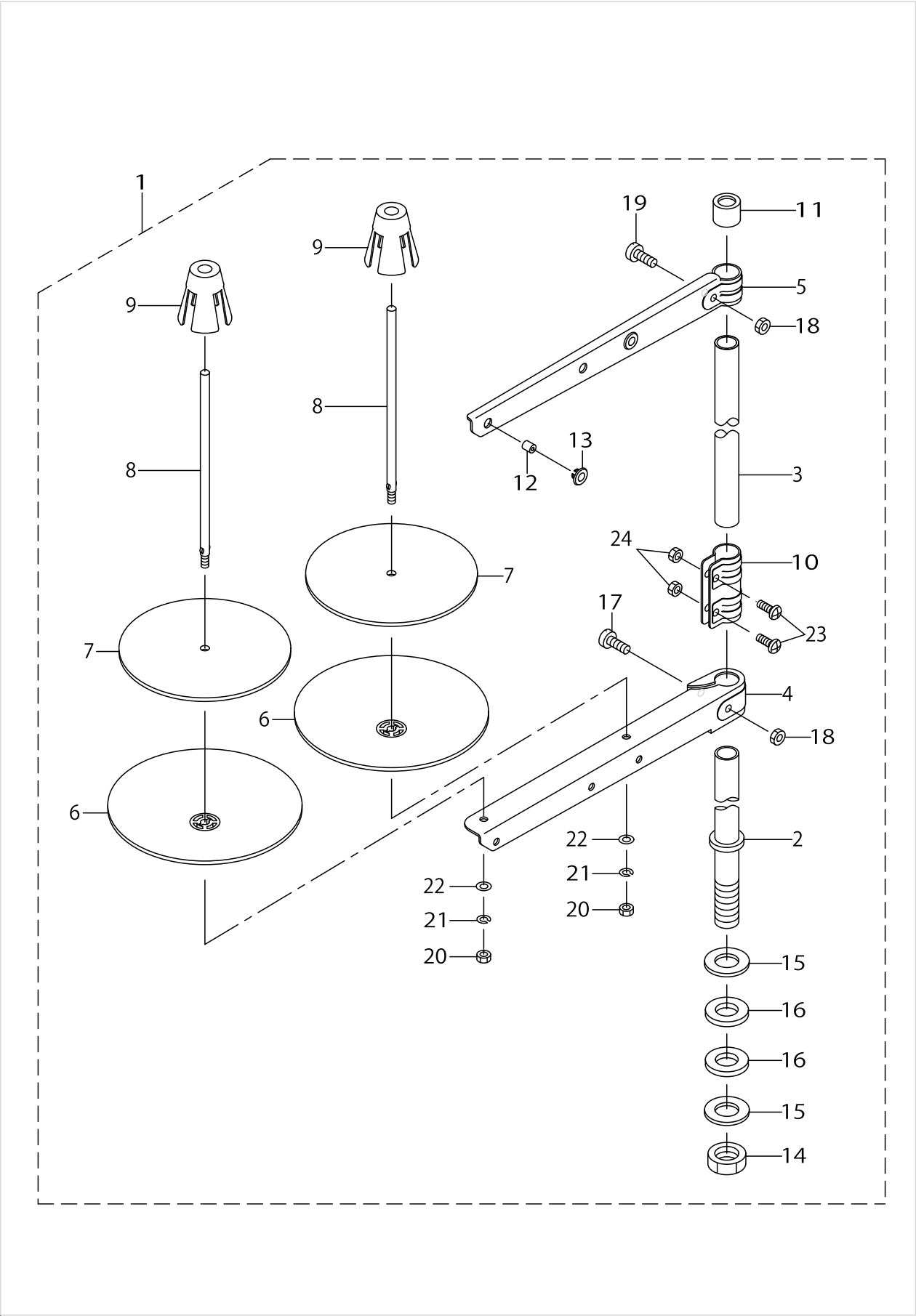
ACCESSORIE PARTS COMPONENTS



ACCESSORIE PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22932800	ACCESSORIE BAG				1
2	22933204	SCREW DRIVER SMALL				1
3	22933105	SCREW DRIVER MIDDLE				1
4	40009148	BOBBIN			☆	1
5	MDP5J0B1102	NEEDLE DPX5 #11J-2			☆	1
6	SL6040892TN	BOLT				1
7	CM600100201	WEEE INFORMATION SHEET				1
8	14101208	HEAD SUPPORT BAR				1
9	SM6067052TP	HEXAGON BOLT				4
10	22502504	THREAD GUIDE BAR				1
11	D6056555B00	RUBBER CUSHION (B)				4
12	40006323	JUKI GREASE A TUBE			☆	1
13	40189619	AUXILIARY_TABLE_ASM				1
14	40145523	INSTALLING_PLATE_SET		*		1
15	13785803	INSTALLING PLATE		*		2
16	SS7110570SP	SCREW 11/64-40 L=4.8		*		4
17	SM6061002TP	SCREW M6 L=10		*		2
18	40189620	AUXILIARY_TABLE_PAINTED		*		1
19	B91210120A0	OILER ASM.				1
20	MDFRX1200C0	NEW DEFRIX OIL NO.1(200ML)			☆	1
21	B2702047M00A	KNIFE 5/8			☆	1
22	22933006	SCREW DRIVER LARGE				1
23	B9107761000	THREAD PASSING INSTRUMENT			☆	1
24	40142172	ASSY_SAFETY_PLATE_B				1
25	40141799	SAFETY_PLATE_BASE		*		1
26	40141798	SAFETY_PLATE		*		1
27	SL4040891SC	SCREW M4 L=8		*		2
28	SM6040602TP	SCREW M4 L=6		*		1
29	WP0612056SD	WASHER 6.1X18.5X2				4
30	NM6060001SD	NUT M6				8
31	26234005	VINYL COVER				1
32	13943402	TIMING GAUGE				1
33	B2702047K00A	KNIFE 3/8			☆	1
34	29180403	EC PRODUCTION DECLARATION				1

THREAD STAND COMPONENTS



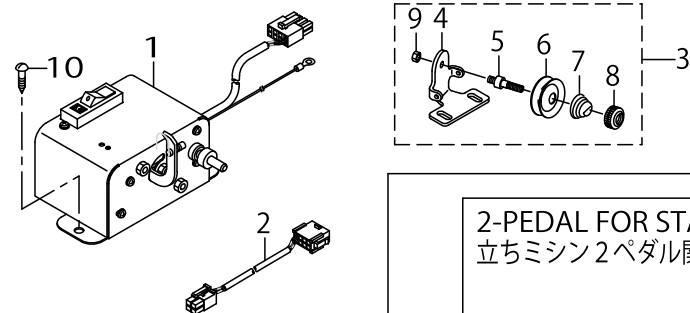
THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40096354	THREAD STAND ASM.				1
2	40085784	SPOOL REST ROD LOWER		*		1
3	40085785	SPOOL REST ROD UPPER		*		1
4	40085786	SPOOL REST ARM LOWER		*		1
5	40085787	SPOOL REST ARM UPPER		*		1
6	40085788	SPOOL REST		*		2
7	40085789	SPOOL REST CUSHION		*	☆	2
8	40085790	SPOOL PIN		*		2
9	40085791	SPOOL RETAINER		*		2
10	40085792	SPOOL REST ROD JOINT		*		1
11	40085793	SPOOL REST ROD RUBBER CAP		*		1
12	40085794	THREAD GUIDE		*		2
13	40085795	THREAD GUIDE BUSHING		*		2
14	40096325	SPOOL REST ROD NUT		*		1
15	WP1612616SE	WASHER 16X30X2.6		*		2
16	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
17	40096326	SPOOL REST ARM LOWER SCREW		*		1
18	NM6050001SE	NUT M5		*		2
19	40096327	SPOOL REST ARM UPPER SCREW		*		1
20	NM6050001SE	NUT M5		*		2
21	WS0510002KN	SPRING WASHER M5		*		2
22	WP0531001SC	WASHER M5		*		2
23	SM4051405SE	SCREW M5 L=14		*		2
24	NM6050001SE	NUT M5		*		2

SPECIAL SPECIFICATIONS COMPONENTS (1)

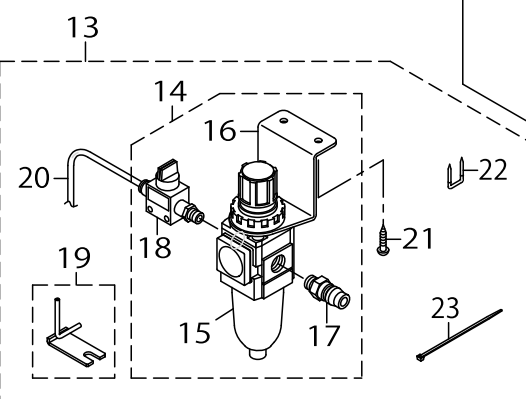
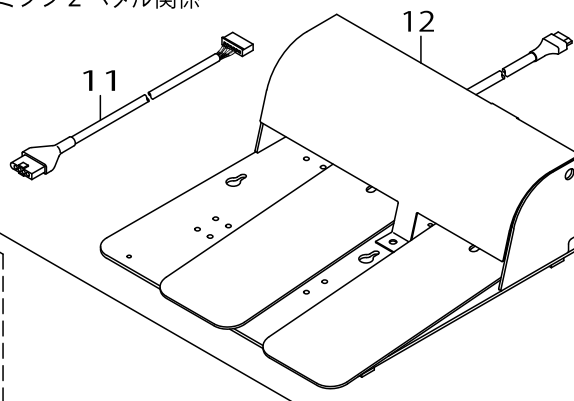
ELECTRIC BOBBIN WINDER COMPONENTS

電動糸巻き関係



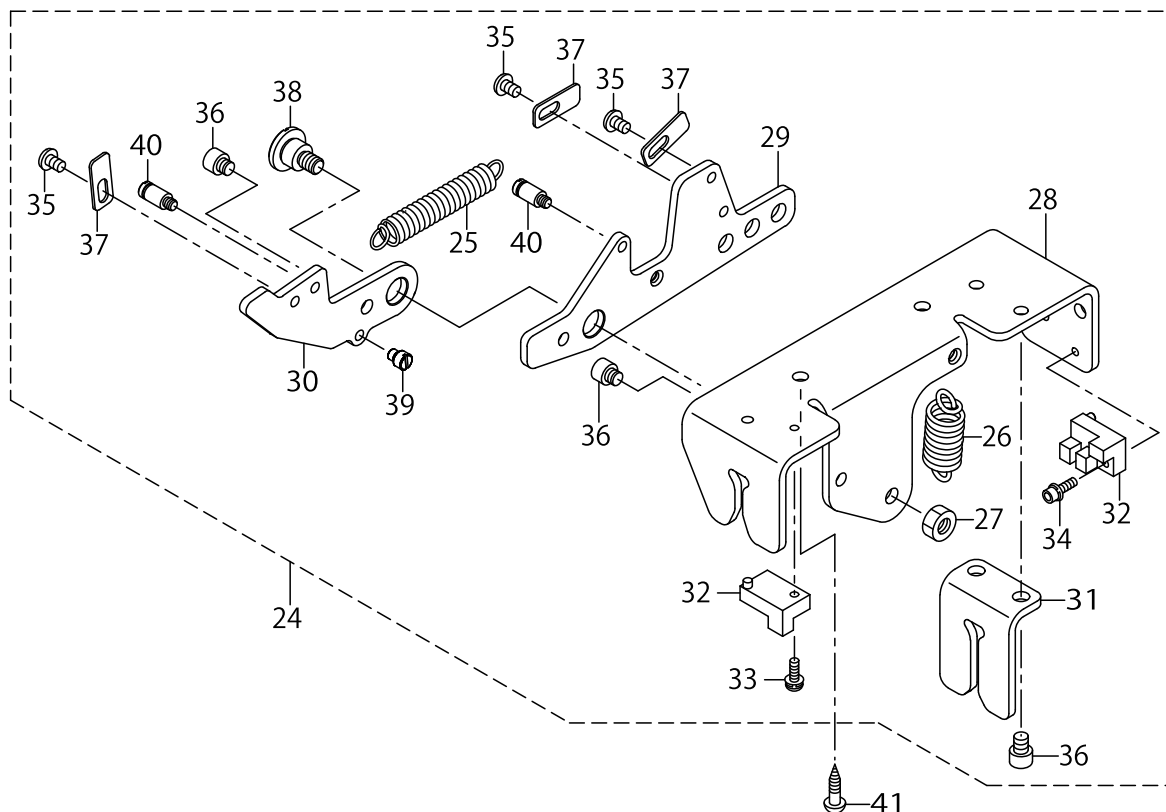
2-PEDAL FOR STANDING MACHINE COMPONENTS

立ちミシン2ペダル関係



THE STARTING PEDAL FOR 2-PEDAL

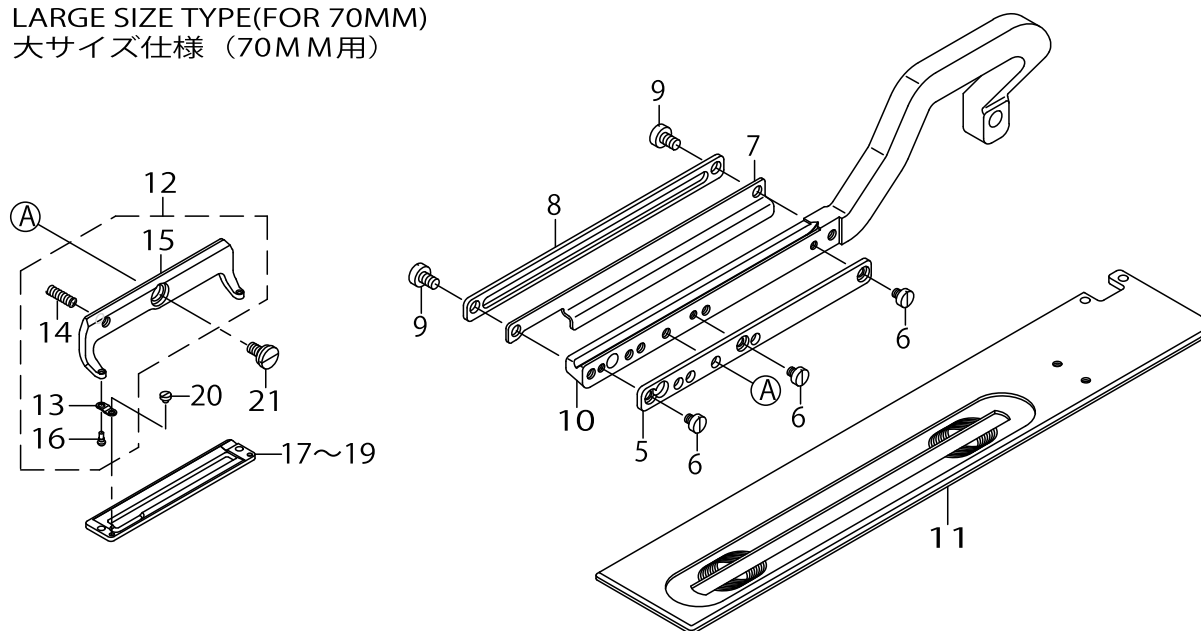
2ペダル用起動ペダル組



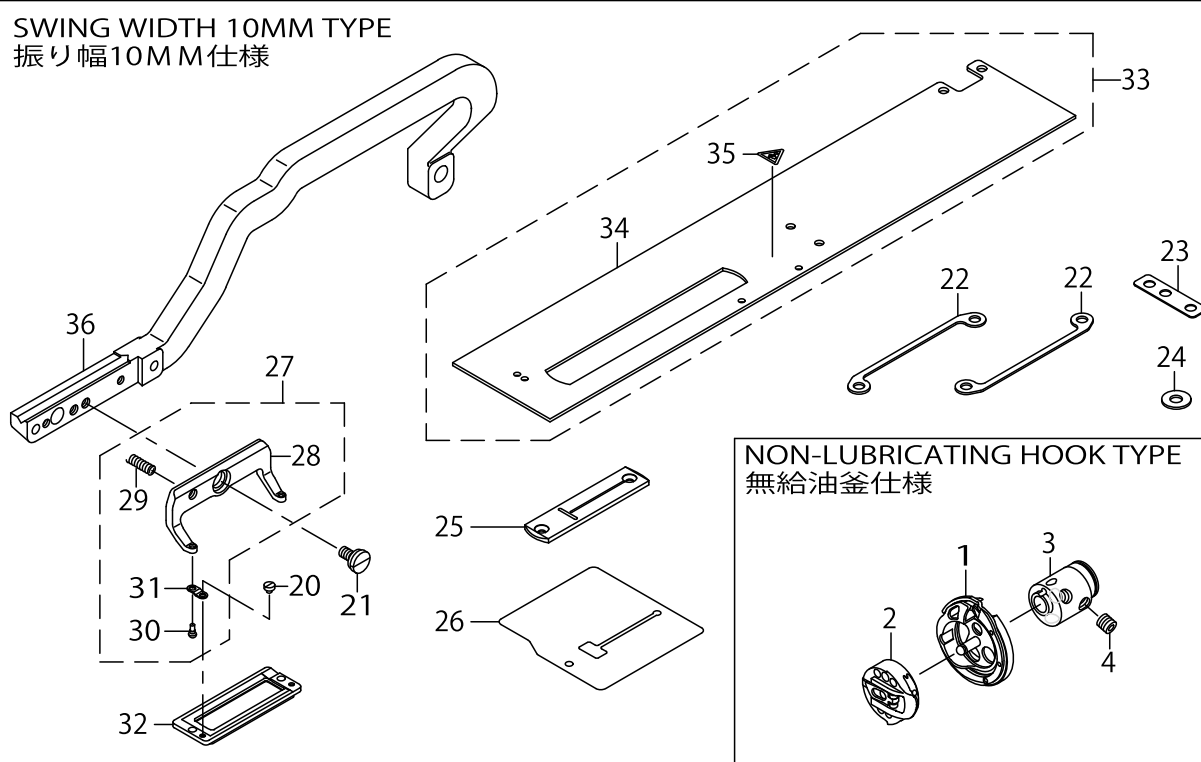
SPECIAL SPECIFICATIONS COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	G50011980A0A	BOBBIN WINDER ASM.				1
2	40005405	WINDER CORD ASSY				1
3	B32217710A0	BOBBIN WINDER TENSION BRACKET ASM.				1
4	B3221771000	BOBBIN WINDER TENSION BRACKET		*		1
5	B3219232000	BOBBIN WINDER TENSION POST		*		1
6	B3214047000	BOBBIN WINDER TENSION DISC		*		2
7	B3218232000	BOBBIN WINDER TENSION SPRING		*		1
8	B3216047000	BOBBIN WINDER TENSION NUT		*		1
9	NS6110310SP	NUT 11/64-40		*		1
10	SK3452000SC	WOOD SCREW D=4.5 L=20				4
11	40003493	PK PEDAL JOINT CORD ASSY				1
12	GPK510010B0	PEDAL SWITCH ASM.				1
13	40097040	HOOK COOLING UNIT B				1
14	40023432	FILTER REGULATOR ASM.		*		1
15	PF0551060A0	FILTER REGULATOR		*		1
16	PF902005000	REGULATOR BRACKET		*		1
17	PJ025100003	PLUG		*		1
18	PV015122000	FINGER VALVE		*		1
19	40094012	PIPE BRACKET ASM.		*		1
20	BT0400251EB	URETHANE HOSE BLACK		*		1.5
21	SK3412001SE	WOOD SCREW D=4.1 L=20		*		2
22	MAO11532000	CORD STAPLE		*		2
23	EA9500B0100	CABLE BAND		*		2
24	40003491	ASSY_4_POSITION_PEDAL				1
25	13731906	SPRING		*		1
26	B2583210D00	SPRING		*		1
27	NM6060001CP	NUT M6		*		1
28	40004360	PEDAL_FRAME		*		1
29	40004361	PEDAL_FRAME_A		*		1
30	40004362	PEDAL_FRAME_B		*		1
31	40004363	PEDAL_FRAME_GUIDE		*		1
32	HD00057000A	PHOTO SENSOR		*		2
33	SL4031091SC	SCREW M3 L=10		*		1
34	SL6031042TN	SCREW		*		1
35	SM5040655SN	SCREW		*		3
36	SM6050652TP	HEXAGON SOCKET HEAD SCREW M5X6		*		4
37	40004364	SENSOR_DETECTING_PLATE		*		3
38	SD1000646TP	SHOULDER SCREW D=10 H=6.4		*		1
39	40004299	STOPPER_PIN		*		1
40	40004327	SUSPENSION_SCREW		*		2
41	SK3482001SE	WOOD SCREW D=4.8 L=20				2

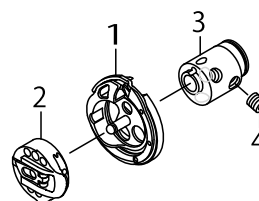
LARGE SIZE TYPE(FOR 70MM)
大サイズ仕様 (70MM用)



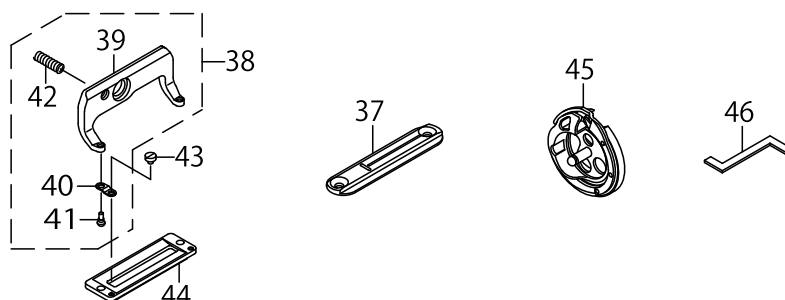
SWING WIDTH 10MM TYPE
振り幅10MM仕様



NON-LUBRICATING HOOK TYPE
無給油釜仕様



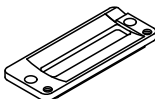
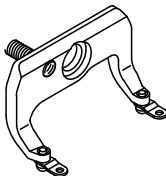
FOR HOSIERY (TYPE K)
メリヤス用 (Kタイプ)

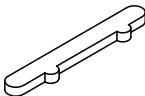
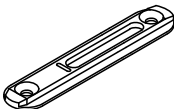


SPECIAL SPECIFICATIONS COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40006345	RP_HOOK_ASM.			☆	1
2	40006349	RP_BOBBIN_CASE			☆	1
3	13729603	HOOK SLEEVE				1
4	SS8660612TP	SCREW 1/4-40 L=6				4
5	40006340	WORK_CLAMP HOLDER_SPACE	FOR PRESSER 70MM			1
6	SM6040450TP	SCREW M4 L=4	FOR PRESSER 70MM			3
7	40028682	UTT_CLOSE_CAM_120B				1
8	40112711	LIFTING_PLATE_120				1
9	SM6050800SP	SCREW M5 L=8				2
10	40006335	WORK_CLAMP_ARM_120				1
11	40006339	WORK_CLAMP_CARRIER_120				1
12	14523252	PRESSER FOOT 70 ASM.	FOR PRESSER 70MM			1
13	B1509761000	PRESSER FITTING PLATE SPRING		*		2
14	B1512761000	PRESSER FOOT HOLDER SPRING		*		1
15	14523203	PRESSER FOOT 70		*		1
16	B151077100B	PRESSER FOOT PIN B		*		2
17	14523708	URETHANE PRESSER 70	FOR PRESSER 70MM			1
18	14524102	PRESSER 70 (FLAT)	FOR PRESSER 70MM			1
19	14523401	PRESSER 70	FOR PRESSER 70MM			1
20	SS6060210SP	SCREW 3/32-56 L=1.9				6
21	SD0790203SP	HINGE SCREW D=7.94 H=2	FOR PRESSER 70MM			3
22	40011319	THROAT_PLATE_BASE_SPACER				2
23	40004326	BTT_SPACER				1
24	WP0551016SH	WASHER 5.5X13X1				2
25	40015733	THROAT_PLATE(S10)	FOR SWING WIDTH 10MM			1
26	40015802	OIL_SHIELD_10	FOR SWING WIDTH 10MM			1
27	40020010	WORK_CLAMP HOLDER(3-10)_ASSY	FOR SWING WIDTH 10MM			1
28	40020011	WORK_CLAMP HOLDER(3-10)		*		1
29	40008638	WORK_CLAMP_CHECK HOLDER_SPRING.B		*		1
30	B151077100B	WORKCLAMPCHECKSPRINGSETPIN(B)		*		2
31	B1509761000	WORK_CLAMP CHECK SPRING		*		2
32	40017810	WORK_CLAMP(3S-10)	FOR SWING WIDTH 10MM			1
33	40020014	WORK_CLAMP_CARRIER(10X41)_CL	FOR SWING WIDTH 10MM			1
34	40020012	WORK_CLAMP_CARRIER(10X41)		*		1
35	CM300200001	ATTENTION SEAL		*		1
36	40020013	WORK_CLAMP_ARM(10X41)	FOR SWING WIDTH 10MM			1
37	40027554	THROAT_PLATE(1790K5)				1
38	D1511772KA0	WORK_CLAMP CHECK HOLDER ASM.				1
39	B1511772000A	WORK_CLAMP CHECK HOLDER		*		1
40	B1509761000	WORK_CLAMP CHECK SPRING		*		2
41	B151077100B	WORKCLAMPCHECKSPRINGSETPIN(B)		*		2
42	B1512761000	WORK_CLAMP CHECK HOLDER SPRING		*		1
43	SS6060210SP	SCREW 3/32-56 L=1.9				2
44	D1508772K00	WORK_CLAMP CHECK (2K)				1
45	13782065	HOOK COMPL. K				1
46	13782107	HOOK TIMING GAUGE K				1

EXCHANGING PARTS

		Cloth Cutting Knife 布切りメス		Presser Foot (Length of Cloth Cutting Knife) 押 え (布切りメス長さ)				Presser Foot (Presser Size) 押え足 (押えサイズ)	
									
		Standard 標準		Standard 標準		For Hosiery メリヤス用		Standard 標準	
inch	mm	No	Part No	No	Part No	No	Part No	No	Part No
1/4	6.4	1	B2702-047-F00	12	B1552-781-000-A	15	D1508-771-K00-A	18	D1511-771-KA0-A
3/8	9.5	2	B2702-047-K00-A						
7/16	11.1	3	B2702-047-I00						
1/2	12.7	4	B2702-047-L00-A						
9/16	14.3	5	B2702-047-V00						
5/8	15.9	6	B2702-047-M00-A						
11/16	17.5	7	B2702-047-A00						
3/4	19.1	8	B2702-047-N00						
7/8	22.2	9	B2702-047-P00	13	B1552-782-000	16	D1508-772-K00	19	D1511-772-KA0
1	25.4	10	B2702-047-Q00-A						
1-1/4	31.8	11	B2702-047-S00-A	14	B1552-783-000	17	D1508-773-K00	20	D1511-773-KA0

		Cloth Cutting Knife 布切りメス		Knife Guard メス受板		Throat Plate 針板	
							
		Flat Knife 平メス					
inch	mm	No	Part No	No	Part No	No	Part No
1/4	6.4	21	B2745-771-F00	31	B2746-771-000	32	137-82800
3/8	9.5	22	B2745-771-K00				
1/2	12.7	23	B2745-771-L00				
9/16	14.3	24	B2745-771-H00				
5/8	15.9	25	B2745-771-M00				
3/4	19.1	26	B2745-771-N00				
7/8	22.2	27	B2745-771-P00				
1	25.4	28	B2745-771-Q00				
1-1/8	28.6	29	B2745-771-R00				
1-1/4	31.8	30	B2745-771-S00				

EXCHANGING PARTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2702047F00	KNIFE 1/4				1
2	B2702047K00A	KNIFE 3/8				1
3	B2702047I00	KNIFE (7/16)				1
4	B2702047L00A	KNIFE 1/2				1
5	B2702047V00	KNIFE 9/16				1
6	B2702047M00A	KNIFE 5/8				1
7	B2702047A00	KNIFE 11/16				1
8	B2702047N00	KNIFE 3/4				1
9	B2702047P00	KNIFE 7/8				1
10	B2702047Q00A	KNIFE 1				1
11	B2702047S00A	KNIFE 1-1/4				1
12	B1552781000A	WORK CLAMP CHECK				1
13	B1552782000	WORK CLAMP CHECK, 2				1
14	B1552783000	WORK CLAMP CHECK, 3				1
15	D1508771K00A	LATCH WORK CLAMP CHECK				1
16	D1508772K00	WORK CLAMP CHECK (2K)				1
17	D1508773K00	WORK CLAMP CHECK (3K)				1
18	D1511771KA0A	WARK CLAMP CHECK HOLDER ASM.				1
19	D1511772KA0	WORK CLAMP CHECK HOLDER				1
20	D1511773KA0	WORK CLAMP CHECK HOLDER				1
21	B2745771F00	KNIFE 1/4"(FLUOROCARBON)				1
22	B2745771K00	KNIFE 3/8"(FLUOROCARBON)				1
23	B2745771L00	KNIFE 1/2				1
24	B2745771H00	KNIFE 9/16"(FLUOROCARBON)				1
25	B2745771M00	KNIFE 5/8				1
26	B2745771N00	KNIFE 3/4				1
27	B2745771P00	KNIFE 7/8"(FLUOROCARBON)				1
28	B2745771Q00	KNIFE 1				1
29	B2745771R00	KNIFE 1-1/8"(FLUOROCARBON)				1
30	B2745771S00	KNIFE 1-1/4				1
31	B2746771000	KNIFE GUARD				1
32	13782800	THROAT PLATE(FLUOROCARBON)				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1706-01 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

5.As to the parts with marks of "☆"(consumable parts) and "◎"(optional parts)on the respective parts, it is recommended to prepare spares.

1 ."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの—————枠は、組構成であることを意味します。

5.リストページの"☆"（消耗部品）、"◎"（オプション部品）の印がついた部品は、予備を準備しておくことをお奨めします。

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11155108	34	3	22529481	8	59	40004205	16	18
11155207	34	4	22891204	16	3	40004206	10	39
11157567	34	7	22918304	10	43	40004209	22	27
11272507	24	24	22932800	46	1	40004212	22	30
13127402	16	43	22933006	46	22	40004213	22	31
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13700505	4	52	22933204	46	2	40004215	22	33
13700604	4	50	23530405	22	4	40004216	22	25
13700703	4	62	23536204	14	6	40004217	22	26
13703806	2	24	23630007	14	26	40004218	22	13
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13710405	14	20	26260307	6	30	40004235	24	26
13710504	14	12	26260406	6	31	40004236	24	43
13727102	30	54	26260505	6	32	40004238	24	27
13729066	14	13	26260604	6	33	40004240	26	50
13729306	30	55	26260802	6	35	40004243	26	63
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13729769	14	29	26261602	6	42	40004247	24	40
13731906	50	25	26261701	6	43	40004248	24	38
13737408	28	9	29180403	46	34	40004249	26	62
13782065	52	45	32002354	44	3	40004250	26	65
13782107	52	46	32055402	6	21	40004252	6	22
13782800	54	32	40003491	44	34	40004252	24	39
13785803	46	15	40003491	50	24	40004254	24	29
13922208	2	47	40003493	50	11	40004254	28	22
13943303	4	56	40003499	6	26	40004255	26	70
13943402	46	32	40003499	44	4	40004264	24	33
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40004324	28	47	40006339	20	7	40020014	52	33
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40004327	50	40	40008423	10	35	40022322	28	30
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40004345	30	52	40008671	22	5	40028634	26	48
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40004347	30	53	40008977	4	57	40028682	20	10
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40004364	50	37	40010510	6	19	40042134	34	21
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40004374	22	24	40010512	6	20	40051474	10	16
40004378	22	2	40010514	6	5	40067165	20	1
40004379	22	3	40010522	6	8	40075297	16	4
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40101638	28	23	40141480	44	5	40141781	32	4
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