

MODEL : AMS-210D

List No : 1159-07

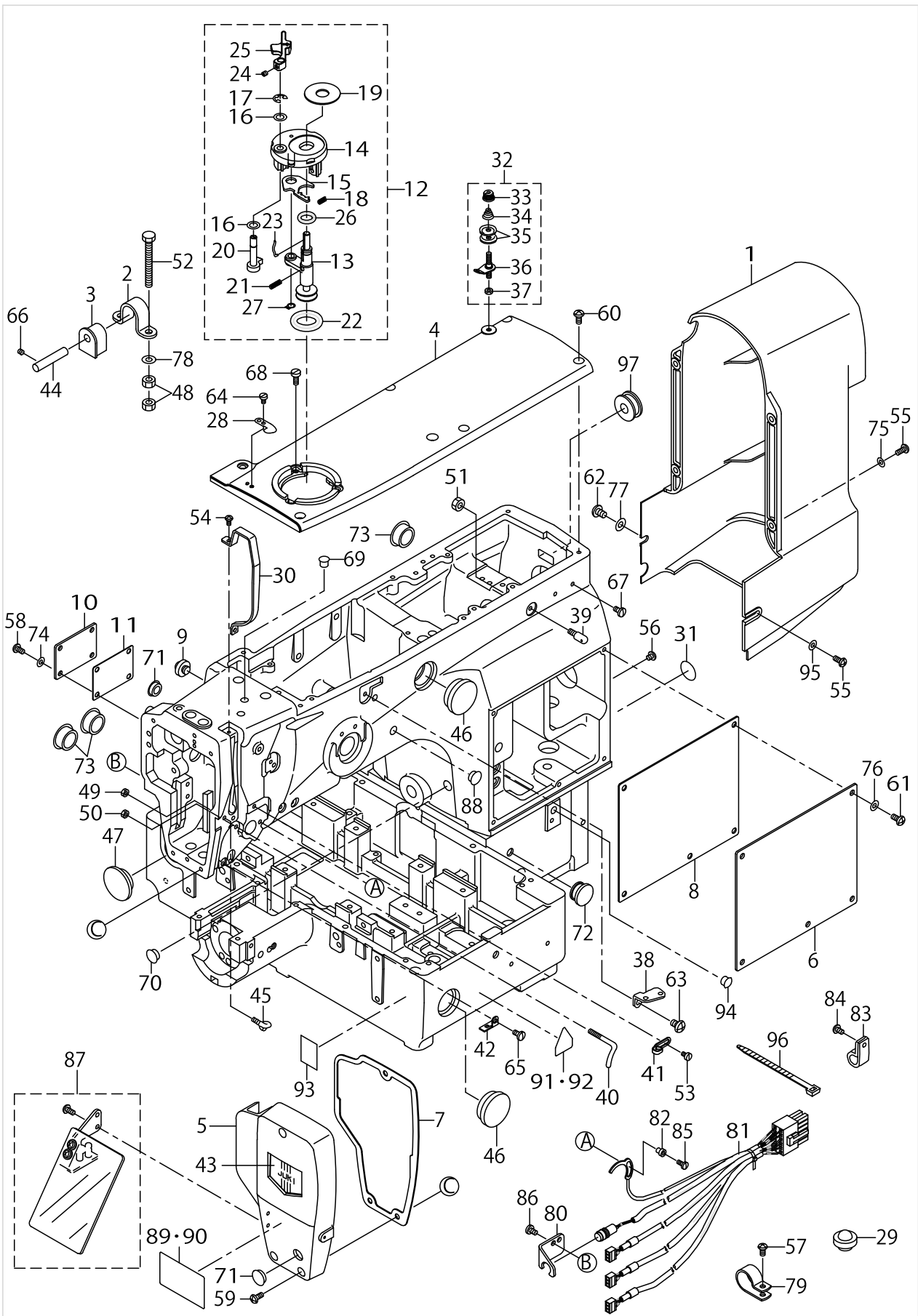
PARTS LIST

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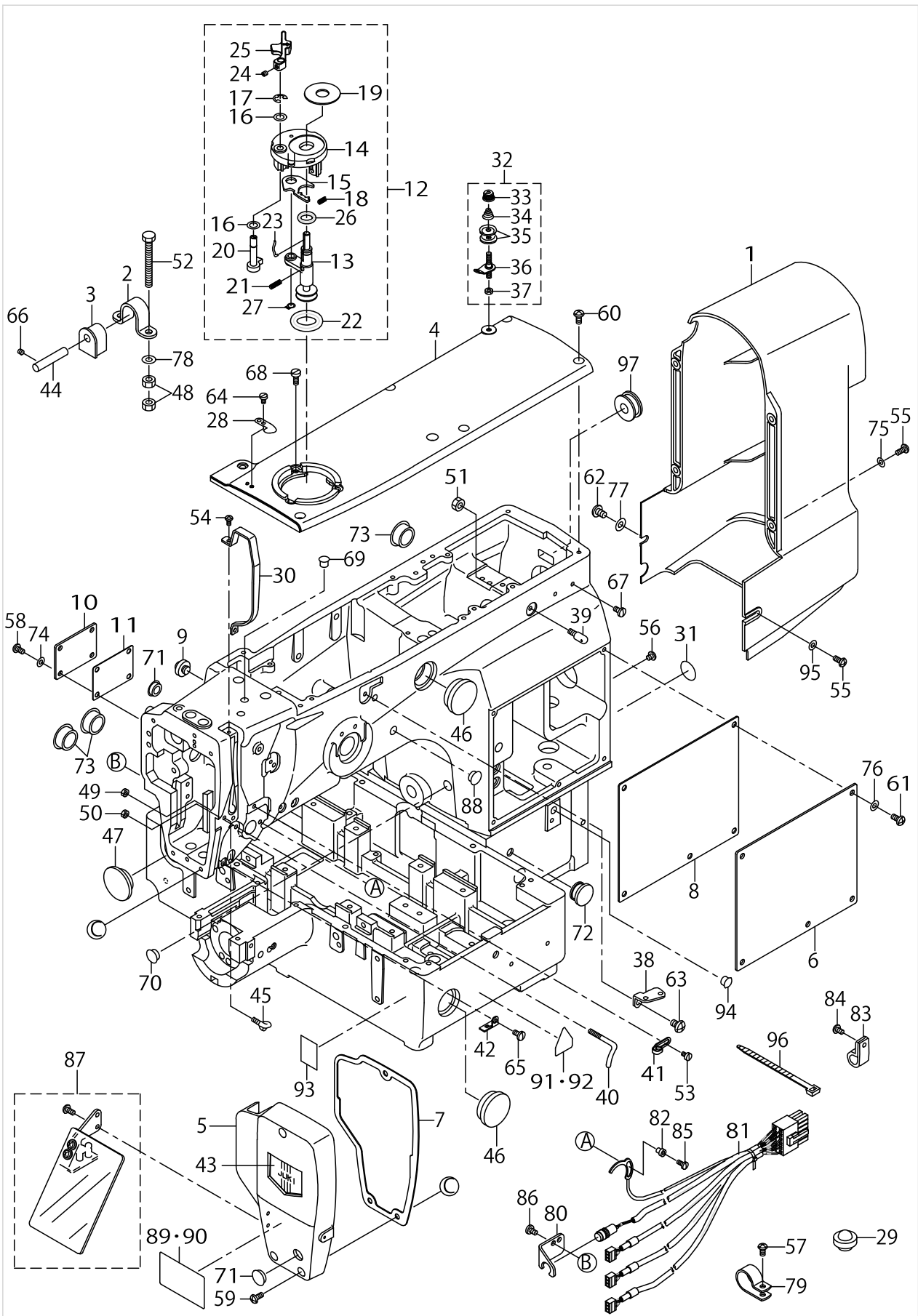
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1107210D00	MOTOR COVER				1
2	B1111210D00	BED HINGE				2
3	B1115210D00	HINGE RUBBER				2
4	B1104210D00	TOP COVER				1
5	B1105210D00	FACE PLATE				1
6	B1121210D00	SIDE COVER				1
7	B1117210D00	FACE PLATE GASKET				1
8	B1122210D00	SIDE PLATE GASKET				1
9	B1116210D00	FRAME SUPPORT RUBBER				1
10	B1123210D00	COVER				1
11	B1125210D00	COVER GASKET				1
12	B3204210DB0	BOBBIN WINDER ASM.				1
13	B3204210DA0	BOBBIN WINDER SHAFT COMPL.		*		1
14	22537658	BOBBIN FITTING BASIS COMPL.		*		1
15	22538409	ADJUSTING PLATE		*		1
16	10618304	VERTICAL ROLLER WASHER		*		2
17	RE0500000K0	E-RING		*		1
18	B152989000CA	PRESSUR FOOT SPRING		*		1
19	B3205210000	CUSHION		*		1
20	22538151	BOBBIN CAM SHAFT COMPL.		*		1
21	B1148555000	SPRING		*		1
22	A321600100A	RUBBER RING		*		1
23	B3212761000	LATCH SPRING		*		1
24	SS8110422TP	SCREW 11/64-40 L=4		*		1
25	22538300	BOBBIN LEVER		*		1
26	RO092270200	RUBBER RING		*		1
27	RC0560711KP	RETAINING RING		*		1
28	10502300	THREAD CUTTER				1
29	11047107	RUBBER CUSHION				3
30	26211607	BALANCE COVER				1
31	10004109	GROUND MARK				1
32	14113468	BOBBIN THREAD TENSION ASM.				1
33	11072402	THREAD TENSION NUT		*		1
34	D7133555B00	CONNECTING ROD SPRING		*		1
35	B3126012000	THREAD TENSION DISK		*		2
36	14113450	BOBBIN THREAD TENSION ROD ASM.		*		1
37	NS6110310SP	NUT 11/64-40		*		1
38	B1111232000	THREAD GUIDE PLATE				1
39	B1123280000	FIRST THREAD GUIDE				1
40	B1125215P00	L-SHAPED THREAD GUIDE				1
41	22920508	ARM THREAD GUIDE A				1
42	B1129210000	FRAME THREAD GUIDE (B)				1
43	B1178191000	FACE PLATE DRESSING TABLE				1
44	B2707761000	HINGE STUD				2
45	B3114771000	THREAD GUIDE				1
46	B3501210000	OIL GAUGE				2
47	B8267180000	RUBBER PLUG				1

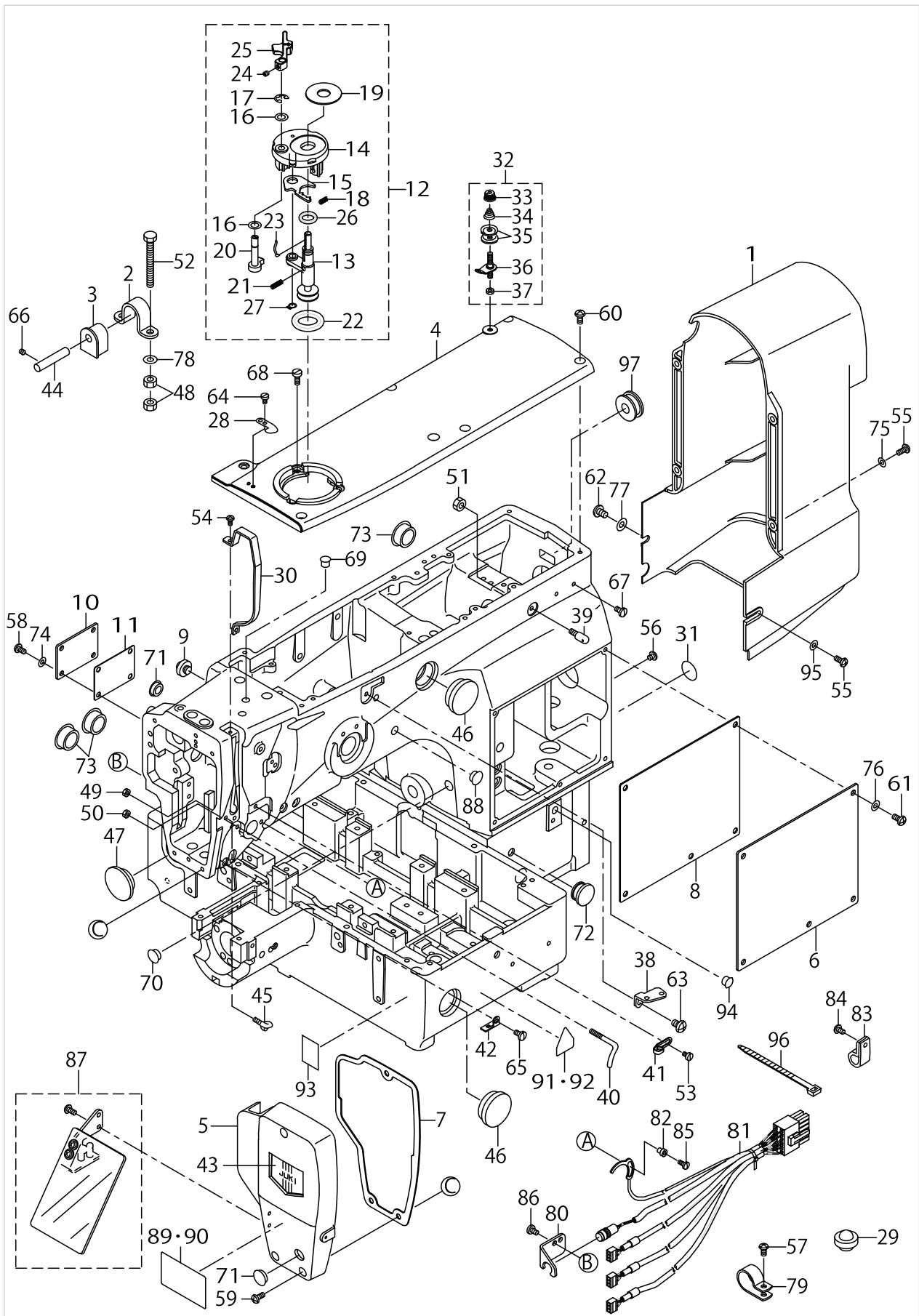
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	NM6060001SC	NUT M6				8
49	NS6090310SP	NUT 9/64-40				1
50	NS6090310SP	NUT 9/64-40				1
51	NS6150310SP	NUT 15/64-28				1
52	SM9065513SF	SCREW M6X55				4
53	SS6090630TP	SCREW 9/64-40 L=6				1
54	SS4090715SP	SCREW 9/64-40 L=7				2
55	SS4111015SP	SCREW 11/64-40 L=10				5
56	SS4110515SP	SCREW 11/64-40 L=5				1
57	SS4110915SP	SCREW 11/64-40 L=9				1
58	SS4110815SP	SCREW 11/64-40 L=8				3
59	SS4111015SP	SCREW 11/64-40 L=10				3
60	SS4121015SP	SCREW 3/16-28 L=10				6
61	SS4121015SP	SCREW 3/16-28 L=10				5
62	SS4150915SP	SCREW 15/64-28 L=9				1
63	SS4150915SP	SCREW 15/64-28 L=9				1
64	SS6090620SP	SCREW 9/64-40 L=6				1
65	SS7110840SP	SCREW 11/64-40 L=7.8				1
66	SS8110422TP	SCREW 11/64-40 L=4				2
67	SS7110840SP	SCREW 11/64-40 L=7.8				2
68	SS6111140SP	SCREW 11/64-40 L=11				3
69	TA0750704R0	RUBBER PLUG				1
70	TA1050504R0	RUBBER PLUG				1
71	TA1250406R0	RUBBER PLUG D=12.5 L=4				2
72	TA1850805R0	PLUG				1
73	TA2100904R0	RUBBER PLUG				3
74	WP0450000SD	WASHER 4.5X8X0.5				3
75	WP0450000SD	WASHER 4.5X8X0.5				4
76	WP0501016SD	WASHER 5X10.5X1				5
77	WP0621016SD	WASHER 6.2X13X1				1
78	WP0621016SD	WASHER 6.2X13X1				4
79	HX00150000K	CABLE CLIP				1
80	B4110210D00A	STOP SWITCH INSTALLING PLATE				1
81	40022507	SENSOR CABLE ASM.				1
82	B2703210000	BUSHING				1
83	HX00123000A	CABLE CLIP				3
84	SS4110715SP	SCREW 11/64-40 L=7				3
85	SS7090850SP	SCREW 9/64-40 L=8				1
86	SS7110710SP	SCREW 11/64-40 L=7				2
87	13551254	SAFETY PLATE ASM.				1
88	TA1050504R0	RUBBER PLUG	FOR 210DSL,DHL			2
89	CM300200301	SAFETY LABEL, 5(SMALL).	FOR USE IN JAPAN			1
90	CM3002003A1	SAFETY LABEL.,6 (SMALL).	FOR EXPORT			1
91	CM3002000B2	LABEL(25).	FOR USE IN JAPAN			1
92	CM300200002	CAUTION LABEL(25)				1
93	B1143210000	LABEL				1
94	TA0850604R0	RUBBER PLUG	FOR 210DSL,DHL			1

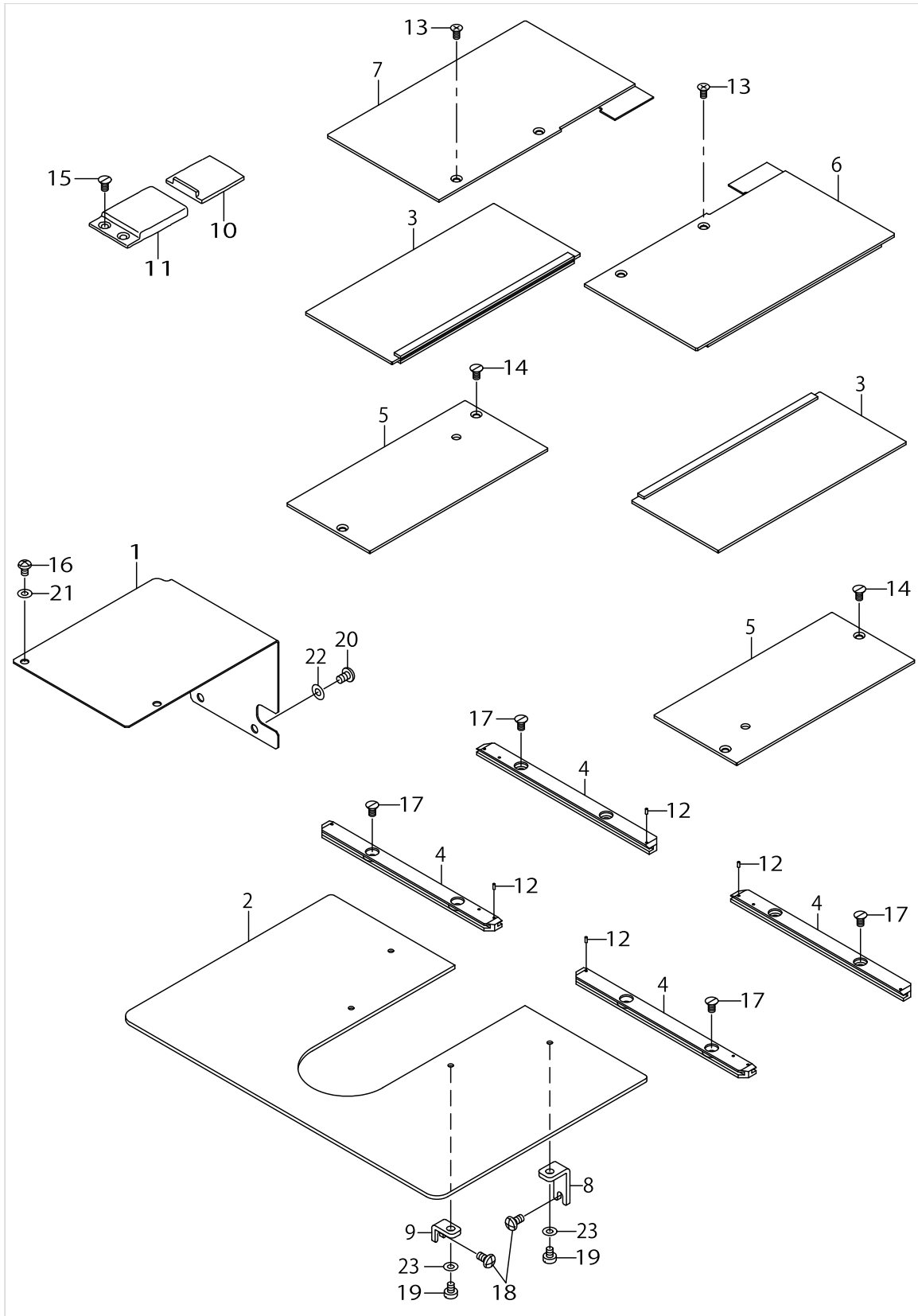
FRAME & MISCELLANEOUS COVER COMPONENTS (1)



FRAME & MISCELLANEOUS COVER COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
95	WP0450801SD	WASHER 4.5X10X0.8				1
96	EA9500B0100	CABLE BAND				3
97	B1126210000	WIRE BUSHING				1

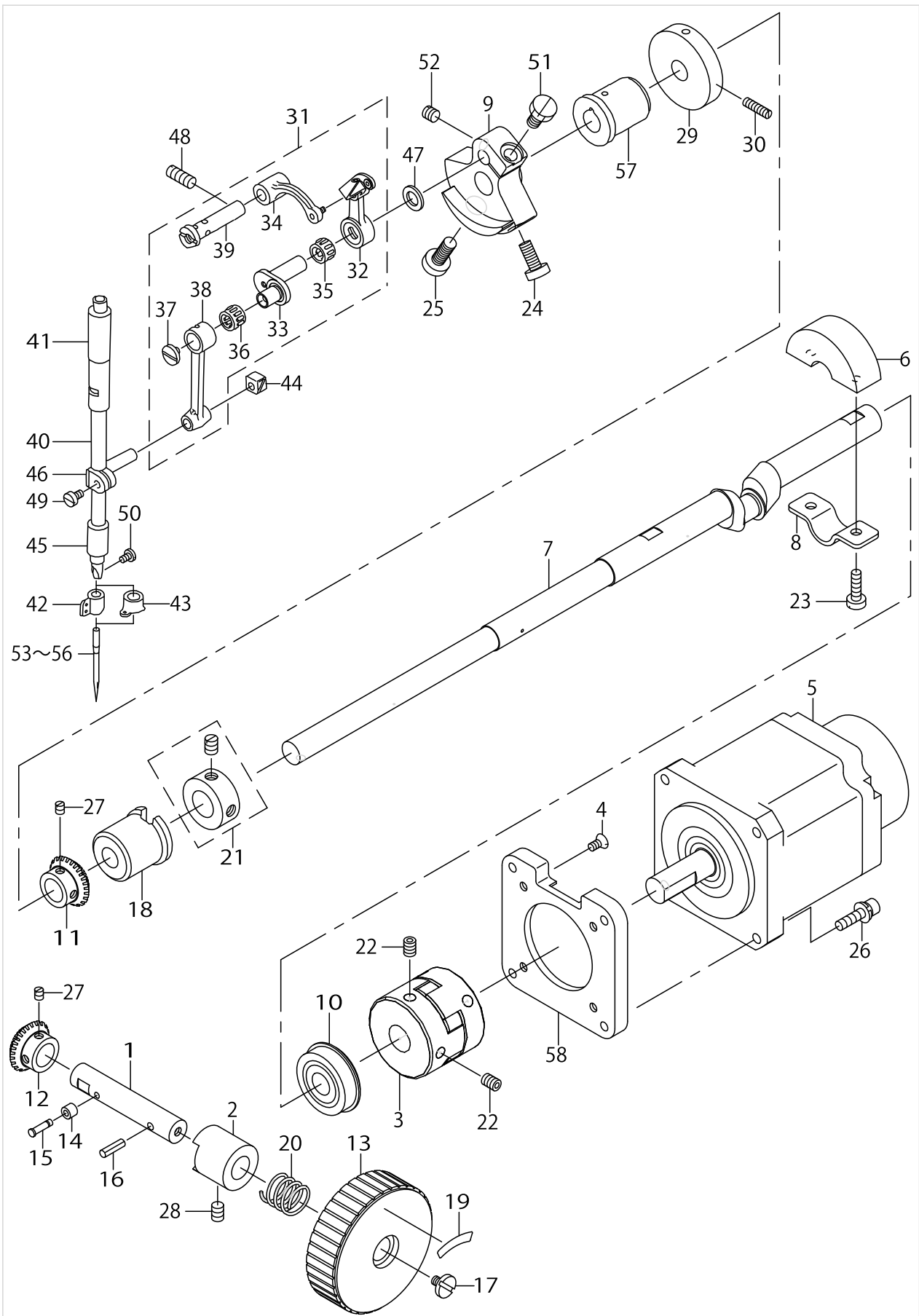
FRAME & MISCELLANEOUS COVER COMPONENTS (2)



FRAME & MISCELLANEOUS COVER COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1106210D00	X MOTOR COVER				1
2	B1112210D00	NEEDLE PLATE SUPPORT COVER				1
3	B1109210DA0	X MOVEMENT LOWER COVER ASM.				2
4	B1181210D00	X MOVEMENT COVER RAIL				4
5	B1108210D00	FEED BASE COVER				2
6	B1110210DA0	X MOVEMENT UPPER COVER ASM.,R				1
7	B1118210DA0	X MOVEMENT UPPER COVER ASM.,L				1
8	B1113210D00	COVER SUPPORT				2
9	B1113223C00	COVER SUPPORTER				2
10	B1123210000	Y DRIVE COVER				1
11	B1124210000	Y FIXED COVER				1
12	PS0150042K0	SPRING PIN 1.5X 4				4
13	SM1040801SC	SCREW M4X0.7 L=8				4
14	SS1110840SP	SCREW 11/64-40 L=8				4
15	SS1110840SP	SCREW 11/64-40 L=8				2
16	SS4110715SP	SCREW 11/64-40 L=7				2
17	SS1110840SP	SCREW 11/64-40 L=8				8
18	SS4120915SP	SCREW 3/16-28 L=9				4
19	SS6110610TP	SCREW 11/64-40 L=6				4
20	SM4050855SP	SCREW				2
21	WP0450801SD	WASHER 4.5X10X0.8				2
22	WP0531000SD	WASHER M5				2
23	WP0520656SA	WASHER 5.2X9.5X0.6				4

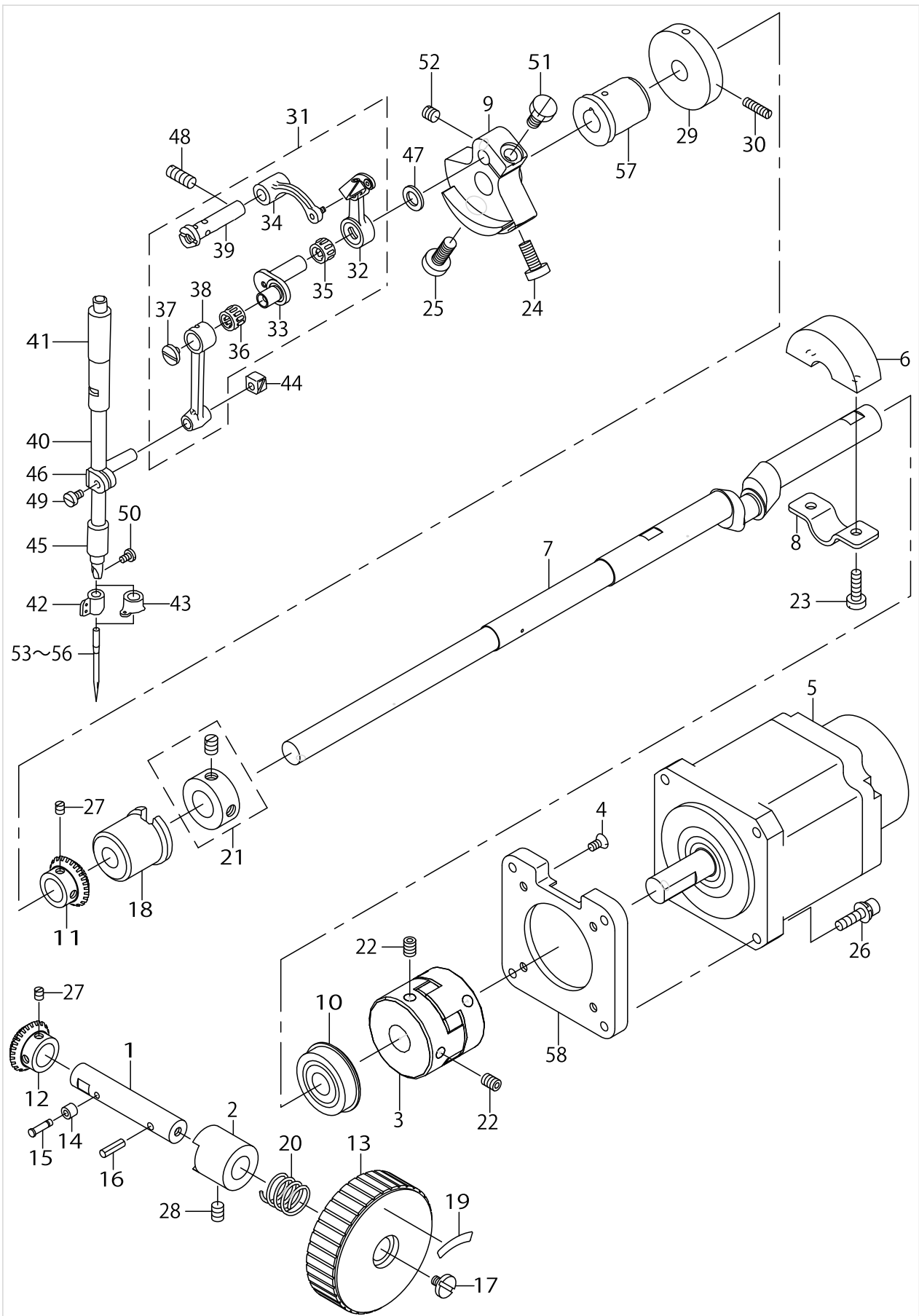
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1213210D00	PULLEY SHAFT				1
2	B1214210D00	PULLEY BUSHING				1
3	23604309	COUPLING				1
4	SS1110840SP	SCREW 11/64-40 L=8				4
5	40022517	AC SERVO MOTOR				1
6	B1207210D00	CRANK BALANCER				1
7	B1201210D00	MAIN SHAFT				1
8	B1208210D00	CRANK BALANCER FIX PLATE				1
9	B1206210D00	COUNTER WEIGHT				1
10	G1216870000	UPPER SHAFT REAR BEARING				1
11	B1215210D00	PULLEY GEAR,A				1
12	B1216210D00	PULLEY GEAR,B				1
13	B1212210D00	PULLEY				1
14	11217213	ROLLER				1
15	11217114	ROLLER SHAFT				1
16	PS0400142KH	SPRING PIN 4X14				1
17	A1230500000A	HANDWHEEL SETSCREW				1
18	B1203210000	BUSHING, INTERMEDIATE				1
19	B1144210000	REVOLVING DIRECTION LABEL				1
20	GAF01007000	SPRING				1
21	CS147121ESH	THRUST COLLAR ASM.D=14.72 W=12				1
22	SM8060812TP	SCREW M6 L=8				4
23	SS6121610SP	SCREW 3/16-28 L=15.5				2
24	SS6151412TP	SCREW 15/64-28 L=14				1
25	SS6681712TP	SCREW 9/32-28 L=16.5				1
26	SL6052092TN	SCREW				4
27	SS8110510SP	SCREW 11/64-40 L=5				4
28	SS8150822TP	SCREW 15/64-28 L=8				1
29	B3213205000	BOBBIN WINDER DRIVING WHEEL				1
30	SS8111610SP	SCREW 11/64-40 L=15.5				2
31	B1901210DC0	LINK THREAD TAKE-UP				1
32	B1901210DA0	THREAD TAKE-UP LEVER COMPL.		*		1
33	B1407210D00	NEEDLE BAR CRANK		*		1
34	B1903210000	THREAD TAKE-UP CRANK		*		1
35	B1905541000	NEEDLE BUSHING		*		1
36	B1411804000	NEEDLE DRIVING LEVER BEARING		*		1
37	B1903552000	LEFT SCREW		*		1
38	B1404280000	NEEDLE BAR CRANK ROD		*		1
39	B1904280000	BALANCE CRANK PIN		*		1
40	B1401210A00	NEEDLE BAR				1
41	B1402280000	NEEDLE ROD METAL				1
42	B1405210000	THREAD GUIDE A	FOR 210DSS,DSL			1
43	B1406210000	THREAD GUIDE	FOR 210DHS,DHL			1
44	B1414232000	SQUARE BLOCK				1
45	B1403280000	NEEDLE ROD LOWER METAL				1
46	B14115520A0	NEEDLE BAR CONNECTING ASM.				1
47	B1223771000	NEEDLE ROD CRANK WASHER				1

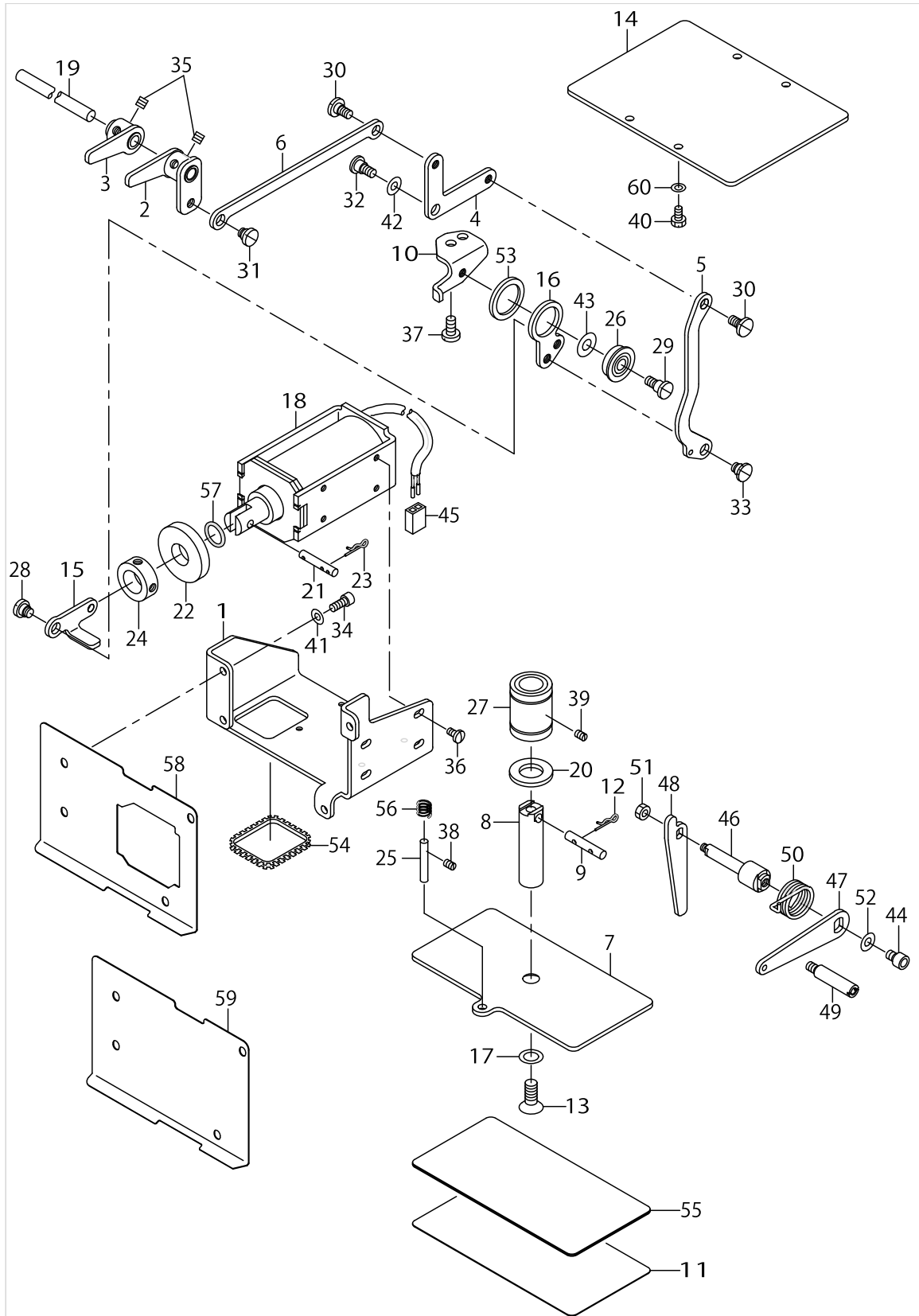
MAIM SHAFT & NEEDLE BAR COMPONENTS



MAIM SHAFT & NEEDLE BAR COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS8151550SP	SCREW 15/64-28 L=15				1
49	SS6090670TP	SCREW 9/64-40 L=6				1
50	SS7080510TP	SCREW 1/8-44 L=4.5				1
51	SS9661230CP	SCREW 1/4-40 L=12				1
52	SS8660610TP	SCREW 1/4-40 L=6				1
53	MDP500B1400	NEEDLE DPX5 #14	FOR 210DSS,DSL			1
54	MDP170B1800	NEEDLE DPX17 #18	FOR 210DHS,DHL			1
55	MC200501000	NEEDLE #100	FOR 210DSS,DSL			1
56	MC372001100	NEEDLE 135X17 #110	FOR 210DHS,DHL			1
57	B1202210000	BUSHING, FRONT				1
58	40022327	MOTOR FITTING PLATE				1

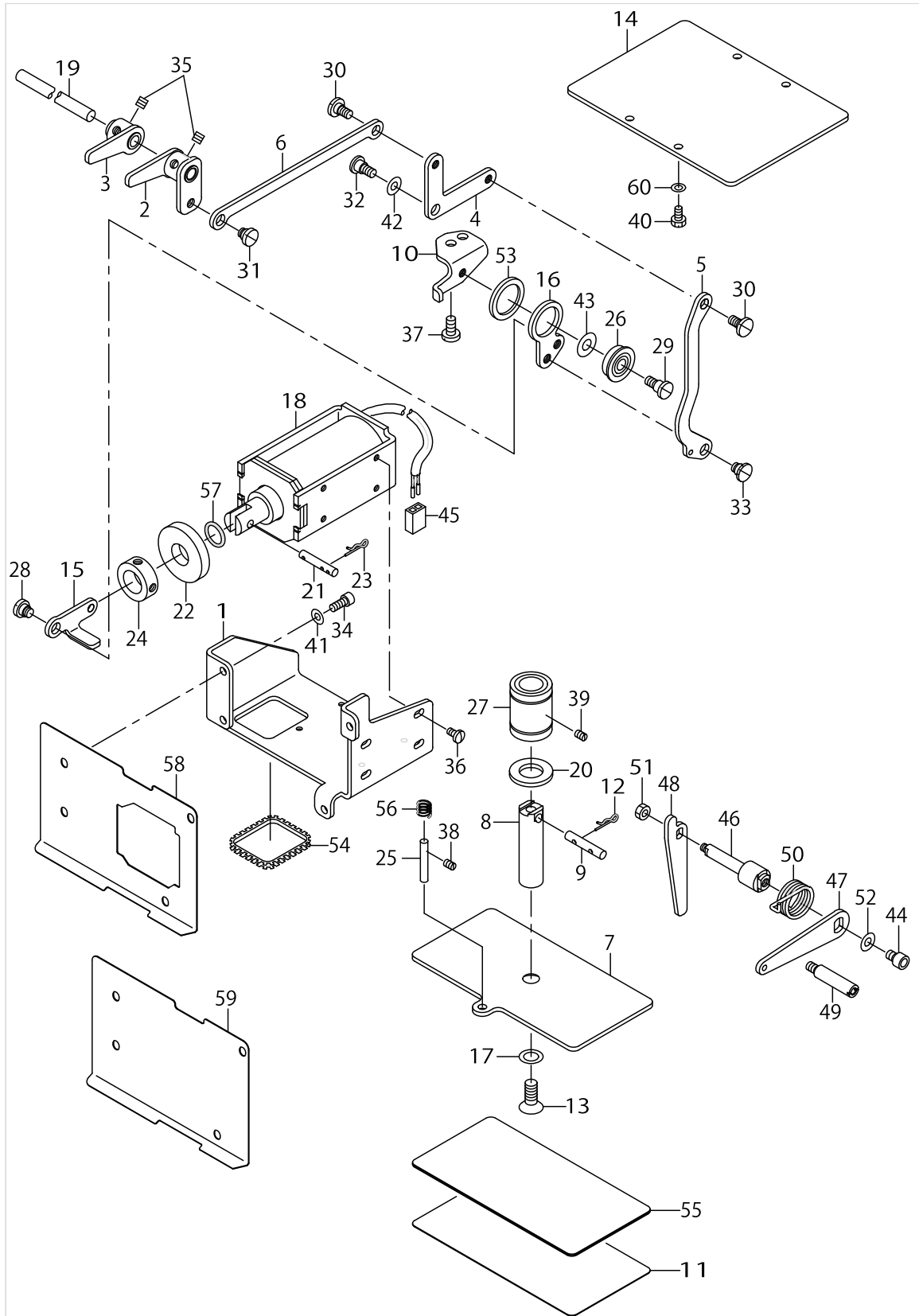
PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS



PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1507210D00	MAGNET INSTALLING PLATE				1
2	B1501210DA0	ARM ASM.,A	FOR 210DSS,DHS			1
3	B1503210DA0	ARM ASM.,B	FOR 210DSS,DHS			1
4	B1504210D00	L-SHAPED LINK	FOR 210DSS,DHS			1
5	B1505210D00	CONNECTING PLATE	FOR 210DSS,DHS			1
6	B1506210D00	CONNECTING LINK	FOR 210DSS,DHS			1
7	B1502210D00	PRESSER PLATE	FOR 210DSS,DHS			1
8	B1525210D00	PRESSER SHAFT	FOR 210DSS,DHS			1
9	B1508210D00	PIN	FOR 210DSS,DHS			1
10	B1509210D00	LINK GUIDE PLATE	FOR 210DSS,DHS			1
11	B1520210D00A	PRESSER PLATE SHEET				1
12	B1515210D00	PIN	FOR 210DSS,DHS			2
13	B1516210D00	SCREW	FOR 210DSS,DHS			1
14	B1522210D00	PRESSER PLATE(PNEUMATIC TYPE)	FOR 210DSL,DHL			1
15	B1510210D00	MAGNET LINK	FOR 210DSS,DHS			1
16	B1511210D00	PRESSER LINK	FOR 210DSS,DHS			1
17	B1530210D00	PRESSER PLATE SHEET WASHER	FOR 210DSS,DHS			3
18	B1628210D0B	SOLENOID	FOR 210DSS,DHS			1
19	B1701210000	LOWERING SHAFT	FOR 210DSS,DHS			1
20	D3310555D00	RUBBER WASHER	FOR 210DSS,DHS			1
21	B1513210D00	MAGNET PIN	FOR 210DSS,DHS			1
22	D2468555B00	RUBBER PLUNGER	FOR 210DSS,DHS			1
23	B1515210D00	PIN	FOR 210DSS,DHS			2
24	CS1701011SZ	THRUST COLLAR D=17 W=10	FOR 210DSS,DHS			1
25	PH0500322C0	PIN 5X32	FOR 210DSS,DHS			1
26	SB108000500	RADIAL BEARING	FOR 210DSS,DHS			1
27	SB716000200	BEARING	FOR 210DSS,DHS			1
28	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR 210DSS,DHS			1
29	SD0790601SP	HINGE SCREW D=7.94 H=6	FOR 210DSS,DHS			1
30	SD0720331SP	HINGE SCREW D= 7.24 H= 3.3	FOR 210DSS,DHS			2
31	SD0800341SP	HINGE SCREW D=8 H=3.4	FOR 210DSS,DHS			1
32	SD0790501SP	HINGE SCREW D=7.94 H=5	FOR 210DSS,DHS			1
33	SD0800422CP	HINGE SCREW D= 8 H= 4.2	FOR 210DSS,DHS			1
34	SM6051202TP	SCREW M5X0.8 L=12				4
35	SM8060612TP	SCREW M6 L=6	FOR 210DSS,DHS			4
36	SS7110840SP	SCREW 11/64-40 L=7.8	FOR 210DSS,DHS			4
37	SS7151210SP	SCREW 15/64-28 L=12	FOR 210DSS,DHS			2
38	SS8120740SP	SCREW 3/16-28 L=7	FOR 210DSS,DHS			1
39	SS8120740SP	SCREW 3/16-28 L=7	FOR 210DSS,DHS			1
40	SS9120910TP	SCREW 3/16-28 L=9	FOR 210DSL,DHL			4
41	WP0531001SC	WASHER				4
42	WP0850002SP	WASHER 8.5X18X1.6	FOR 210DSS,DHS			1
43	WP0621016SH	WASHER	FOR 210DSS,DHS			1
44	SM6060802TP	SCREW M6 L=8				1
45	HK03461002D	HOUSING	FOR 210DSS,DHS			1
46	B1701210D00	LOWERING LEVER SHAFT				1
47	B1702210D00	LOWERING LEVER				1

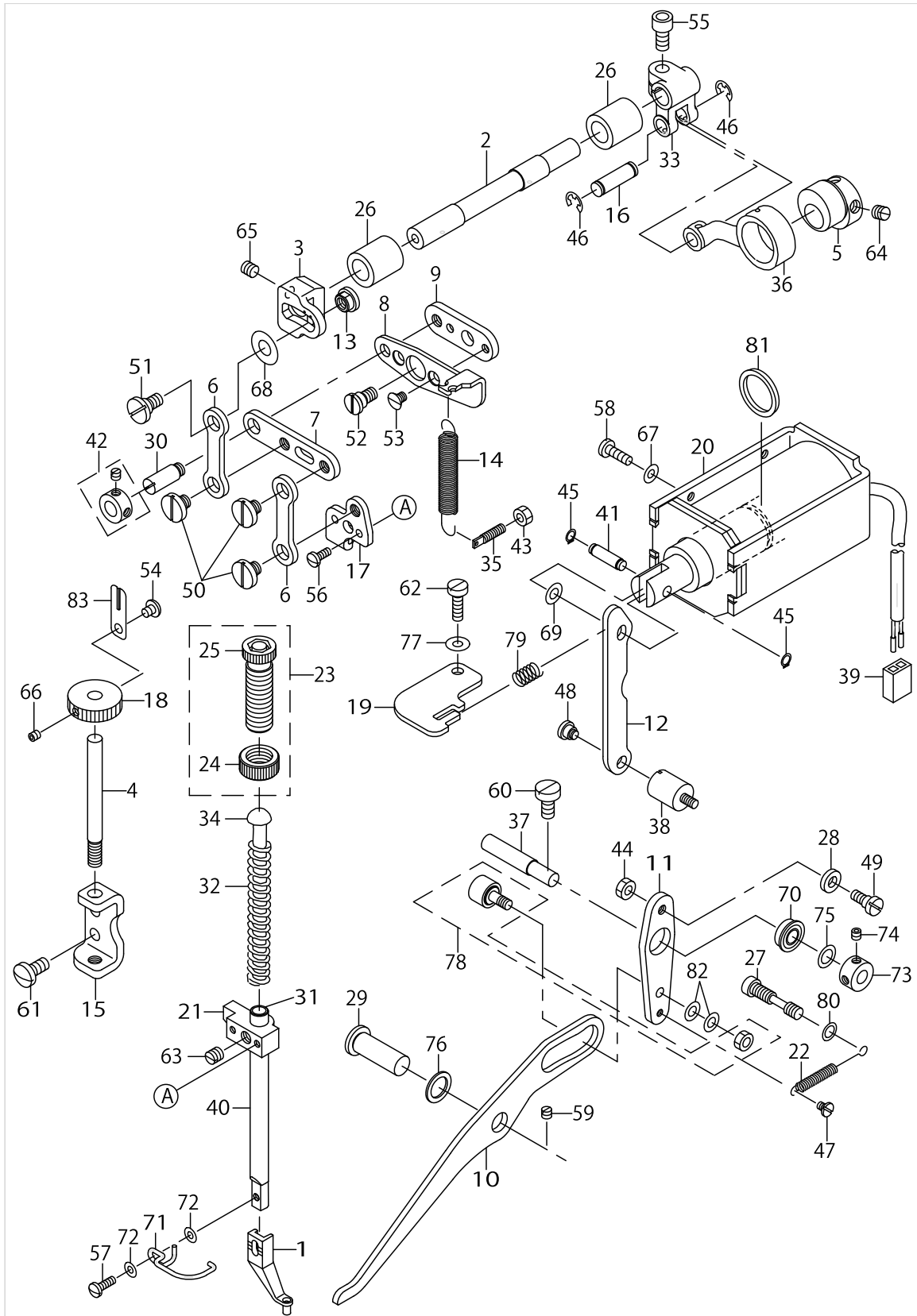
PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS



PRESSER PLATE & MANUAL PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1703210D00	LOWERING PLATE				1
49	22924005	PUMP BODY STRUT				1
50	B1526804000	SPRING				1
51	NM6050001SD	NUT M5X0.8				1
52	WP0641601SC	WASHER				1
53	WP2232916SZ	WASHER	FOR 210DSS,DHS			1
54	HX00223000A	BUSHING				1
55	B1531210D00	PRESSER PLATE FITTING SHEET				1
56	12210803	SPRING	FOR 210DSS,DHS			1
57	RO137230100	RUBBER RING	FOR 210DSS,DHS			1
58	B3511210D00A	BED OIL PREVENTION PLATE	FOR 210DSS,DHS			1
59	B3511210D0AA	BED OIL PREVENTION PLATE	FOR 210DSL,DHL			1
60	WP0520656SA	WASHER 5.2X9.5X0.6	FOR 210DSL,DHL			4

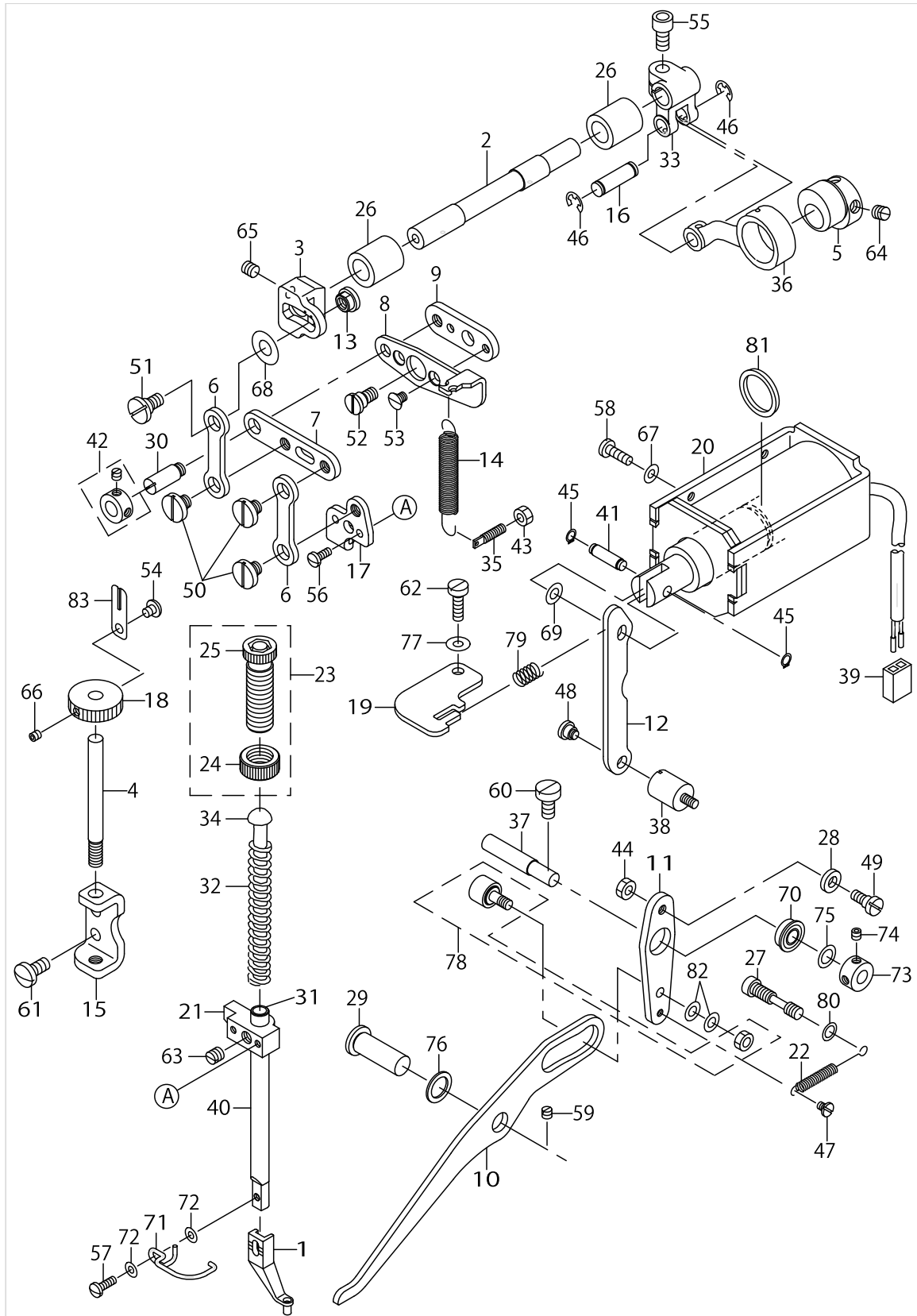
PRESSER MECHANISM COMPONENTS



PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1601210D00A	INTERMEDIATE PRESSER A				1
2	B1604210D00	INTERMEDIATE PRESSER SHAFT				1
3	B1603210D00	ADJUSTING ARM				1
4	B1630210D00	ADJUSTING SHAFT				1
5	B1609210D00	ECCENTRIC CAM				1
6	B1612210D00	INTERMEDIATE PRESSER LINK,A				2
7	B1610210D00	INTERMEDIATE PRESSER LINK,B				1
8	B1606210D00	POSITIONING LINK A				1
9	B1607210D00	POSITIONING LINK B				1
10	B1620210D00	LIFTING LINK A				1
11	B1621210D00A	LIFTING LINK B				1
12	B1622210D00	LIFTING LINK C				1
13	B1633210D00	ADJUSTING NUT				1
14	B1642210D00	INTERMEDIATE PRESSER SPRING B				1
15	B1632210D00	ADJUSTING SHAFT BRACKET				1
16	B1627210D00	ROD CONNECTING SHAFT				1
17	B1611210D00	LINK CONNECTING PLATE				1
18	B1631210D00	HEIGHT ADJUSTING KNOB				1
19	B1629210D00A	INNERPRESSER MAGNET STOPPER				1
20	B1628210D0B	SOLENOID				1
21	22907208	PRESSER BAR GUIDE BRACKET				1
22	11010303	FEED REVERSE SPRING				1
23	22907554	PRESSER SPRING REG NUT ASM.				1
24	22907604	PRESSER SPRING REGULATOR NUT		*		1
25	22907505	PRESSER SPRING REGULATOR		*		1
26	11847308	BUSHING, REAR				1
27	B1614210D00	SPRING RACK				1
28	13722509	DRIVING SAFETY ROLLER				1
29	B1641562000	FEED REGULATING ARM SHAFT				1
30	B1408180000	HINGE SCREW				1
31	26502906	INNER PRESSER BAR				1
32	B161121000A	INNER PRESSER SPRING.				1
33	12284303	FORKED LINK				1
34	B1629224000	PRESSER GUIDE BAR				1
35	B1649161000	TENSION SPRING ADJUSTING SCREW				1
36	B2102816000A	CHAIN LOOPER ROD (22MM)				1
37	B1615210D00	LIFTING LINK B SHAFT				1
38	B8404352000	BELT COVER SUPPORT STUD				1
39	HK03461002E	CONNECTOR				1
40	D1510491D00	BUSHING, LOWER				1
41	B1626210D00	PIN				1
42	CS079073ASH	THRUST COLLAR ASM.				1
43	NS6110310SP	NUT 11/64-40				1
44	NS6620310SP	NUT 3/16-32				1
45	RC0470611KP	RETAINING RING 4.7				2
46	RE0500000K0	E-RING				2
47	SD0400191TP	HINGE SCREW D=4 H=1.9				1

PRESSER MECHANISM COMPONENTS



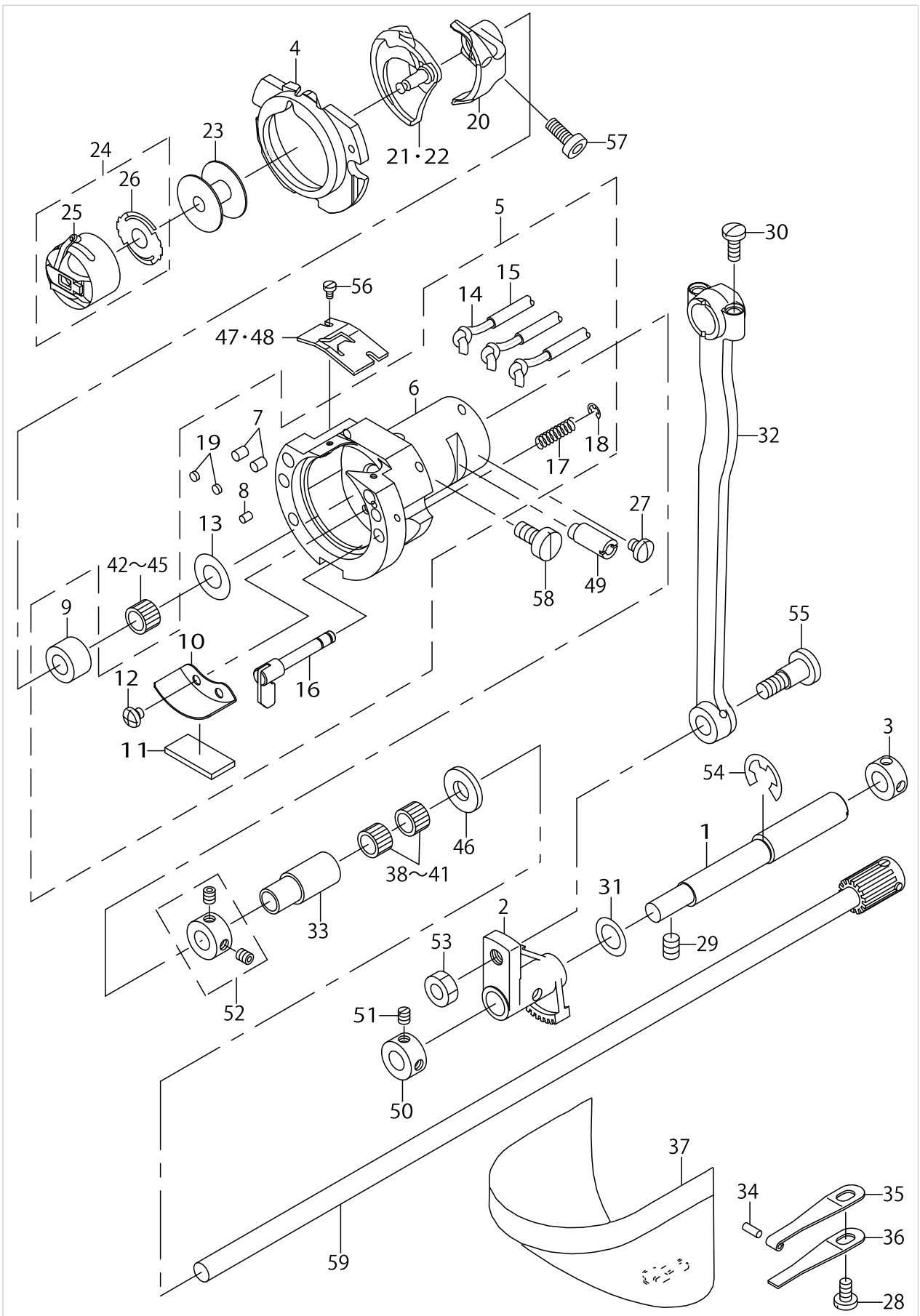
PRESSER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SD0640321SP	HINGE SCREW D= 6.35 H= 3.2				1
49	SD0600402TP	HINGE SCREW D= 6 H= 4				1
50	SD0800331TH	HINGE SCREW D=8 H=3.25				3
51	SD0800402TP	HINGE SCREW D= 8 H= 4				1
52	B1605210D00	HINGE SCREW				1
53	SS1110640TP	SCREW 11/64-40 L= 5.5				2
54	SS6110610TP	SCREW 11/64-40 L=6				1
55	SM6061202TP	SCREW M6 L=12				1
56	SS7090910SP	SCREW 9/64-40 L= 8.5				2
57	SS7091110SP	SCREW 9/64-40 L=10.5				1
58	SS7111410SP	SCREW 11/64-40 L=14				2
59	SS8120410SP	SCREW 3/16-28 L=3.8				1
60	SS6151220SP	SCREW 15/64-28 L=11.5				1
61	SS7151210SP	SCREW 15/64-28 L=12				2
62	SS6121610SP	SCREW 3/16-28 L=15.5				1
63	SS8660610TP	SCREW 1/4-40 L=6				1
64	SS8660610TP	SCREW 1/4-40 L=6				2
65	SM8060602TP	SCREW M6X6				1
66	SM8040412TP	SET SCREW M4 L=4				1
67	WP0480856SP	WASHER 4.8X8.4X0.8				2
68	WP0611626SP	WASHER 15X6X1.6				1
69	WP0611626SP	WASHER 15X6X1.6				1
70	SB107000100	BEARING				1
71	B1634210D00	FINGER GUARD				1
72	WP0430800SC	WASHER M4				2
73	CS0700811SH	THRUST COLLAR D=7 W=8				1
74	SS8110422TP	SCREW 11/64-40 L=4				2
75	WP0740516SP	WASHER 7.4X11.8X0.5				1
76	26226001	WASHER				1
77	WP0482086SD	WASHER 4.8X11.5X2				1
78	B1619210D00	CAM FOLLOWER				1
79	B1673180000	SPRING				1
80	WP0621026SP	WASHER 6.2X9.5X1				1
81	B1652210D00	GASKET				1
82	WP0531000SD	WASHER M5				2
83	13717707	ROCKING ADJUSTING SCREW STOPPE				1

SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1836210D00	OSCILLATING ECCENTRIC SHAFT				1
2	B1805210D00	OSCILLATOR				1
3	CS1201010SH	THRUST COLLAR ASM. D=12 W=10				1
4	B1817210DAB	SHUTTLE RACE RING COMPL.,B				1
5	B1814210DA0	SHUTTLE ASM.				1
6	B1814210D00	SHUTTLE		*		1
7	B1820210D00	SHUTTLE OIL FELT,A		*		2
8	B1821210D00	SHUTTLE OIL FELT,B		*		1
9	B1813980000	SHUTTLE NEEDLE OUTER RING		*		1
10	26231100	SHUTTLE LUBRICATING PLATE		*		1
11	B3504280000	SHUTTLE FELT		*		1
12	SS4090415SP	SCREW 9/64-40 L=4		*		2
13	WP0952616SD	WASHER 9.5X14.8X2.6		*		1
14	CQ252200000	OIL WICK		*		1.3
15	BP300000000	VINYL PIPE		*		0.8
16	26501858	INNER HOOK PRESSER ASM.		*		2
17	B1822215P00	INNER HOOK PRESSER SPRING		*		2
18	RE0300000K0	E-RING 3		*		2
19	13529607	SHUTTLE PACKING		*		2
20	B1812210D00	SHUTTLE DRIVER				1
21	B1818210D0A	SHUTTLE	FOR 210DSS,DSL			1
22	B1818210D0B	SHUTTLE,H	FOR 210DHS,DHL			1
23	B1806210D00	BOBBIN				1
24	B1828210DAA	BOBBIN CASE ASM.				1
25	B1828210D0A	BOBBIN CASE		*		1
26	B1808210D00	SPRING		*		1
27	SS7110510SP	SCREW 11/64-40 L=5				1
28	SS7110840SP	SCREW 11/64-40 L=7.8				1
29	SS8150822TP	SCREW 15/64-28 L=8				2
30	SS7111110TP	SCREW 11/64-40 L=10.5				2
31	10523504	WASHER				1
32	B1802210D00	CRANK ROD				1
33	13508403	LOWER SHAFT REAR METAL				1
34	13508700	HOOK COVER PRESSER SPRING PIN				1
35	26221101	HOOK COVER PRESSER SPRING A				1
36	26221200	HOOK COVER PRESSER SPRING B				1
37	13816855	HOOK COVER ASM.				1
38	B1411804A00	BEARING (A)	SELECTIVE PARTS			2
39	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PARTS			2
40	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PARTS			2
41	B1411804D00	BEARING (D)	SELECTIVE PARTS			2
42	B1411804A00	BEARING (A)	SELECTIVE PARTS			1
43	B1411804B00	NEEDLE DRIVING LEVER BEARING B	SELECTIVE PARTS			1
44	B1411804C00	NEEDLE DRIVING LEVER BEARING C	SELECTIVE PARTS			1
45	B1411804D00	BEARING (D)	SELECTIVE PARTS			1
46	B1808980000	LOWER SHAFT THRUST WASHER				1
47	B1815980000	SHUTTLE UPPER SPRING	FOR 210DSS,DSL			1

SHUTTLE DRIVER SHAFT COMPONENTS



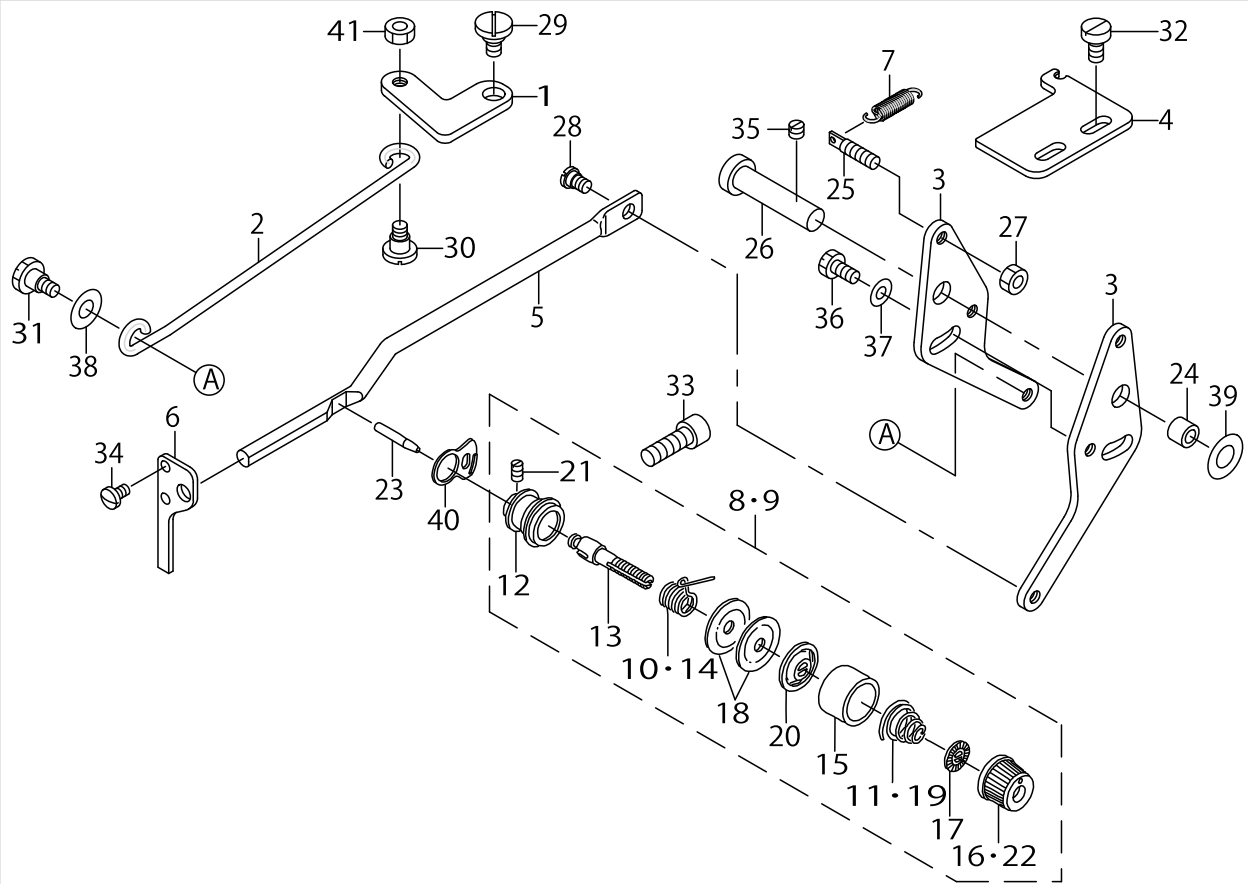
SHUTTLE DRIVER SHAFT COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B1815210000	INNER HOOK UPPER SPRING	FOR 210DHS,DHL			1
49	26222208	SHUTTLE RACE ADJUSTING SHAFT				1
50	CS1000811SP	THRUST COLLAR				1
51	SS8110520TP	SCREW 11/64-40 L= 4.5				2
52	CS080081CSH	THRUST COLLAR ASM. D=8.0 W=8				1
53	NS6660430SP	NUT 1/4-40				1
54	RE0900000K0	E-RING 9				1
55	SD0801021TP	HINGE SCREW D= 8 H=10.2				1
56	SS6060410TP	SCREW 3/32-56 L= 3.5				2
57	SS6121212TP	SCREW 3/16-28 L=12.0				1
58	SS6151220SP	SCREW 15/64-28 L=11.5				1
59	B1811210DA0	SHUTTLE DRIVER SHAFT ASM.				1

WIPER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2107210DA0	WIPER ASM.				1
2	B2107210D00	WIPER		*		1
3	B2111210D00	WIPER SHAFT CAP		*		1
4	22955504	WIPER COVER		*		1
5	40034676	WIPER BASE ASM		*		1
6	11110301	WIPER SOLENOID		*		1
7	22955900	WIPER RUBBER A		*		1
8	22956007	WIPER RUBBER B		*		1
9	22956106	WIPER LINK A		*		1
10	22956205	WIPER HINGE SCREW COLLAR		*		1
11	B2130210D00	WIPER SPRING		*		1
12	22956403	WIPER LINK B		*		1
13	11111051	WIPER DRIVING SHAFT ASM.		*		1
14	22956908	WIPER LINK B HINGE SCREW		*		1
15	22957104	WIPER SOLENOID SHAFT		*		1
16	22957203	WIPER LINK COLLAR		*		1
17	HK034610020	2-POLE NYLON PLUG		*		1
18	HK03464000B	PIN CONTACT		*		2
19	HA000590000	POWER SWITCH		*		1
20	HW200390000	ELECTRIC WIRE		*		0.1
21	HW500070000	2-CORE CABTYRE CORD		*		1.2
22	WS0310002KR	SPRING WASHER 3.1X5.9X0.7		*		3
23	NS6090310SP	NUT 9/64-40		*		1
24	NS6110310SP	NUT 11/64-40		*		1
25	RE0250000K0	E-RING 2.5		*		1
26	RE0500000K0	E-RING		*		1
27	SS6090620TP	SCREW		*		1
28	SS8110422TP	SCREW 11/64-40 L=4		*		1
29	SD0650321TP	HINGE SCREW D=6.5 H=3.2		*		1
30	SM4030601SN	SCREW M3 X 6		*		1
31	SM4030601SN	SCREW M3 X 6		*		3
32	WP0320501SC	WASHER M3		*		1
33	B2110210D00	WIPER SHAFT SUPPORT BRACKET				1
34	17700402	FACE COVER JOINT				1
35	B3549850000	LOOPER COVER OIL SHIELD STUD				1
36	SS7110840SP	SCREW 11/64-40 L=7.8				2
37	SS7110910SP	SCREW 11/64-40 L=8.5				2
38	WP0450801SD	WASHER 4.5X10X0.8				2
39	WP0482086SD	WASHER 4.8X11.5X2				1

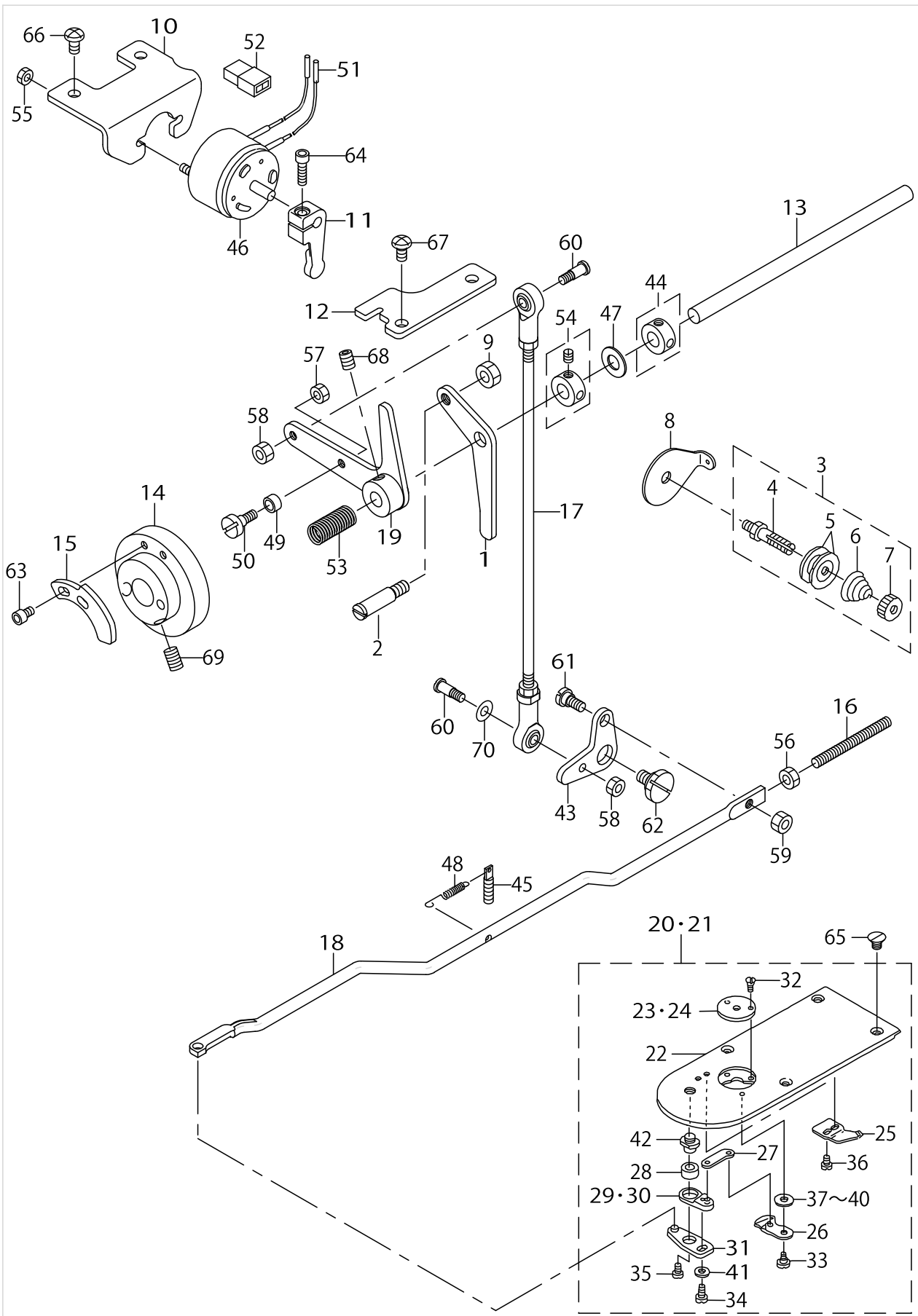
TENSION RELEASE & THREAD TENSION COMPONENTS



TENSION RELEASE & THREAD TENSION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2304210D00	TENSION RELEASE LINK				1
2	B2308210D00	TENSION RELEASE CONNECTING ROD				1
3	26500900	TENSION RELEASE ADJUSTING ARM				2
4	B2315210D00	STOPPER PLATE				1
5	13513205	TENSION RELEASE BAR				1
6	13513304	THREAD TENSION ARM				1
7	13716808	SPRING				1
8	B23022800A0	SECOND THREAD TENSION ASM.	FOR 210DSS,DSL			1
9	B23022050AA	SECOND THREAD TENSION.	FOR 210DHS,DHL			1
10	D3112L4BB00	TAKE-UP SPRING (HEAVY)	FOR 210DHS,DHL	*		1
11	B2305205000	TENSION SPRING	FOR 210DHS,DHL	*		1
12	B2313280000	THREAD TENSION ROD, LARGE		*		1
13	B2302280000	SECOND THREAD TENSION ROD		*		1
14	B3112761000	THREAD TAKE-UP SPRING	FOR 210DSS,DSL	*		1
15	B3107804000	THREAD TENSION DISK PRESSER	FOR 210DSS,DSL	*		1
16	B3119771000	THREAD TENSION NUT	FOR 210DSS,DSL	*		1
17	B3120125000	ROTATING STOPPER		*		1
18	B3126012000	THREAD TENSION DISK		*		2
19	B3114232000	THREAD TENSION SPRING	FOR 210DSS,DSL	*		1
20	B3132552000	THREAD TENSION DISK PRESSER		*		1
21	SS8090610SP	SCREW 9/64-40 L=5.9		*		1
22	13817408	THREAD TENSION NUT	FOR 210DHS,DHL	*		1
23	B2303280000	TENSION RELEASE PIN				1
24	B2619372000	STOP MOTION TRIPPING LEVER CAM				1
25	B1649161000	TENSION SPRING ADJUSTING SCREW				1
26	D2431555B00	THREAD TRIMMER SHAFT				1
27	NS6110310SP	NUT 11/64-40				1
28	SD0530221SP	HINGE SCREW D= 5.3 H= 2.2				1
29	SD0720321TP	HINGE SCREW				1
30	SD0640391TP	HINGE SCREW D= 6.35 H= 3.9				1
31	SD0640482SP	HINGE SCREW D= 6.35 H= 4.8				1
32	SS6120940SP	SCREW 3/16-28 L=9				2
33	SS6151812TP	SCREW 15/64-28 L=18				1
34	SS7090620TP	SCREW 9/64-40 L=6.1				2
35	SS8120410SP	SCREW 3/16-28 L=3.8				1
36	SS9110920CP	SCREW 11/64-40 L=9				1
37	WP0482086SD	WASHER 4.8X11.5X2				1
38	WP0651056SD	WASHER 6.5X11X1				1
39	WP0841600SE	WASHER 8,4X15,5X1,6				1
40	B2702210000	GUIDE PLATE				1
41	NS6120310SP	NUT 3/16-28				1

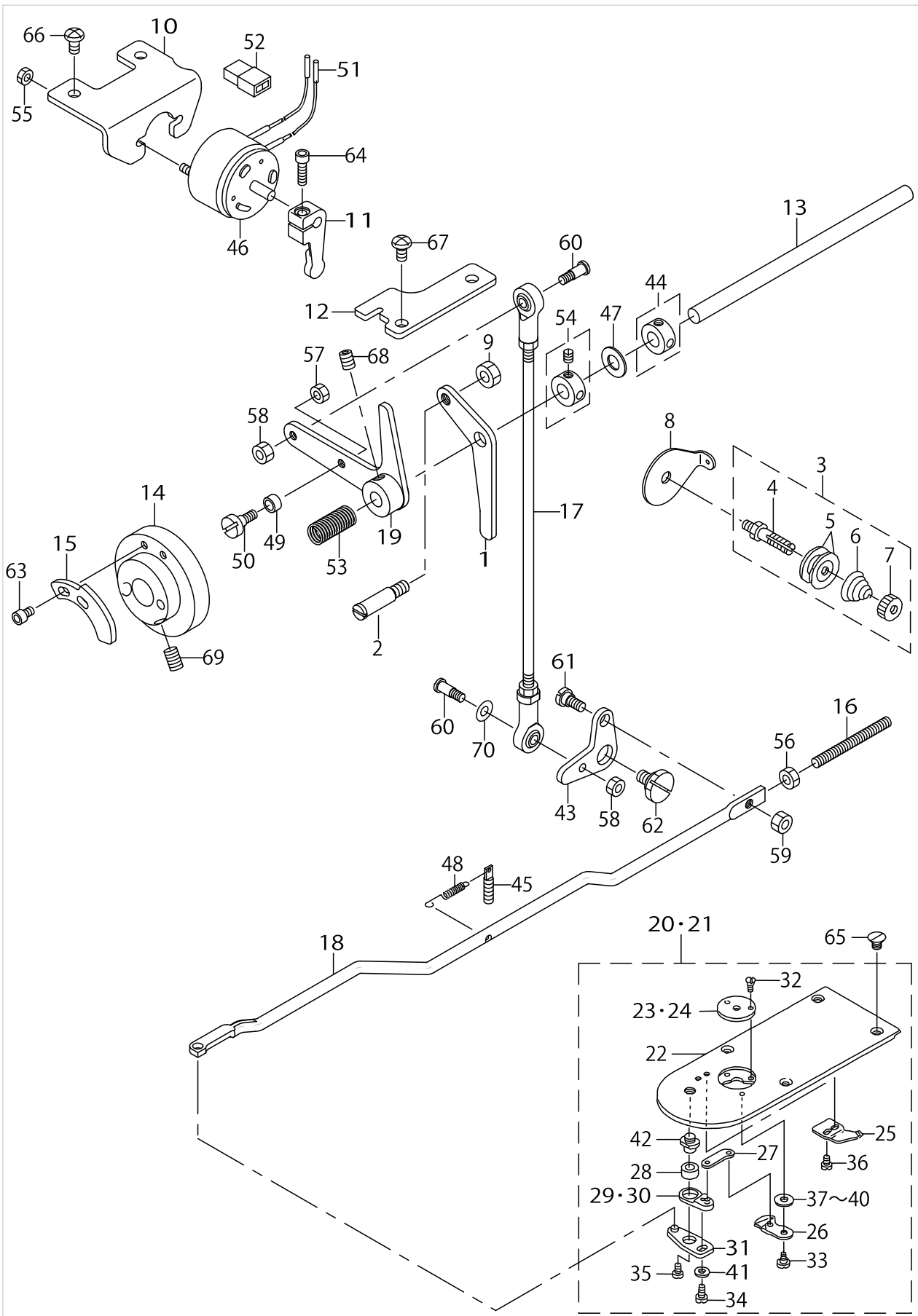
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2301210D00	TENSION RELEASE ARM				1
2	14107809	TENSION RELEASE ARM PIN				1
3	B11152320A0	FIRST THREAD TENSION ASM.				1
4	B3123352000	THREAD TENSION ROD		*		1
5	B3126012000	THREAD TENSION DISK		*		2
6	B1115232000	FIRST THREAD TENSION SPRING		*		1
7	B3125012000	THREAD TENSION NUT		*		1
8	B3111352000	UPPER LOOPER THREAD GUIDE				1
9	NS6150310SP	NUT 15/64-28				1
10	B2402210D00	MAGNET INSTALLING PLATE				1
11	B2409210D00	THREAD TRIMMER MAGNET ARM				1
12	B2412210D00	CAM INSTALLING LINK STOPPER				1
13	B2408210D00	THREAD TRIMMER SHAFT				1
14	B2401210D00	THREAD TRIMMER CAM				1
15	B2312210D00	TENSION RELEASE NOTCH				1
16	B2440210D00	LINK STOPPER SCREW				1
17	B2407210D00	THREAD TRIMMER CONNECTING ROD				1
18	B2413210D00	THREAD TRIMMER CONNECTING BAR				1
19	B2404210DA0	CAM INSTALLING LINK				1
20	B2425210DAA	NEEDLE PLATE ASM.	FOR 210DSS,DSL			1
21	B2425210DAB	NEEDLE PLATE H ASM.	FOR 210DHS,DHL			1
22	B2425210000	NEEDLE PLATE		*		1
23	B242621000A	NEEDLE HOLE GUIDE D=1.6	FOR 210DSS,DSL	*		1
24	B242621000B	NEEDLE HOLE GUIDE D=2.0	FOR 210DHS,DHL	*		1
25	B2424210000	COUNTER KNIFE		*		1
26	B2421210AA0	MOVING KNIFE COMPL.		*		1
27	B2418280000	MOVING KNIFE LINK		*		1
28	B2416280000	THREAD CUTTING LEVER RING		*		1
29	B24152800A0	THREAD CUTTER LEVER ASM., SMAL	FOR 210DSS,DSL	*		1
30	B24162100A0	THREAD CUTTER SMALL LEVER ASM.	FOR 210DHS,DHL	*		1
31	B24142800A0	THREAD CUTTER LEVER ASM., LARG		*		1
32	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
33	B2417210000	MOVING KNIFE HINGE SCREW		*		1
34	SS7110740TP	SCREW 11/64-40 L=7		*		1
35	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
36	SS7090410SP	SCREW 9/64-40 L= 3.5		*		2
37	B242328000A	MOVING KNIFE WASHER A	SELECTIVE PARTS	*		1
38	B242328000B	MOVING KNIFE WASHER B	SELECTIVE PARTS	*		1
39	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1
40	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1
41	WP0450846SP	WASHER		*		1
42	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
43	B2411210000	THREAD TRIMMER LINK				1
44	CS080081CSH	THRUST COLLAR ASM. D=8.0 W=8				1
45	B1649161000	TENSION SPRING ADJUSTING SCREW				1
46	B2303205000	SOLENOID				1
47	B1116804000	CLOTH PLATE WASHER				1

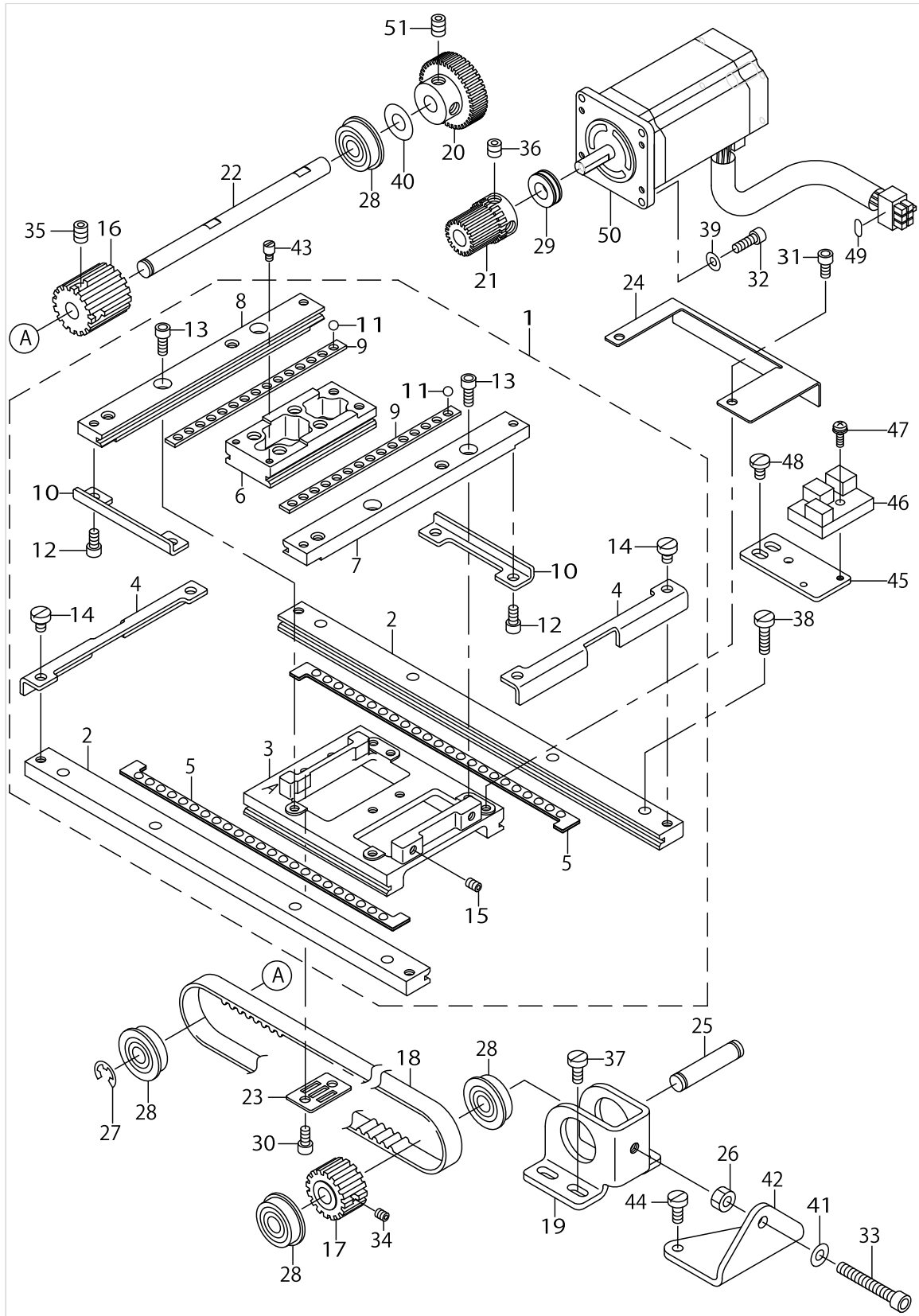
TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS



TENSION RELEASE & THREAD TRIMMER MECHANISM COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2431215000	THREAD TRIMMER LINK SPRING				1
49	D2587L8WB00	ROLLER				1
50	D2588L8WB00	ROLLER SHAFT				1
51	HK034630000	TERMINAL				2
52	HK034620020	2P PLUG				1
53	B2617771000	TRIPPING LEVER TENSION SPRING				1
54	CS080081CSH	THRUST COLLAR ASM. D=8.0 W=8				1
55	NM6040003SC	NUT M4				2
56	NM6050001SP	NUT M5				1
57	NS6110420SP	NUT 11/64-40				1
58	NS6110420SP	NUT 11/64-40				2
59	NS6120630SP	NUT 3/16-28				1
60	SD0500803TP	HINGE SCREW D=5 H=8				2
61	SD0650305TP	HINGE SCREW D= 6.5 H= 3				1
62	SD1100301TP	HINGE SCREW H=11 W=3				1
63	SM6040602TP	SCREW M4 L=6				2
64	SM6041402TP	SCREW M4 L=14				1
65	SS1110640TP	SCREW 11/64-40 L= 5.5				4
66	SS4120915SP	SCREW 3/16-28 L=9				2
67	SS4120915SP	SCREW 3/16-28 L=9				2
68	SS8150822TP	SCREW 15/64-28 L=8				1
69	SS8661012TP	SCREW				2
70	WP0501016SD	WASHER 5X10.5X1				1

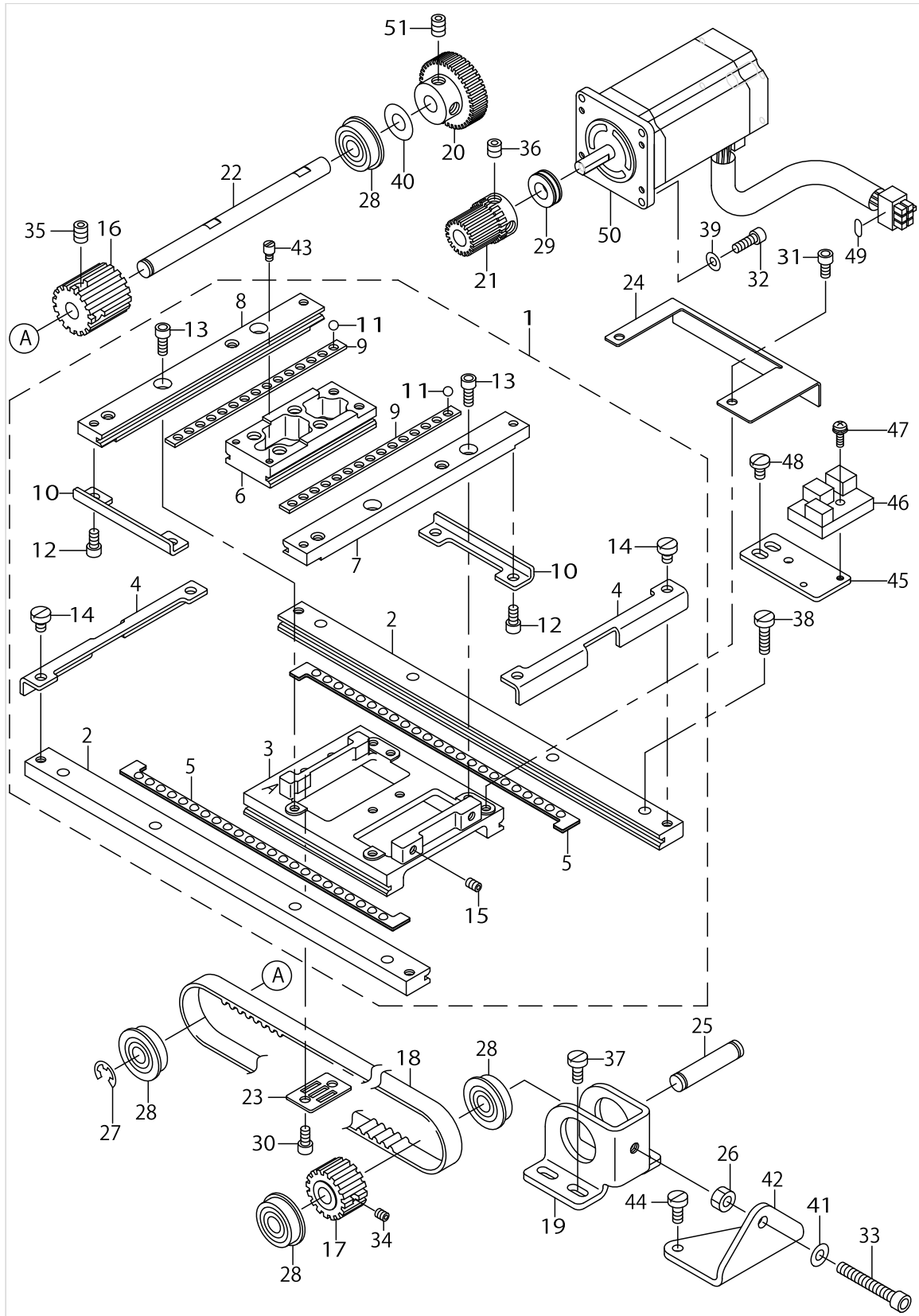
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2501210DA0A	X-Y TABLE ASM.				1
2	B2501210D00	X FIXED RACE		*		2
3	B2502210D00A	RACE TABLE		*		1
4	B2507210D00	X STOPPER		*		2
5	B2508210DA0	X BALL GAUGE ASM.		*		2
6	B2519210D00	Y REMOVAL RACE		*		1
7	B2520210D0A	Y FIXED RACE,RIGHT		*		1
8	B2520210D0B	Y FIXED RACE,LEFT		*		1
9	B2521210D00	Y BALL GAUGE		*		2
10	B2522210D00	Y STOPPER		*		2
11	B2527210000	BALL		*		30
12	SM6040802TP	SCREW M4X0.7 L=8		*		4
13	SM6041002TP	SCREW M4 L=10		*		4
14	SS6110610TP	SCREW 11/64-40 L=6		*		4
15	SM8040602TP	SCREW M4X0.7 L=6		*		2
16	B2513210D00A	DRIVE SPROCKET				1
17	B2514210D00A	DRIVEN SPROCKET				1
18	B2512210D00A	X TIMING BELT				1
19	B2505210D00	X DRIVEN BRACKET				1
20	B2534210D00	X DRIVEN GEAR				1
21	B2526210D00	X DRIVE GEAR				1
22	B2506210D00	X DRIVE SHAFT				1
23	B2509210D00	BELT RECEIVER				1
24	B4007210D00	X SENSOR SLIT				1
25	13518105	LIFTING LEVER SHAFT				1
26	NM6050001SP	NUT M5				1
27	RE0600000K0	E-RING 6				1
28	SB108000500	RADIAL BEARING				4
29	SB408000100	BEARING				1
30	SM6040802TP	SCREW M4X0.7 L=8				2
31	SM6040602TP	SCREW M4 L=6				2
32	SM6041202TP	SCREW M4X0.7 L=12				4
33	SM6053502TP	BOLT				1
34	SM8040502TP	SCREW M4X0.7 L=5				1
35	SM8060802TP	SCREW M6 L=8				2
36	SM8060602TP	SCREW M6X6				2
37	SS6111010SP	SCREW 11/64-40 L= 9.5				4
38	SS6111620SP	SCREW 11/64-40 L=16.0				8
39	WP0450846SP	WASHER				4
40	WP0820526SD	WASHER 8.2X14X0.5				1
41	WP0531001SC	WASHER				1
42	B2530210D00	X BELT ADJUSTING BRACKET				1
43	B151902600G	HINGE STUD				2
44	SS6111010SP	SCREW 11/64-40 L= 9.5				2
45	B4004210D00	X SENSOR INSTALLING PLATE				1
46	HD00057000A	PHOTO SENSOR				1
47	SL4031081SF	SCREW M3 L=10				1

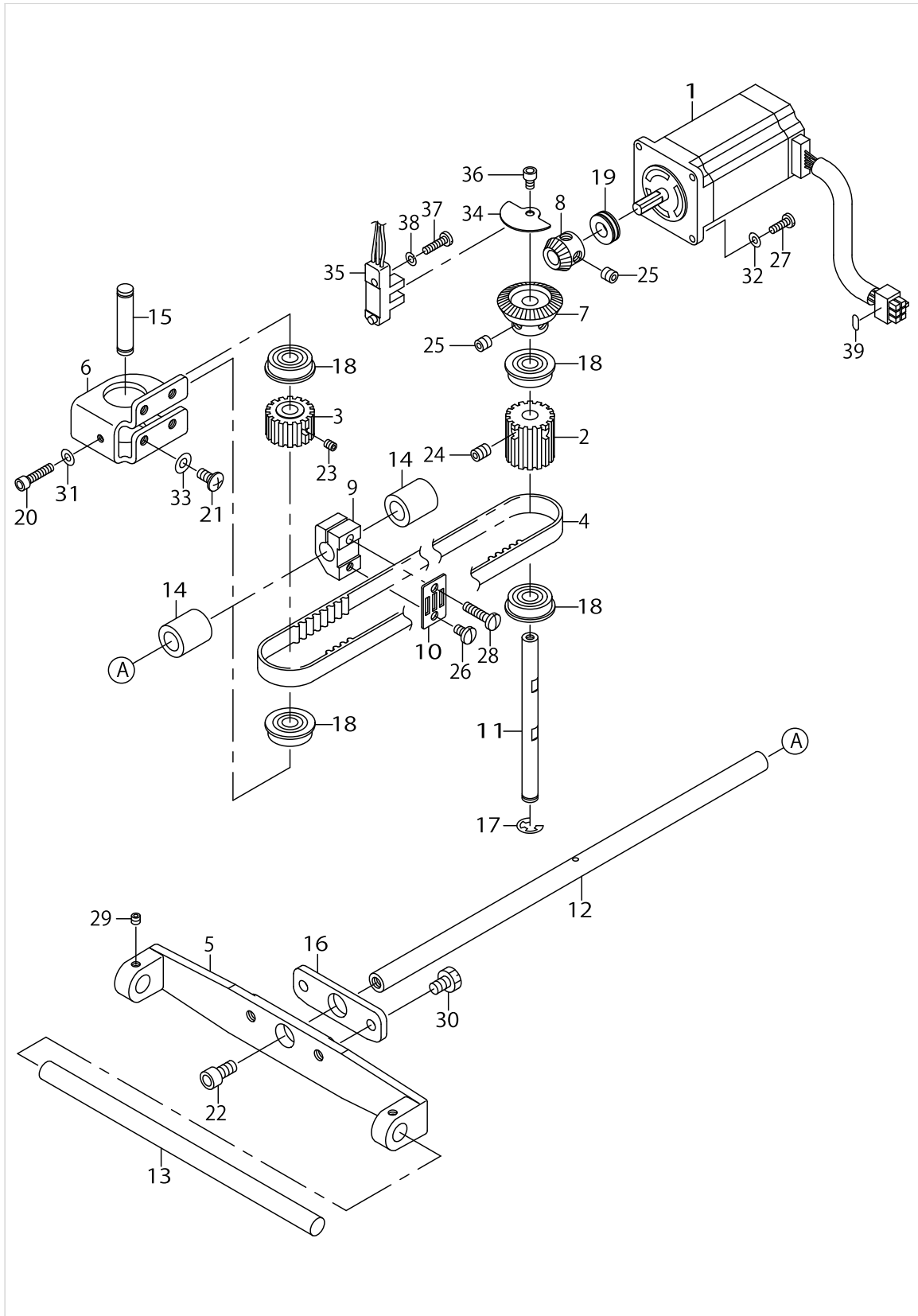
X-Y COMPONENTS (1)



X-Y COMPONENTS (1)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SS7110710SP	SCREW 11/64-40 L=7				2
49	E2650453000	CONNECTOR MARKER J50				1
50	B2529210D00	FEED STEPPING MOTOR				1
51	SM8060802TP	SCREW M6 L=8				2

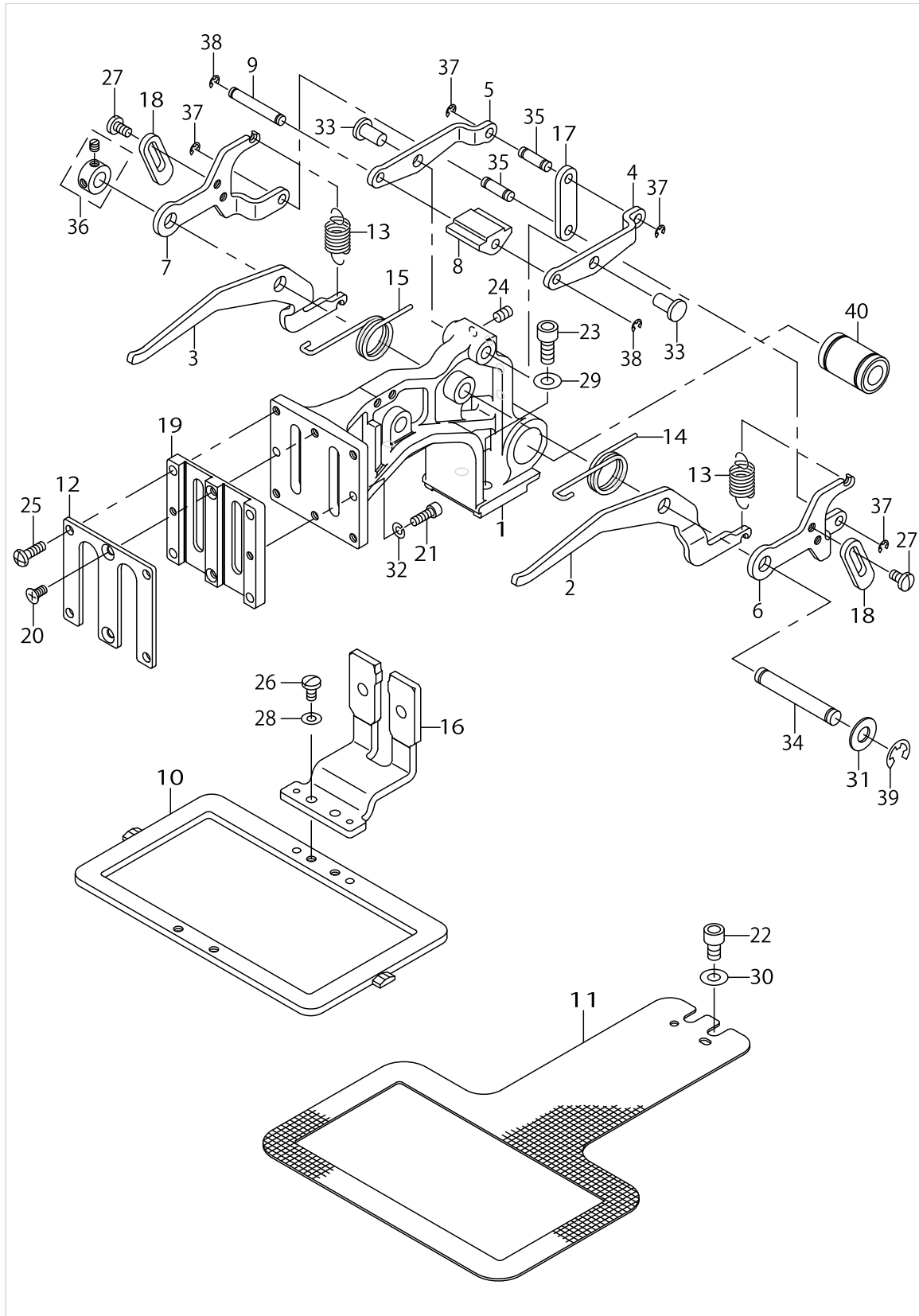
X-Y COMPONENTS (2)



X-Y COMPONENTS (2)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2529210D00	FEED STEPPING MOTOR				1
2	B2513210D00A	DRIVE SPROCKET				1
3	B2514210D00A	DRIVEN SPROCKET				1
4	B2528210D00A	Y TIMING BELT				1
5	B2511210D00	X GUIDE SHAFT BRACKET				1
6	B2518210D00	Y DRIVEN BRACKET				1
7	B2548210D00	Y DRIVEN GEAR				1
8	B2525210D00	Y DRIVE GEAR				1
9	B2536210D00A	Y BELT BRACKET				1
10	B2509210D00	BELT RECEIVER				1
11	B2523210D00	Y DRIVE SHAFT				1
12	B2524210D00	Y REMOVAL SHAFT				1
13	B2510210D00	X GUIDE SHAFT				1
14	B2509704000	BUSHING, REAR				2
15	13518105	LIFTING LEVER SHAFT				1
16	B2525205000	Y REMOVAL BRACKET				1
17	RE0600000K0	E-RING 6				1
18	SB108000500	RADIAL BEARING				4
19	SB408000100	BEARING				1
20	SM6041802TP	SCREW M4 L=18				1
21	SM0051001SC	SCREW				4
22	SM6061202TP	SCREW M6 L=12				1
23	SM8040502TP	SCREW M4X0.7 L=5				1
24	SM8060802TP	SCREW M6 L=8				2
25	SM8060602TP	SCREW M6X6				4
26	SS7110720SP	SCREW 11/64-40 L=7				1
27	SS7091110SP	SCREW 9/64-40 L=10.5				4
28	SS7111810TP	SCREW 11/64-40 L=18				1
29	SS8110422TP	SCREW 11/64-40 L=4				2
30	SS9150910SP	SCREW				2
31	WP0430801SC	WASHER 4.3X9X0.8				1
32	WP0450846SP	WASHER				4
33	WP0551016SH	WASHER 5.5X13X1				4
34	B4008210D00	Y SENSOR SLIT				1
35	HD002230000	PHOTO SENSOR				1
36	SM6040602TP	SCREW M4 L=6				1
37	SS7091410SP	SCREW 9/64-40 L=13.5				1
38	WS0410002KP	SPRING WASHER				1
39	E2651453000	CONNECTOR MARKER J51				1

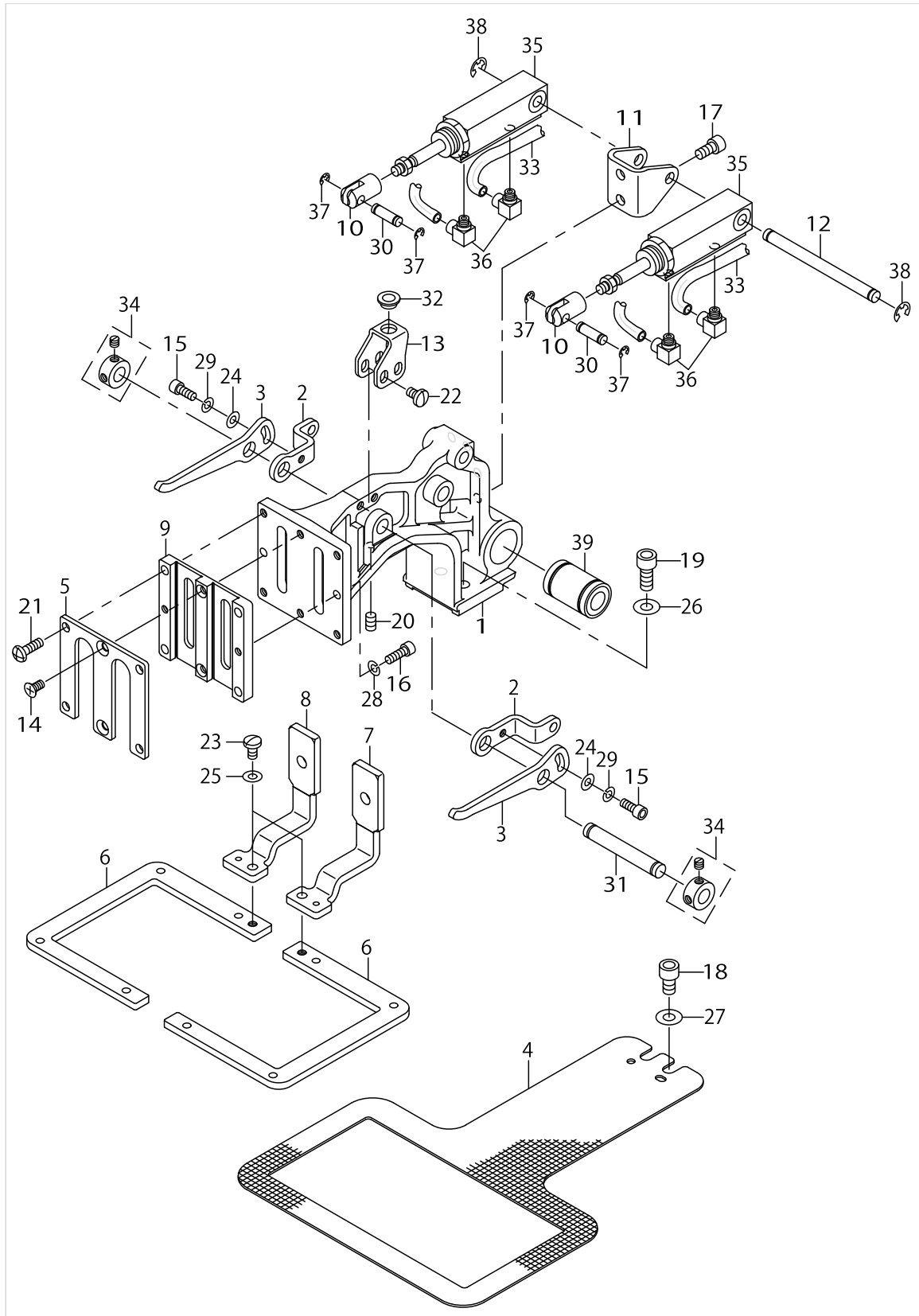
CLOTH FEED MECHANISM COMPONENTS(FOR 210DSS,210DHS)



CLOTH FEED MECHANISM COMPONENTS(FOR 210DSS,210DHS)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2550210D00	FEED BRACKET				1
2	B2570210D00	LIFTING LEVER,RIGHT				1
3	B2571210D00	LIFTING LEVER,LEFT				1
4	B2577210D00	FEED BRACKET UPPER LINK,RIGHT				1
5	B2578210D00	FEED BRACKET UPPER LINK,LEFT				1
6	B2574210D00	SUPPORT LINK,RIGHT				1
7	B2575210D00	SUPPORT LINK,LEFT				1
8	B2579210D00A	SLIDER				1
9	B2573210D00	SLIDER SHAFT				1
10	B2553210D00	FEEDING FRAME				1
11	B2552210D00	LOWER PLATE				1
12	B2572210D00	WORK CLAMP FOOT PLATE COVER				1
13	B2583210D00	SPRING				2
14	B2581210D00	SPRING,RIGHT				1
15	B2582210D00	SPRING,LEFT				1
16	B2551210DA0A	SLIDE PLATE COMPL.				1
17	B2576210D00	FEED BRACKET LINK				1
18	B2580210D00	LINK STOPPER				2
19	B2610210D00	WORK CLAMP FOOT PLATE				1
20	SM1040801SP	SCREW M4X0.7 L=8				2
21	SM6041202TP	SCREW M4X0.7 L=12				2
22	SM6061002TP	SCREW M6 L=10				2
23	SM6061402TN	BOLT				2
24	SM8050802TP	SCREW M5X0.8 L=8				2
25	SS4111415SP	SCREW 11/64-40 L=14				4
26	SS7110840SP	SCREW 11/64-40 L=7.8				2
27	SS7110840SP	SCREW 11/64-40 L=7.8				4
28	WP0480856SP	WASHER 4.8X8.4X0.8				2
29	WP0651001SC	WASHER				2
30	WP0651001SC	WASHER				2
31	B255728000C	WASHER				1
32	WS0410002KP	SPRING WASHER				2
33	B1626555000	FEED REGULATOR CONNECTING ROD				2
34	D2502232D00	SHAFT BLOCK SHAFT				1
35	B1626220000	CYLINDER PIN				2
36	CS079073ASH	THRUST COLLAR ASM.				1
37	RE0300000K0	E-RING 3				4
38	RE0300000K0	E-RING 3				2
39	RE0700000K0	E-RING 7				1
40	SB710000200	SLIDE BEARING				1

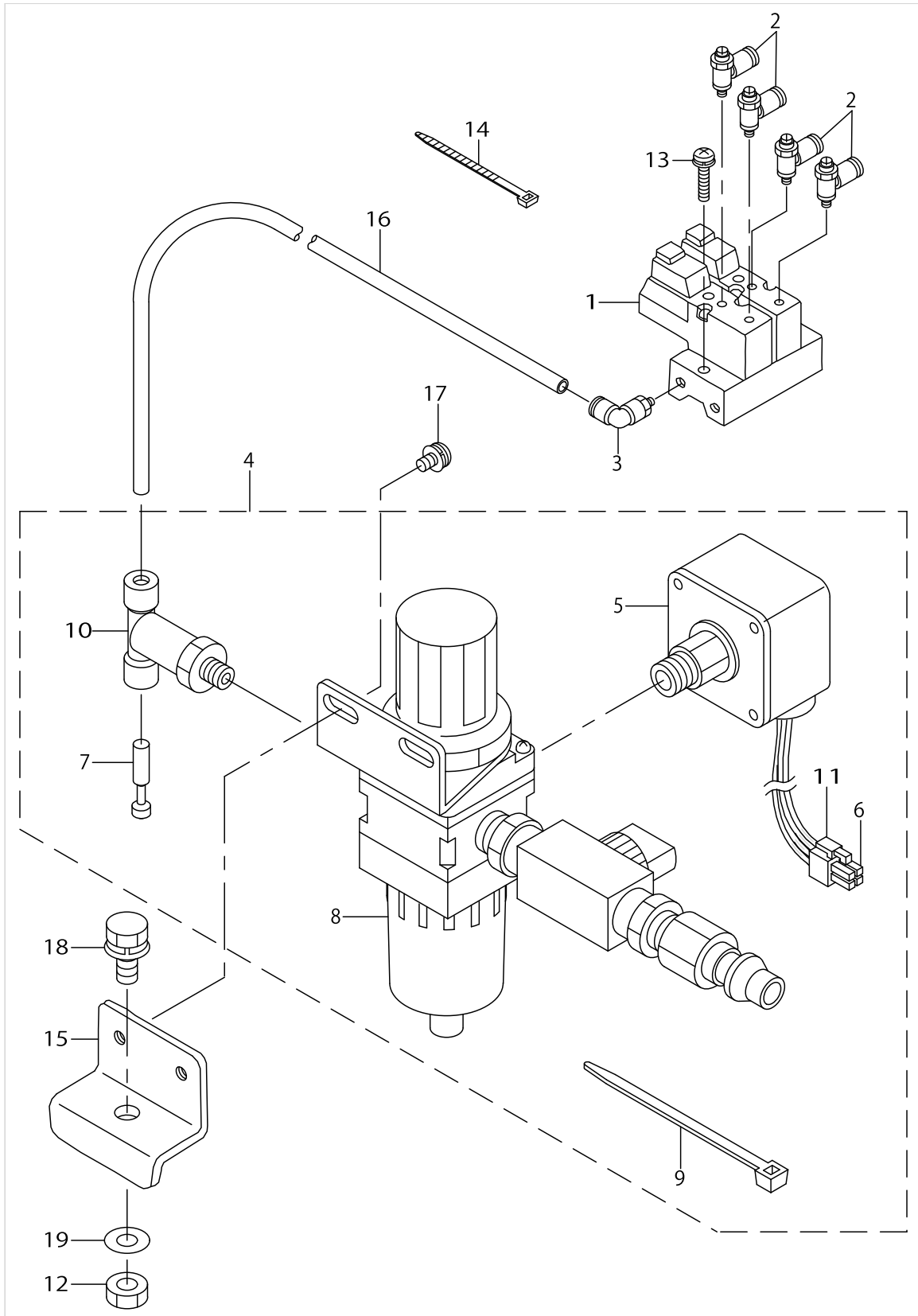
CLOTH FEED MECHANISM COMPONENTS(FOR 210DSL,210DHL)



CLOTH FEED MECHANISM COMPONENTS(FOR 210DSL,210DHL)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B2550210D00	FEED BRACKET				1
2	B2564210D00	LINK PLATE A				2
3	B2560210D00	LINK PLATE B				2
4	B2552210D00	LOWER PLATE				1
5	B2572210D00	WORK CLAMP FOOT PLATE COVER				1
6	B2554210D00	FEEDING FRAME				2
7	B2590210DA0	WORK CLAMP FOOT COMPL.,RIGHT				1
8	B2591210DA0	WORK CLAMP FOOT COMPL.,LEFT				1
9	B2610210D00	WORK CLAMP FOOT PLATE				1
10	B2566210D00	CYLINDER KNUCKLE				2
11	B2567210D00	CYLINDER INSTALLING BASE				1
12	B2561210D00	CYLINDER SHAFT				1
13	B2562210D00	SLIDER BASE				1
14	SM1040801SP	SCREW M4X0.7 L=8				2
15	SM6041002TP	SCREW M4 L=10				2
16	SM6041202TP	SCREW M4X0.7 L=12				2
17	SM6051002TP	SCREW M5X0.8 L=10				2
18	SM6061002TP	SCREW M6 L=10				2
19	SM6061402TN	BOLT				2
20	SM8050812TP	SCREW M5X8				1
21	SS4111415SP	SCREW 11/64-40 L=14				4
22	SS7110710SP	SCREW 11/64-40 L=7				4
23	SS7110840SP	SCREW 11/64-40 L=7.8				2
24	WP0450000SD	WASHER 4.5X8X0.5				2
25	WP0480856SP	WASHER 4.8X8.4X0.8				2
26	WP0651001SC	WASHER				2
27	WP0651001SC	WASHER				2
28	WS0410002KP	SPRING WASHER				2
29	WS0410002KP	SPRING WASHER				2
30	B1626220000	CYLINDER PIN				2
31	D2502232D00	SHAFT BLOCK SHAFT				1
32	G5126172000	CLAMP SHAFT HOLDER				1
33	BT0400251EB	URETHANE HOSE, BLACK				4
34	CS079073ASH	THRUST COLLAR ASM.				2
35	PA1602006A0	AIR CYLINDER				2
36	PJ046052503	HOSE ELBOW				4
37	RE0300000K0	E-RING 3				4
38	RE0500000K0	E-RING				2
39	SB710000200	SLIDE BEARING				1

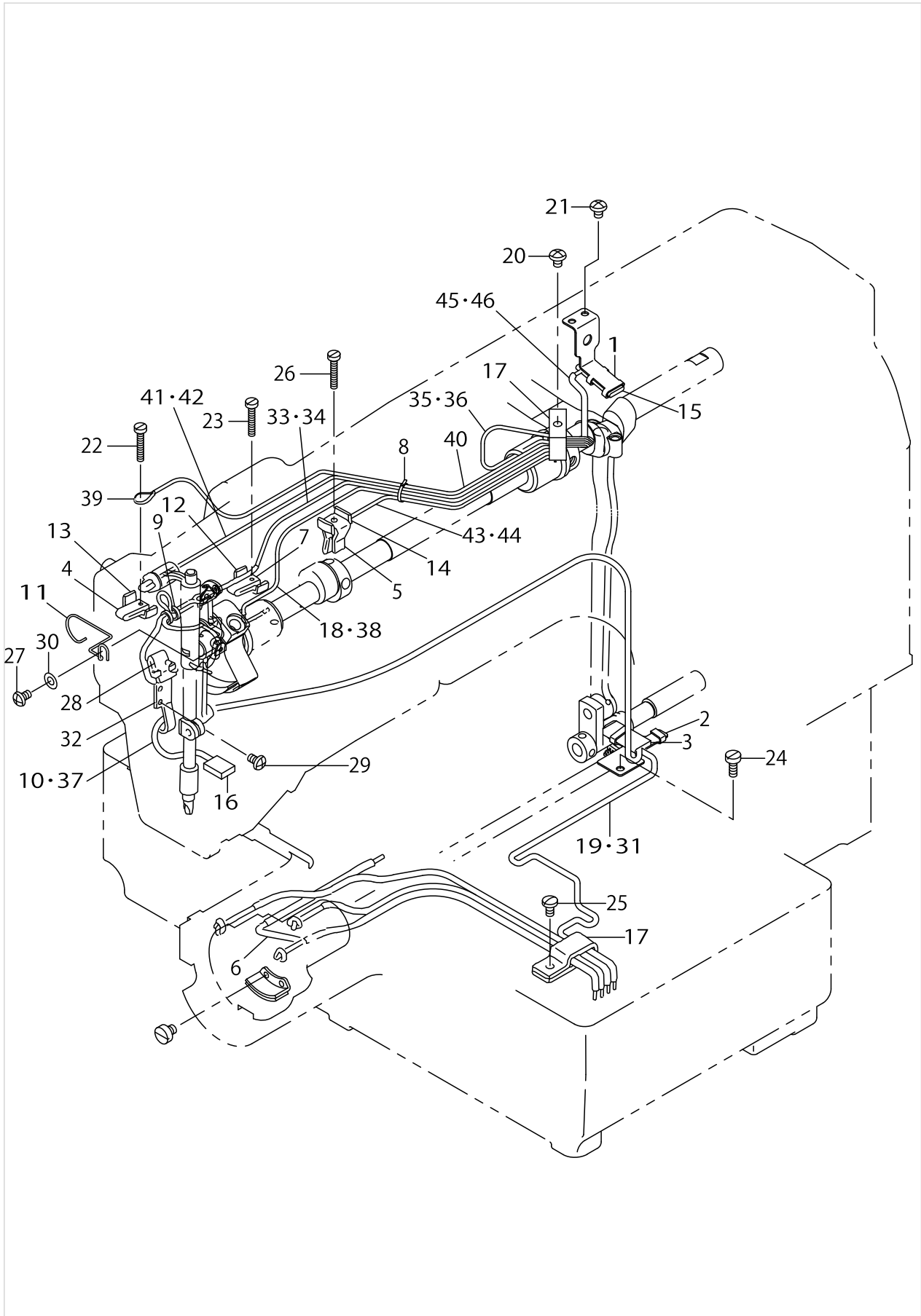
PNEUMATIC COMPONENTS(FOR 210DSL,210DHL)



PNEUMATIC COMPONENTS(FOR 210DSL,210DHL)

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	PV0351130A0	SOLENOID VALVE ASM.				1
2	PC010507000	SPEED CONTROLLER				4
3	PJ304065101	ELBOW UNION 6XPT1/8				1
4	B47152150A0	FILTER REGULATOR ASM.				1
5	G8124270000	AIR PRESSUE SWITCH		*		1
6	HK034640000	PIN CONTACT		*		3
7	PX950009000	PLUG		*		1
8	PF0552040B0	FILTER REGULATOR		*		1
9	EA9500B0100	CABLE BAND		*		5
10	PJ305065202	TEE		*		1
11	HK034610040	HOUSING		*		1
12	NM6080721SE	NUT M8				1
13	SL4042081SC	SCREW				2
14	EA9500B0100	CABLE BAND				1
15	B8211206000	FILTER INSTALLING PLATE				1
16	BT0600401EB	TUBE				1
17	SL4051091SC	SCREW M5X0.8 L=10				2
18	SL9082093SE	SCREW				1
19	WP0871602SE	WASHER 8.7X18X1.6				1

LUBRICATION COMPONENTS



LUBRICATION COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B3505210D00	CRANK ROD LUBRICATION PLATE				1
2	B3506210D00	LUBRICATION PLATE				1
3	B3509210D00	OIL FELT				1
4	B3518280000	BALANCE LUBRICATING				1
5	B3520220000	OIL SPONGE				1
6	B35222100A0	OIL FELT ASM.				1
7	B3518280000	BALANCE LUBRICATING				1
8	EA9500B0100	CABLE BAND				1
9	26230706	OIL WICK PRESSER				3
10	B3523220000	OIL FELT				1
11	B3507220000	OIL WICK HOLDER				1
12	B3508280000	BALANCE LUBRICATING PLATE				1
13	B3508280000	BALANCE LUBRICATING PLATE				1
14	B3508280000	BALANCE LUBRICATING PLATE				1
15	B3509280000	NEEDLE ROD CRANK LUBRICATING				1
16	B3507280000	OIL FELT				1
17	D2112555B00	CORD HOLDER, LARGE				2
18	CQ200000000	OIL WICK				1.2
19	CQ252200000	OIL WICK				0.65
20	SS4120615SP	SCREW 3/16-28 L=6				1
21	SS4120615SP	SCREW 3/16-28 L=6				2
22	SS6092120SP	SCREW 9/64-40 L=21.2				1
23	SS6092120SP	SCREW 9/64-40 L=21.2				1
24	SS6111140SP	SCREW 11/64-40 L=11				2
25	SS7110840SP	SCREW 11/64-40 L=7.8				1
26	SS6092120SP	SCREW 9/64-40 L=21.2				1
27	SS4110715SP	SCREW 11/64-40 L=7				1
28	B3509220000	OIL SPONGE				1
29	SS4110715SP	SCREW 11/64-40 L=7				2
30	WP0450000SD	WASHER 4.5X8X0.5				1
31	BP300000000	VINYL PIPE				0.46
32	B3502220000	OIL WICK HOLDER				1
33	BP300000000	VINYL PIPE				0.27
34	CQ202000000	OIL WICK				1.3
35	CQ252200000	OIL WICK				0.35
36	BP300000000	VINYL PIPE				0.12
37	BP600000000	VINYL PIPE				0.4
38	BP300000000	VINYL PIPE				0.26
39	CQ200000000	OIL WICK				0.9
40	BP300000000	VINYL PIPE				0.3
41	CQ252200000	OIL WICK				0.6
42	BP300000000	VINYL PIPE				0.26
43	CQ252200000	OIL WICK				0.4
44	BP300000000	VINYL PIPE				0.2
45	CQ200000000	OIL WICK				0.6
46	BP300000000	VINYL PIPE				0.21

TABLE COMPONENTS

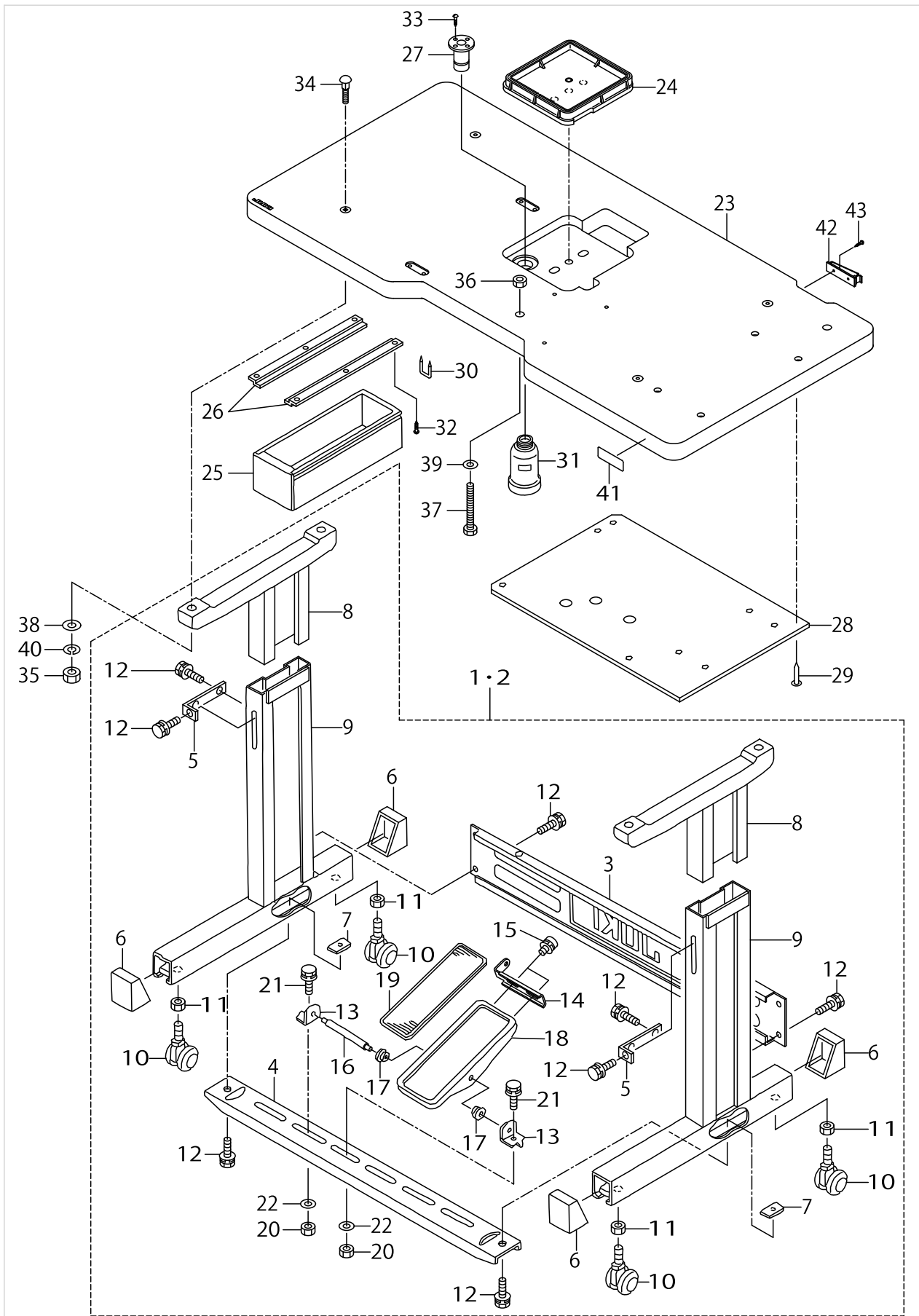
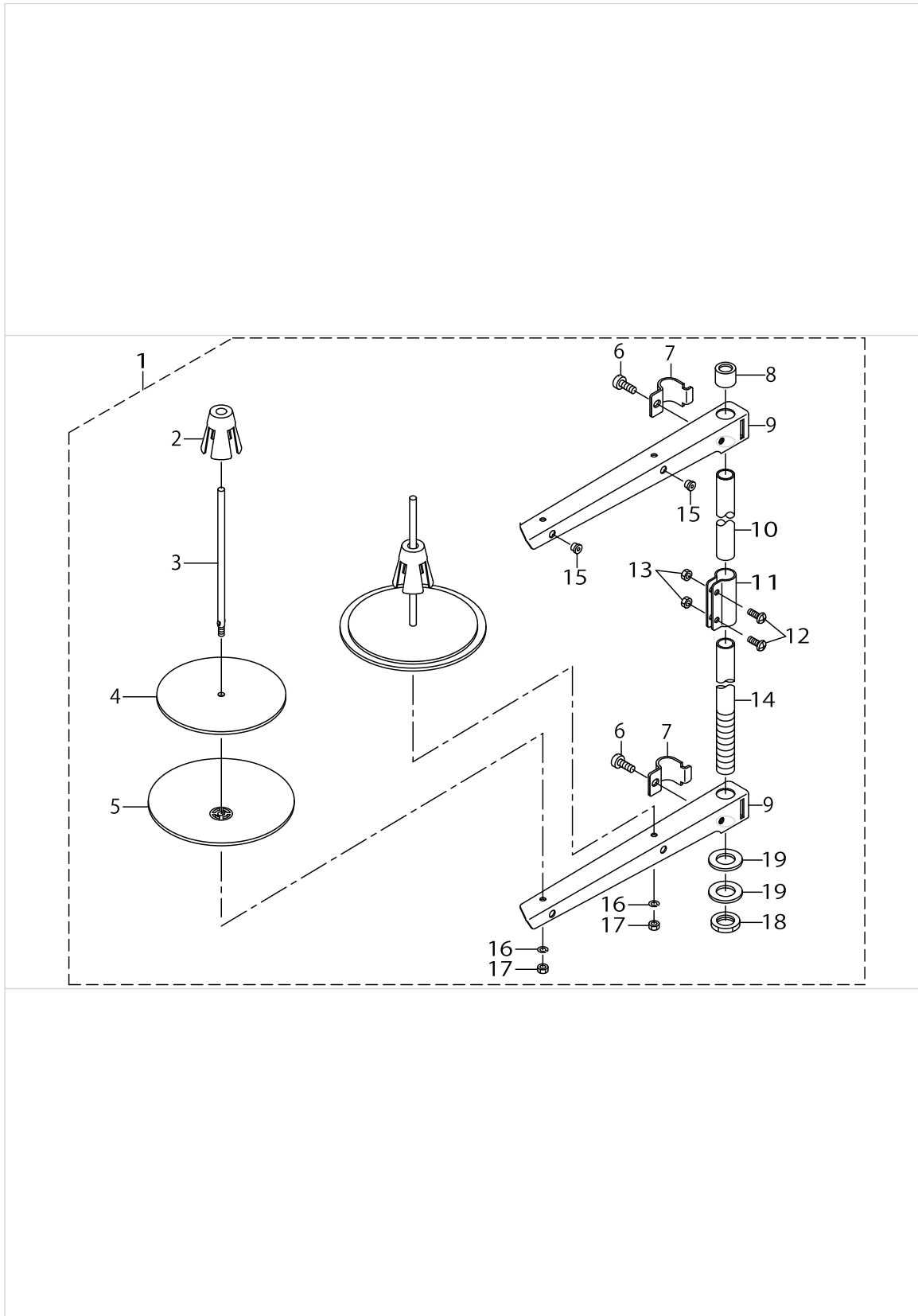


TABLE COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B8101210DA0	T-STAND ASM.(MAGNET TYPE)	FOR 210DSS,DHS			1
2	B8101210DAA	T-STAND ASM.(PNEUMATIC TYPE)	FOR 210DSL,DHL			1
3	11158300	STAND SIDE SUPPORT		*		1
4	11158409	STAND SIDE SUPPORT		*		1
5	11158516	UPPER STAND PLATE		*		2
6	11158607	RUBBER CAP		*		4
7	17007402	NUT		*		2
8	B8101210AAB	UPPER STAND ASM.		*		2
9	B8105210AAA	STAND ASM.		*		2
10	B8150210000	CASTER		*		4
11	NM6120003SE	NUT M12		*		4
12	SL9082093SE	SCREW		*		12
13	11159001	PEDAL SHAFT BRACKET	FOR 210DSS,DHS	*		2
14	GPF06080000	PEDAL ADJUSTING PLATE	FOR 210DSS,DHS	*		1
15	SL9061293SE	WASHER HEXAGONAL BOLT	FOR 210DSS,DHS	*		2
16	B8153771000	PEDAL CONNECTING ROD	FOR 210DSS,DHS	*		1
17	D8113555B00	PEDAL BUSHING	FOR 210DSS,DHS	*		2
18	GPF06060000	PEDAL	FOR 210DSS,DHS	*		1
19	GPF06070000	PEDAL MAT	FOR 210DSS,DHS	*		1
20	NM6080721SE	NUT M8	FOR 210DSS,DHS	*		2
21	SL9082093SE	SCREW	FOR 210DSS,DHS	*		2
22	WP0871602SE	WASHER 8.7X18X1.6	FOR 210DSS,DHS	*		2
23	B8201210D00A	TABLE				1
24	B8110221D00	OIL RESERVOIR				1
25	11155108	DRAWER				1
26	11155207	DRAWER SUPPORT				2
27	B8202205000	OIL MANAGEMENT				1
28	B8203205000A	TABLE EARTH PLATE				1
29	B8210012000	CUSHION SET NAIL				2
30	D8204555D00	DRAWER STOPPER				1
31	B9121012000	OIL CAN				1
32	SK3311600SC	WOOD SCREW D=3.1 L=16				6
33	SK3311600SC	WOOD SCREW D=3.1 L=16				2
34	MAO11108N00	PEDAL SWITCH FRAME BOLT				4
35	NM6060001SC	NUT M6				4
36	NM6080001SC	NUT M8X1.25				1
37	SM9086503SM	SCREW M8 L=65				1
38	WP0641601SC	WASHER				4
39	WP0851846SC	WASHER 8.5X22.0X1.8				1
40	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4
41	CM500100001	CE MARKING LABEL	FOR JE			1
42	M964051000A	CABLE CLIP				1
43	SK3382001SE	SCREW D=3.8 L=20				2

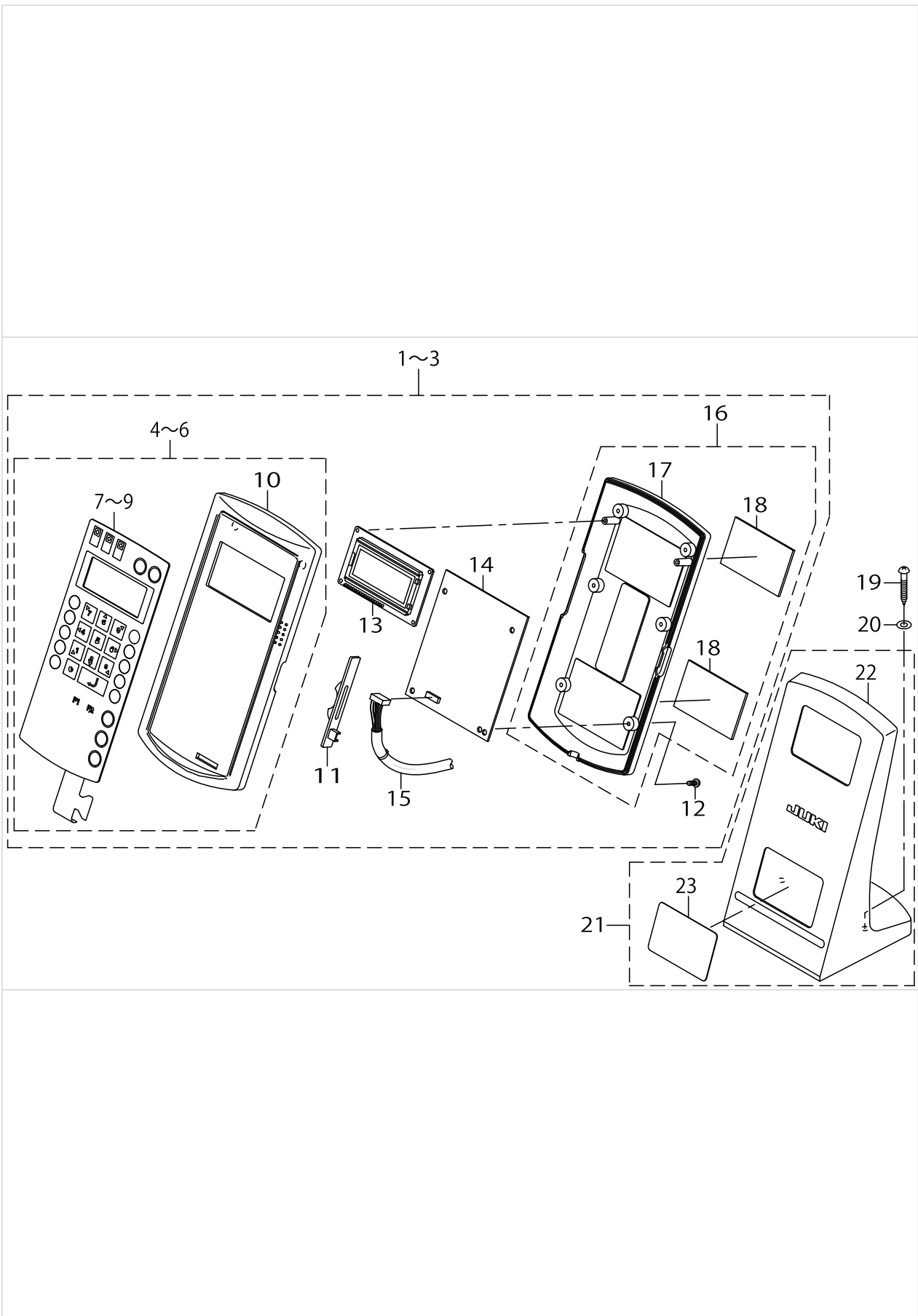
THREAD STAND COMPONENTS



THREAD STAND COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	22930358	THREAD STAND ASM.				1
2	22931109	SPOOL RETAINER		*		2
3	22931000	SPOOL PIN		*		2
4	22930903	SPOOL REST CUSHION		*		2
5	22930804	SPOOL REST		*		2
6	SM6061610SC	SCREW M6 L=16		*		2
7	22930705	THREAD GUIDE ARM JOINT		*		2
8	22931406	SPOOL REST ROD RUBBER CAP		*		1
9	22930507	SPOOL REST ARM		*		2
10	22930408	SPOOL REST ROD, UPPER		*		1
11	22931307	SPOOL REST ROD JOINT		*		1
12	SM4051405SE	SCREW M5 L=14		*		2
13	NM6050001SE	NUT M5		*		2
14	22930309	SPOOL REST ROD, LOWER		*		1
15	22931208	THREAD GUIDE		*		2
16	WS0510002KN	SPRING WASHER		*		2
17	NM6050001SE	NUT M5		*		2
18	NM6160511SE	NUT M16X1.5		*		1
19	WP1702600S0	WASHER 17X30X2.6		*		2

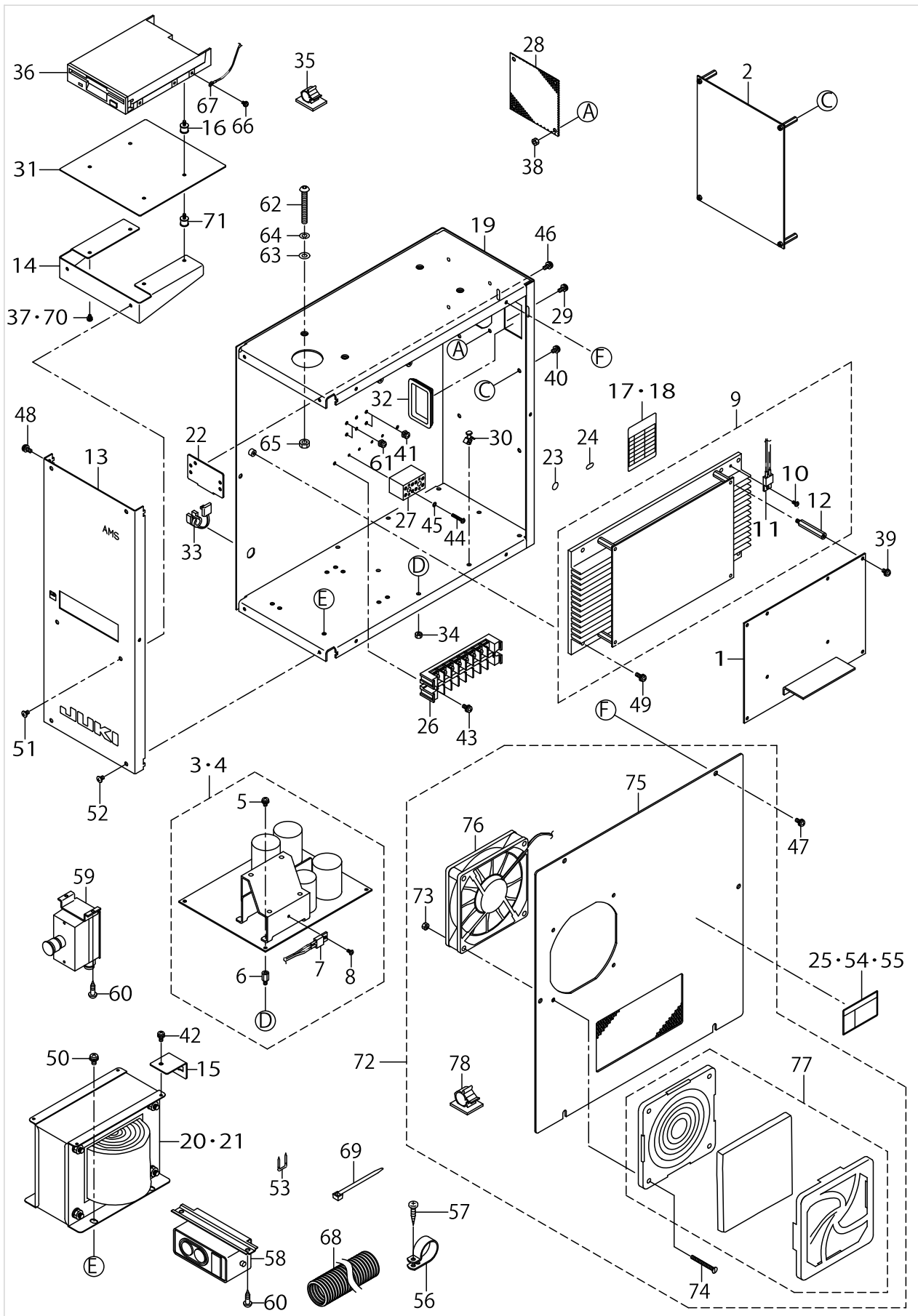
OPERATION BOX COMPONENTS



OPERATION BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8510580AA0	OPERATION BOX J ASM.	FOR USE IN JAPAN			1
2	M8510580BA0	OPERATION BOX E ASM.	FOR EXPORT(EXCEPT JHK)			1
3	40022185	OPERATION BOX C ASM.	FOR EXPORT(JHK)			1
4	M10305800A0	OPERATION BOX UPPER CASE A ASM	FOR USE IN JAPAN	*		1
5	M10305800B0	OPERATION BOX UPPER CASE B ASM	FOR EXPORT(EXCEPT JHK)	*		1
6	40022182	OPERATION BOX UPPER CASE ASM	FOR EXPORT(JHK)	*		1
7	M300558000AA	OPERATION PANEL SHEET (JPN)	FOR USE IN JAPAN	*		1
8	M300558000BA	OPERATION PANEL SHEET (ENG)	FOR EXPORT(EXCEPT JHK)	*		1
9	40022157	OPERATION PANEL SHEET (CHINA)	FOR EXPORT(JHK)	*		1
10	M1030580000A	OPERATION BOX UPPER CASE		*		1
11	M1032580000	VOLUME TONGUE		*		1
12	ST4031051SN	TAPPING SCREW D=3-24 L=10		*		6
13	M85415800A0	LCD ASM.		*		1
14	M86065800A0	OPERATION CIRCUIT BOARD ASM.		*		1
15	M90125800A0	PANEL SIGNAL CORD ASM.		*		1
16	M10315800A0	OPERATION BOX LOWER CASE ASM.		*		1
17	M1031580000	OPERATION BOX LOWER CASE		*		1
18	M1011580000	MAGNET SHEET		*		2
19	SK3451600SC	WOOD SCREW D=4.5 L=16				2
20	WP0501016SC	WASHER 5X10.5X1				2
21	M10175800A0	OPERATION BOX FIXED PLATE ASM.				1
22	M1017580000A	OPERATION BOX FIXED PLATE		*		1
23	M1019580000	OPERATION BOX FIXING PLATE		*		2

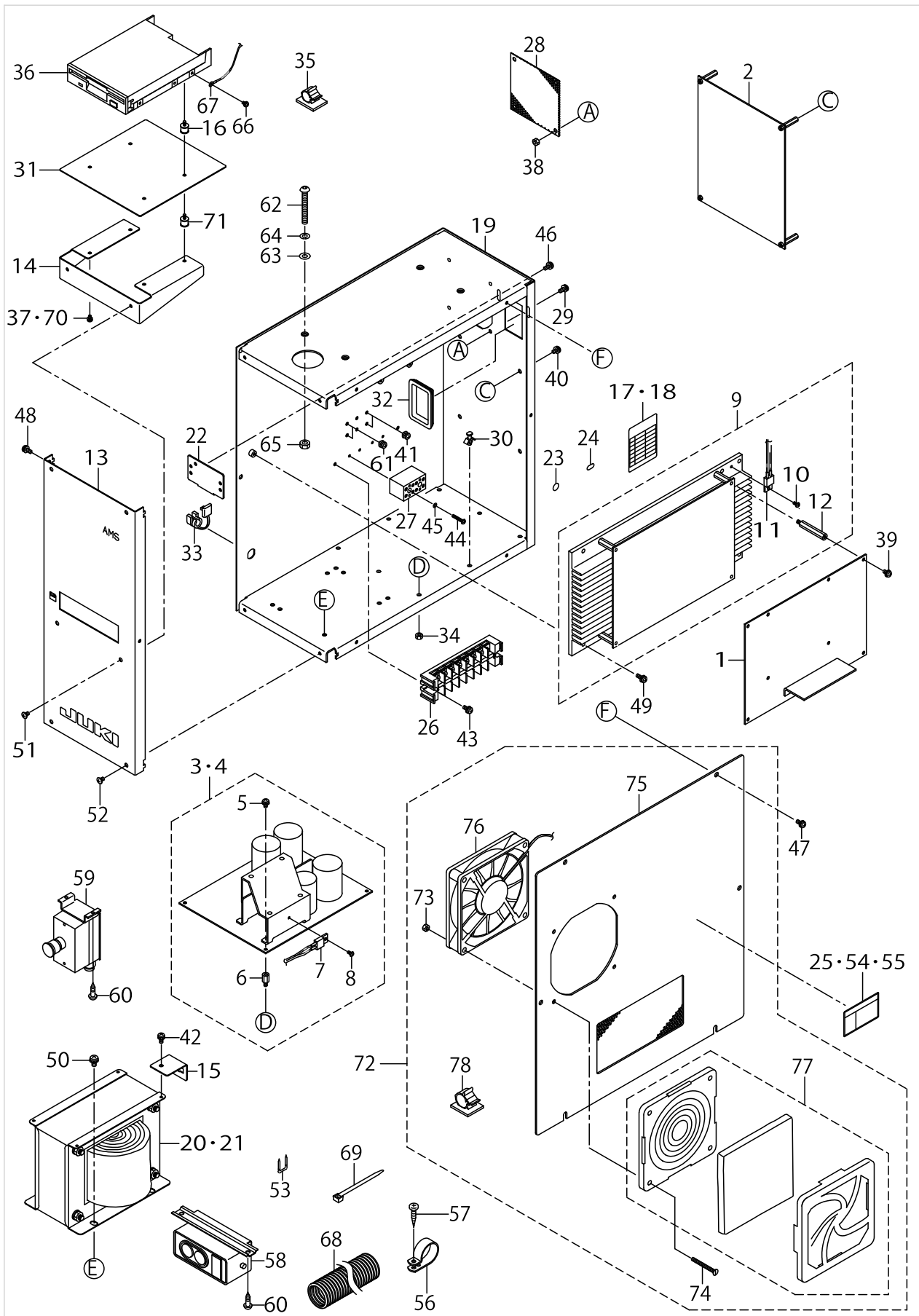
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M8601580AA0	MAIN CIRCUIT BOARD A ASM.				1
2	40022269	SDC CIRCUIT BOARD ASM.				1
3	M86045900B0A	POWER CIRCUIT BOARD ASM.	FOR 100~200V			1
4	M8604590AB0A	POWER CIRCUIT BOARD A ASM.	FOR 380V			1
5	SL4030681SF	SCREW M3 L=6		*		4
6	HX00056000B	SPACER		*		4
7	M9012581AA0	THERMAL SWITCH A ASM.		*		1
8	SL4030681SF	SCREW M3 L=6		*		1
9	M86055800A0A	PMDC CIRCUIT BOARD ASM.				1
10	SL4030681SF	SCREW M3 L=6		*		1
11	M90125810A0	THERMAL SWITCH ASM.		*		1
12	HX00339000D	SPACER		*		4
13	M1003580000	CONTROL BOX PANEL				1
14	M1006580000	FDD MOUNT PLATE				1
15	M1014580000	CONNECTOR HOLDER PLATE				1
16	M2001580000	FDD VIBROISOLATING RUBBER	FOR 100~200V			4
17	M300551100A	SEAL A	FOR 100~200V			1
18	M300258000B	SEAL B	FOR 380V			1
19	M1001590000	CONTROL BOX				1
20	M8901580AA0A	TRANSFORMER A ASM.	FOR 100~200V			1
21	M8901580BA0A	TRANSFORMER B ASM.	FOR 380V			1
22	17845009	CORD FITTING PLATE				1
23	E9567319000	EARTH MARK				1
24	CM200100001	PE MARK LABEL	FOR 380V			1
25	CM300100001	LABEL	FOR 380V			1
26	HK026650080	TERMINAL BASE 8P	FOR 100~200V			1
27	HK054250040	TERMINAL BASE	FOR 380V			2
28	M1004581000	VENTILATION COVER				1
29	SL4041091SC	SCREW M4 L=10				4
30	HX00147000C	SPACER				4
31	M1005580000	FDD COVER PLATE				1
32	HX004070000	BUSH				1
33	HX004100000	BUSH				1
34	NM3034000SF	FLANGE NUT				4
35	E9608603000	STICKER (MIDDLE)				1
36	S9622710000	MICRO FLOPPY DISC DEVICE				1
37	SL4030681SF	SCREW M3 L=6	FOR 100~200V			4
38	NM3040520SF	FLANGE NUT M4				4
39	SL4040881SF	SCREW M4 L=8				4
40	SL4030891SC	SCREW M3X8				4
41	SL4040681SC	COMBINATION SCREW M4 X 8				2
42	SL4041081SF	SCREW M4 L=10				1
43	SL4041081SF	SCREW M4 L=10	FOR 100~200V			2
44	SM4031851SR	SCREW	FOR 380V			4
45	WS0310702KS	SPRING WASHER	FOR 380V			4
46	SL4041091SC	SCREW M4 L=10				2
47	SL4041091SC	SCREW M4 L=10				6

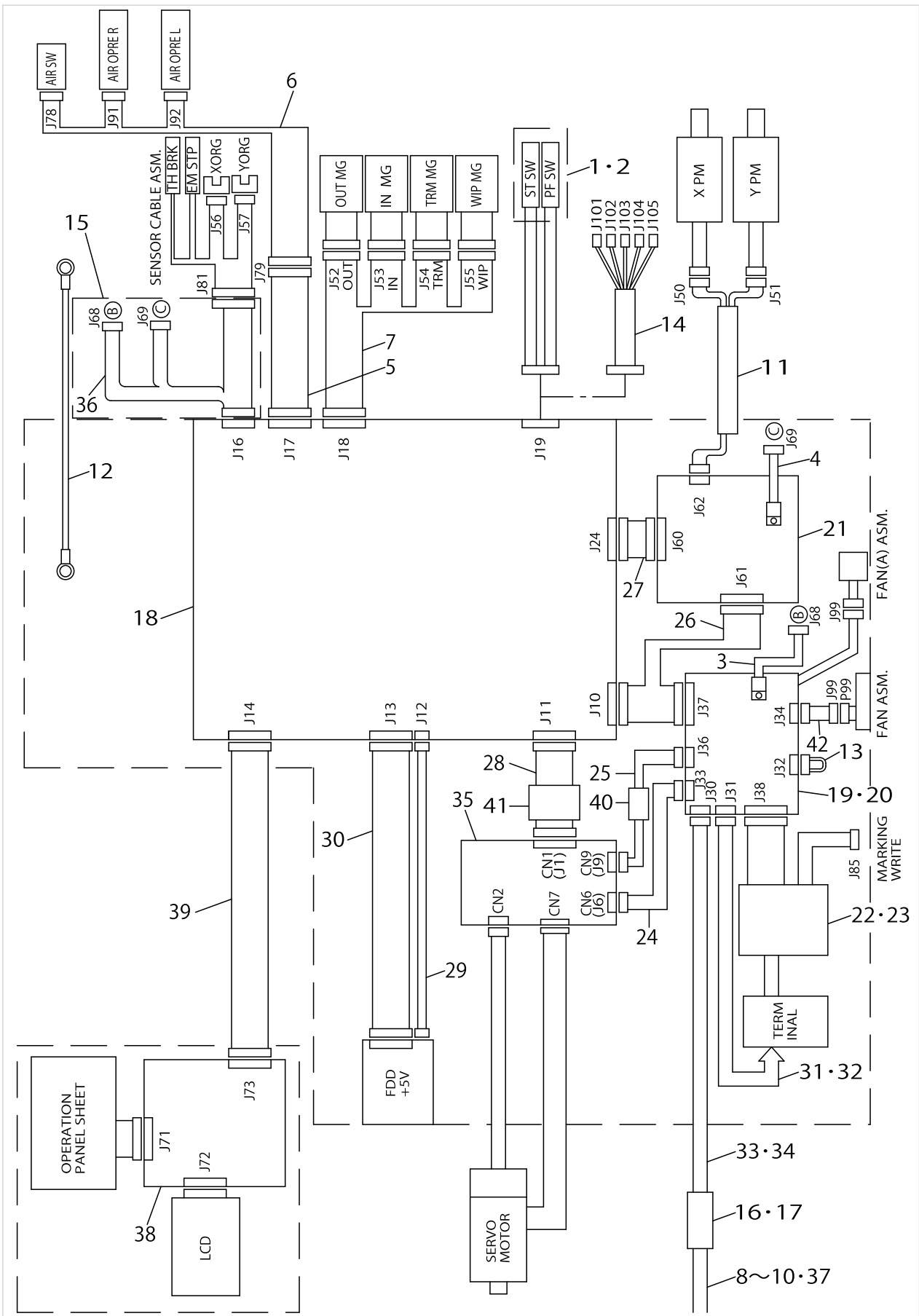
CONTROL BOX COMPONENTS



CONTROL BOX COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	SL4041091SC	SCREW M4 L=10				3
49	SL4041281SF	SCREW M4 L=12				4
50	SL4051081SF	SCREW M5 L=10				4
51	SM0040601SC	SCREW M4X0.7 L=6				2
52	SM0040601SC	SCREW M4X0.7 L=6				4
53	MAO11532000	CORD STAPLE				2
54	CM300100101	DANGER LABEL (SMALL)	FOR 100~200V(USE IN JAPAN)			1
55	G6705152U0A	LABEL	FOR 100~200V(EXPORT)			1
56	HX00150000N	CABLE CLIP				2
57	SK3382001SE	SCREW D=3.8 L=20				2
58	HA004250000	SWITCH	FOR 1-PHASE,3-PHASE(100~200V)			1
59	M85125810A0	SWITCH ASM.	FOR 3-PHASE(380V)			1
60	SK3512001SF	WOOD SCREW				2
61	SL4040681SC	COMBINATION SCREW M4 X 8				2
62	SM3065052TC	SCREW				4
63	WP0651001SC	WASHER				4
64	WS0610002KN	SPRING WASHER 6.1X12.2X1.5				4
65	NM6060001SC	NUT M6				4
66	SL4030681SF	SCREW M3 L=6				1
67	M90295800A0	FDD EARTH CORD ASM.				1
68	HX00307000E	CHUBE				0.3
69	EA9500B0200	CABLE BAND 150				5
70	SL4030681SF	SCREW M3 L=6	FOR 380V			2
71	M2001580000	FDD VIBROISOLATING RUBBER	FOR 380V			4
72	M85115810A0	FAN COVER ASM.				1
73	NM3040520SF	FLANGE NUT M4		*		4
74	SM1044050SM	SCREW M4X0.7 L=40		*		4
75	M10025810A0	CONTROL BOX COVER ASM.		*		1
76	M85105810A0	FAN ASM.		*		1
77	HM000630010	FILTER		*		1
78	E9607603000	STICKER (SMALL)		*		1

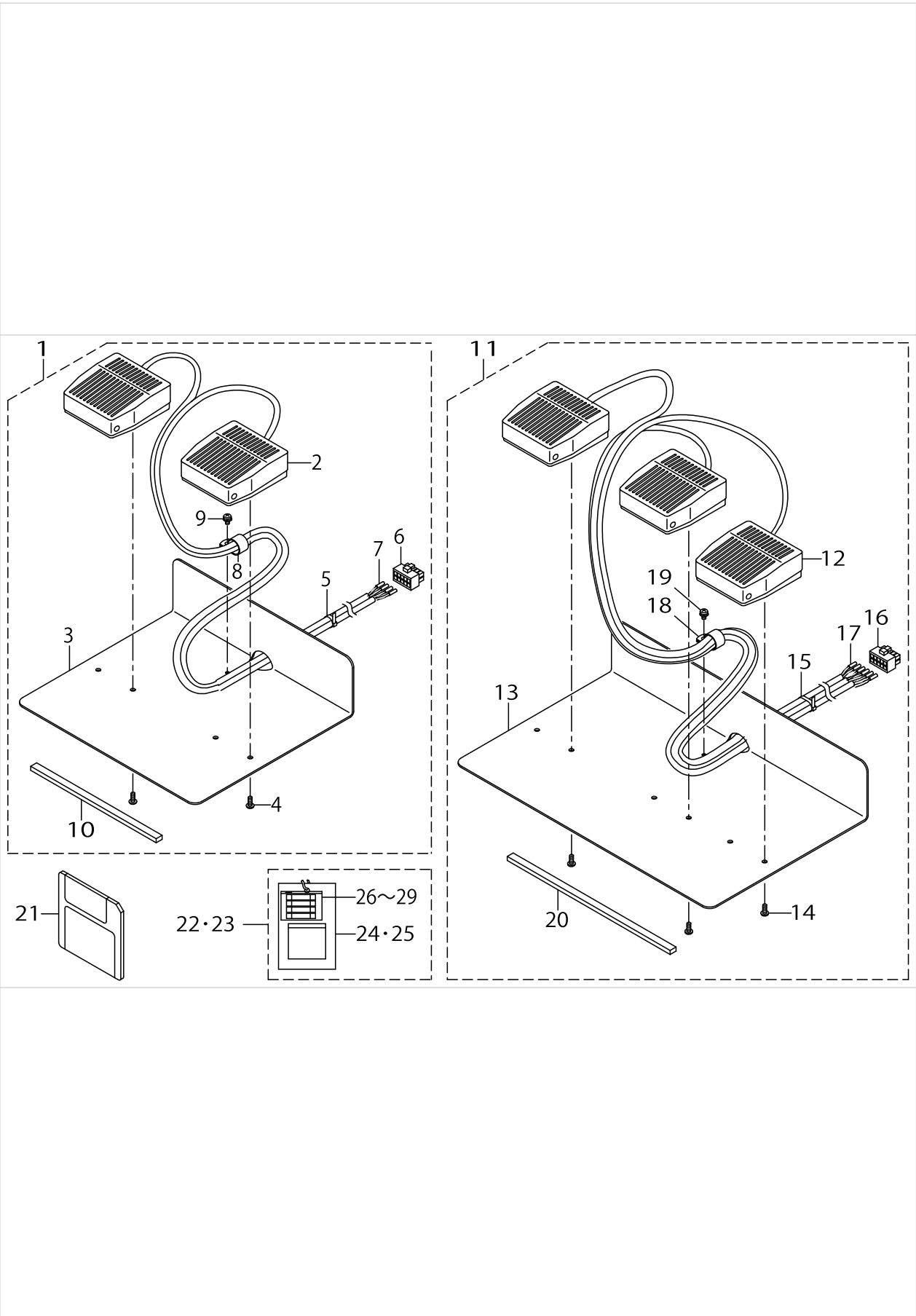
WIRING DIAGRAM



WIRING DIAGRAM

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M85205800A0	2-PEDAL ASM.	SELECTIVE PARTS			1
2	M85215800A0	3-PEDAL ASM.	SELECTIVE PARTS			1
3	M9012581AA0	THERMAL SWITCH A ASM.				1
4	M90125810A0	THERMAL SWITCH ASM.				1
5	M90145800A0	RELAY CABLE ASM.	FOR 210DSL,DHL			1
6	M90155800A0	SOLENOID VALVE CABLE ASM.	FOR 210DSL,DHL			1
7	M90165800A0	SOLENOID CABLE ASM.				1
8	M90175800A0	POWER CABLE ASM.	FOR 3-PHASE(100~200V)			1
9	M90245800A0	POWER CABLE ASM.,100V	FOR 1-PHASE(100~200V)			1
10	M90145810A0	POWER CABLE ASM.	FOR 3-PHASE(380V)			1
11	M90185800A0	PULSE MOTOR CABLE ASM.				1
12	M90195800A0	EARTH CABLE ASM.				1
13	M90215800A0	VOLTAGE TRANSFER CORD ASM.	FOR 100V			1
14	M90255800A0	PEDAL SW.TRANSFER CABLE ASM.	FOR OPTION PARTS			1
15	40022520	SENSOR RELAY CABLE ASM.				1
16	HA004250000	SWITCH	FOR 1-PHASE,3-PHASE(100~200V)			1
17	M85125810A0	SWITCH ASM.	FOR 3-PHASE(380V)			1
18	M8601580AA0	MAIN CIRCUIT BOARD A ASM.				1
19	M86045800A0	POWER CIRCUIT BOARD ASM.	FOR 100~200V			1
20	M8604580AA0	POWER CIRCUIT BOARD A ASM.	FOR 380V			1
21	M86055800A0	PMDC CIRCUIT BOARD ASM.				1
22	M8901580AA0A	TRANSFORMER A ASM.	FOR 100~200V			1
23	M8901580BA0A	TRANSFORMER B ASM.	FOR 380V			1
24	M90015800A0	SERVO POWER CORD ASM.,A				1
25	M90025800A0	SERVO POWER CORD ASM.,B				1
26	M90055800A0	MP POWER CORD ASM.				1
27	M90075800A0	PMDC SIGNAL CORD ASM.				1
28	M90085800A0	SERVO SIGNAL CORD ASM.				1
29	M90095800A0	FDD POWER CORD ASM.				1
30	M90105800A0	FDD SIGNAL CORD ASM.				1
31	M90205800A0	TRANSFORMER POWER CORD ASM.	FOR 100~200V			1
32	M9020580AA0	TRANSFORMER POWER CORD ASM.,A	FOR 380V			1
33	M90225800A0	POWER CORD ASM.	FOR 100~200V			1
34	M90135810A0	POWER CORD ASM.	FOR 380V			1
35	40022269	SERVO CIRCUIT BOARD ASM.				1
36	M90115810A0	THERMAL SWITCH RELAY CORD ASM.				1
37	M90285800A0	POWER CABLE ASM.	FOR 1-PHASE(380V)			1
38	M86065800A0	OPERATION CIRCUIT BOARD ASM.				1
39	M90125800A0	PANEL SIGNAL CORD ASM.				1
40	HN00149000A	CLAMP FILTER	FOR JE			1
41	HN001490000	CLAMP FILTER(L)	FOR JE			1
42	M90105810A0	FAN CONNECTING CORD ASM.				1

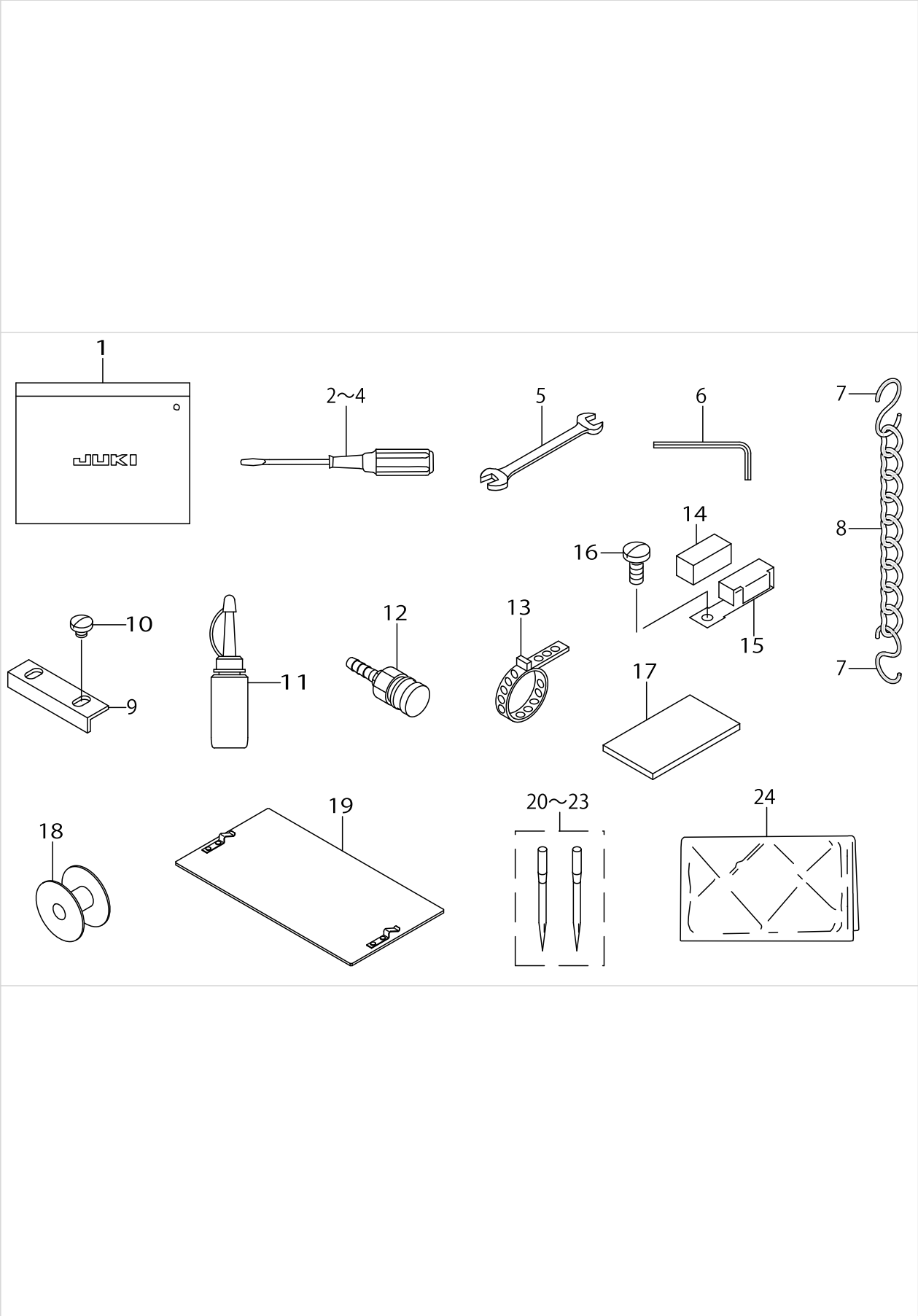
PEDAL & ELECTRICAL EQUIPMENT ACCESSORIE PART COMPONENTS



PEDAL & ELECTRICAL EQUIPMENT ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	M85205800A0	2-PEDAL ASM.	SELECTIVE PARTS			1
2	HA004260000	FOOT SWITCH		*		2
3	M1012580000	SW. MOUNT PLATE A		*		1
4	ST5041051SN	SCREW		*		4
5	EA9500B0100	CABLE BAND		*		4
6	HK034610100	10P CONNECTOR		*		1
7	HK034640000	PIN CONTACT		*		4
8	EA9502B0500	CABLE CLIP		*		1
9	SL4040881SF	SCREW M4 L=8		*		1
10	GPK26002000	PEDAL BASE RUBBER		*		2
11	M85215800A0	3-PEDAL ASM.	SELECTIVE PARTS			1
12	HA004260000	FOOT SWITCH		*		3
13	M1016580000	SW. MOUNT PLATE,B		*		1
14	ST5041051SN	SCREW		*		6
15	EA9500B0100	CABLE BAND		*		4
16	HK034610100	10P CONNECTOR		*		1
17	HK034640000	PIN CONTACT		*		6
18	EA9502B0500	CABLE CLIP		*		1
19	SL4040881SF	SCREW M4 L=8		*		1
20	GPK26002000	PEDAL BASE RUBBER		*		1
21	M8902580000	FLOPPY DISC				1
22	M85995800A0	ACCESSORIE PART ASM.	FOR 100~200V			1
23	M8599580AA0	ACCESSORIE PART ASM.,A	FOR 380V			1
24	M300451100A	VOLTAGE INDICATION CARD,A	FOR 100~200V	*		1
25	M3003580000	VOLTAGE INDICATION CARD,B	FOR 380V	*		1
26	E9613601000	FUSE 2A		*		1
27	HF004101000	FUSE 10A		*		1
28	E8523304000	FUSE 10A		*		1
29	HF0041050P0	FUSE		*		1

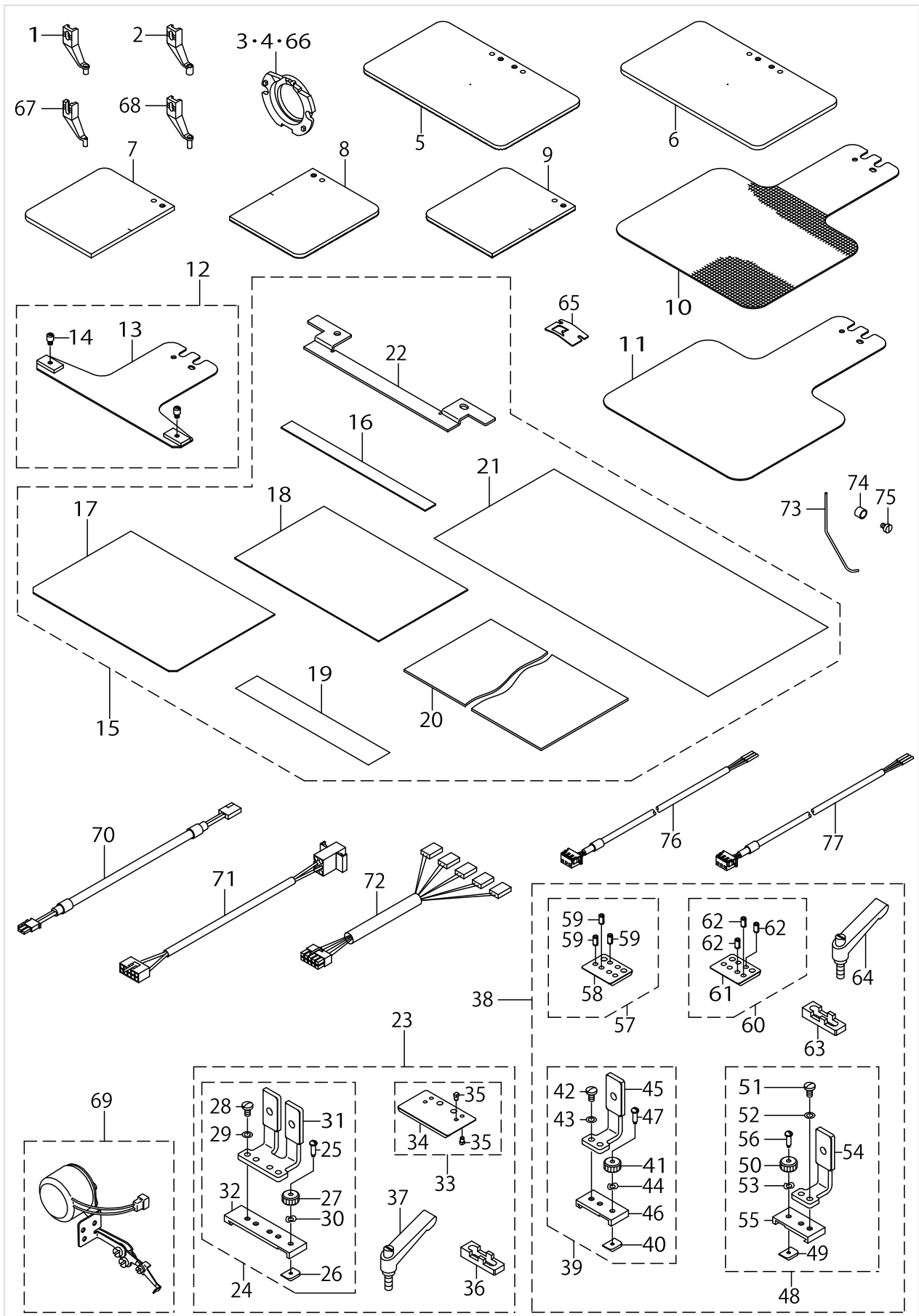
ACCESSORIE PART COMPONENTS



ACCESSORIE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B9101552000	ACCESSORY BOX				1
2	B9109555000	SCREW DRIVER, LARGE				1
3	B9110012000	SCREW DRIVER, MIDDLE				1
4	B9111012000	SCREW DRIVER, SMALL				1
5	B9113012000	WRENCH (9X10)				1
6	B9140372000	HEXAGONAL WRENCH, SMALL				1
7	B8133019000	S SHAPED HOOK	FOR 210DSS,DHS			2
8	B8103980000	CHAIN	FOR 210DSS,DHS			1
9	B2592210000	PLASTIC PLATE STOPPER	FOR 210DSS,DHS			1
10	SS7110340SP	SCREW 11/64-40 L= 3.2	FOR 210DSS,DHS			2
11	B91212200A0	OILER (CONTAINING NO.2 OIL)				1
12	PJ309520001	SOCKET	FOR 210DSL,DHL			1
13	PB000010000	HOSE BAND	FOR 210DSL,DHL			1
14	B1131528000	FELT				1
15	10102259	THREAD GUIDE ASM. F				1
16	SS7090910SP	SCREW 9/64-40 L= 8.5				1
17	B2564215000	SPONGE				1
18	B1806210D00	BOBBIN				1
19	B2557210DA0	PLASTIC BLANK PLATE ASM.	FOR 210DSS,DHS			2
20	MDP500B1402	NEEDLE DPX5#14-2	FOR 210DSS,DSL(EXCEPT JE)			1
21	MDP170B1802	NEEDLE DPZ17#18-2	FOR 210DHS,DHL(EXCEPT JE)			1
22	MC200501002	NEEDLE 134 #100-2	FOR 210DSS,DSL(FOR JE)			1
23	MC372001102	NEEDLE SY3355 #110-2	FOR 210DHS,DHL(FOR JE)			1
24	26234005	VINYL COVER				1

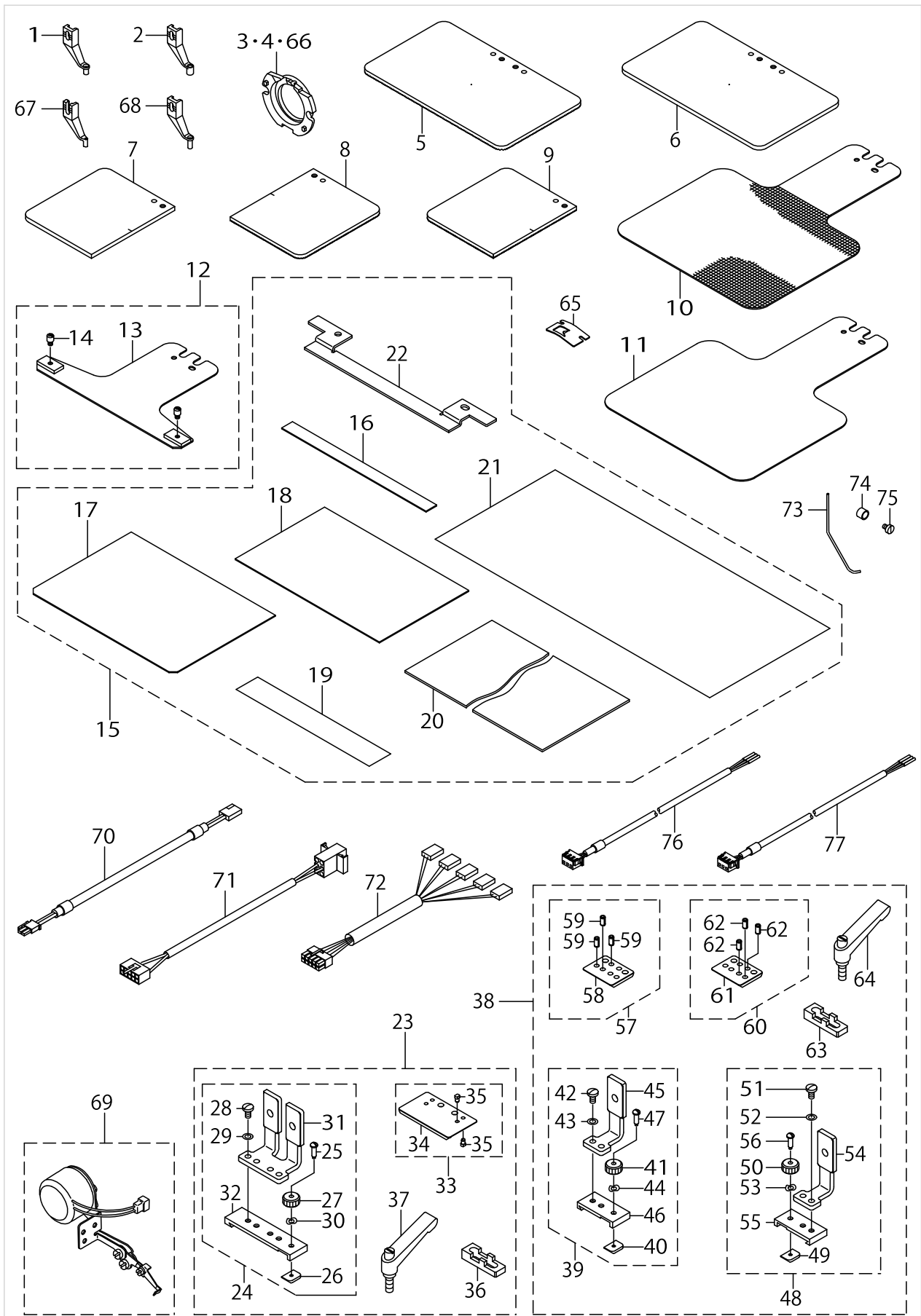
OPTIONAL PART COMPONENTS



OPTIONAL PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1601210D0BA	INTERMEDIATE PRESSER B				1
2	B1601210D0CA	INTERMEDIATE PRESSER C				1
3	B1817210DAC	SHUTTLE RACE RING ASM.,C				1
4	B1817210DAD	SHUTTLE RACE RING ASM.,D				1
5	B2553210D0A	FEEDING FRAME BLANK				1
6	B2553210D0B	FEEDING FRAME BLANK				1
7	B2554210D0A	FEEDING FRAME BLANK				1
8	B2554210D0B	FEEDING FRAME BLANK,RIGHT				1
9	B2554210D0C	FEEDING FRAME BLANK,LEFT				1
10	B2556210D0A	LOWER PLATE BLANK				1
11	B2556210D0B	LOWER PLATE BLANK				1
12	B2593210DA0	CASSETTE HOLDER FIX PLATE ASM.				1
13	B2593210D00	CASSETTE HOLDER FIXING PLATE		*		1
14	B2560372000	BUTTON CLAMP STOP PIN		*		2
15	B2594210DA0	CASSETTE PRESSER ASM.				1
16	B2589210D00	CASSETTE PRESSER SPACER		*		1
17	B2598210D00	CASSETTE PRESSER LOWER PLATE		*		1
18	B2599210D00	CASSETTE PRESSER UPPER PLATE		*		1
19	B2572229000	FILAMENT TAPE		*		1
20	B2587210000	MATERIAL PLATE A		*		1
21	B2646215000	TAPE		*		1
22	B2594210D00	CASSETTE PRESSER BASE PLATE		*		1
23	B2585210DB0	ONE-TOUCH CLAMP ASM.	FOR 210DSS,DHS			1
24	B2585210DA0	SLIDING PLATE ASM.		*		1
25	B5038206000	SET SC		*		1
26	B5039206000	SET PLATE		*		1
27	16108300	NUT B		*		1
28	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
29	WP0480856SP	WASHER 4.8X8.4X0.8		*		2
30	WZ0430200KH	WAVED WASHER		*		1
31	B2585210D00	SLIDING PLATE		*		1
32	B2587210D00	SLIDER HOLDING		*		1
33	B2595210DA0	SLIDER ASM.		*		1
34	B2595210D00	SLIDER		*		1
35	B1816280000	GUIDE PIN		*		4
36	B2597210D00	CLAMP PLATE		*		1
37	B5115210000	FEEDING FRAME CLAMP LEVER		*		2
38	B2586210DB0	ONE-TOUCH CLAMP ASM.	FOR 210DSL,DHL			1
39	B2586210DA0	SLIDING PLATE ASM., RIGHT		*		1
40	B5039206000	SET PLATE		*		1
41	16108300	NUT B		*		1
42	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
43	WP0480856SP	WASHER 4.8X8.4X0.8		*		2
44	WZ0430200KH	WAVED WASHER		*		1
45	B2586210D00	SLIDING PLATE		*		1
46	B2588210D00	SLIDER HOLDING		*		1
47	B5038206000	SET SC		*		1

OPTIONAL PART COMPONENTS



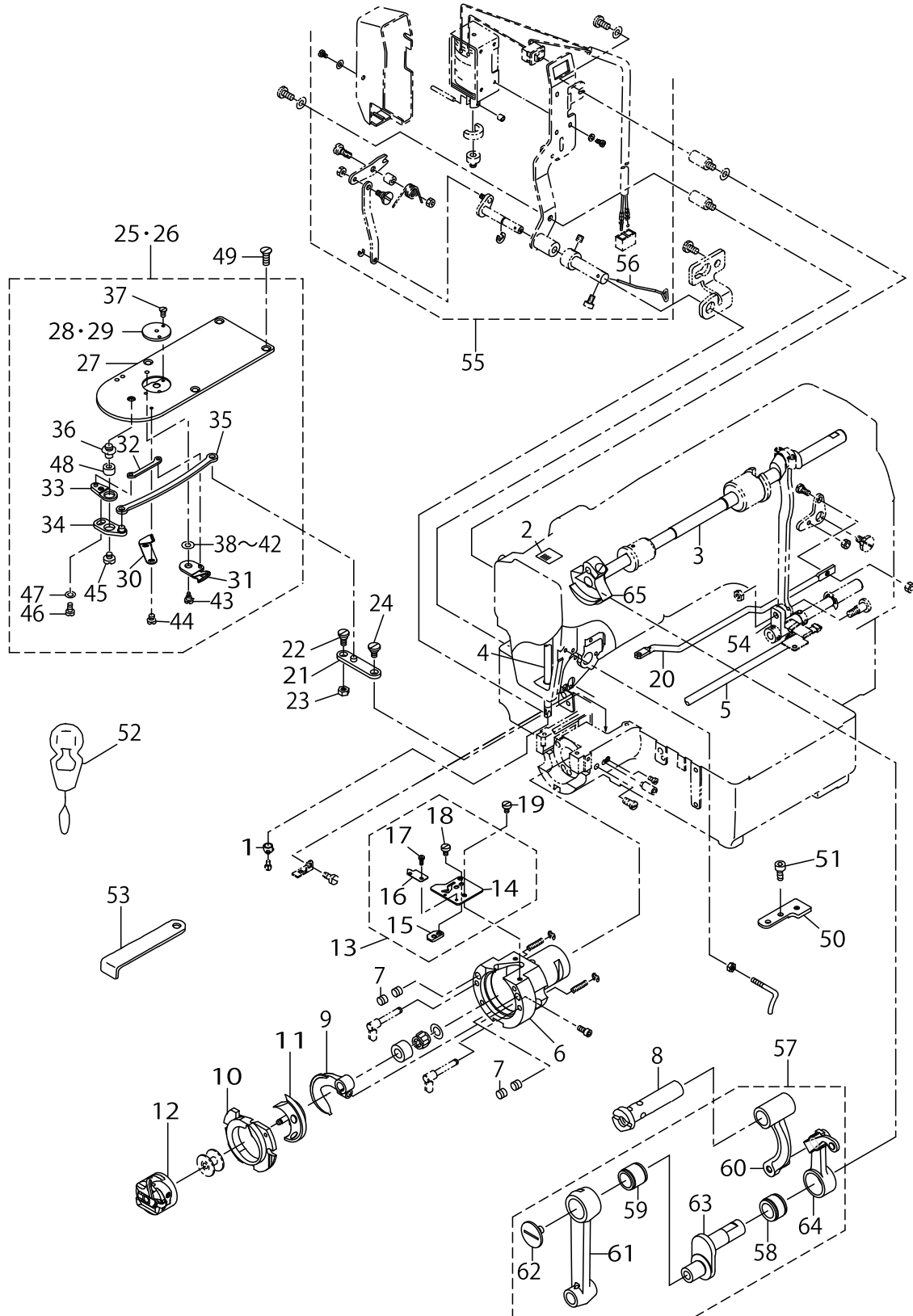
OPTIONAL PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2586210DAA	SLIDING PLATE ASM., LEFT		*		1
49	B5039206000	SET PLATE		*		1
50	16108300	NUT B		*		1
51	SS7110840SP	SCREW 11/64-40 L=7.8		*		2
52	WP0480856SP	WASHER 4.8X8.4X0.8		*		2
53	WZ0430200KH	WAVED WASHER		*		1
54	B2586210D00	SLIDING PLATE		*		1
55	B2588210D00	SLIDER HOLDING		*		1
56	B5038206000	SET SC		*		1
57	B2596210DA0	SLIDER ASM., RIGHT		*		1
58	B2596210D00	SLIDER		*		1
59	PS0400082KP	SPRING PIN		*		3
60	B2596210DAA	SLIDER ASM., LEFT		*		1
61	B2596210D00	SLIDER		*		1
62	PS0400082KP	SPRING PIN		*		3
63	B2597210D00	CLAMP PLATE		*		1
64	B5115210000	FEEDING FRAME CLAMP LEVER		*		2
65	B1815210D00	SHUTTLE UPPER SPRING				1
66	B1817210DAA	SHUTTLE RACE RING COMPL.,A				1
67	B1601210D0E	INNER PRESSER E				1
68	B1601210D0FA	INTERMEDIATE PRESSER F				1
69	B21012200A0	WIPER ASM.				1
70	B4150210DA0	WIPER RELAY CABLE ASM.				1
71	M90315800A0	2-PEDAL CONNECTING CORD ASM.				1
72	M90255800A0	PEDAL SW.TRANSFER CABLE ASM.				1
73	B2107210D0B	WIPER				1
74	22956809	BRACKET INSTALLING COLLAR				1
75	SS6090540SP	SCREW 9/64-40 L= 5.0				1
76	B4131210DA0	UPPER SHAFT SENSOR CABLE ASM.				1
77	B4132210DA0	Y SENSOR CABLE ASM.				1

ASM-210D PERFECT STITCH EXCLUSIVE PART COMPONENTS

(Caution) Please understand that the standard stitch specifications of the current AMS-210D cannot be modified to the perfect stitch specifications of the AMS-210D.

(注) 現行のAMS-210D標準ステッチ仕様からAMS-210Dパーフェクトステッチ仕様へ改造による仕様変更はできません。ご了承ください。



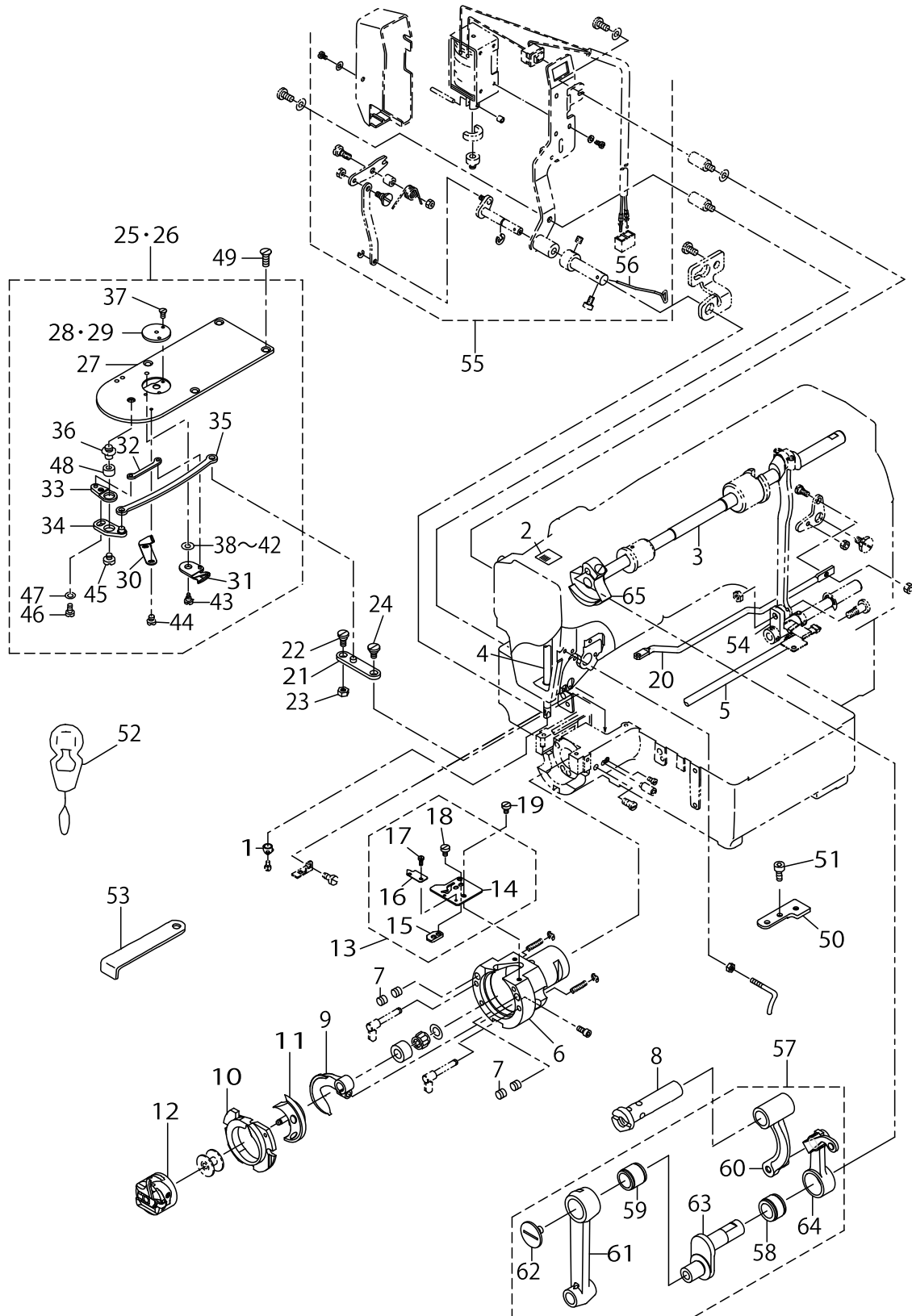
ASM-210D PERFECT STITCH EXCLUSIVE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
1	B1406215P00	THREAD GUIDE H				1
2	B1191215P00	NEEDLE SETTING LABEL				1
3	B1201210D0A	P UPPER SHAFT				1
4	B1401210D00	NEEDLE BAR,TYPE P				1
5	B1811210DAA	P LOWER SHAFT GEAR JUNCTION				1
6	B1814215P00	SHUTTLE				1
7	B1226552000	ROLLER FELT				4
8	B1904280000	BALANCE CRANK PIN				1
9	B1812215P00	SHUTTLE DRIVER				1
10	B1854210DA0	P INNER HOOK PRESSER JUMCTION				1
11	B1818215P00	SHUTTLE				1
12	B1852210DA0	P BOBBIN CASE ASM.				1
13	B1816210DA0	UPPER SPRING ASM.				1
14	B1816210D00	SHUTTLE UPPER SPRING, P TYPE		*		1
15	B1840210D00	LOOP RECEIVING PLATE		*		1
16	B1841210D00	LOWER THREAD HOLDER		*		1
17	SS6060220SP	SCREW 3/32-56 L= 2.0		*		2
18	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
19	SS6090420SP	SCREW 9/64-40 L= 4.0		*		2
20	B2430210D00	THREAD CUTTING CONNECTING BAR				1
21	B2430215PA0	CONNECTING ARM ASM.				1
22	SD0640326TP	HINGE SCREW				1
23	NS6110310SP	NUT 11/64-40				1
24	SD0640326TP	HINGE SCREW				1
25	B2425210PA0	NEEDLE PLATE ASM.				1
26	B2425210PAB	NEEDLE PLATE ASM., H	FOR HEAVY-WEIGHT MATERIAL			1
27	B2425210P00	NEEDLE PLATE		*		1
28	B2426215P0A	NEEDLE HOLE GUIDE D=1.6		*		1
29	B2426215P0B	NEEDLE HOLE GUIDE D=2.0	FOR HEAVY-WEIGHT MATERIAL	*		1
30	B2424215P00	COUNTER KNIFE		*		1
31	B2421215PA0	MOVING KNIFE ASM.		*		1
32	B2418215P00	MOVING KNIFE LINK		*		1
33	B2415215PA0	TRIMMING LEVER ASM. (SMALL)		*		1
34	B2414215PA0	MOVING KNIFE DRIVING LEVER ASM		*		1
35	B2432215P00	THREAD TRIMMING ROD		*		1
36	B2417280000	THREAD CUTTER LEVER SHAFT		*		1
37	SS1060210TP	SCREW 3/32-56 L=2.2		*		2
38	B242328000C	MOVING KNIFE WASHER C	SELECTIVE PARTS	*		1
39	B242328000D	MOVING KNIFE WASHER D	SELECTIVE PARTS	*		1
40	B242328000E	MOVING KNIFE WASHER E	SELECTIVE PARTS	*		1
41	B242328000F	MOVING KNIFE WASHER F	SELECTIVE PARTS	*		1
42	B242328000G	MOVING KNIFE WASHER G	SELECTIVE PARTS	*		1
43	B2417210000	MOVING KNIFE HINGE SCREW		*		1
44	SS7060310SP	SCREW 3/32-56 L=3		*		2
45	SS6110430TP	SCREW 11/64-40 L= 4.0		*		1
46	SS7110740TP	SCREW 11/64-40 L=7		*		1
47	WP0450846SP	WASHER		*		1

ASM-210D PERFECT STITCH EXCLUSIVE PART COMPONENTS

(Caution) Please understand that the standard stitch specifications of the current AMS-210D cannot be modified to the perfect stitch specifications of the AMS-210D.

(注) 現行のAMS-210D標準ステッチ仕様からAMS-210Dパーフェクトステッチ仕様へ改造による仕様変更はできません。ご了承ください。



ASM-210D PERFECT STITCH EXCLUSIVE PART COMPONENTS

No.	Parts No.	Parts name	Remarks	Level	Cons	Qty
48	B2416280000	THREAD CUTTING LEVER RING		*		1
49	SS1110640TP	SCREW 11/64-40 L= 5.5				4
50	B2431215P00A	THREAD CONNECTION PLATE				1
51	SS6111052TP	SCREW				2
52	B9107761000	THREAD PASSING INSTRUMENT				1
53	B9101490000	DRIVER				1
54	B1805210D0A	P LOWER SHAFT OSCILLATOR				1
55	B2107210DAA	P WIPER ASM.				1
56	B2107210D0A	P WIPER		*		1
57	B19012800B0	LINK BALANCE ASM.				1
58	B1905541000	NEEDLE BUSHING		*		1
59	B1411804000	NEEDLE DRIVING LEVER BEARING		*		1
60	B1903280000	THREAD TAKE-UP CRANK		*		1
61	B1404280000	NEEDLE BAR CRANK ROD		*		1
62	B1903552000	LEFT SCREW		*		1
63	B1203280000	NEEDLE ROD CRANK		*		1
64	B1901280000	THREAD TAKE-UP LEVER		*		1
65	B1206210000	COUNTERWEIGHT				1

LIST FOR INFORMATION OF CHANGE

As to the place changed, refer to the corresponding Rev.No.
 When previous parts(Obsoleted part)and new parts(Added parts)are
 not interchangeable with each other:
 In this case,even obsoleted parts(D.)can be ordered with the
 obsoleted part number,so select the parts with changed dates and
 place your orders.

変更箇所は,該当Rev.No.版をご参照ください。
 部品の互換性がない変更の場合は,削除された品番でも,ご注文できます。

29289006
 No.1159-07 Rev.No.

*A:Added parts追加部品/D:Obsoleted parts削除部品/E:Erratum訂正

* Rev. No.	Page 頁	Ref. No.	Parts No. 品番	*	Rev. No.	Page 頁	Ref. No.	Parts No. 品番
D 06	2	79	HX-0015000-OJ		A 07	2	79	HX-0015000-OK
D 06	6	23	SS-6121210-SP		A 07	6	23	SS-6121610-SP
					A 07	12	19	135-29607
D 06	13	5	111-10152		A 07	13	5	400-34676
D 06	34	68	HX-0030700-00		A 07	34	68	HX-0030700-0E
D 06	38	8	B8131-019-000		A 07	38	8	B8103-980-000
					A 07	38	24	262-34005

HOW TO MAKE USE OF THIS PARTS LIST

1.Explanation of codes

1)"*"mark.....means this part is changed from the previous parts book.

As to the details of the change, refer to the "List for information of change".

2)"#01".....refer to "Note" explanation at bottom of page.

2.Codes on the "Qty" column

- Each numeral indicates the number of parts required.
- "0.1" and "2.5" indicate the length (in meters) of the respective parts.

3.Parentheses mean that the corresponding part is a subpart that constructs an assembly part.

4.Dotted lines on the Figures indicate assembly parts.

1."注記"欄の記号説明

1) "*"印.....前回のパーツブックに比較して今回変更された部品を意味します。

変更内容は、"変更情報リスト"を参照してください。

2) "#01".....ページ下の"注記"の説明を参照してください。

2.数量欄の数字は、個数を表し、0.1、2.5等の数値は、長さ（単位メートル）を表します。

3.数量欄の（ ）は、組部品を構成している子部品であることを意味します。

4.イラストページの-----枠は、組構成であることを意味します。

NUMERICAL INDEX OF PARTS

PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.	PART NO	PAGE	REF NO.
10004109	2	31	22538300	2	25	40022269	54	2
10102259	62	15	22538409	2	15	40022269	58	35
10502300	2	28	22907208	18	21	40022327	12	58
10523504	22	31	22907505	18	25	40022507	4	81
10618304	2	16	22907554	18	23	40022517	10	5
11010303	18	22	22907604	18	24	40022520	58	15
11047107	2	29	22920508	2	41	40034676	26	5
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11110301	26	6	22930309	50	14	A321600100A	2	22
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11155108	48	25	22930408	50	10	B1105210D00	2	5
11155207	48	26	22930507	50	9	B1106210D00	8	1
11158300	48	3	22930705	50	7	B1107210D00	2	1
11158409	48	4	22930804	50	5	B1108210D00	8	5
11158516	48	5	22930903	50	4	B1109210DA0	8	3
11158607	48	6	22931000	50	3	B1110210DA0	8	6
11159001	48	13	22931109	50	2	B1111210D00	2	2
11217114	10	15	22931208	50	15	B1111232000	2	38
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11847308	18	26	22931406	50	8	B1113210D00	8	8
12210803	16	56	22955504	26	4	B1113223C00	8	9
12284303	18	33	22955900	26	7	B1115210D00	2	3
13508403	22	33	22956007	26	8	B1115232000	30	6
13508700	22	34	22956106	26	9	B11152320A0	30	3
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13513304	28	6	22956403	26	12	B1116804000	30	47
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13518105	38	15	22956908	26	14	B1118210DA0	8	7
13529607	22	19	22957104	26	15	B1121210D00	2	6
13551254	4	87	22957203	26	16	B1122210D00	2	8
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14107809	30	2	26226001	20	76	B1125215P00	2	40
14113450	2	36	26230706	46	9	B1126210000	6	97
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16108300	66	50	26500900	28	3	B1143210000	4	93
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17700402	26	34	26502906	18	31	B1148555000	2	21
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B1203210000	10	18	B1516210D00	14	13	B1642210D00	18	14
B1203280000	70	63	B151902600G	34	43	B1649161000	18	35
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B1207210D00	10	6	B1525210D00	14	8	B1652210D00	20	81
B1208210D00	10	8	B1526804000	16	50	B1673180000	20	79
B1212210D00	10	13	B152989000CA	2	18	B1701210000	14	19
B1213210D00	10	1	B1530210D00	14	17	B1701210D00	14	46
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B1215210D00	10	11	B1601210D00A	18	1	B1703210D00	16	48
B1216210D00	10	12	B1601210D0BA	64	1	B1802210D00	22	32
B1223771000	10	47	B1601210D0CA	64	2	B1805210D00	22	2
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B1403280000	10	45	B1605210D00	20	52	B1808980000	22	46
B1404280000	10	38	B1606210D00	18	8	B1811210DA0	24	59
B1404280000	70	61	B1607210D00	18	9	B1811210DAA	68	5
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B1840210D00	68	15	B2412210D00	30	12	B2501210DA0A	34	1
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B1852210DA0	68	12	B2414215PA0	68	34	B2505210D00	34	19
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B19012800B0	70	57	B2416280000	30	28	B2509210D00	38	10
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B1903552000	10	37	B2417210000	68	43	B2511210D00	38	5
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B2111210D00	26	3	B242328000F	68	38~42	B2525205000	38	16
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B23022050AA	28	8·9	B2424215P00	68	30	B2527210000	34	11
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B2313280000	28	12	B2426215P0A	68	28·29	B2550210D00	42	1
B2315210D00	28	4	B2426215P0B	68	28·29	B2551210DA0A	40	16
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B2402210D00	30	10	B2430215PA0	68	21	B2552210D00	42	4
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B2554210D0B	64	8	B2592210000	62	9	B3507220000	46	11
B2554210D0C	64	9	B2593210D00	64	13	B3507280000	46	16
B2556210D0A	64	10	B2593210DA0	64	12	B3508280000	46	14
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B2560372000	64	14	B2596210D00	66	61	B3511210D0AA	16	59
B2561210D00	42	12	B2596210DA0	66	57	B3518280000	46	7
B2562210D00	42	13	B2596210DAA	66	60	B3520220000	46	5
B2564210D00	42	2	B2597210D00	64	63	B35222100A0	46	6
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B2571210D00	40	3	B2610210D00	42	9	B4008210D00	38	34
B2572210D00	40	12	B2617771000	32	53	B4110210D00A	4	80
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