

MODEL : MS-3580 Series

List No : 1506-06

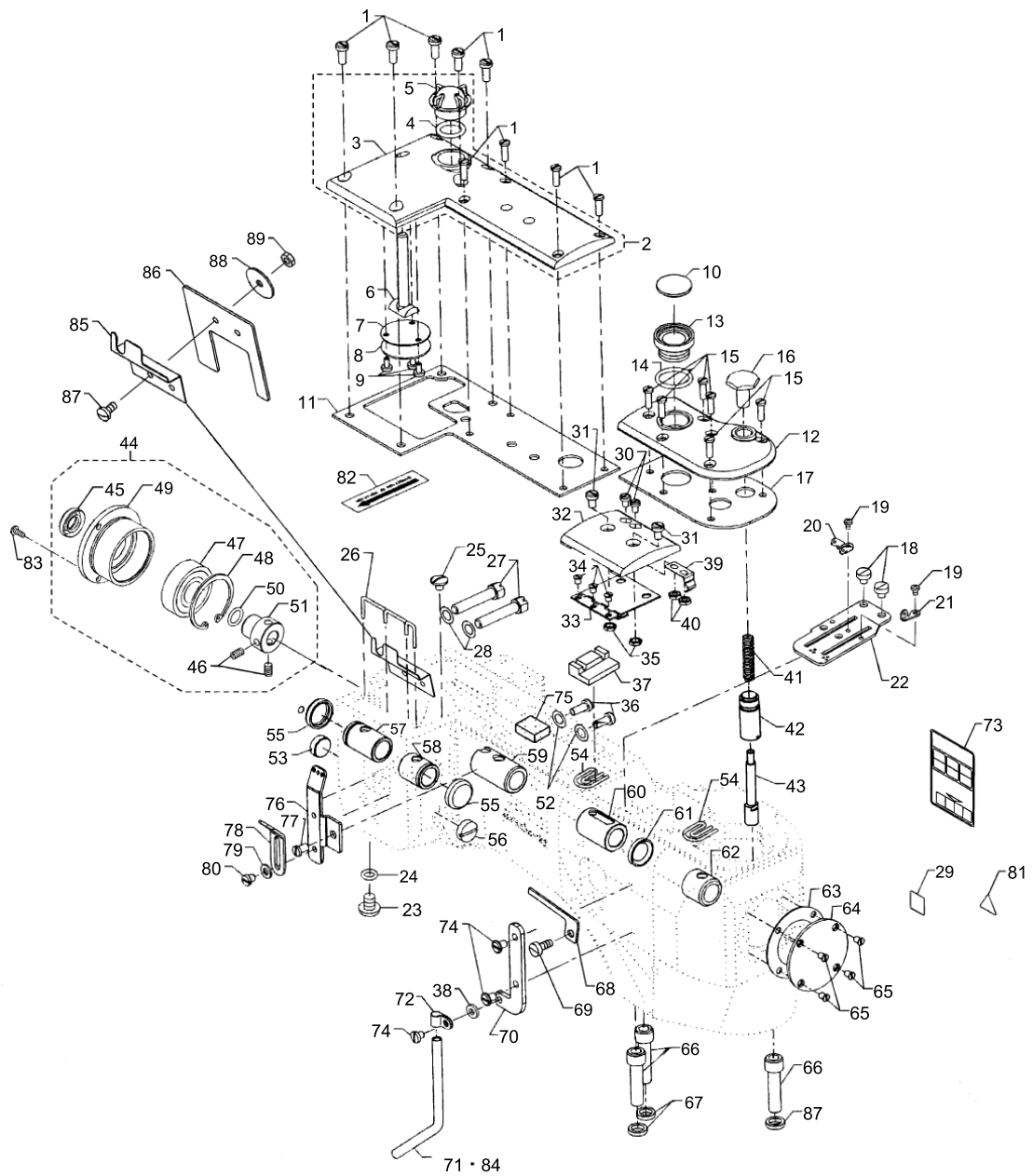
PARTS LIST

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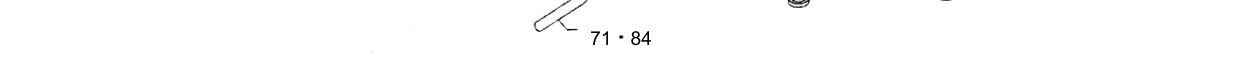
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FRAME MISCELLANEOUS & BEARING COMPONENTS



FRAME MISCELLANEOUS & BEARING COMPONENTS

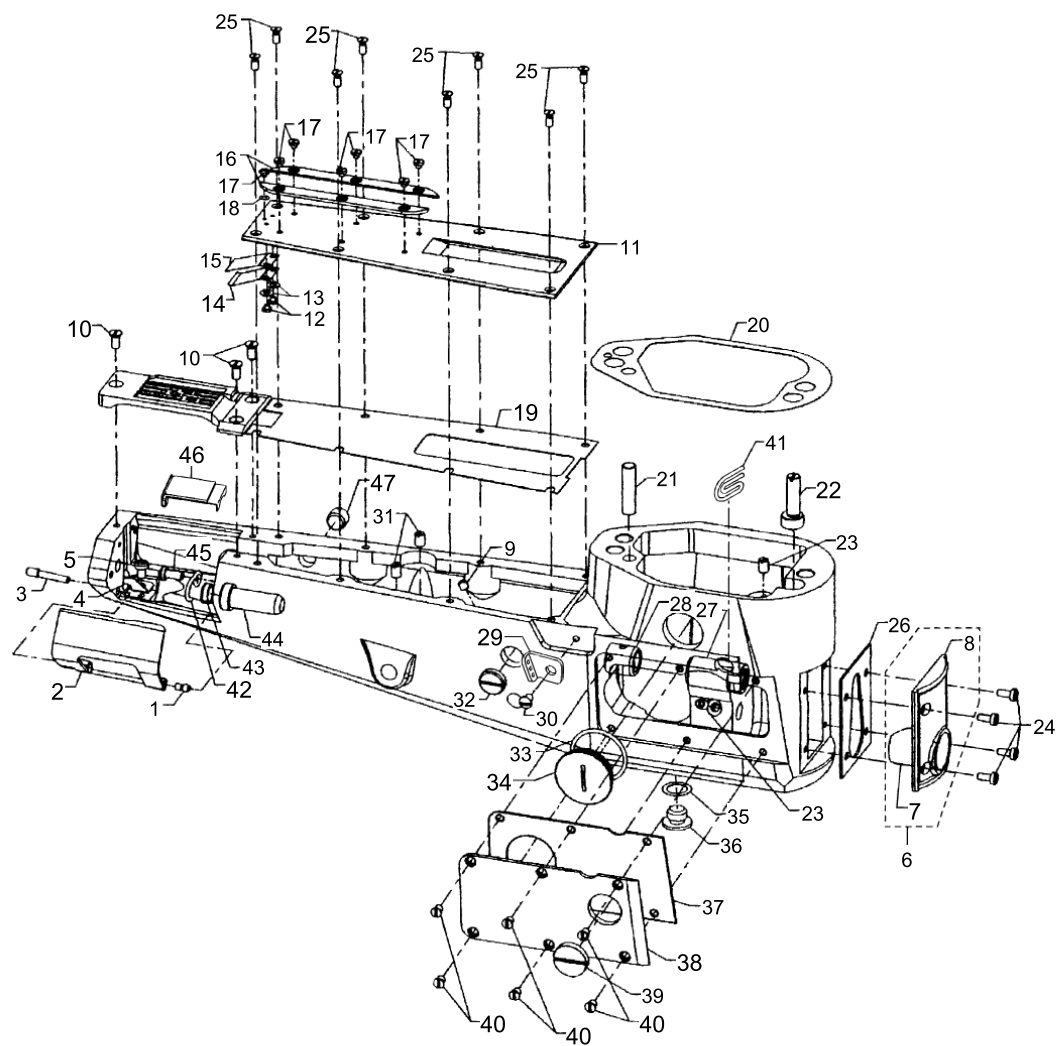
No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS4111215SP	SCREW 11/64-40 L=12				9
2	40066849	CHAMBER COVER ASSEMBLY				1
3	40070102	TOP COVER REAR		*		1
4	RO148240200	RUBBER RING		*		1
5	22924708	OIL SIGHT WINDOW		*		1
6	40066851	PRESSER SPRING BAR				1
7	40066854	GASKET				1
8	40066855	COVER PLATE				1
9	SM5030655SP	SCREW				3
10	40009014	OIL SIGHT WINDOW				1
11	40068335	GASKET				1
12	40066857	TOP COVER FRONT				1
13	40072348	SCREW				1
14	RO148240200	RUBBER RING				1
15	SM4041255SP	SCREW M4 L=12				6
16	40066864	LOOPER THROW OUT PLUNGER KNOB				1
17	40068341	GASKET				1
18	SM6050800SP	SCREW M5 L=8				2
19	SS4080515SP	SCREW 1/8-44 L=5				2
20	40066865	CAST OFF PLATE EYELET				1
21	40066866	CAST OFF PLATE EYELET				1
22	40068345	CAST OFF PLATE				1
23	13171004	DRAIN SCREW				1
24	13170105	RUBBER RING				1
25	SM6050660TP	SCREW				1
26	CQ303000000	OIL WICK				0.15
27	SM6063002TP	SCREW M6 L=30				2
28	WP0651056SD	WASHER 6.5X11X1				2
29	CM600100101	WEEE MARK LABEL S				1
30	SS7090710SP	SCREW 9/64-40 L=6.8				2
31	SS6111010TP	SCREW 11/64-40 L=9.5				2
32	40070062	TOP COVER				1
33	40066875	MIDDLE TOP COVER HINGE				1
34	SS6090420SP	SCREW 9/64-40 L=4.0				3
35	NS6110350SP	NUT 11/64-40				2
36	SS7121410TP	SCREW 3/16-28 L=14				2
37	40066876	SEAL LOWER				1
38	B144418000B	WASHER				1
39	40066878	SPRING TOP COVER				1
40	NS6090310SP	NUT 9/64-40				2
41	40066880	LOOPER THROW OUT PLUNGER SPRING				1
42	40066881	LOOPER THROW OUT BUSHING				1
43	40068368	LOOPER THROW OUT PLUNGER				1
44	40066882	BEARING HOUSING ASSEMBLY				1
45	40112855	LIP SEAL		*		1
46	SS8660612TP	SCREW 1/4-40 L=6		*		2
47	SB120002200	BEARING		*		1



FRAME MISCELLANEOUS & BEARING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40068371	RETAINING RING		*		1
49	40068645	BEARING HOUSING		*		1
50	40070015	O-RING		*		1
51	40066884	ADAPTOR BEARING		*		1
52	WP0480856SP	WASHER 4.8X8.4X0.8				2
53	40070075	PLUG SCREW				1
54	CQ200000000	OIL WICK				0.2
55	40066891	BUSHING CAP PLASTIC				2
56	40066892	PLUG SCREW				1
57	40066893	NEEDLE LEVER SHAFT BUSHING REAR				1
58	40066894	NEEDLE LEVER SHAFT BUSHING FRONT				1
59	40066895	CRANK SHAFT BUSHING REAR				1
60	40066896	MAIN SHAFT BUSHING CENTER				1
61	40112856	OIL SEAL				1
62	40066898	MAIN SHAFT BUSHING FRONT				1
63	40066899	GASKET				1
64	40070157	ROLLER END COVER				1
65	SS1090520TP	SCREW 9/64-40 L=5				4
66	40009520	SCREW 5/16-24 L=38				3
67	40066902	WASHER				3
68	40066903	LOOPER THREAD GUIDE BASE				1
69	SS6110610TP	SCREW 11/64-40 L=6				1
70	40069957	THREAD GUIDE				1
71	40068376	LOOPER GUIDE COVER	WITH DIFFERENTIAL FEED			1
72	40067249	CLAMP TUBE				1
73	CM301200001	SAFETY LABEL_S				1
74	SS6110610TP	SCREW 11/64-40 L=6				3
75	40083065	FELT				1
76	40066905	NEEDLE THREAD EYELET THREE HOLES				1
77	SS7110840SP	SCREW 11/64-40 L=7.8				1
78	40066906	NEEDLE THREAD EYELET THREE HOLES				1
79	WP0450801SP	WASHER				1
80	SS6110610TP	SCREW 11/64-40 L=6				1
81	CM300200001	ATTENTION SEAL				3
82	CM500300001	DIRECTION LABEL				1
83	SS4111015SP	SCREW 11/64-40 L=10				3
84	40068378	LOOPER GUIDE PIPE	WITHOUT DIFFERENTIAL FEED			1
85	40066890	OIL SHIELD				1
86	40073130	RUBBER				1
87	SS7090850SP	SCREW 9/64-40 L=8				2
88	WP0370316SD	WASHER 3.7X8X0.3				2
89	NS6090310SP	NUT 9/64-40				2

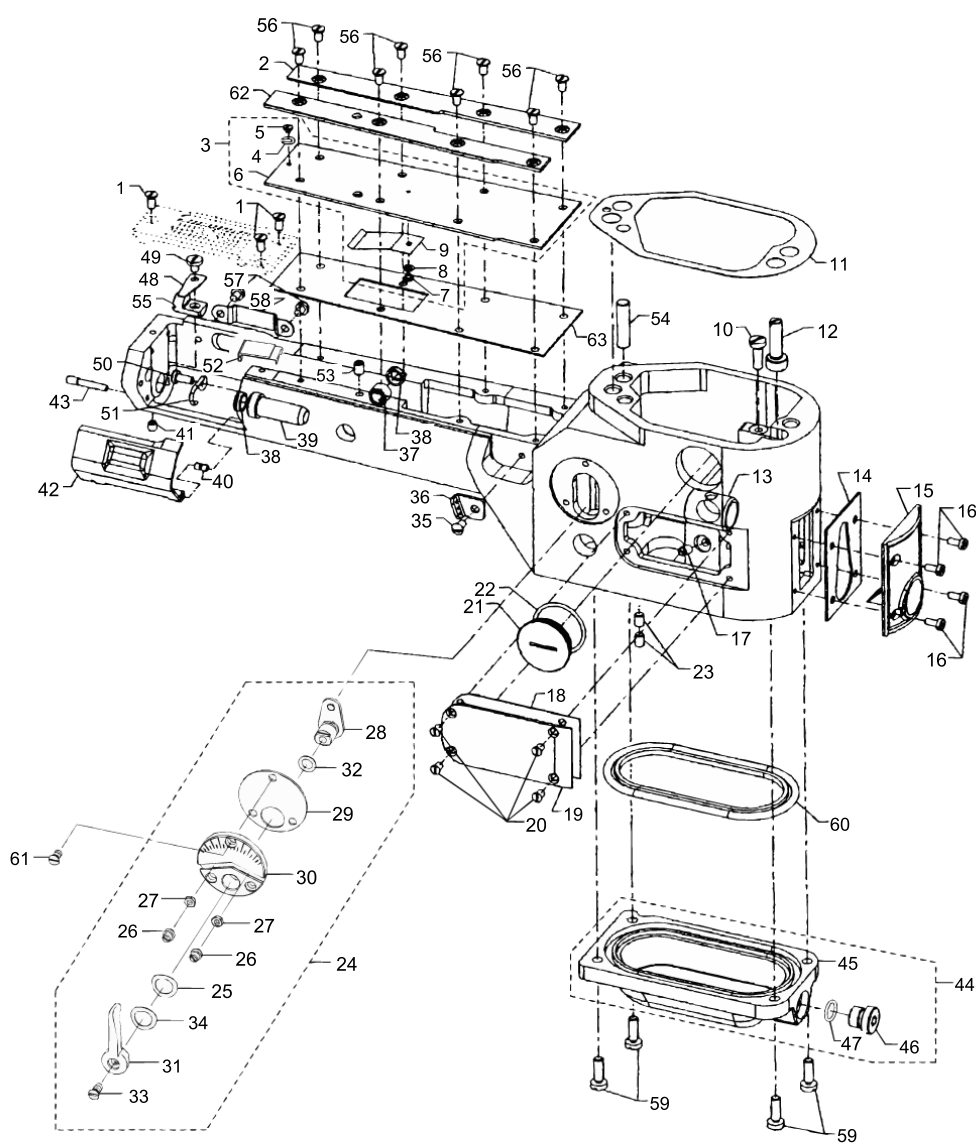
FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/0SN)



FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/0SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40066909	PIN				1
2	40066911	LOOPER COVER				1
3	40066912	SCREW PIN				1
4	40066913	SPRING			☆	1
5	SS6090670TP	SCREW 9/64-40 L=6				1
6	40066920	CYLINDER COVER AND OIL GAUGE				1
7	40066923	OIL GAUGE		*		1
8	40069993	CYLINDER COVER FRONT		*		1
9	SS8110520TP	SCREW 11/64-40 L=4.5				1
10	40069884	SCREW			☆	3
11	40068382	CYLINDER COVER				1
12	SS4060310SP	SCREW 3/32-56 L=2.5				2
13	40070319	WASHER				2
14	40066914	CYLINDER LINT SHIELD UPPER				1
15	40066915	CYLINDER LINT SHIELD SPRING				1
16	40066916	SLIDE PLATE				2
17	40069883	SCREW				7
18	WS0310002UZ	WASHER				1
19	40068383	GASKET				1
20	40066917	GASKET				1
21	40066918	DOWEL PIN STRAIGHT				1
22	40066919	ECCENTRIC PIN				1
23	SS8110710SP	SCREW 11/64-40 L=6.5				2
24	SS4080620TP	SCREW 1/8-44 L=6				4
25	SS2080810SP	SCREW 1/8-44 L=7.5				8
26	40068384	GASKET				1
27	40066924	LOOPER SHAFT BUSHING FRONT				1
28	40066925	LOOPER SHAFT BUSHING MIDDLE				1
29	40067013	LOOPER THREAD EYELET				1
30	SS5090610SP	SCREW 9/64-40 L=6				1
31	SS8110710SP	SCREW 11/64-40 L=6.5				2
32	40066927	PLUG SCREW				1
33	40066928	O RING				1
34	40066929	PLUG SCREW				1
35	13170105	RUBBER RING				1
36	13171004	DRAIN SCREW				1
37	40068386	GASKET				1
38	40070350	CYLINDER SIDE COVER				1
39	TA2050406R0	RUBBER PLUG				1
40	SS6090440SP	SCREW 9/64-40 L=4.0				6
41	CQ200000000	OIL WICK				0.6
42	40070071	CYLINDER LOOPERTHREAD GUIDEWIRE				1
43	40112857	OIL SEAL FOR 35850G				1
44	40066969	LOOPER SHAFT BUSHING REAR				1
45	SS7090710SP	SCREW 9/64-40 L=6.8				1
46	40082006	LOWER LINT SHIELD ASM.				1
47	40066975	PLUG SCREW				1

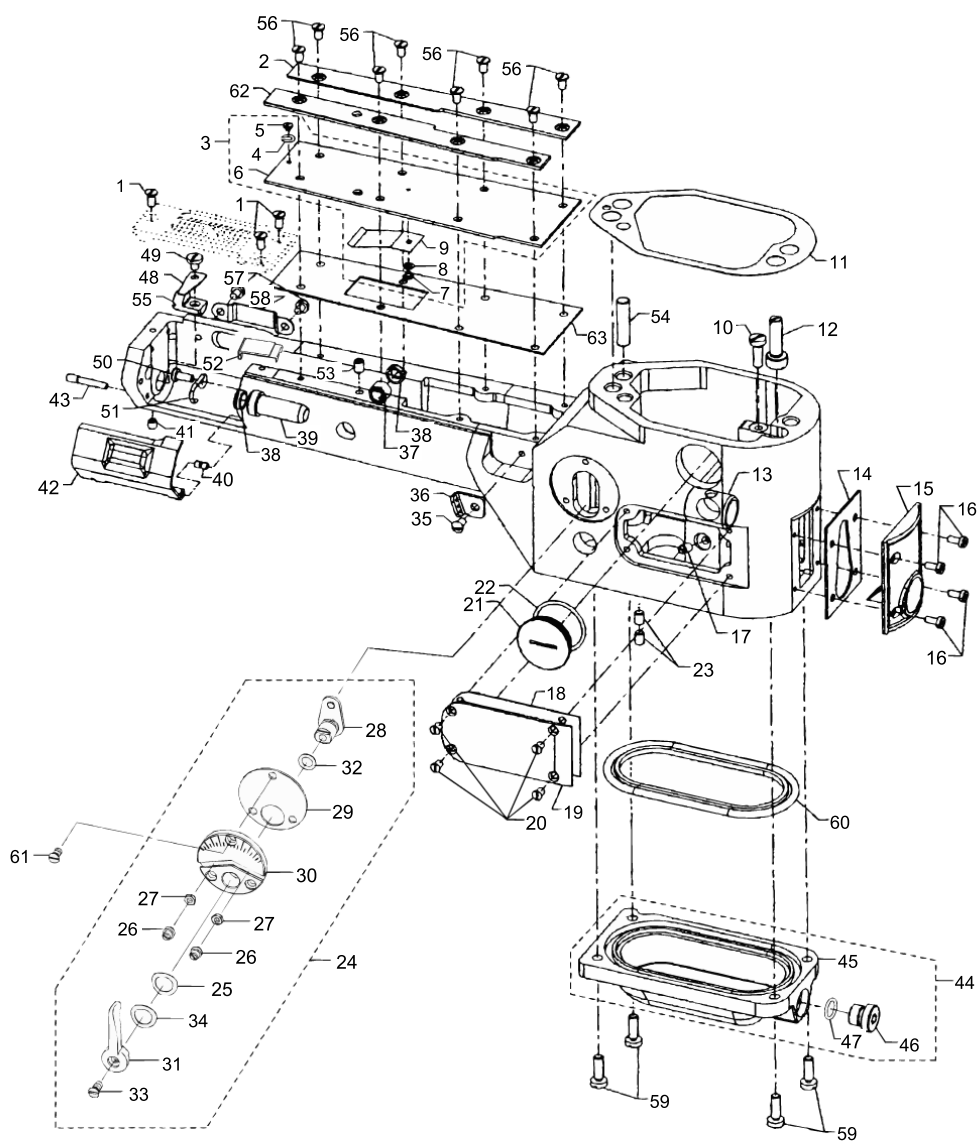
FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/1SN)



FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/1SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40069884	SCREW			☆	3
2	40066998	SLIDE PLATE RIGHT				1
3	40069920	CYLINDER COVER ASM.				1
4	WS0310002UZ	WASHER		*		1
5	40069883	SCREW		*		1
6	40067001	CYLINDER COVER		*		1
7	40069919	SCREW		*		1
8	WP0330500MB	WASHER 3.3X6X0.5		*		1
9	40069921	SHIELD SPRING		*		1
10	SS7111410TP	SCREW 11/64-40 L=14				1
11	40066917	GASKET				1
12	40066919	ECCENTRIC PIN				1
13	40067003	LOOPER SHAFT BUSHING FRONT				1
14	40068384	GASKET				1
15	40066920	CYLINDER COVER AND OIL GAUGE				1
16	SS4080620TP	SCREW 1/8-44 L=6				4
17	SS8110710SP	SCREW 11/64-40 L=6.5				1
18	40068391	GASKET				1
19	40070346	CYLINDER SIDE COVER				1
20	SS6090440SP	SCREW 9/64-40 L=4.0				4
21	40066929	PLUG SCREW				1
22	40066928	O RING				1
23	SS8110710SP	SCREW 11/64-40 L=6.5				2
24	40074648	DIFF_FEED_CONTROL_ASSY				1
25	40067008	SPRING WASHER		*		1
26	40067009	STOP SCREW PIN		*		2
27	40068392	NUT		*		2
28	40074649	ADJUSTING_LEVER		*		1
29	40074653	GASKET		*		1
30	40074654	ADJUSTING PLATE		*		1
31	40074655	OPERATING_LEVER		*		1
32	RO061180100	RUBBER RING		*		1
33	SM1040950TP	SCREW M4 L=9		*		1
34	WP0951016SP	WASHER 9.53X15X1		*		1
35	SS5090610SP	SCREW 9/64-40 L=6				1
36	40067013	LOOPER THREAD EYELET				1
37	40067014	BUSHING FOR FEED BAR ECCENTRIC STUD				1
38	40112857	OIL SEAL FOR 35850G				2
39	40066969	LOOPER SHAFT BUSHING REAR				1
40	40066909	PIN				1
41	SS8110710SP	SCREW 11/64-40 L=6.5				1
42	40067050	LOOPER COVER				1
43	40066912	SCREW PIN				1
44	40067055	BOTTOM COVER				1
45	40069994	OIL RESERVOIR		*		1
46	40068448	OIL RESERVOIR SCREW		*		1
47	RO098190100	RUBBER RING		*		1

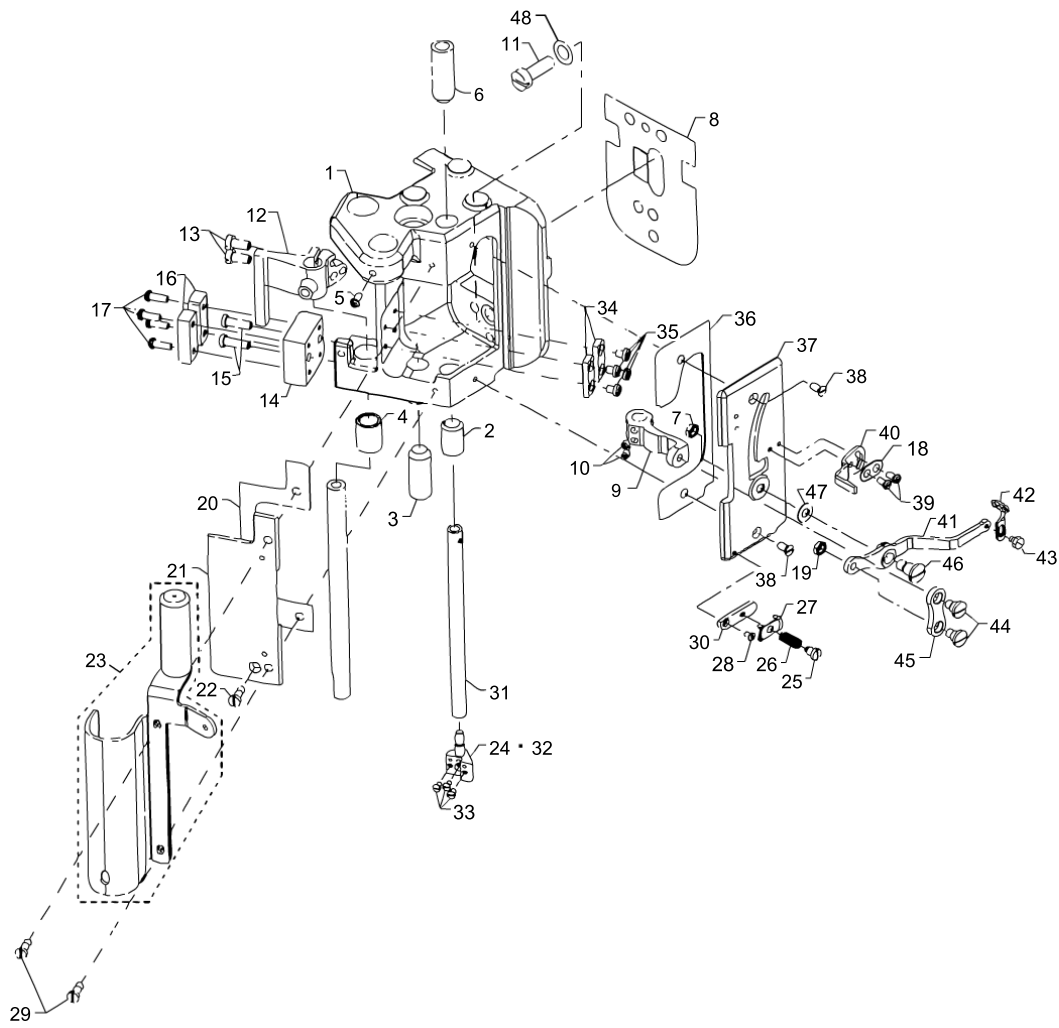
FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/1SN)



FRAME MISCELLANEOUS, BEARING & FOLDER COMPONENTS (FOR MS-3580SF/1SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40067051	CYLINDER COVER SPRING			☆	1
49	SS7090510SP	SCREW 9/64-40 L=4.6				1
50	SS7090710SP	SCREW 9/64-40 L=6.8				1
51	40070071	CYLINDER LOOPERTHREAD GUIDEWIRE				1
52	40082003	LOWER LINT SHIELD ASM.				1
53	SS8110710SP	SCREW 11/64-40 L=6.5				1
54	40066918	DOWEL PIN STRAIGHT				1
55	40068395	CYLINDER HINGED COVER SPRING SUPPORT STU				1
56	40069882	SCREW				8
57	SS7090520TP	SCREW 9/64-40 L=4.5				2
58	40067054	CYLINDER GUARD FOR LOOPER				1
59	SS7111410TP	SCREW 11/64-40 L=14				4
60	40067059	GASKET				1
61	SS2090810SP	SCREW 9/64-40 L=7.5				3
62	40066996	SLIDE PLATE LEFT				1
63	40068389	GASKET				1

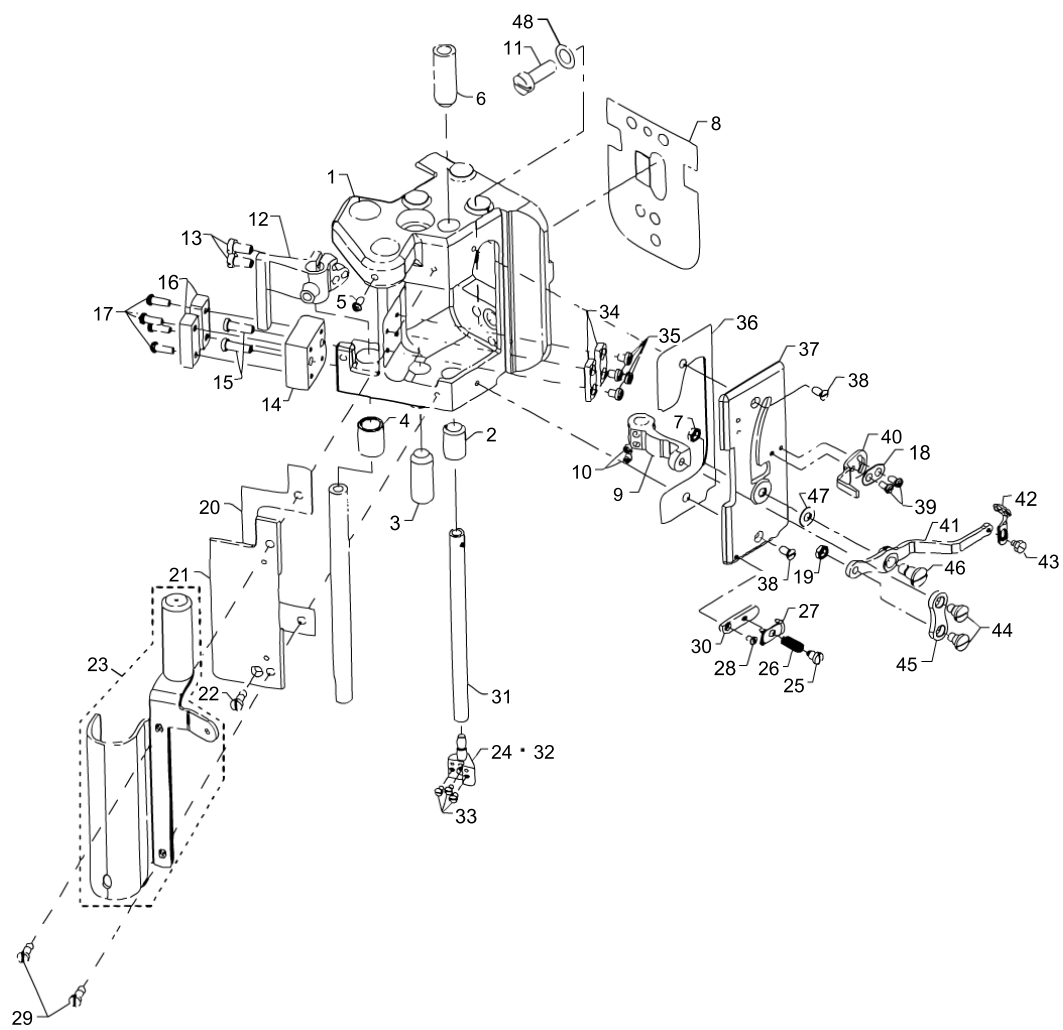
DETACHABLE HEAD COMPONENTS



DETACHABLE HEAD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40070158	DETACHABLE HEAD MASKING				1
2	40082711	NEEDLE BAR LOWER BUSHING				1
3	40067073	PRESSER BAR BUSHING				1
4	40067074	BUSHING				1
5	40082705	SCREW 3/16-28 L=12				1
6	40082712	NEEDLE BAR UPPER BUSHING				1
7	NS6150350SP	NUT 15/64-28				2
8	40067078	PLATE BAFFLE				1
9	40068294	THRAED CONTROLLER ARM				1
10	SS8110520TP	SCREW 11/64-40 L=4.5				2
11	SM6062002TP	SCREW M6 L=20				1
12	40068293	GUIDE PLATE				1
13	SS6121010SP	SCREW 3/16-28 L=10				2
14	40068397	BLOCK SUPPORT REAR GUIDE				1
15	SS7121410TP	SCREW 3/16-28 L=14				2
16	40068398	GUIDE PLATE				2
17	SS4091015SP	SCREW 9/64-40 L=10				4
18	40078404	WASHER PLATE				1
19	NS6110310SP	NUT 11/64-40				1
20	40068399	COVER HEAD LEFT GASKET				1
21	40070141	SIDE COVER				1
22	SS1090930SP	SCREW 9/64-40 L=8.6				1
23	40067082	NEEDLE ROD ROLLER COVER ASM.				1
24	40067091	NEEDLE HEAD (7.2MM GAUGE)	FOR MS-3580 SG/△△N			1
25	SD0380551SL	HINGE SCREW D=3.80 H=5.5				1
26	B1132521000	THREAD PRESSER PLATE SPRING				1
27	10129104	THREAD PRESSER PLATE				1
28	SS6090610SP	SCREW 9/64-40 L=5.5				1
29	SS7091110TP	SCREW 9/64-40 L=10.5				2
30	40068409	NEEDLE THREAD NIPPER BASE				1
31	40068401	NEEDLE BAR				1
32	40067090	NEEDLE HEAD (6.4MM GAUGE)	FOR MS-3580 SF/△△N			1
33	SS6080410SP	SCREW 1/8-44 L=4			☆	3
34	40068402	PLATE GUIDE PRESSER BAR				2
35	SS6090440SP	SCREW 9/64-40 L=4.0				4
36	40068403	COVER HEAD FRONT GASKET				1
37	40069768	FRONT HEAD COVER				1
38	SS1090930SP	SCREW 9/64-40 L=8.6				2
39	SS4080620TP	SCREW 1/8-44 L=6				2
40	40068405	NEEDLE THREAD HOLDER ADJUSTING PLATE				1
41	40067092	NEEDLE THREAD CONTROL LEVER				1
42	40067093	NEEDLE THREAD CONTROL LEVER EYELET				1
43	40082960	SCREW 1/8-44 L=4.3				1
44	40068656	SHOULDER SCREW				2
45	40067094	CONTROL LEVER CONNECTION LINK				1
46	40069800	SHOULDER SCREW				1
47	WP0740516SP	WASHER 7.4X11.8X0.5				2

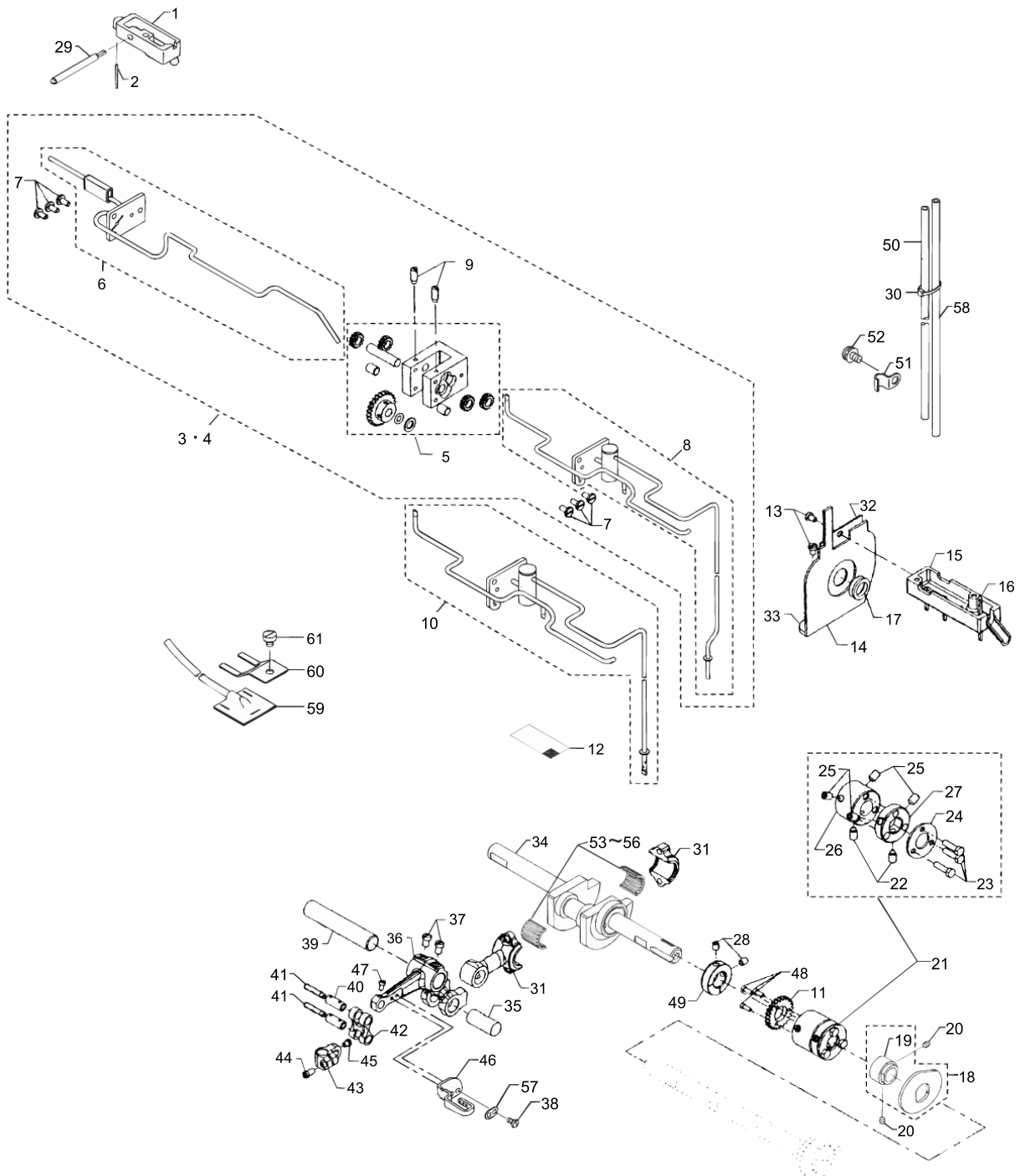
DETACHABLE HEAD COMPONENTS



DETACHABLE HEAD COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	WP0651056SD	WASHER 6.5X11X1				1

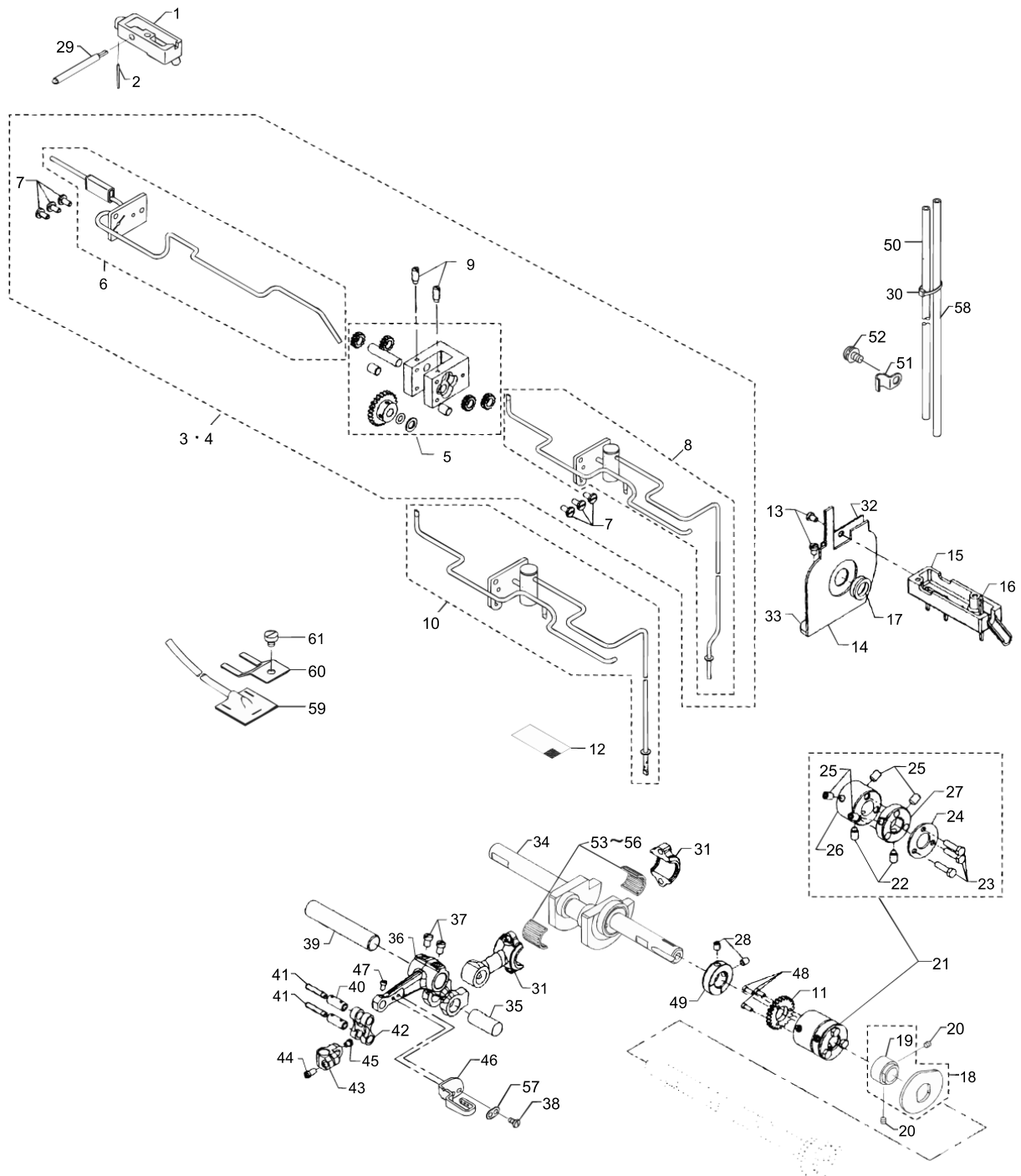
OIL LUBRICATION & NEEDLE DRIVING COMPONENTS



OIL LUBRICATION & NEEDLE DRIVING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40068410	OIL RESERVOIR BACK				1
2	CQ200000000	OIL WICK				0.11
3	40067100	OIL PUMP ASSEMBLY	WITH DIFFERENTIAL FEED			1
4	40067101	OIL PUMP ASSEMBLY	WITHOUT DIFFERENTIAL FEED			1
5	40068413	OIL PUMP ASSEMBLY		*		1
6	40067102	OIL PUMP ASSEMBLY COVER REAR		*		1
7	SS6090630TP	SCREW 9/64-40 L=6		*		6
8	40068419	OIL PUMP HOUSING COVER FRONT ASM.	WITH DIFFERENTIAL FEED	*		1
9	40068420	VENT SCREW FOR OIL PUMP		*		2
10	40067109	OIL PUMP HOUSING COVER FRONT ASM.	WITHOUT DIFFERENTIAL FEED			1
11	40068426	OIL PUMP DRIVING GEAR				1
12	40098071	FILTER				1
13	SM4040855SP	SCREW				2
14	40067118	GASKET				1
15	40067121	OIL RESERVOIR FRONT				1
16	CQ200000000	OIL WICK				0.4
17	40112858	OIL SEAL RING				1
18	40068421	LOWER THREAD CAM				1
19	40067124	HUB BLANK		*		1
20	SS8110410TP	SCREW 11/64-40 L=3.5				2
21	40068422	MAIN SHAFT COUPLING				1
22	40068601	SPOT SCREW		*		2
23	40070353	SCREW		*		3
24	40068424	WASHER PLATE		*		1
25	SM8050812TP	SCREW M5X8		*		4
26	40068423	SHAFT COUPLING A		*		1
27	40068425	SHAFT COUPLING B		*		1
28	SM8050812TP	SCREW M5X8				2
29	40068921	OIL RESERVOIR OUTLET TUBE ASM.				1
30	EA9500B0000	CLIP CV-70S				4
31	40068295	NEEDLE LEVER CONNECTION ROD				1
32	40067119	TAKE-UP SHIELD				1
33	40067120	FELT				1
34	40067125	CRANKSHAFT				1
35	40081693	NEEDLE LEVER CONNECTION ROD ASM.				1
36	40068312	NEEDLE LEVER				1
37	SS6110650TP	SCREW 11/64-40 L=5.5				2
38	SS4080620TP	SCREW 1/8-44 L=6				2
39	40067132	NEEDLE LEVER SHAFT				1
40	40067133	LINK PIN				2
41	CQ303000000	OIL WICK				0.45
42	40068311	NEEDLE LEVER LINK				1
43	40068377	NEEDLE BAR CONNECTION				1
44	SS7111120TP	SCREW			☆	1
45	SS6090510TP	SCREW 9/64-40 L=5.0				1
46	40068429	NEEDLE LEVER THREAD EYELET				1
47	SS6080720SP	SCREW				1

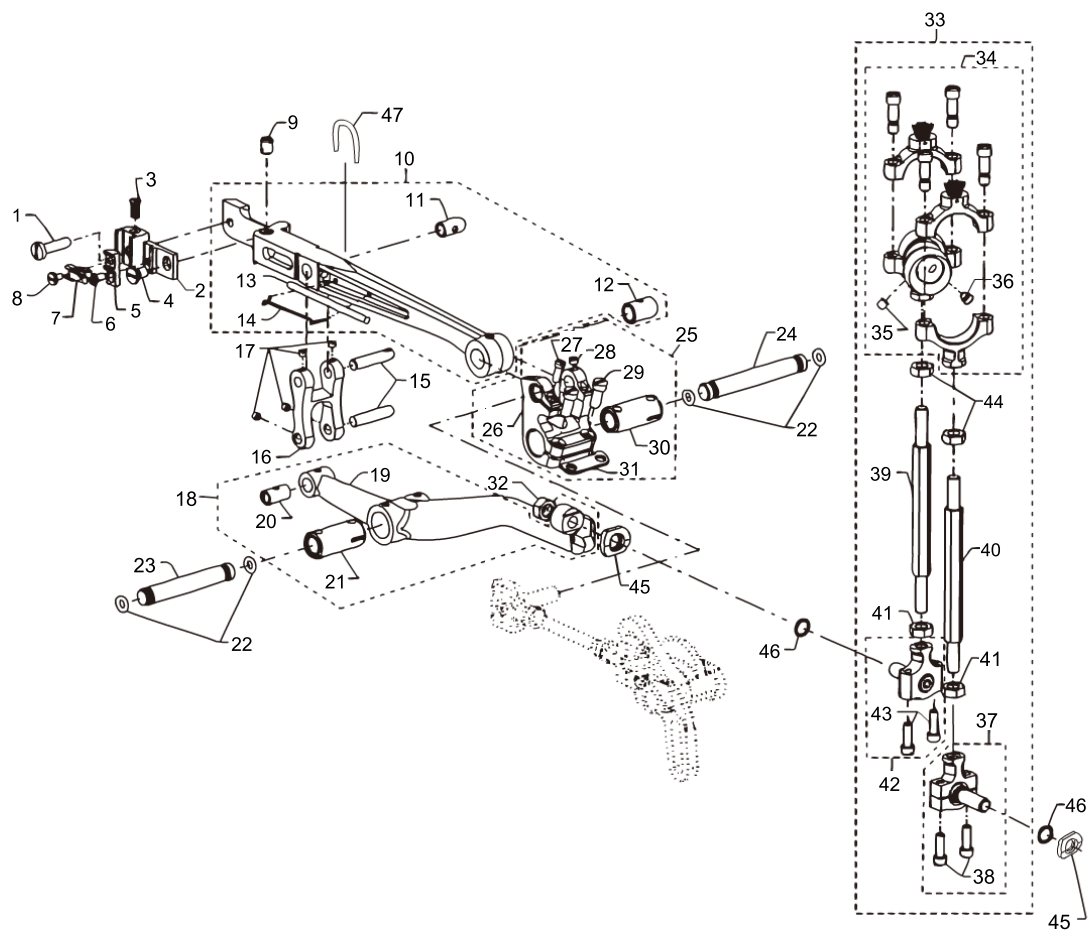
OIL LUBRICATION & NEEDLE DRIVING COMPONENTS



OIL LUBRICATION & NEEDLE DRIVING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SM6030850TP	SCREW M3 L=8				3
49	40068427	COLLAR				1
50	40072351	OIL RETURN TUBE				1
51	B3538112000	OIL RETURN TUBE HOLDER				1
52	SL4040881SC	SCREW M4 L=8				1
53	40075304	NEEDLE BEARING A	SELECTIVE PARTS			1
54	40075305	NEEDLE BEARING B	SELECTIVE PARTS			1
55	40075306	NEEDLE BEARING C	SELECTIVE PARTS			1
56	40075307	NEEDLE BEARING D	SELECTIVE PARTS			1
57	40078404	WASHER PLATE				1
58	BT0500300EA	OIL TUBE				0.19
59	40082824	FELT ASM.				1
60	40082833	FELT PRESSER				1
61	SM6050660TP	SCREW				1

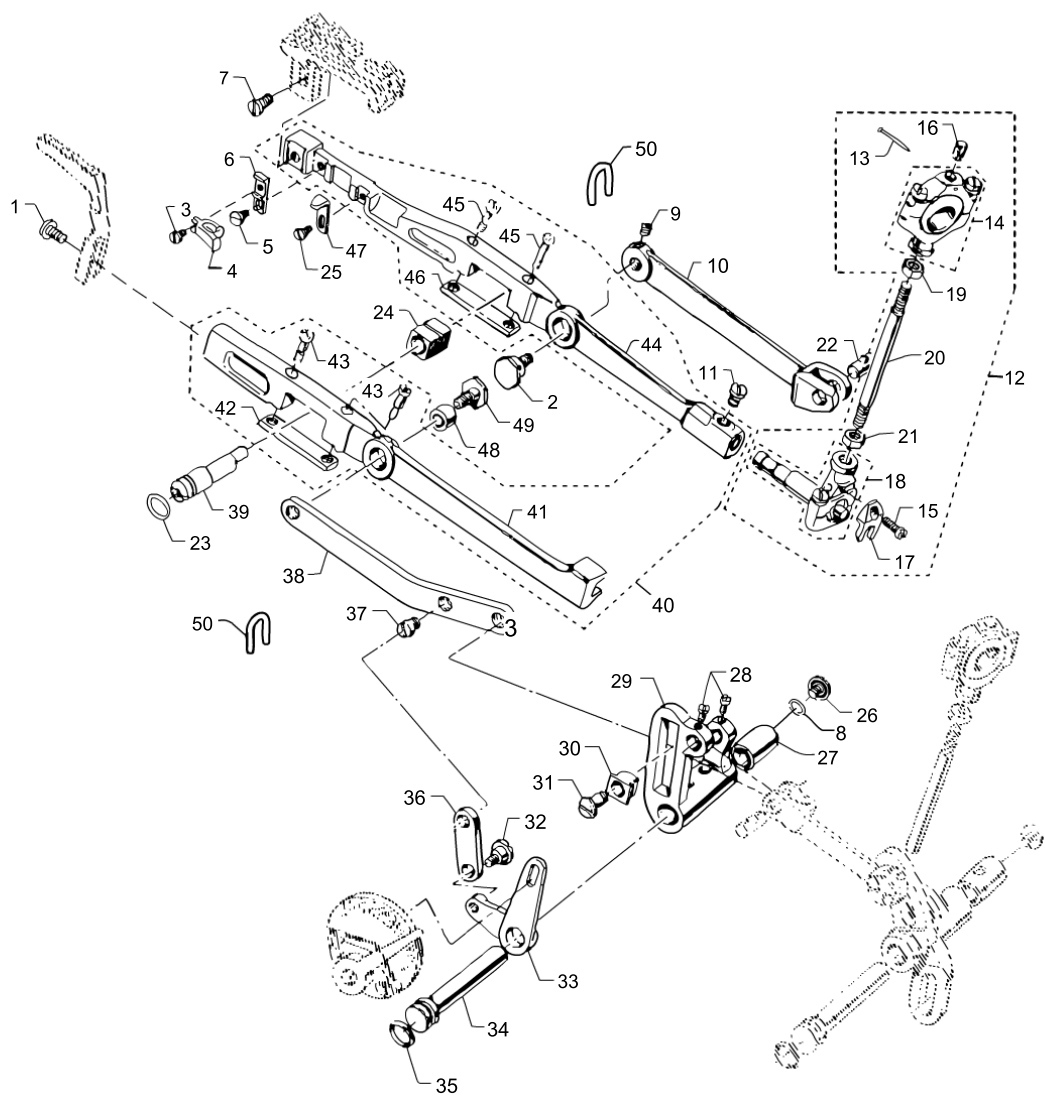
FEED MECHANISM COMPONENTS (FOR MS-3580SF/0SN)



FEED MECHANISM COMPONENTS (FOR MS-3580SF/0SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS6111620SP	SCREW 11/64-40 L=16.0				1
2	40067134	FEED DOG HOLDER				1
3	SS2090710TP	SCREW 9/64-40 L=7.2				1
4	SS6110610TP	SCREW 11/64-40 L=6			☆	1
5	40068430	NEEDLE GUARD HOLDER				1
6	40068794	SCREW				1
7	40068296	NEEDLE GUARD			☆	1
8	40068794	SCREW			☆	1
9	SM8061010TP	SCREW				1
10	40068431	FEED BAR ASM.				1
11	40067137	BUSHING		*		1
12	40067138	BUSHING		*		1
13	40068432	OIL FELT		*		2
14	40067139	WIRE SPRING CLIP		*		1
15	40067140	LINK PIN				2
16	40067141	LINK				1
17	SS8080310TP	SCREW 1/8-44 L=2.8				4
18	40069753	FEED LIFTER LEVER ASM.				1
19	40068433	FEED LIFTER LEVER		*		1
20	40067142	BUSHING		*		1
21	40069453	FEED ROCKER BUSHING		*		1
22	40068434	O RING				4
23	40067144	FEED LIFT LEVER SHAFT				1
24	40067145	FEED ROCKER SHAFT				1
25	40068435	FEED ROCKER				1
26	40069155	FEED ROCKER		*		1
27	40102214	SCREW		*		1
28	SS8080310TP	SCREW 1/8-44 L=2.8		*		1
29	SS7111110TP	SCREW 11/64-40 L=10.5		*		2
30	40069453	FEED ROCKER BUSHING		*		1
31	40067147	FEED ROCKER BUSHING KEY		*		1
32	NS6660430SP	NUT 1/4-40				1
33	40067148	CONNECTING ROD ASSEMBLY				1
34	40068436	AVOID ECCENTRIC		*		4
35	SS8110432SP	SCREW 11/64-40 L=4.1		*		1
36	40069886	SCREW		*		1
37	40068444	BALL JOINT		*		1
38	40069771	SCREW 9/64-40 L=12		*		2
39	40068438	FEED LIFT ECCENTRIC CONNECTING ROD		*		1
40	40068439	COMBINATION ROD		*		1
41	NM6050001SP	NUT M5		*		2
42	40068441	BALL JOINT ASM.		*		1
43	40069771	SCREW 9/64-40 L=12		*		2
44	40069918	NUT M6 LEFT		*		2
45	40068449	BALL SCREW BRACKET				2
46	40067154	SHIM				4
47	CQ200000000	OIL WICK				0.2

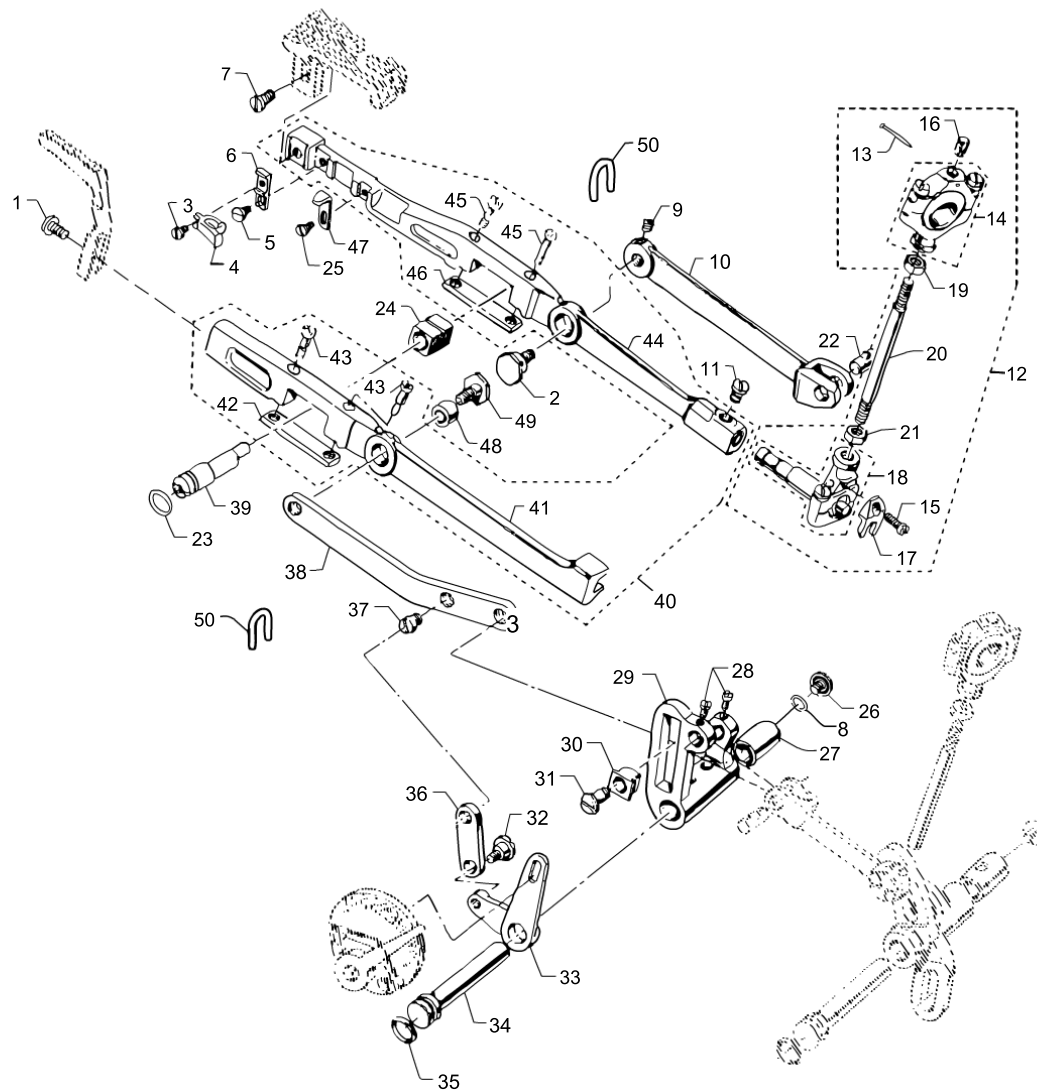
FEED MECHANISM COMPONENTS (FOR MS-3580SF/1SN)



FEED MECHANISM COMPONENTS (FOR MS-3580SF/1SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	SS6111010TP	SCREW 11/64-40 L=9.5				1
2	40067174	MAIN FEED BAR ECCENTRIC DRIVING STUD				1
3	40068794	SCREW			☆	1
4	40068296	NEEDLE GUARD			☆	1
5	40068794	SCREW				1
6	40068430	NEEDLE GUARD HOLDER				1
7	SS6111010TP	SCREW 11/64-40 L=9.5				1
8	40076295	RUBBER RING				1
9	SM80404A2TP	SCREW M4 L=4				1
10	40068451	MAIN FEED BAR DRIVING LINK				1
11	SS6110710TP	SCREW 11/64-40 L=6.5				1
12	40067156	FEED LIFT ECCENTRIC ASSEMBLY FOR STYLES				1
13	11856101	NEEDLE COOLER PIN		*		1
14	40068452	FEED LIFT ECCENTRIC ASSEMBLY BALL JOINT		*		1
15	SS6080810SP	SCREW 1/8-44 L=8.0		*		1
16	40067149	FELT		*		1
17	40068461	BALL FORK		*		1
18	40068456	BALL JOINT COMPLETE		*		1
19	40069918	NUT M6 LEFT		*		1
20	40068455	CONNECTING ROD		*		1
21	NM6050001SP	NUT M5		*		1
22	40067155	LINK PIN				1
23	RO061180100	RUBBER RING				1
24	40068470	FEED BAR SLIDE BLOCK				1
25	40069085	SCREW			☆	1
26	40070073	SEALING SCREW				1
27	40067161	BUSHING FOR FEED ROCKER SHAFT				1
28	SS4080515SP	SCREW 1/8-44 L=5				2
29	40068463	FEED ROCKER				1
30	40067166	DIFFERENTIAL FEED DRIVING LINK SLIDE BLO				1
31	40067167	DIFFERENTIAL FEED BAR DRIVING LINK STUD				1
32	40070192	SCREW				1
33	40068465	DIFFERENTIAL FEED ADJUSTING LEVER				1
34	40068466	FEED ROCKER SHAFT				1
35	40076293	RUBBER RING				1
36	40067168	DIFFERENTIAL FEED ADJUSTING LEVER LINK				1
37	40070191	SCREW				1
38	40067169	DIFFERENTIAL FEED BAR DRIVING LINK				1
39	40068467	FEED BAR ECCENTRIC STUD				1
40	40069015	FEED ROCKER ASM.				1
41	40068468	DIFFERENTIAL FEED BAR		*		1
42	40068663	FEED BAR PLATE		*		1
43	40068664	SCREW		*		2
44	40068469	MAIN FEED BAR		*		1
45	40068664	SCREW		*		2
46	40068663	FEED BAR PLATE		*		1
47	40068297	MAIN FEED DOG SUPPORT			☆	1

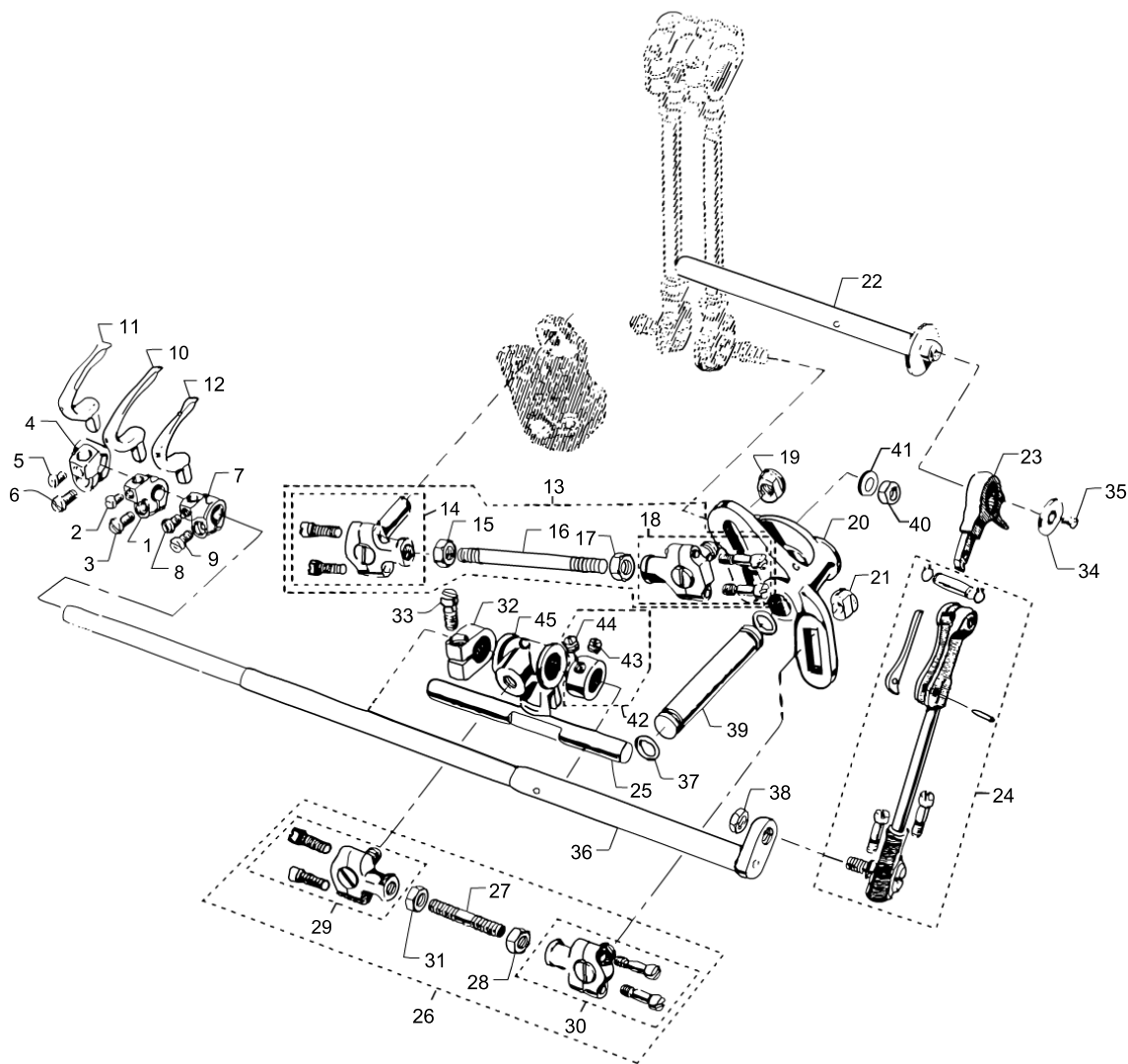
FEED MECHANISM COMPONENTS (FOR MS-3580SF/1SN)



FEED MECHANISM COMPONENTS (FOR MS-3580SF/1SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40067172	BUSHING				1
49	40067173	DIFFERENTIAL FEED BAR DRIVING				1
50	CQ200000000	OIL WICK				0.12

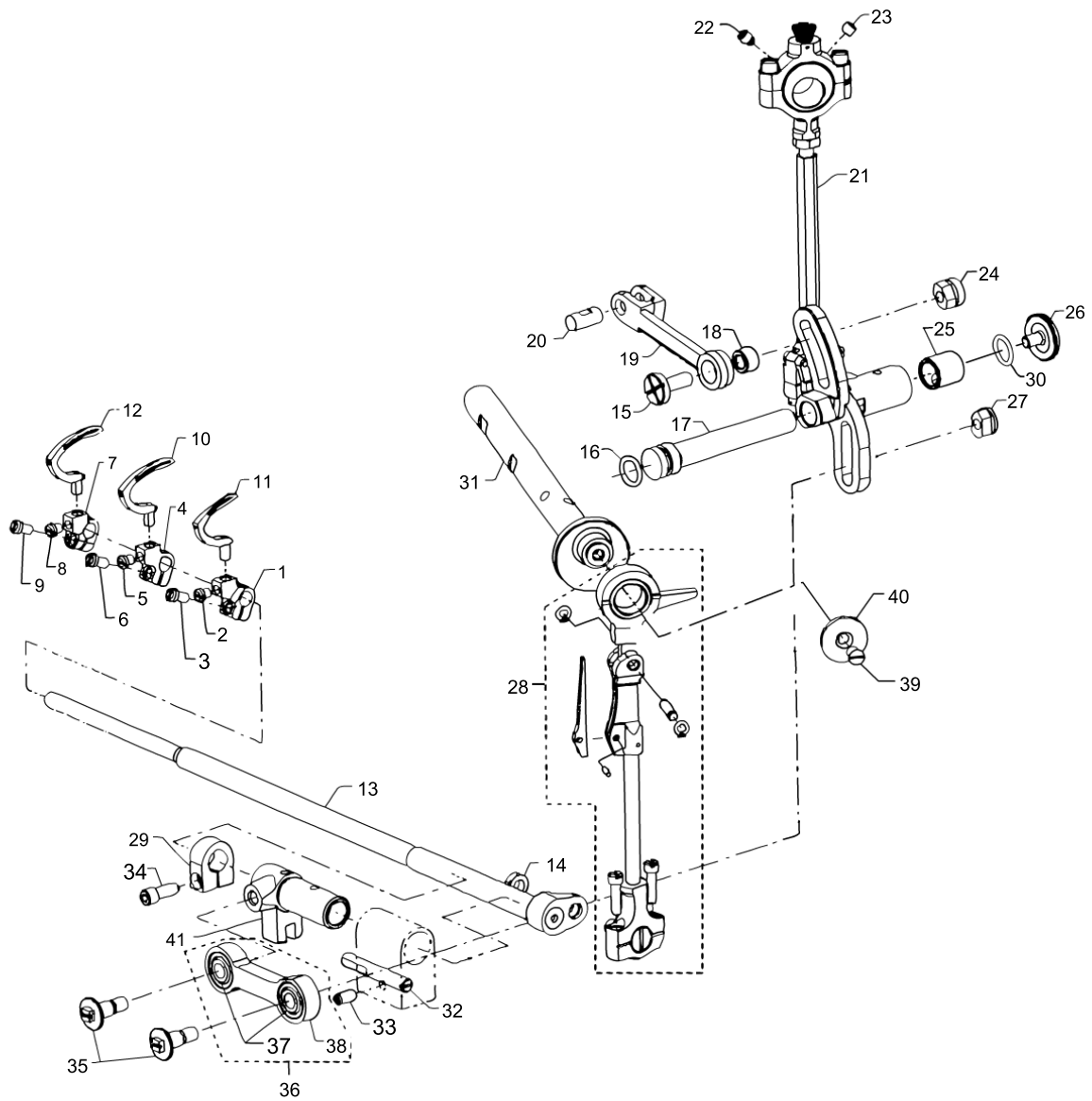
LOOPER DRIVING COMPONENTS (FOR MS-3580SF/0SN)



LOOPER DRIVING COMPONENTS (FOR MS-3580SF/0SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40068471	LOOPER HOLDER MIDDLE				1
2	40075055	SCREW				1
3	40068817	SCREW			☆	1
4	40068472	LOOPER HOLDER LEFT				1
5	40075055	SCREW				1
6	40068817	SCREW			☆	1
7	40068473	LOOPER HOLDER RIGHT				1
8	40075055	SCREW			☆	1
9	40068817	SCREW				1
10	40068298	LOOPER MIDDLE			☆	1
11	40068299	LOOPER LEFT			☆	1
12	40068300	LOOPER RIGHT			☆	1
13	40067176	FEED ROCKER CONNECTING ROD ASSEMBLY				1
14	40068474	BALL JOINT		*		1
15	NM6050001SP	NUT M5		*		1
16	40067179	CONNECTING ROD		*		1
17	40069128	NUT M5X0.8 LEFT		*		1
18	40068522	BALL JOINT		*		1
19	40067184	NUT				1
20	40068525	FEED ROCKER AND LOOPER AVOID LEVER				1
21	40067180	NUT				1
22	40067183	SHAFT BLANK				1
23	40068816	LOOPER DRIVE CONNECTION ASM.				1
24	40067181	LOOPER DRIVE CONNECTING ROD ASM.				1
25	40068536	CROSS HEAD GUIDE SHAFT				1
26	40068537	CONNECTING ROD ASSEMBLY				1
27	40068539	CONNECTING ROD		*		1
28	40069128	NUT M5X0.8 LEFT		*		1
29	40068538	BALL JOINT		*		1
30	40068540	BALL JOINT		*		1
31	NM6050001SP	NUT M5		*		1
32	40074663	THRUST_COLLAR				1
33	SM6051202TP	SCREW M5X0.8 L=12				1
34	40068531	MAIN SHAFT WASHER				1
35	SS1110840SP	SCREW 11/64-40 L=8				1
36	40068532	FEED ROCKER AND LOOPER LEVER SHAFT				1
37	RO061180100	RUBBER RING				2
38	NS6660430SP	NUT 1/4-40				1
39	40068534	LOOPER ROCKER SHAFT				1
40	NS6660430SP	NUT 1/4-40				1
41	WP0700616SP	WASHER 7X11.6X0.6				1
42	40067196	LOOPER SHAFT COLLAR				1
43	SM8040642TP	SCREW		*		1
44	SM80404A2TP	SCREW M4 L=4		*		1
45	40068535	LOOPER ROCKER SHAFT CROSS HEAD				1

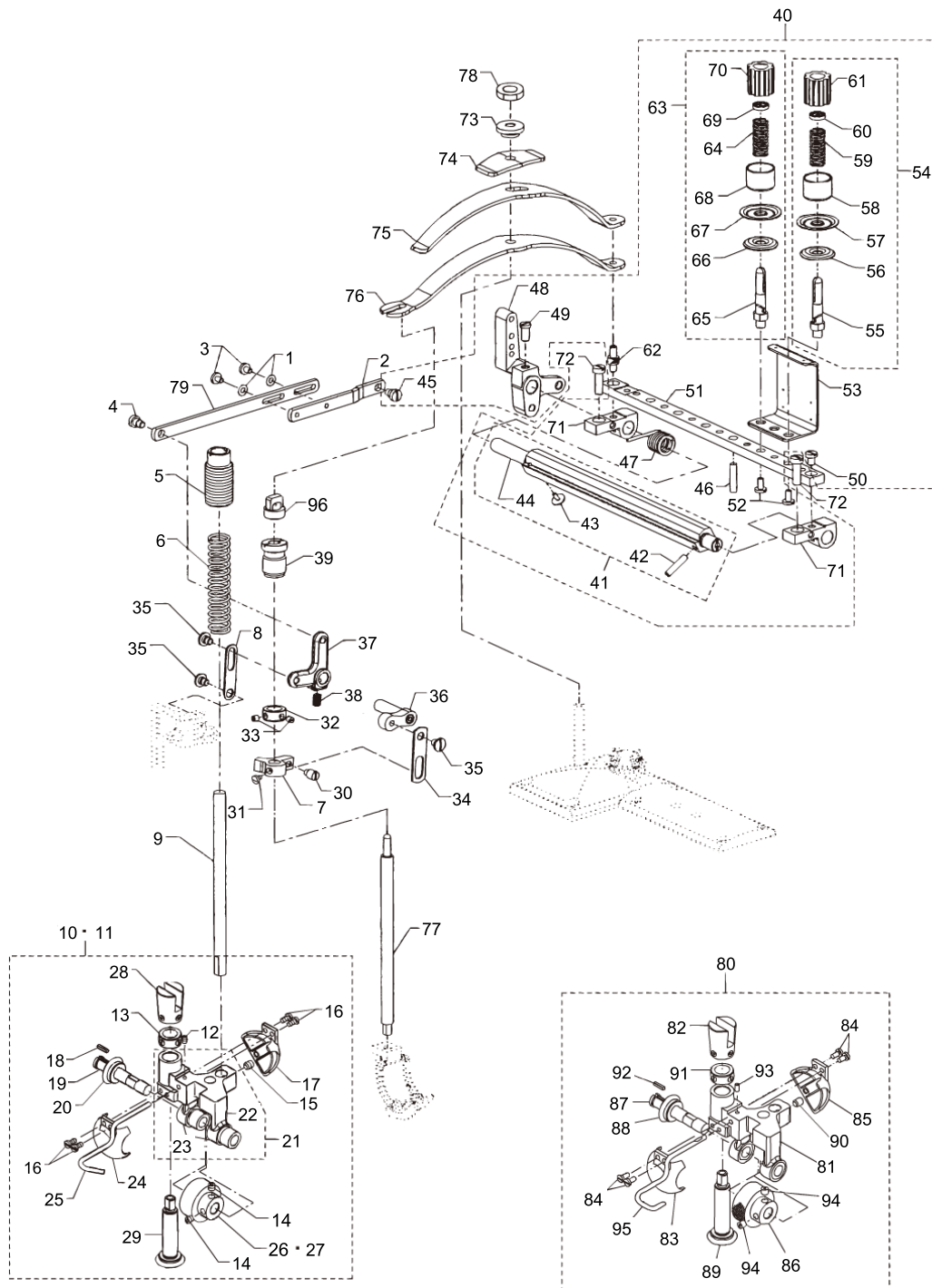
LOOPER DRIVING COMPONENTS (FOR MS-3580SF/1SN)



LOOPER DRIVING COMPONENTS (FOR MS-3580SF/1SN)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40068473	LOOPER HOLDER RIGHT				1
2	SS6090510TP	SCREW 9/64-40 L=5.0				1
3	40068817	SCREW			☆	1
4	40068471	LOOPER HOLDER MIDDLE				1
5	SS6090510TP	SCREW 9/64-40 L=5.0				1
6	40068817	SCREW			☆	1
7	40068472	LOOPER HOLDER LEFT				1
8	SS6090510TP	SCREW 9/64-40 L=5.0				1
9	40068817	SCREW			☆	1
10	40068298	LOOPER MIDDLE			☆	1
11	40068300	LOOPER RIGHT			☆	1
12	40068299	LOOPER LEFT			☆	1
13	40068543	LOOPER ROCKER SHAFT				1
14	NS6660430SP	NUT 1/4-40				1
15	40067200	FEED ROCKER DRIVING LINK SCREW				1
16	40076293	RUBBER RING				1
17	40068466	FEED ROCKER SHAFT				1
18	40067172	BUSHING				1
19	40068545	FEED ROCKER DRIVING LINK				1
20	40067155	LINK PIN				1
21	40068546	FEED DRIVE ASSEMBLY				1
22	40069886	SCREW				1
23	SS8110432SP	SCREW 11/64-40 L=4.1				1
24	40067184	NUT				1
25	40067161	BUSHING FOR FEED ROCKER SHAFT				1
26	40070073	SEALING SCREW				1
27	40067201	NUT				1
28	40067181	LOOPER DRIVE CONNECTING ROD ASM.				1
29	40068302	THRUST COLLAR				1
30	40076295	RUBBER RING				1
31	40067183	SHAFT BLANK				1
32	40067202	STUD FOR LOOPER SHAFT SLEEVE				1
33	SS8110710SP	SCREW 11/64-40 L=6.5				1
34	SM6041202TP	SCREW M4X0.7 L=12				1
35	40070093	SCREW				2
36	40069776	CONNECTING ROD BEARING ASM.				1
37	40069777	BEARING		*		2
38	40067203	CONNECTING ROD BEARING SHELL		*		1
39	SS1110840SP	SCREW 11/64-40 L=8				1
40	40068531	MAIN SHAFT WASHER				1
41	40068303	LOOPER SHAFT SLEEVE				1

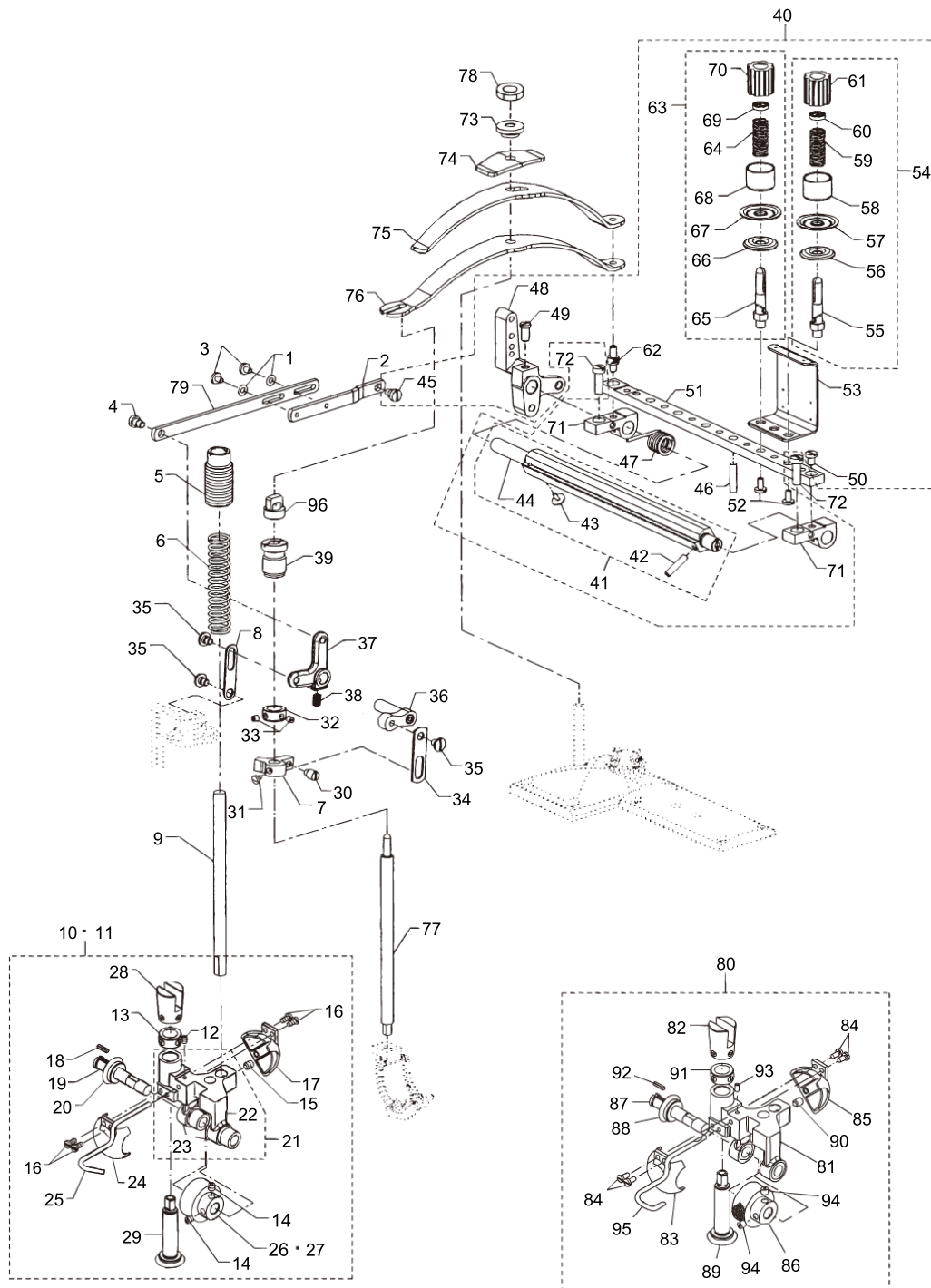
UPPER ROLLER FEED & THREAD TENSION COMPONENTS



UPPER ROLLER FEED & THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	WP0380516SD	WASHER				2
2	40067207	LIFTER LEVER				1
3	SS4090715SP	SCREW 9/64-40 L=7				2
4	40070175	SCREW				1
5	40068554	PULLER BAR KNOB TOP				1
6	40068555	SPRING PULLER BAR				1
7	40068572	PRESSER BAR LIFTER AND GUIDE				1
8	40068556	LIFTER LEVER BELL CRANK LINK				1
9	40067089	PRESSER BAR				1
10	40067209	PULLER ASSEMBLY	FOR MS-3580 SΔ/ΔSN			1
11	40077683	PULLER ASSEMBLY	FOR MS-3580 SΔ/ΔRN			1
12	SM8030602TP	SCREW M3X0.5 L=6		*		1
13	40068558	DRIVE GEAR COLLAR ASM.		*		1
14	SS8110422TP	SCREW 11/64-40 L=4		*		2
15	SM8050612TP	SCREW M5X6		*		1
16	SM6030650TP	SCREW		*		4
17	40068559	GEAR GUARD REAR		*		1
18	40068560	STRAIGHT KEY		*		1
19	40068561	FEED ROLLER SHAFT		*		1
20	40068562	DRIVEN MITER GEAR		*		1
21	40084993	FEED ROLLER FRAME ASM.		*		1
22	40068564	FEED ROLLER FRAME		*		1
23	40068565	NEEDLE BEARING		*		2
24	40068566	GEAR COVER FRONT		*		1
25	40073864	FINGER GUARD		*		1
26	40068568	FEED ROLLER STEEL	FOR MS-3580 SΔ/ΔSN	*		1
27	40077682	FEED ROLLER STEEL (REVERSE TEETH)	FOR MS-3580 SΔ/ΔRN	*		1
28	40067213	FEED ROLLER LOWER CONNECTION		*		1
29	40068563	DRIVE MITER GEAR		*		1
30	40070177	SCREW				1
31	SS7110540SP	SCREW 11/64-40 L=5				1
32	40068573	COLLAR				1
33	SS6090620TP	SCREW				2
34	40067218	LIFTER LINK				1
35	40078418	SHOULDER SCREW				3
36	40068304	PRESSER BAR LIFTER LEVER				1
37	40068574	LIFTER LEVER LINK				1
38	SS8150822TP	SCREW 15/64-28 L=8				1
39	40067075	PRESSER BAR BUSHING				1
40	40069985	THREAD TENSION CONTROL UNIT				1
41	40068575	TENSION RELEASE SHAFT ASM.		*		1
42	PS0400202KP	SPRING PIN TYPE W 4X20		*		1
43	SM7030450SC	SCREW M3X0.5 L=4		*		1
44	40067221	TENSION RELEASE SHAFT BLK		*		1
45	40070175	SCREW		*		1
46	40067224	TENSION DISC RELEASE PIN		*		7
47	40067225	TENSION RELEASE SHAFT SPRING		*		1

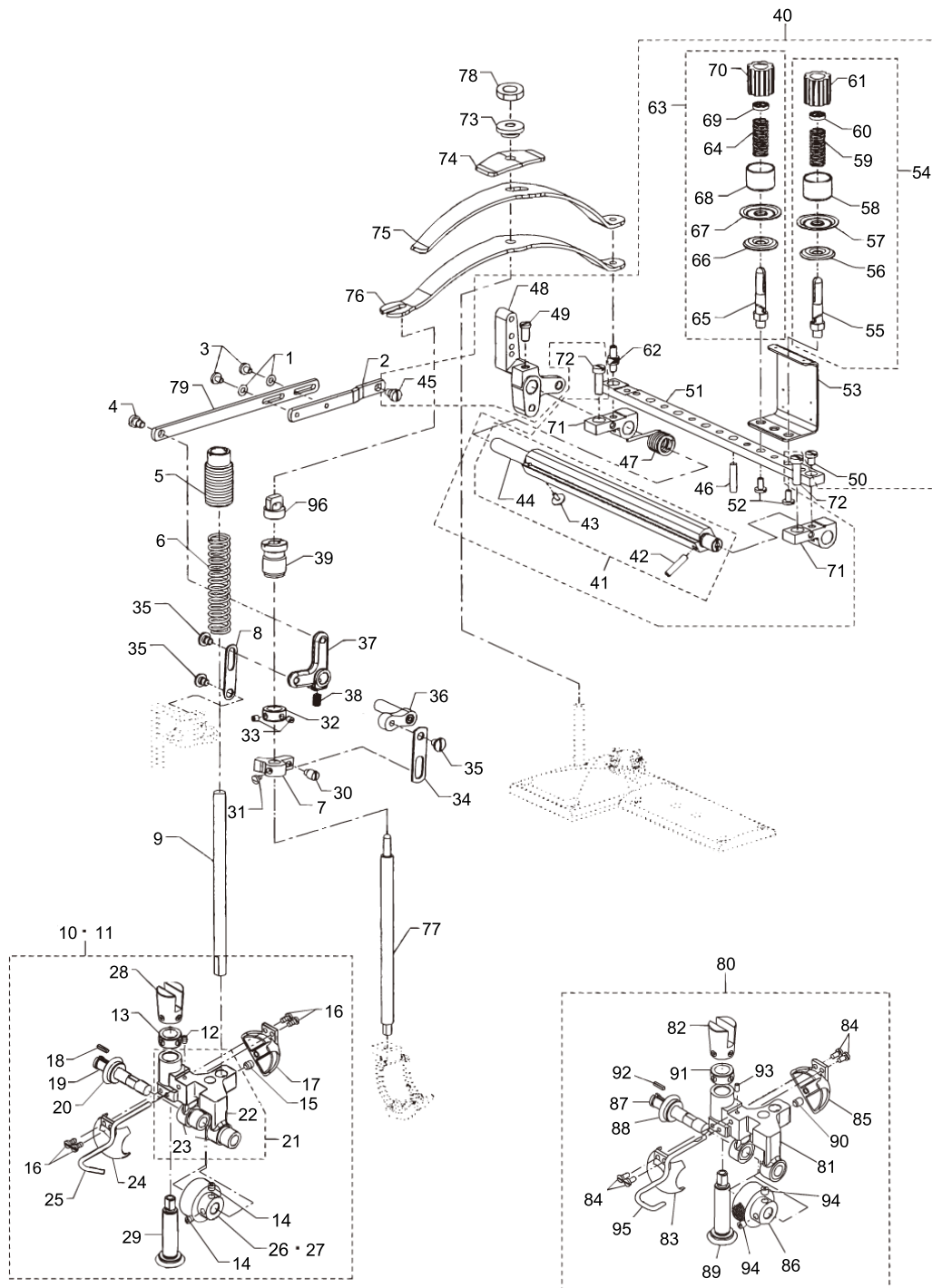
UPPER ROLLER FEED & THREAD TENSION COMPONENTS



UPPER ROLLER FEED & THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40068305	LIFTER LEVER	OPTIONAL PARTS	*		1
49	SS9151160CP	SCREW 15/64-28 L=10.5		*		1
50	SS6120940SP	SCREW 3/16-28 L=9		*		1
51	40067226	TENSION SUPPORT		*		1
52	SS6090630TP	SCREW 9/64-40 L=6		*		6
53	40068576	TENSION THREAD EYELET		*		3
54	40069840	LOOPER THREAD TENSION CONTROLL ASM.		*		3
55	40067227	TENSION POST		*		1
56	40068577	TENSION DISC SMALL		*		1
57	40068578	TENSION DISC LARGE		*		1
58	40067228	SHIELD TENSION SPRING		*		1
59	40067229	LOOPER THREAD TENSION SPRING FOR LOOPER		*		1
60	40068580	TENSION POST FERRULE		*		1
61	40067230	TENSION NUT		*		1
62	40067231	PRESSER SPRING REST		*		1
63	40069841	NEEDLE THREAD TENSION CONTROLLER ASM.		*		3
64	40068579	NEEDLE THREAD TENSION SPRING FOR NEEDLE		*		1
65	40067227	TENSION POST		*		1
66	40068577	TENSION DISC SMALL		*		1
67	40068578	TENSION DISC LARGE		*		1
68	40067228	SHIELD TENSION SPRING		*		1
69	40068580	TENSION POST FERRULE		*		1
70	40067230	TENSION NUT		*		1
71	40067223	TENSION PLATE BRACKET		*		2
72	SM6051202TP	SCREW M5X0.8 L=12				2
73	40067232	PRESSER REGULATING SCREW				1
74	40067233	PRESSER SPRING PLATE				1
75	40067234	PRESSER SPRING UPPER				1
76	40067235	PRESSER SPRING LOWER				1
77	40067217	PRESSER BAR				1
78	NM6060003SP	NUT M6 TYPE3				1
79	40070491	LIFTER LEVER LINK				1
80	40120356	PULLER ASSEMBLY				1
81	40084993	FEED ROLLER FRAME ASM		*		1
82	40067213	FEED ROLLER LOWER CONNECTION		*		1
83	40068566	GEAR GUARD FRONT		*		1
84	SM6030650TP	SCREW		*		4
85	40068559	GEAR GUARD REAR		*		1
86	40118632	ROLLER FOR THIN CLOTH		*		1
87	40068561	FEED ROLLER SHAFT		*		1
88	40068562	DRIVEN MITER GEAR		*		1
89	40068563	DRIVE MITER GEAR		*		1
90	SM8050612TP	SCREW M5X6		*		1
91	40068558	DRIVE GREAR COLLAR ASM		*		1
92	40068560	STRAIGHT KEY		*		1
93	SM8030602TP	SCREW M3X0.5 L=6		*		1
94	SS8110422TP	SCREW 11/64-40 L=4		*		2

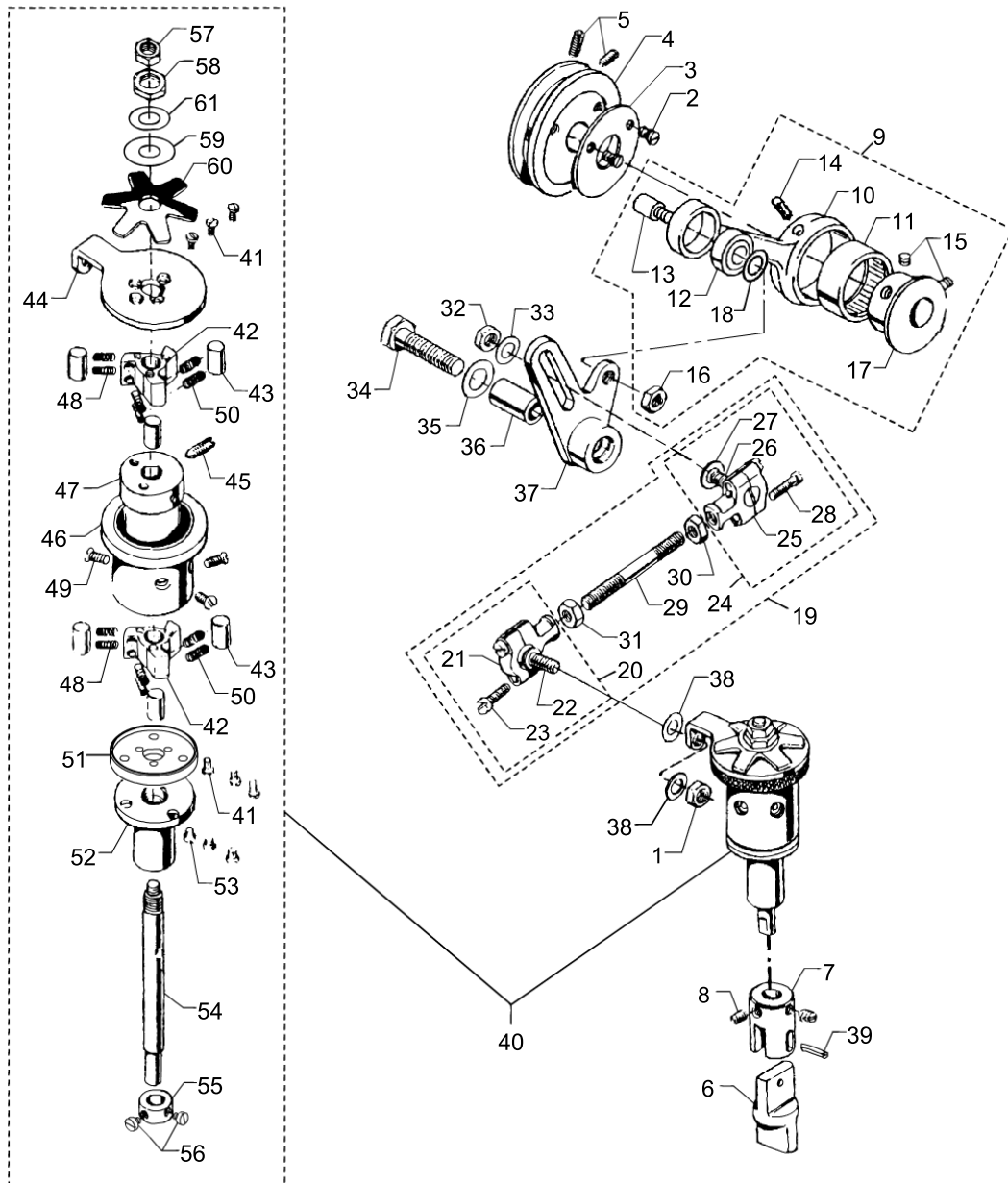
UPPER ROLLER FEED & THREAD TENSION COMPONENTS



UPPER ROLLER FEED & THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	40073864	FINGER GUARD		*		1
96	40067220	PRESSER BAR KNOB				1

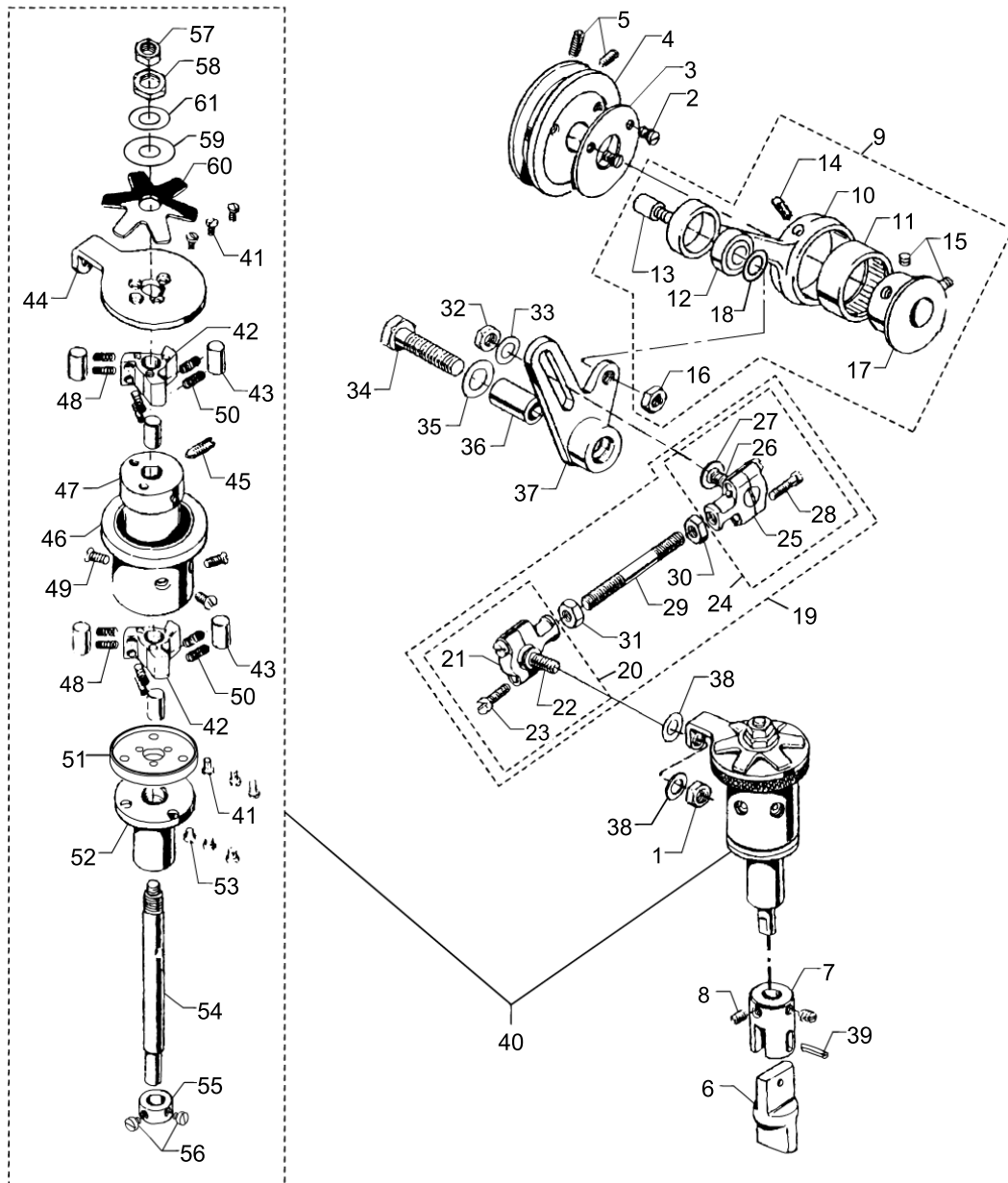
PULLEY, UPPER ROLLER FEED & DRIVING COMPONENTS



PULLEY, UPPER ROLLER FEED & DRIVING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	NS6150430SP	NUT 15/64-28				1
2	SS1090750SP	SCREW 9/64-40 L=7				3
3	40067242	WASHER				1
4	40067243	PULLEY				1
5	SS8150822TP	SCREW 15/64-28 L=8				2
6	40067284	FEED ROLLER DRIVE FLOATING CONNECTION				1
7	40067285	FEED ROLLER CONNECTION UPPER				1
8	SS8110422TP	SCREW 11/64-40 L=4				2
9	40068581	CONNECTING ROD AND CLUTCH DRIVING ECCENT				1
10	40068585	CONNECTING ROD		*		1
11	40068584	NEEDLE BEARING		*		1
12	40067241	BEARING		*		1
13	40068583	SHOULDER SCREW		*		1
14	40067240	OIL WICK		*		1
15	SM8050612TP	SCREW M5X6		*		2
16	NS6660430SP	NUT 1/4-40		*		1
17	40068582	ECCENTRIC		*		1
18	WP0651056SH	WASHER 6.5X11X1		*		1
19	40068828	CLUTCH CONNECTION LOT ASM.				1
20	40068594	ROLLER CLUTCH BALL JOINT ASSEMBLY LEFT		*		1
21	40068595	SHELL		*		1
22	40068596	BALL STUD		*		1
23	40069771	SCREW 9/64-40 L=12		*		2
24	40068592	BALL JOINT ASSEMBLY RIGHT		*		1
25	40068542	SHELL		*		1
26	40068593	LOOPER LEVER BAL STUD		*		1
27	40068591	WASHER		*		1
28	40069771	SCREW 9/64-40 L=12		*		2
29	40067245	ROLLER CLUTCH CONNECTING ROD		*		1
30	40069128	NUT M5X0.8 LEFT		*		1
31	NM6050001SP	NUT M5		*		1
32	NS6150430SP	NUT 15/64-28				1
33	WP0621026SP	WASHER 6.2X9.5X1				1
34	40069460	SCREW 5/16-24				1
35	WP0951016SP	WASHER 9.53X15X1				1
36	40067244	SEGMENT LEVER BUSHING				1
37	40068306	CLUTCH CONNECTION LOT LEVER				1
38	WP0621026SP	WASHER 6.2X9.5X1				2
39	PS0200182KP	SPRING PIN TYPE W 2X18				1
40	40067272	CONSTANT WEDGE ANGLE CLUTCH ASM.				1
41	SS6060510TP	SCREW 3/32-56 L=4.5		*		6
42	40068600	CLUTCH DISC		*		2
43	40067274	CLUTCH ROLLER		*		6
44	40067273	CLUTCH DRIVE LEVER		*		1
45	40068601	SPOT SCREW		*		1
46	40067276	CONSTANT WEDGE ANGLE CLUTCH BARREL ASM.		*		1
47	40068602	BARREL CORE		*		1

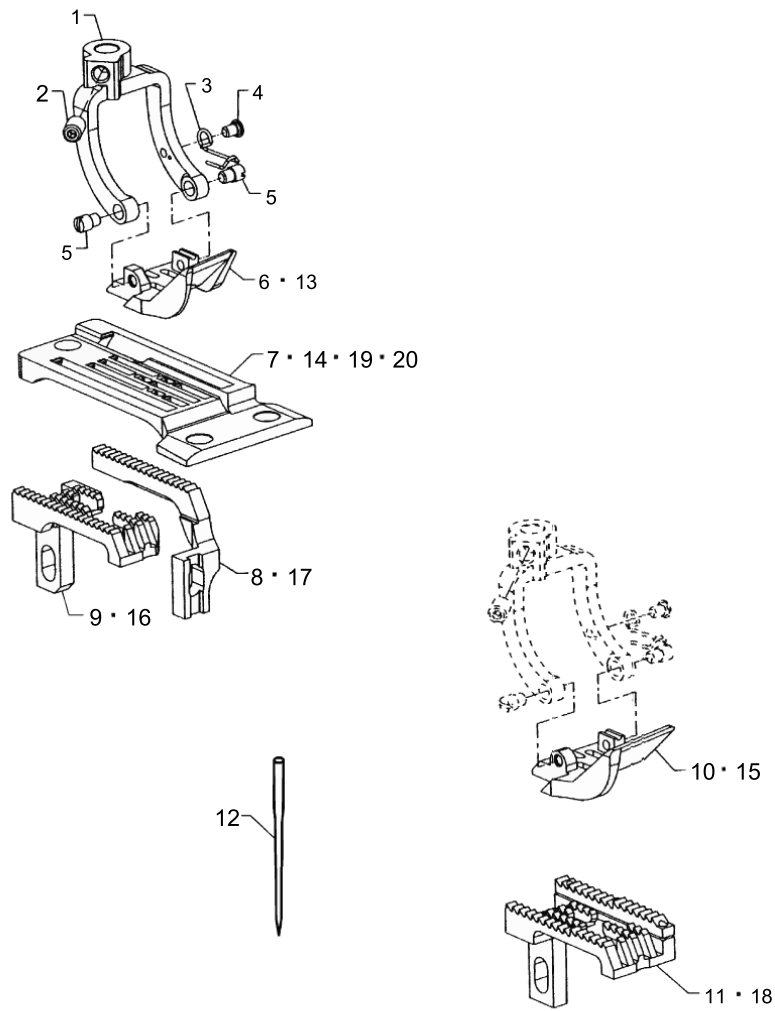
PULLEY, UPPER ROLLER FEED & DRIVING COMPONENTS



PULLEY, UPPER ROLLER FEED & DRIVING COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	40068598	CLUTCH SPRING CAP		*		12
49	SS1090930SP	SCREW 9/64-40 L=8.6		*		3
50	40067275	CLUTCH ROLLER SPRING		*		12
51	40067281	LOCKING SPACER PLATE		*		1
52	40067282	LOWER BEARING		*		1
53	SS7090530SP	SCREW 9/64-40 L=4.5		*		3
54	40068603	FEED DRIVE SHAFT		*		1
55	40067283	FEED CUP SHAFT COLLAR		*		1
56	SS6090440SP	SCREW 9/64-40 L=4.0		*		2
57	NS6120630SP	NUT 3/16-28		*		1
58	NS6700320SP	NUT 5/16-24		*		1
59	40082015	WASHER		*		1
60	40068599	BRAKE SPRING		*		1
61	40081999	CLUTCH THRUST WASHER		*		1

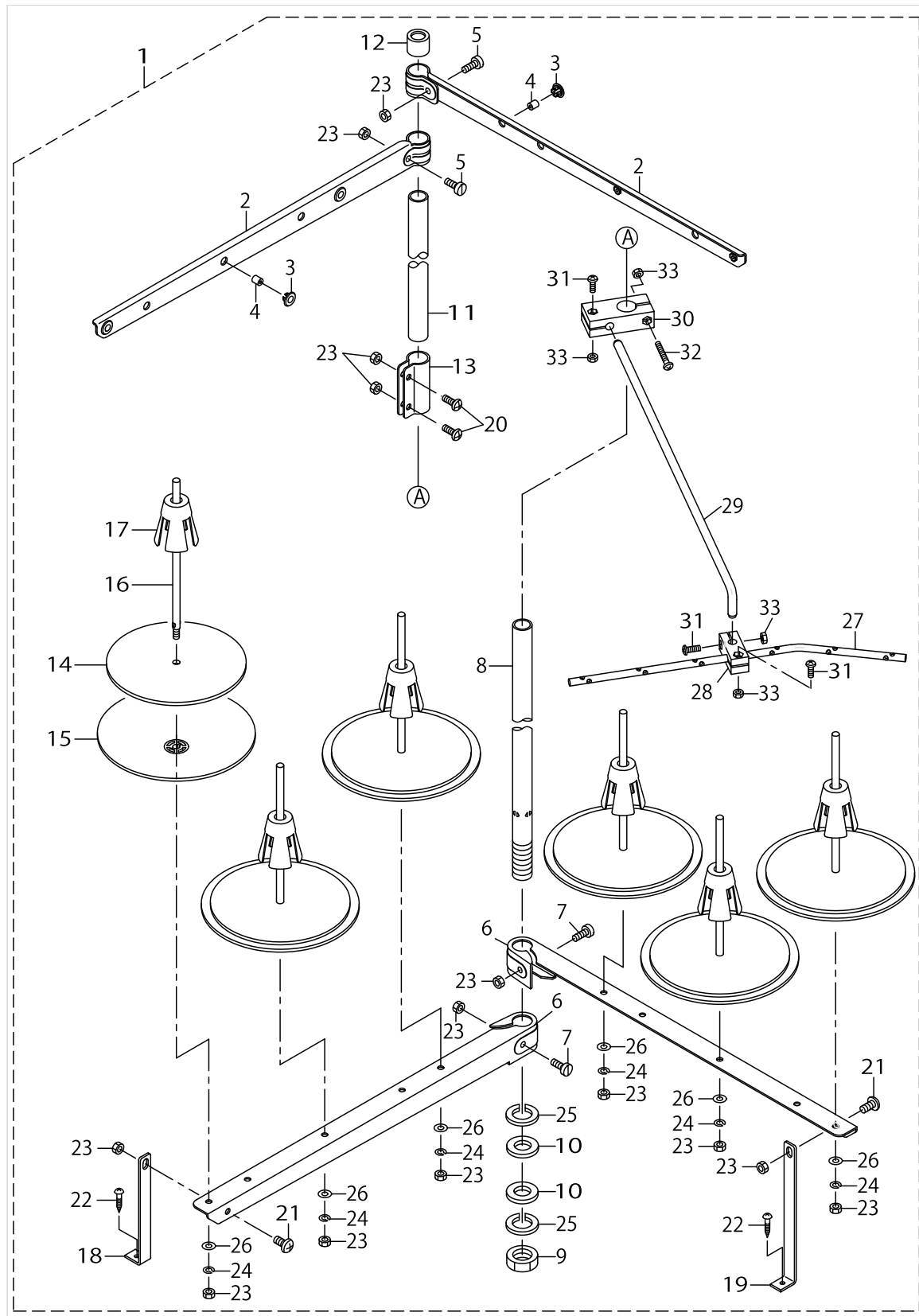
SEWING PARTS COMPONENTS



SEWING PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40067286	PRESSER FOOT FORK				1
2	SS8110422TP	SCREW 11/64-40 L=4			☆	1
3	40067287	SPRING			☆	1
4	40070194	SCREW				1
5	40070193	SCREW			☆	2
6	40067289	PRESSER FOOT 6.4MM GAUGE	FOR MS-3580 SF/1ΔN MS-3580			1
7	40067292	THROAT PLATE 6.4MM GAUGE	FOR MS-3580 SF/ΔΔN MS-3580			1
8	40067295	DIFFERENTIAL FEED DOG	FOR MS-3580 SΔ/1ΔN MS-3580		☆	1
9	40070054	FEED DOG	FOR MS-3580 SΔ/1ΔN MS-3580			1
10	40067297	PRESSER FOOT 6.4MM GAUGE	FOR MS-3580 SF/0ΔN MS-3580			1
11	40068612	FEED DOG FOR 6.4MM AND 7.2MM GAUGE STYLE	FOR MS-3580 SΔ/0ΔN MS-3580			1
12	MUY130B1400	NEEDLE UY130GS NM140			☆	3
13	40067290	PRESSER FOOT 7.2MM GAUGE	FOR MS-3580 SG/1ΔN MS-3580			1
14	40067293	THROAT PLATE 7.2MM GAUGE	FOR MS-3580 SG/ΔΔN MS-3580			1
15	40067298	PRESSER FOOT 7.2MM GAUGE	FOR MS-3580 SG/0ΔN MS-3580			1
16	40107500	MAIN FEED DOG	FOR MS-3580 SΔ/1ΔN OPTIONAL PARTS			1
17	40107501	DIFFIRENTIAL FEED DOG	FOR MS-3580 SΔ/1ΔN OPTIONAL PARTS			1
18	40107503	FEED DOG	FOR MS-3580 SΔ/0ΔN MS-3580 OPTIONAL PARTS			1
19	40107504	THROAT PLATE 6.4MM GAUGE	OPTIONAL PARTS			1
20	40107505	THROAT PLATE 7.2MM GAUGE	OPTIONAL PARTS			1

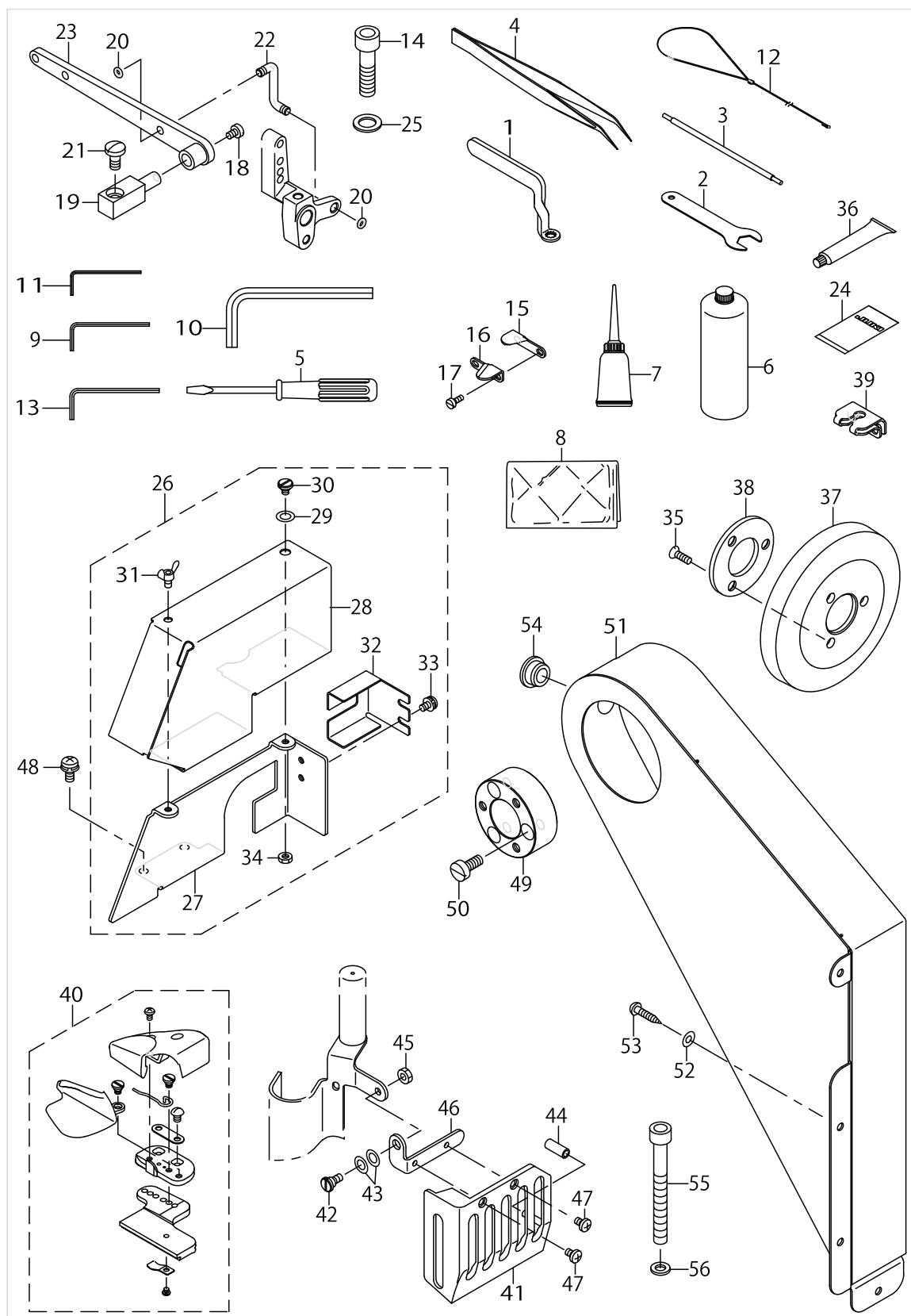
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40106586	THREAD STAND PACKING				1
2	40106575	SPOOL REST LONG ARM UPPER		*		2
3	40085795	THREAD GUIDE BUSHING		*		6
4	40085794	THREAD GUIDE		*		6
5	40096327	SPOOL REST ARM UPPER SCREW		*		2
6	40106574	SPOOL REST LONG ARM LOWER		*		2
7	40096326	SPOOL REST ARM LOWER SCREW		*		2
8	40085784	SPOOL REST ROD LOWER		*		1
9	40096325	SPOOL REST ROD NUT		*		1
10	40085796	SPOOL REST ROD RUBBER CUSHION		*		2
11	40085785	SPOOL REST ROD UPPER		*		1
12	40085793	SPOOL REST ROD RUBBER CAP		*		1
13	40085792	SPOOL REST ROD JOINT		*		1
14	40085789	SPOOL REST CUSHION		*		6
15	40085788	SPOOL REST		*		6
16	40085790	SPOOL PIN		*		6
17	40085791	SPOOL RETAINER		*		6
18	40106577	SPOOL REST ARM LOWER A		*		1
19	40106578	SPOOL REST ARM LOWER B		*		1
20	SM4051405SE	SCREW M5 L=14		*		2
21	SM4051001SE	SCREW M5 L=10		*		2
22	SK3412001SE	WOOD SCREW D=4.1 L=20		*		2
23	NM6050001SE	NUT M5X0.8 TYPE1		*		14
24	WP0531001SC	WASHER M5		*		6
25	WP1612616SE	WASHER 16X30X2.6		*		2
26	WS0510002KN	SPRING WASHER M5		*		6
27	40106583	THREAD GUIDE 6		*		1
28	40106580	THREAD GUIDE UNDER BASE		*		1
29	40106576	THREAD GUIDE ARM		*		1
30	40106579	THREAD GUIDE ARM BASE		*		1
31	SM4041201SC	SCREW M4X0.7 L=12		*		3
32	SM4042501SC	SCREW M4X0.7 L=25		*		1
33	NM6040002SC	NUT M4X0.7 TYPE2		*		4

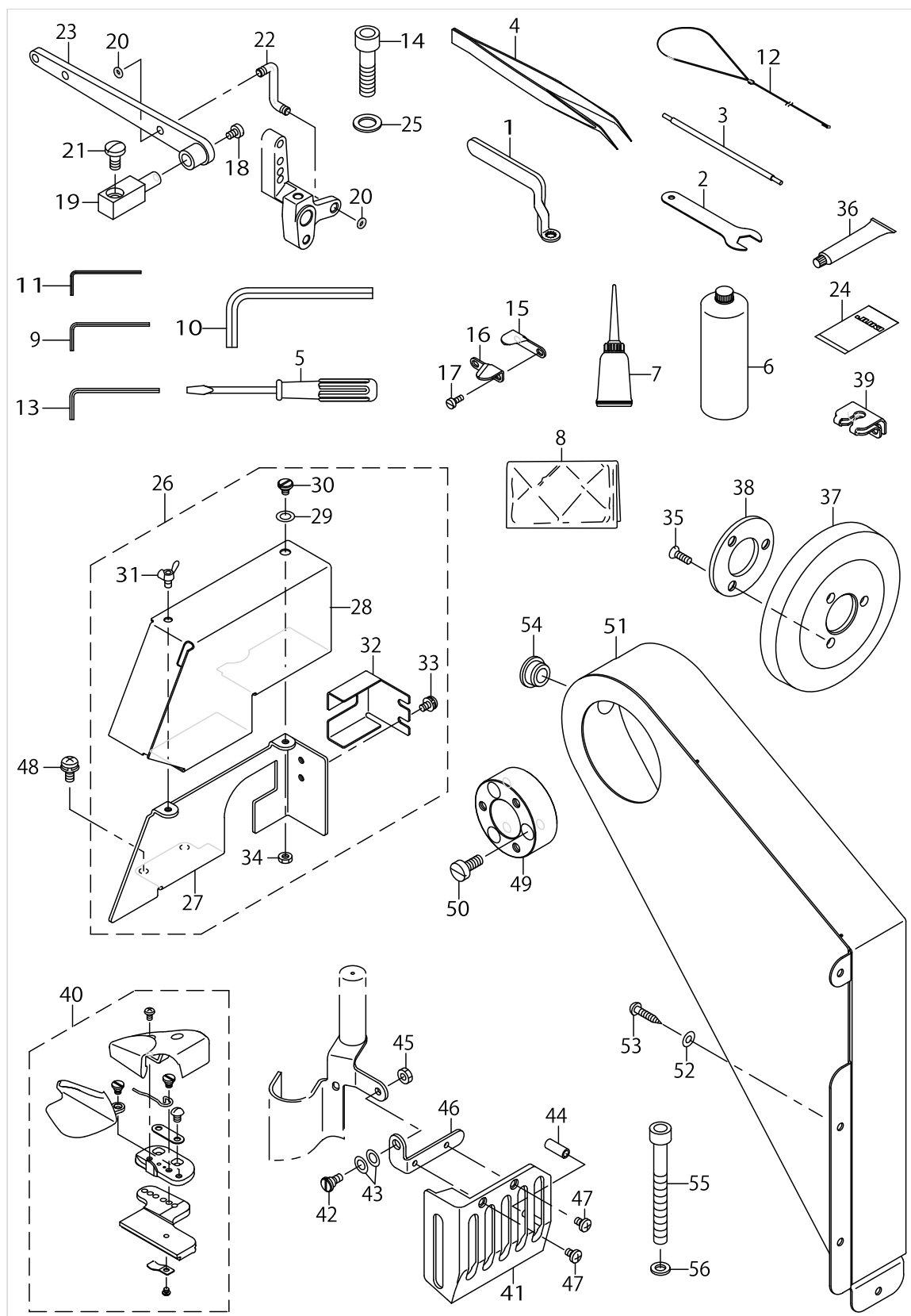
ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	40068617	WRENCH FOR LOOPER AVOID				1
2	40067303	SPANNER FOR FEED BAR				1
3	40068618	NEEDLE HEAD TORQUE ROD				1
4	12288403	TWEEZERS				1
5	22933105	SCREW DRIVER MIDDLE				1
6	MML018900CA	JUKI MACHINE OIL 18				1
7	B91210120A0	OILER ASM.				1
8	40066644	HEAD_COVER				1
9	J106600000C	HEXAGONAL WRENCH KEY 2.5				1
10	G5407161000	HEXAGONAL ROD SPANNER				1
11	J106600000B	HEXAGONAL WRENCH KEY (2MM)				1
12	14058002	THREADER				1
13	J106600000D	HEXAGONAL WRENCH KEY				1
14	SM6103502TP	SCREW M10 L=35				2
15	40068380	CHAIN CUTTER BLADE LOWER				1
16	40068381	CHAIN CUTTER BLADE UPPER				1
17	SS6080810SP	SCREW 1/8-44 L= 8.0				2
18	SS6110630TP	SCREW 11/64-40 L=6				1
19	40067236	PRESSER FOOT LIFTER BEARING BRACKET				1
20	RO029180100	RUBBER RING				2
21	SS7151210SP	SCREW 15/64-28 L=12				1
22	40067238	LIFTER LEVER CONNECTING LINK				1
23	40067239	PRESSER FOOT CONNECTING LIFTER				1
24	MUY130B140T	NEEDLE UY130GS NM140-10				1
25	WP1051416SD	WASHER 10.5X17X1.4				2
26	40073359	ROLLER COVER ASM.				1
27	40072763	COVER A		*		1
28	40073358	COVER B		*		1
29	WZ0641510KP	WAVED WASHER 6.4X11X0.3		*		1
30	40081945	SHOULDER SCREW		*		1
31	16368508	WING BOLT		*		1
32	40073806	SAFETY COVER		*		1
33	SL4040891SC	SCREW M4 L=8		*		2
34	NM6040003SC	NUT M4		*		1
35	SS1151310TP	SCREW				3
36	40013640	JUKI_GREASE_B_TUBE				1
37	40068588	HANDWHEEL				1
38	40068589	CLAMP PLATE				1
39	40075567	CHAIN CUTTER COVER				1
40	40066942	FOLDER ASSEMBLY 3.2MM				1
41	40067087	SEWING GUARD				1
42	SD0640326TP	HINGE SCREW				1
43	WZ0641510KP	WAVED WASHER 6.4X11X0.3				2
44	BT0600400EC	TUBE HOSE BLUE				0.015
45	NS6110350SP	NUT 11/64-40				1
46	40081665	SEWING GUARD				1
47	SS7090611SL	SCREW 9/64-40 L=6.1				2

ACCESSORIES PARTS COMPONENTS



ACCESSORIES PARTS COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL4051291SC	SCREW M5X0.8 L=12				2
49	40083674	BELT COVER SPACER				1
50	SS6151440SP	SCREW 15/64-28 L=14				3
51	40083683	BELT COVER				1
52	WP0450826SC	WASHER 4.5X10X0.8				4
53	SK3412001SE	WOOD SCREW D=4.1 L=20				4
54	TA1470704R0	RUBBER PLUG				1
55	SM6087002TN	SCREW M8 L=70				4
56	WP0841600SC	WASHER				4

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
When previous parts(Obsoleted part)and new parts(Added parts)are
not interchangeable with each other:
In this case,even obsoleted parts(D.)can be ordered with the
obsoleted part number,so select the parts with changed dates and
place your orders.

変更箇所は、該当Rev.No.版をご参照ください。
部品の互換性がない変更の場合は、削除された品番でも、ご注文できます。

No.1506-06・・・Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

[illegible]

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

- 1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

- 2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

- 1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

- 2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

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13170105	2	24	40066913	6	4	40067090	12	32
13170105	6	35	40066914	6	14	40067091	12	24
13171004	2	23	40066915	6	15	40067092	12	41
13171004	6	36	40066916	6	16	40067093	12	42
14058002	44	12	40066917	6	20	40067094	12	45
16368508	44	31	40066917	8	11	40067100	16	3
22924708	2	5	40066918	6	21	40067101	16	4
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40009014	2	10	40066919	6	22	40067109	16	10
40009520	4	66	40066919	8	12	40067118	16	14
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40066644	44	8	40066920	8	15	40067120	16	33
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40066851	2	6	40066924	6	27	40067124	16	19
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40066857	2	12	40066928	6	33	40067133	16	40
40066864	2	16	40066928	8	22	40067134	20	2
40066865	2	20	40066929	6	34	40067137	20	11
40066866	2	21	40066929	8	21	40067138	20	12
40066875	2	33	40066942	44	40	40067139	20	14
40066876	2	37	40066969	6	44	40067140	20	15
40066878	2	39	40066969	8	39	40067141	20	16
40066880	2	41	40066975	6	47	40067142	20	20
40066881	2	42	40066996	10	62	40067144	20	23
40066882	2	44	40066998	8	2	40067145	20	24
40066884	4	51	40067001	8	6	40067147	20	31
40066890	4	85	40067003	8	13	40067148	20	33
40066891	4	55	40067008	8	25	40067149	22	16
40066892	4	56	40067009	8	26	40067154	20	46
40066893	4	57	40067013	6	29	40067155	22	22
40066894	4	58	40067013	8	36	40067155	28	20
40066895	4	59	40067014	8	37	40067156	22	12
40066896	4	60	40067050	8	42	40067161	22	27
40066898	4	62	40067051	10	48	40067161	28	25
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40068558	30	91	40068603	38	54	40069993	6	8
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